

TP91832 AND TP117313 PAPER SPINDLES

APPARATUS AFFECTED: All 15 and 20 type teletypewriter typing units.

CHANGE: The bearing surface and the adjacent hexagonal portion of the TP117317 spindle bearing used in the above spindles is now made smooth and polished. The length of the bearing portion is also increased from 7/16" to 17/32".

INTERCHANGEABILITY: New and old style parts are interchangeable.

W.E.CO. STOCK OF OLD PARTS: Will not be used.

APPLICATION TO NEW APPARATUS: This change is now in effect.

APPLICATION TO EXISTING APPARATUS: It is desirable to replace rough spindle bearings on typing units with aluminum side frames to avoid undesirable wear.

APPLICATION AT W.E.CO. DIST. HOUSE REPAIR SHOPS: New style parts shall be used in all repaired units having aluminum side frames.

IDENTIFICATION: New style paper spindles may be identified by the absence of tool marks or roughness on the bearing surfaces.

REASON FOR CHANGE: To reduce wear of the typing unit side frames caused by rough spindle bearings.