



# Bose-301 Series II Tweeter Replacement

Replace the tweeter on a Bose-301 Series II.

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## INTRODUCTION

This repair guide visually maps out how to remove and replace the tweeters on a vintage Bose Series II speaker. Take caution when handling each component to ensure a successful repair.



### TOOLS:

- [Phillips #2 Screwdriver](#) (1)
- [1/4" Drive Ratchet](#) (1)
- [1/4" Socket](#) (1)
- [Large Needle Nose Pliers](#) (1)



### PARTS:

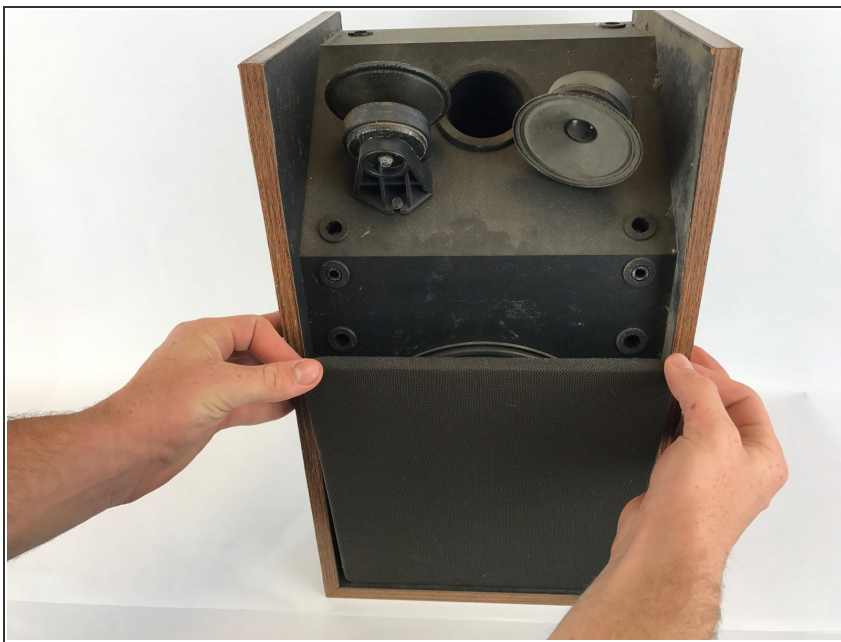
- [2" Cone Tweeter](#) (2)  
*1500 Hz, 90 dB*

## Step 1 — Tweeter



- Begin the repair by placing the Bose-301 speaker vertically.
- Using two hands, pull the speaker grill towards you and away from the speaker body.

## Step 2



- Pull the main speaker grill towards you to remove it from the body structure.

