



ATT EL52300 Keypad/Plastic Display Screen Replacement

Replace the keypad or plastic screen covering if either of the two becomes damaged.

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INTRODUCTION

Use this keypad replacement guide if buttons are missing or damaged. A potential hazard would be affecting the motherboard through the charge that you internally carry, therefore you should use the anti-static wrist strap to prevent this. References to the other guides will be used.

TOOLS:

- [Anti-Static Wrist Strap](#) (1)
 - [iFixit Opening Tools](#) (1)
 - [Phillips #1 Screwdriver](#) (1)
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Step 1 — Battery



- Find the bump where the battery cover meets the phone. Put your thumb here, and push and slide the cover down.

Step 2



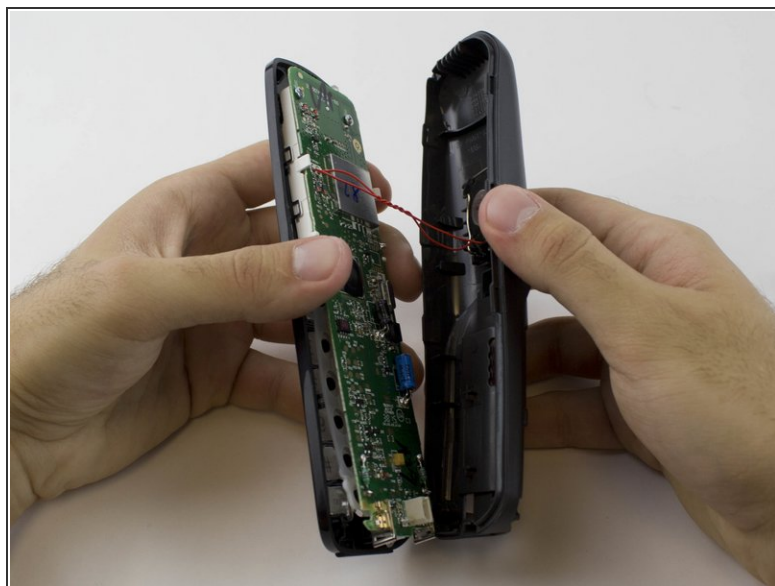
- Unplug the battery by squeezing your hands on the small white plug and lifting it up.
- ⚠ Do not pull on the wire itself because you might damage the wire!
- The battery is now detached and ready to be removed by lifting it out.

Step 3 — Motherboard



- Remove the two 3.75 mm screws with a PH1 screwdriver.

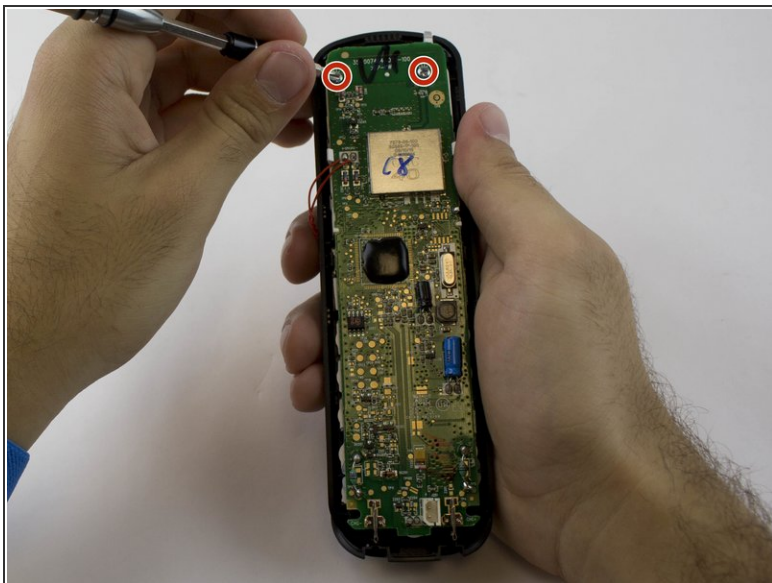
Step 4



- Use a plastic opening tool to remove the handset case.

⚠ Be careful to not lift the case too far as the ringer cable is attached to the case.

Step 5



- Remove the two 3.65 mm screws on the motherboard with a PH1 screwdriver.

⚠ Use an anti-static wrist strap to prevent damage to the motherboard.

Step 6 — Keypad/Plastic Display Screen



i The keypad lies on the top of the motherboard and is easily detachable.

- Remove the keypad.

Step 7



- Replace the plastic display screen, or the keypad buttons as needed.

To reassemble your device, follow these instructions in reverse order.