



# Axess SPBT1031 Buttons Replacement

This guide will help you replace the buttons of the speaker.

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## INTRODUCTION

This guide will be helpful for repairing the buttons in the speaker if the troubleshooting page recommends that you replace the battery. This is a necessary step when you have determined no other way to repair your current battery. Be wary of accidentally damaging other parts of the device when replacing the buttons.

### TOOLS:

- Metal Spudger (1)
- Tweezers (1)
- Phillips #1 Screwdriver (1)

## Step 1 — Red Interface Plate



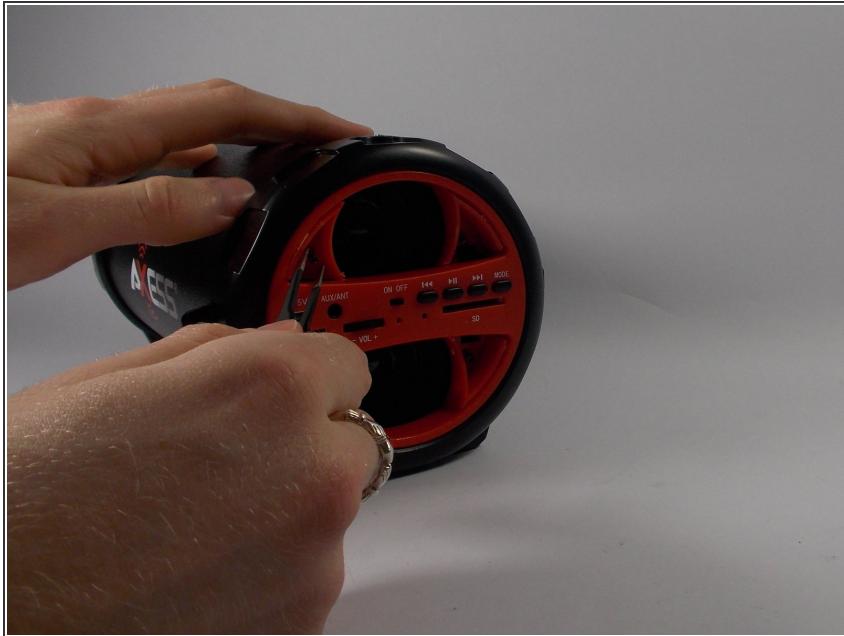
- Use metal spudger to remove the mesh speaker covers (the side with the buttons) by wedging the narrow end into the center of the outer edge of the mesh, touching the red plate.

## Step 2



- Use Phillips head PH1 to remove the four 5mm Phillips Head screws from the red panel (under mesh).

## Step 3



- If the screws are difficult to remove, use a pair of tweezers to twist and pick them out.

## Step 4



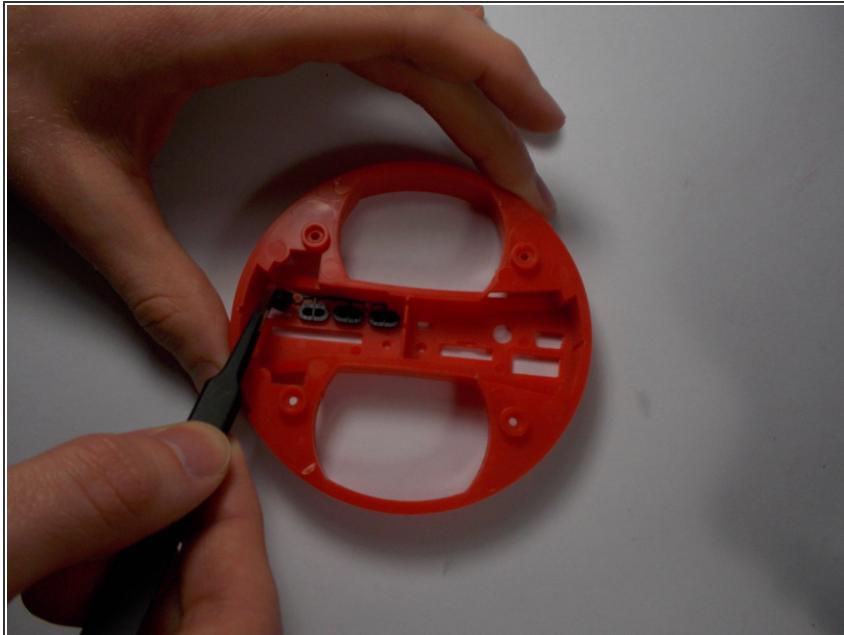
- Separate the red interface plate from the black face plate by pulling them apart.

## Step 5 — Buttons



- Take the red plate and the motherboard and pull apart.

## Step 6



- Push the set of buttons inward from the outside of the red plate and peel off from the inside.

To reassemble your device, follow these instructions in reverse order.