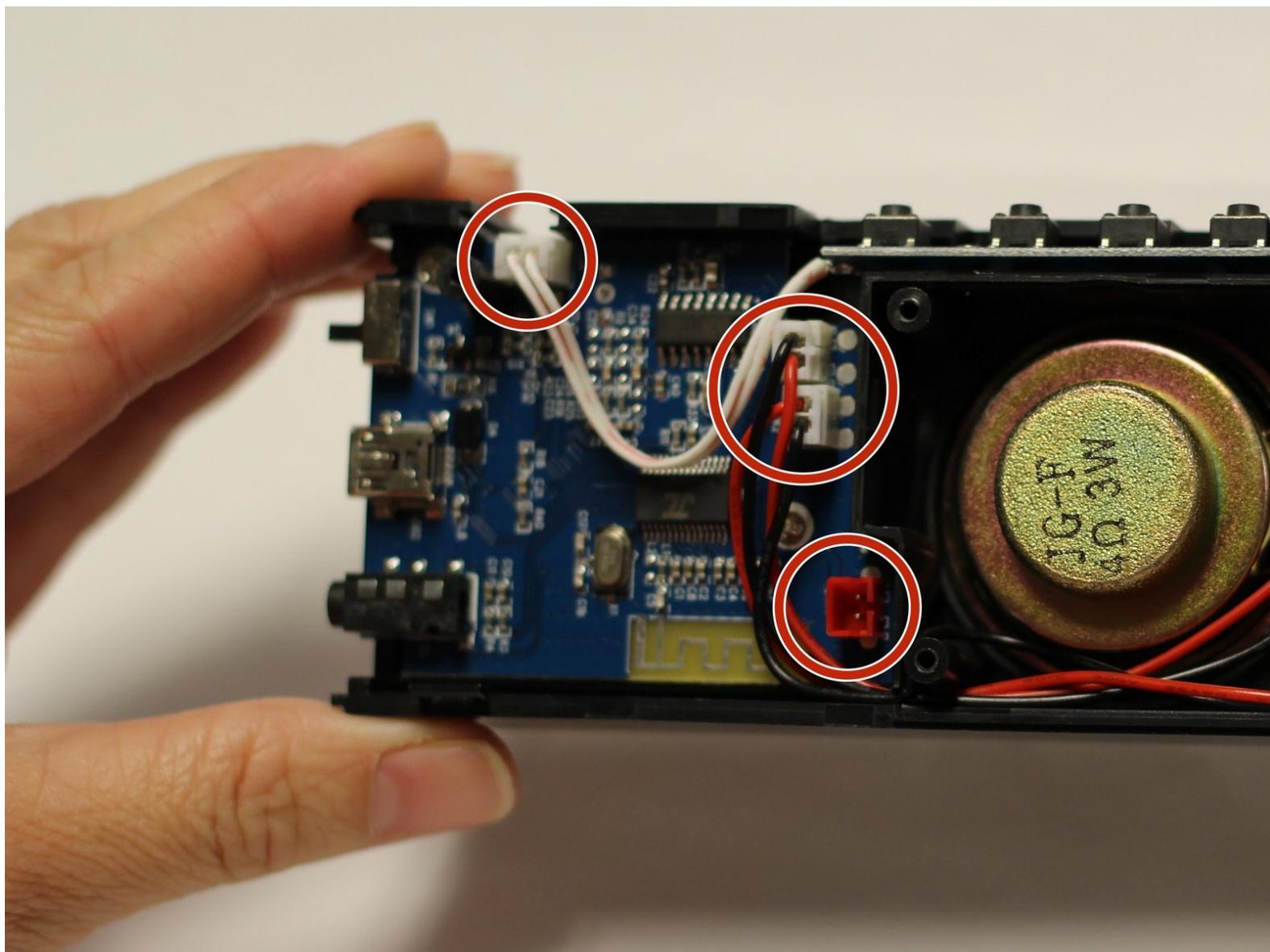




Cineyo BT-03 Device Audio Jack Replacement

This guide will allow you to replace the audio jack.