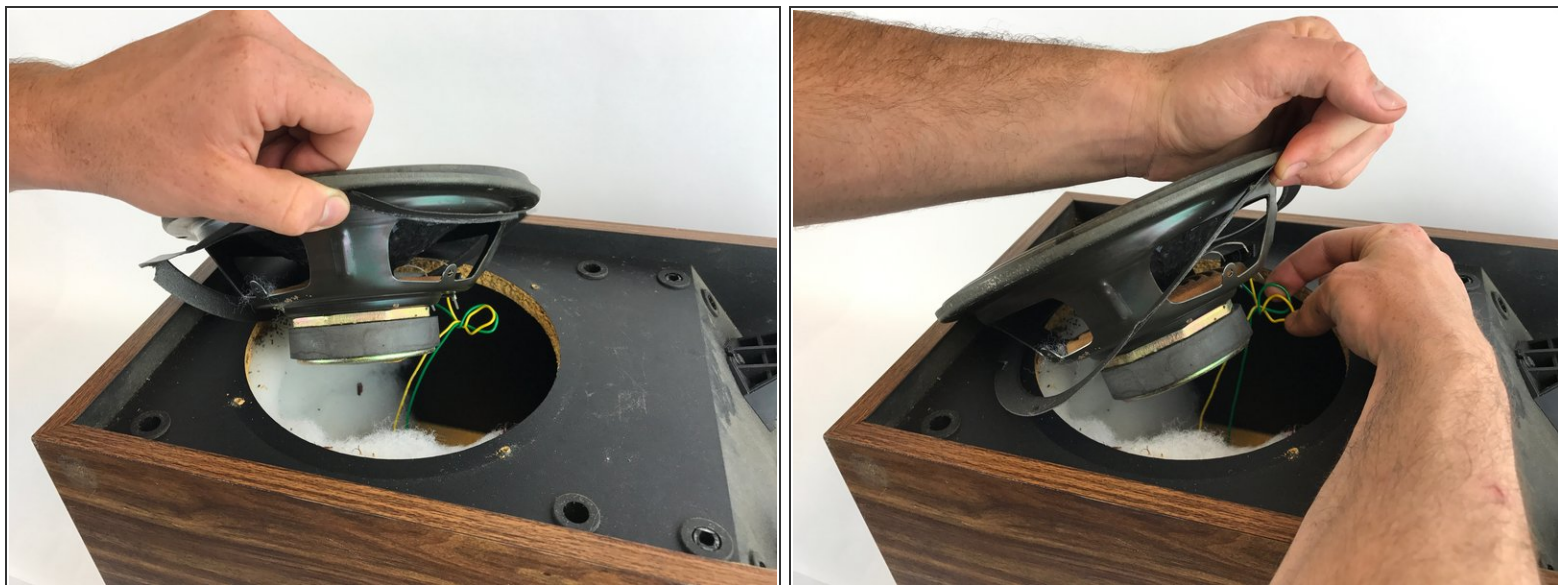


### Step 3



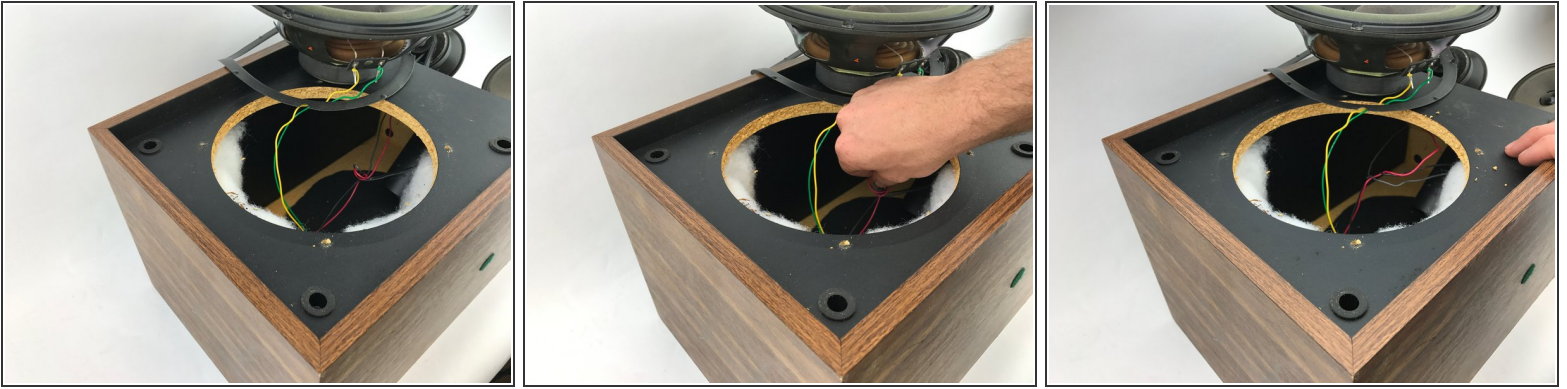
- Lay the speaker body on its back.
- Using the Philips Screwdriver, carefully remove the four #2x19mm screws that mount the main speaker to the speaker body.

### Step 4



- Untwist the slack in the wires that are connected to the main speaker.

## Step 5



- Carefully place the speaker off to the side.

⚠ Be sure to not place the speaker face down or put pressure on the speaker cone as this can damage the cone.

⚠ Be aware of the very strong magnet in the driver of the speaker, which can cause damage to electronic devices in close proximity.

- Then untwist the slack in the wires that are connected to the tweeters.

## Step 6



- Using the socket wrench and the 1/4" socket, unscrew the 12.5 mm bolt that mounts the tweeter to the bracket.

## Step 7



- While holding the tweeter, use your other hand to feed the wire through the hole at the bottom of the tweeter mount.



## Step 8



- Remove the tweeter from the mount and locate the two wires that connect it to the speaker.
  - Using the pliers, untwist the wires that are attached to the two small rods at the bottom of the tweeter.
  - Repeat process for the second tweeter.
- ⚠ Be sure not to excessively bend the bare wires in order to reuse it for the replacement tweeters.

To reassemble your speaker, follow these instructions in reverse order.