



BLU Dash Music 4.0 Micro USB Port Replacement

If you have a damaged or defective charging port, this guide will teach you how to replace it.

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 **TOOLS:**

- iFixit Opening Tools (1)
- Phillips #0 Screwdriver (1)
- Soldering Iron (1)
- Solder (1)

 **PARTS:**

- Blu Dash 4.0 charging port (1)

Step 1 — Remove Back Cover



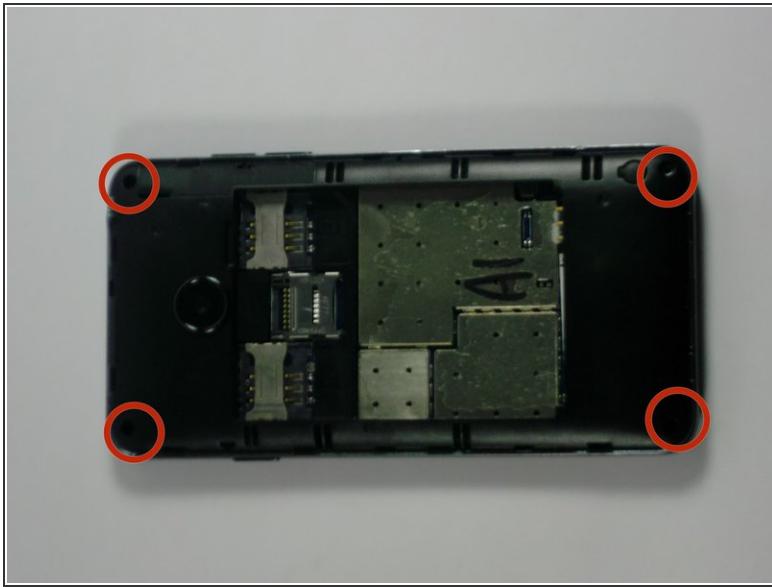
- Use the plastic opening tool or your fingernail to pry off the back cover.

Step 2 — Remove Battery



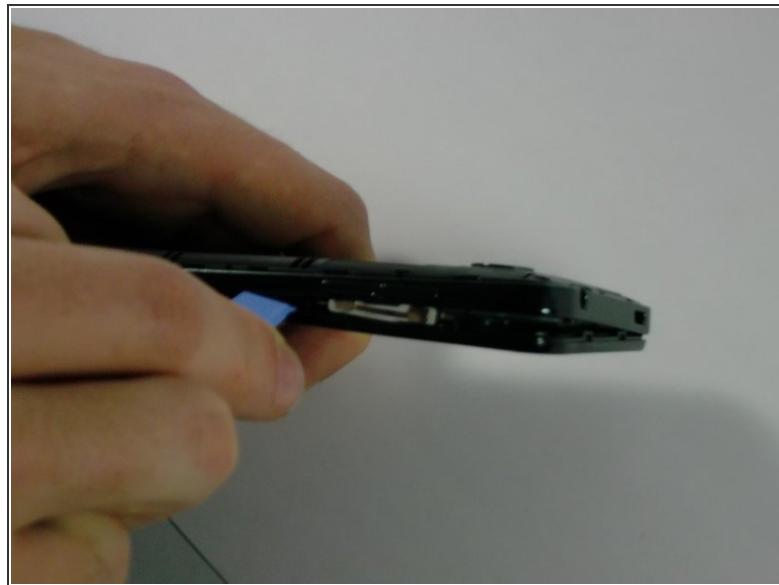
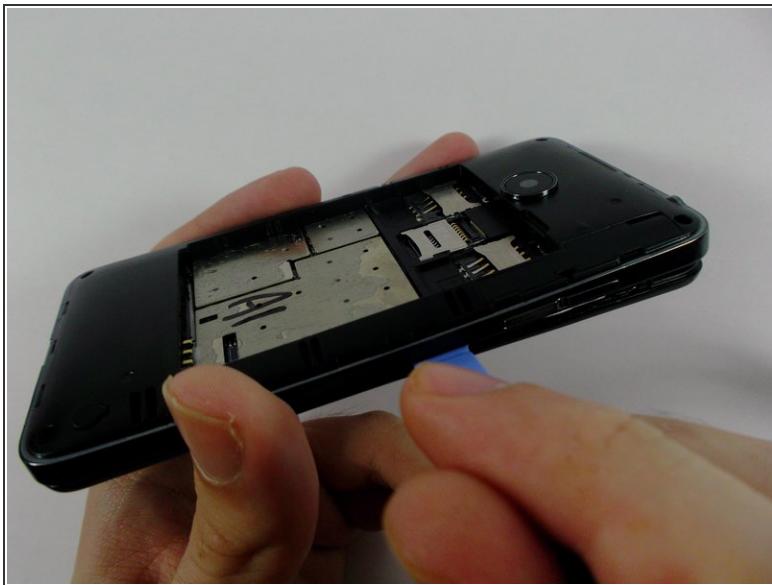
- Use the plastic opening tool or your fingernail to pry off the battery from the top right corner.