Written By: Rene Klopf



INTRODUCTION

This guide will take you through the steps of replacing your audio jack.

TOOLS:

- [Phillips #1 Screwdriver \(1\)](#)
- [Portable Soldering Iron \(1\)](#)

Step 1 — Cineyo BT-03 Device Disassembly



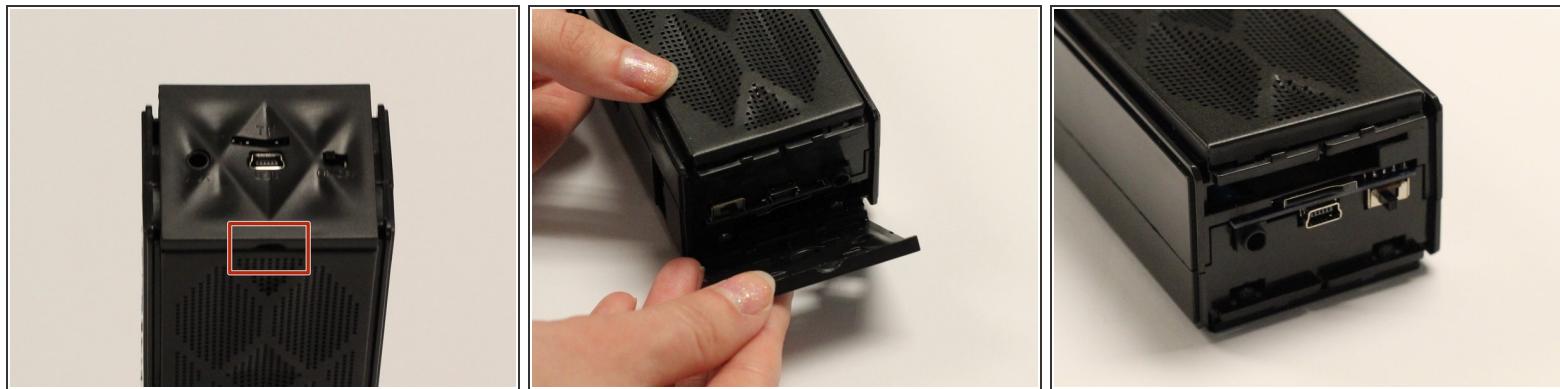
- Remove the top (button side) rubber cover using your hands.

Step 2



- Flip over the device and remove the bottom rubber cover using your hands.

Step 3



- Using your hands, pull off the plastic side cover (on the side with the audio jack) using the indented tab. The indented tab has been highlighted in the picture.

Step 4



- Detach the plastic speaker cover on both the front and back sides. Then slide the cover off of the device.

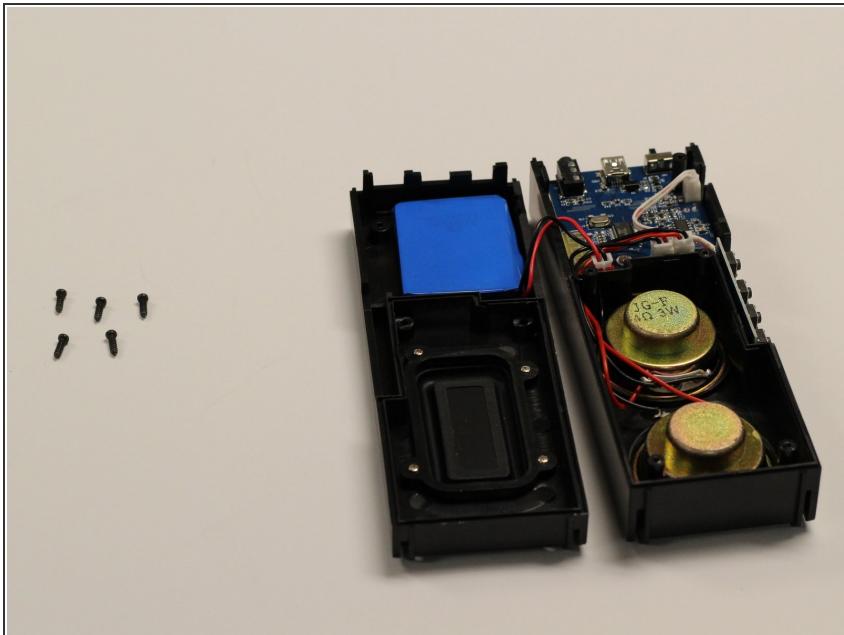
(i) The cover should remain as one solid piece.

