



# BROKEN INFILL

It comes under the print quality problem. Infill is the inner layers of the print.

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## TOOLS:

- Hand Sewing Needle (1)

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## Step 1 — CHECK THE DENSITY OF INFILL



- Open kissliser
- click on style
- Decrease the infill density to a value of around 20% is normal

## Step 2 — CHECK THE SPEED OF PRINT



- Go to the machine main menu.
- There you can see the print speed in percentage.
- Reduce the print speed in between a value of 50% to 100%.

## Step 3 — CHANGE THE INFILL PATTERN



- Open kisslicer
- Go to style
- change the infill pattern to straight,octagonal, rounded based on the kind of print you are going on with.

## Step 4 — CHECK THE NOZZLE BLOCK



- In some case , the filament may stick on the nozzle tip and while going for the print, the filament sticked will hit the infill and cause infill to break.
- Remove the sticked filament from the nozzle with the help of a needle tip,

To reassemble your device, follow these instructions in reverse order.