Step 3 — Remove Screws



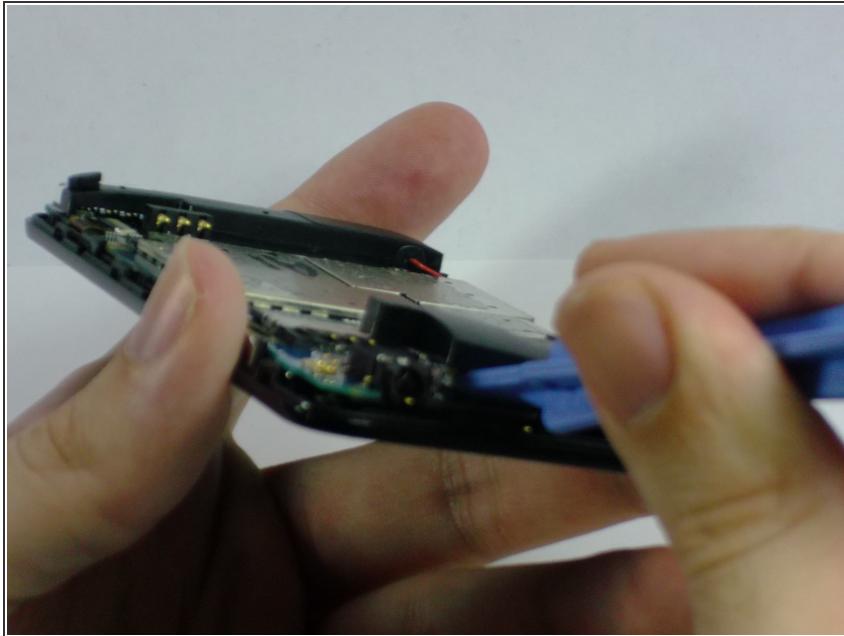
- Use a screwdriver to remove each of the four screws.

Step 4 — Remove Inner Cover



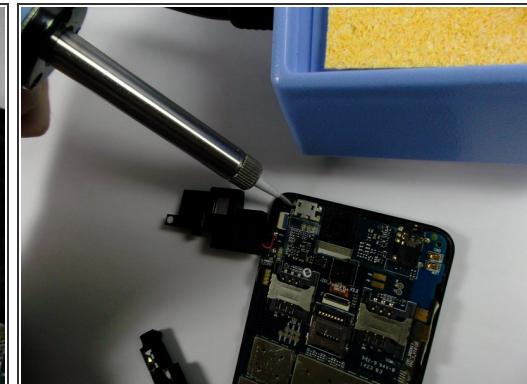
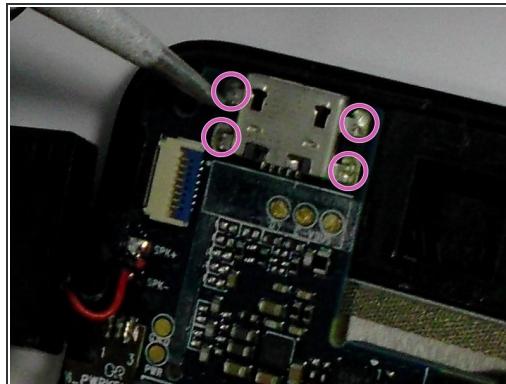
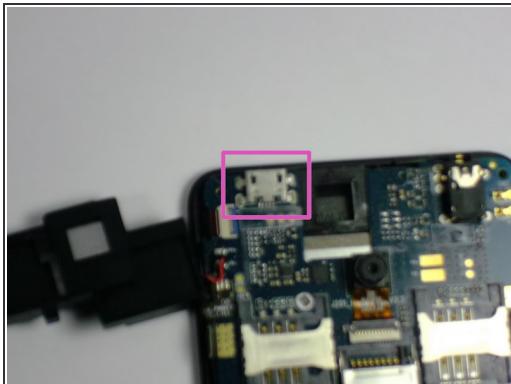
- Take the plastic opening tool and insert it in the crease between the front screen and the inner back cover.
- Slide the plastic opening tool along the edge of the phone such that the two covers are pulled apart.

Step 5 — Remove Black Pad



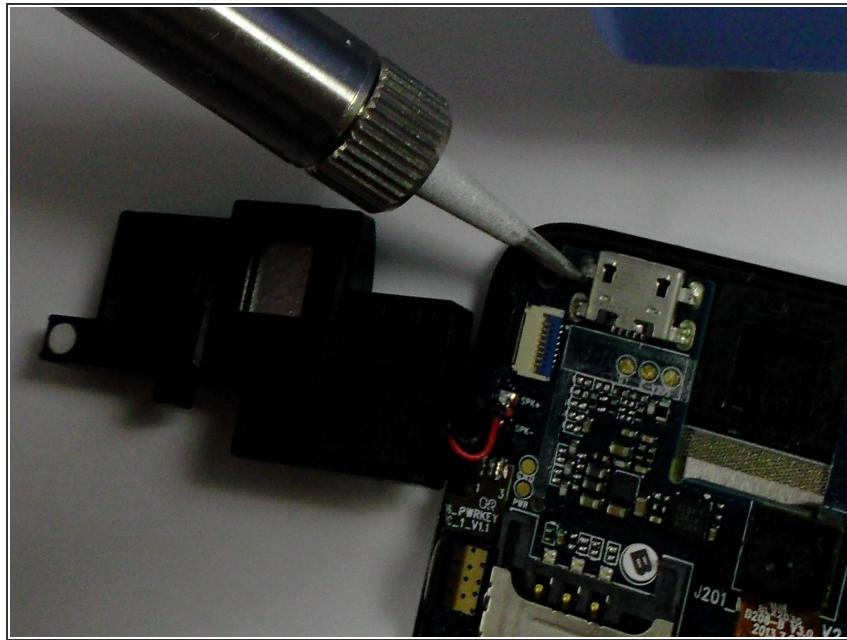
- Insert the plastic opening tool between black pad and the circuit board. Then gently pry off the black pad.
- This will make the connections of the charging port more accessible.

Step 6 — Remove Solder Connections



- Using a soldering iron and a pair of pliers, melt the four soldering connections around the charging port.
- Quickly pull off the current charging port while the soldering connections are still soft.

Step 7 — Mount New Charging Port



- Mount the new charging port so that the four prongs of the charging port line up with the four soldering connections.
- Using a soldering iron, solder the connections in place.

To reassemble your device, follow these instructions in reverse order.