Step 5



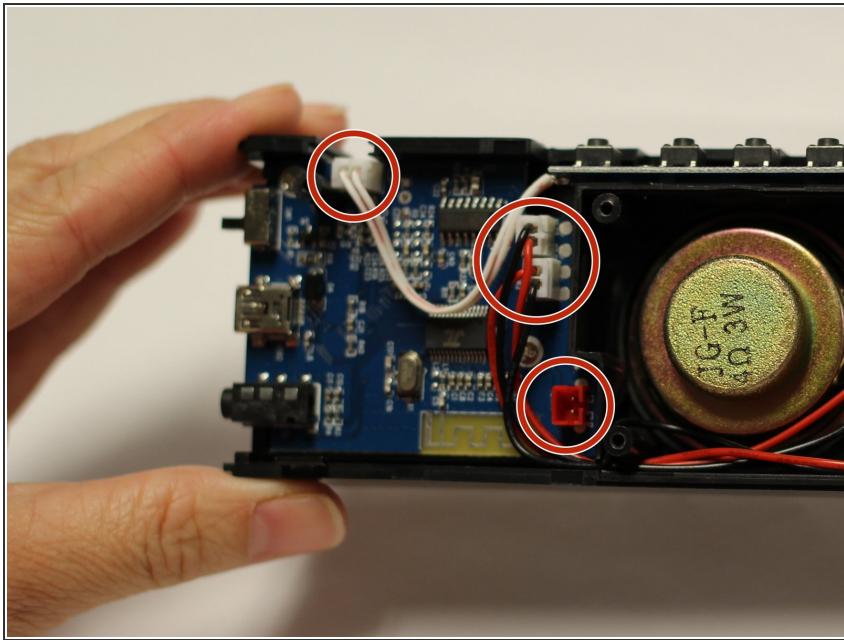
- Remove the five 1 cm screws on the back side (opposite of the speakers) of the device using a Phillips #1 screwdriver.

Step 6



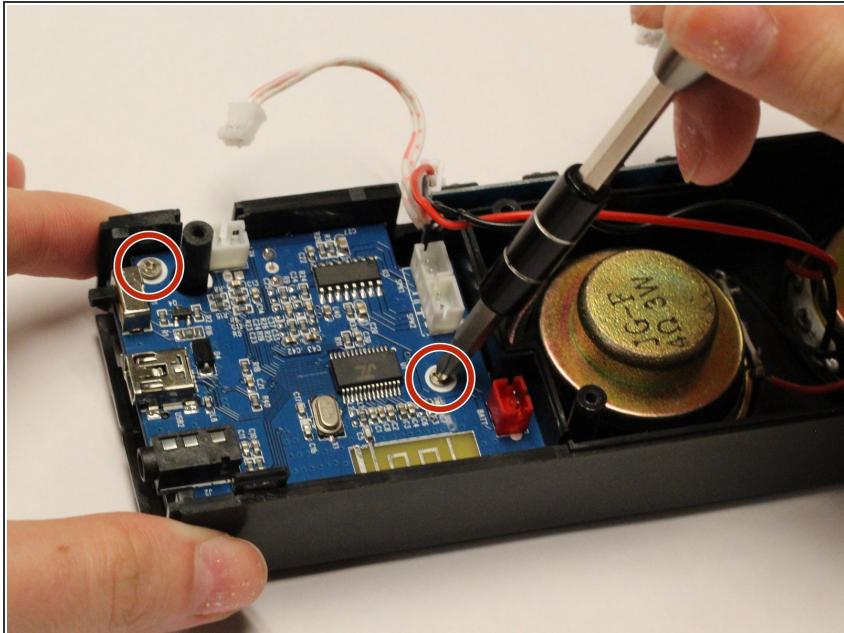
- Gently pull apart the two sections of the device.

Step 7 — Audio Jack



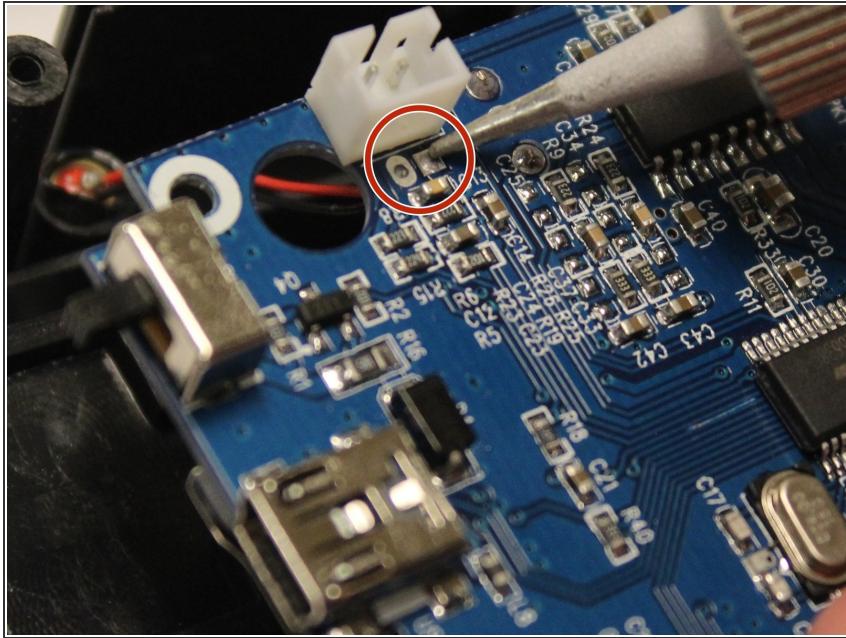
- Disconnect all wires from the top of the circuit board.

Step 8



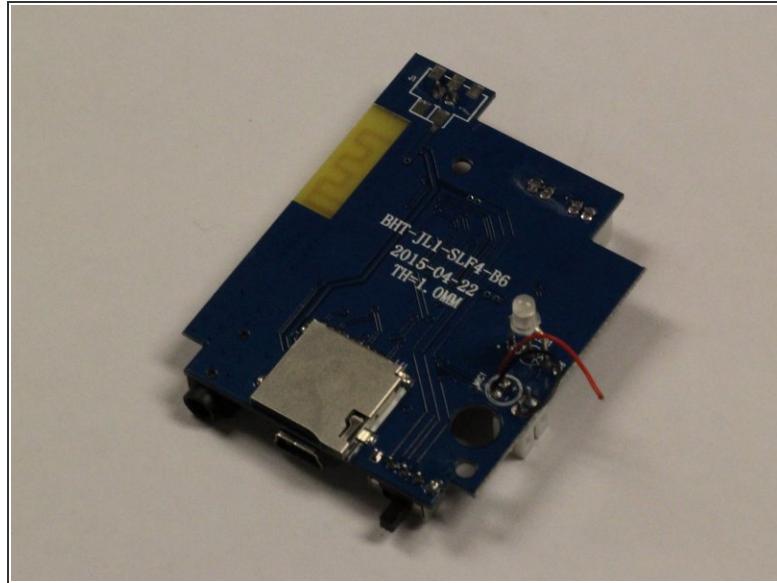
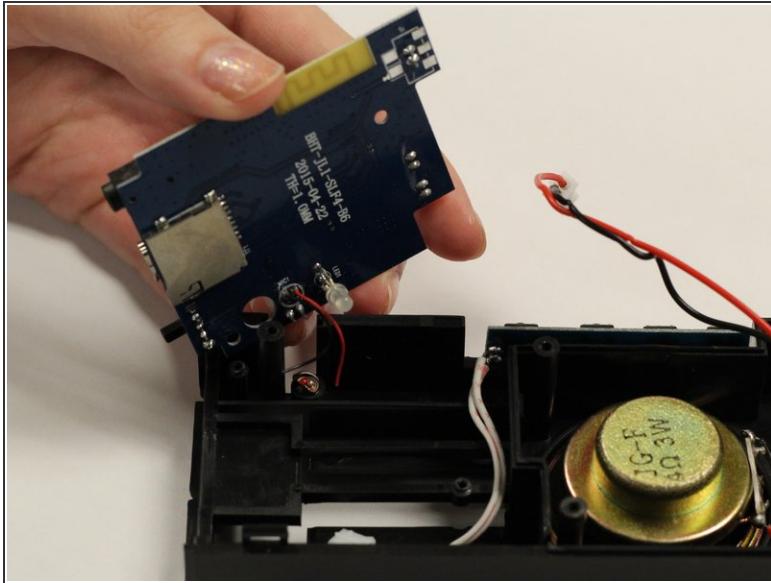
- Using a small Philips head screwdriver, remove the two 5 mm screws from the main circuit board.

Step 9



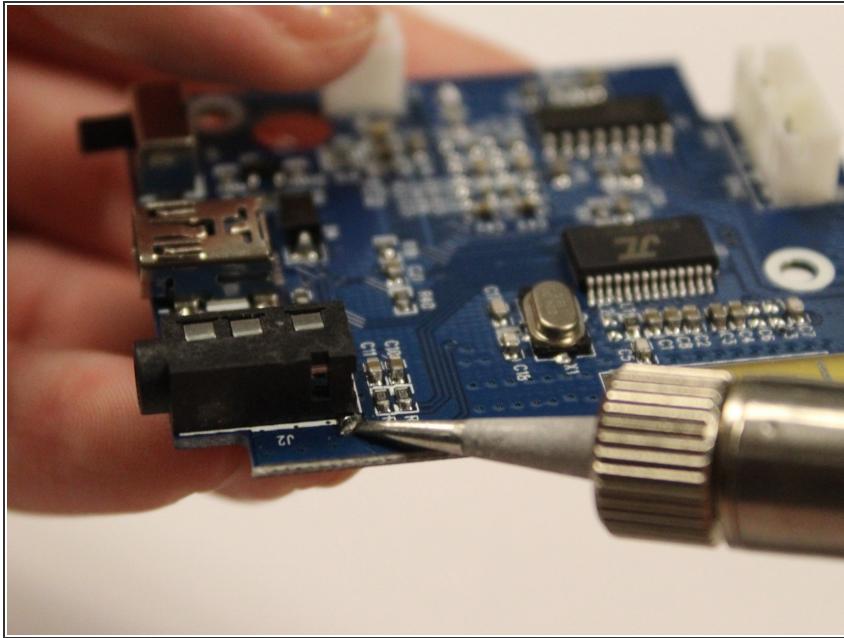
- Use the soldering iron to melt the two contact points that attach the wires to the rear side of the circuit board.
- (i)* This will require soldering off the wires connecting the bottom of the circuit board to the device. iFixit's [Soldering Guide](#) is available to aid in soldering.

Step 10



- Remove the circuit board from the device.

Step 11



- Using a soldering iron, remove the audio jack from the circuit board.
- *(i)* There are four contact points attaching the audio jack.

To reassemble your device, follow these instructions in reverse order.