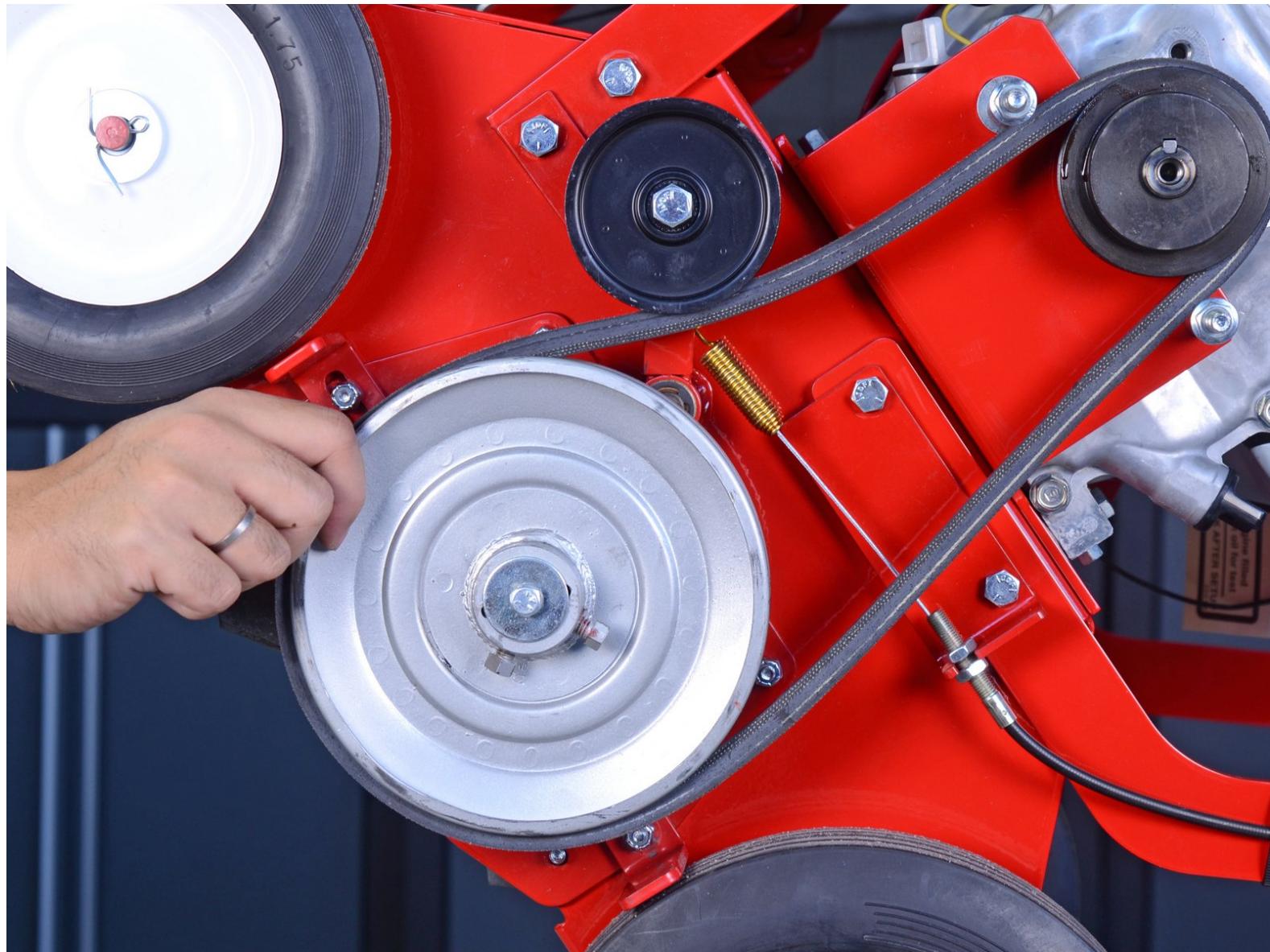




# Classen Over Seeder TS20HD 2012 Rake Belt Replacement

Remove and replace a worn or damaged rake belt.

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## INTRODUCTION

Follow this guide to remove and replace a worn or damaged rake belt.

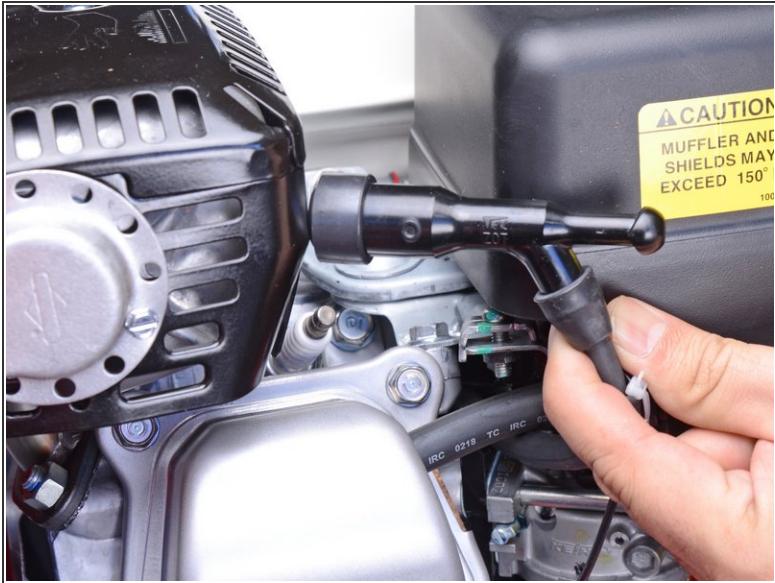
### TOOLS:

- [Wheel Chocks](#) (1)
- [1/2" Socket](#) (1)
- [7/16" Socket](#) (1)
- [3/8-Inch Drive Extension Bar](#) (1)
- [Socket Wrench](#) (1)
- [1/2" Wrench](#) (1)
- [7/16" Wrench](#) (1)

### PARTS:

- [Classen BELT, RAKE C100065](#) (1)

## Step 1 — Safety precautions



**⚠** Before you begin, ensure that the machine is powered down and cool to the touch.

- Disconnect the spark plug to prevent the engine from accidentally starting up during service:
  - Grab the plastic housing at the end of the spark plug wire.
  - Pull firmly to disconnect the wire from the spark plug.

## Step 2



- To prevent the over seeder from rolling during service, place wheel chocks behind a rear wheel.

## Step 3 — Tilt the over seeder



- Push down on the main handle to tilt the over seeder back on its rear wheels.
- Place some weights on the handle, or tie the handle down, to prevent the machine from falling forward.

## Step 4



- Place a wheel chock in front of a rear tire to keep the machine in place.

## Step 5 — Unscrew the belt guard



- Remove the four lock nuts securing the belt guard:
  - Two 1/2" lock nuts
  - Two 7/16" lock nuts

*(i)* These lock nuts are recessed and require a socket extension to access.

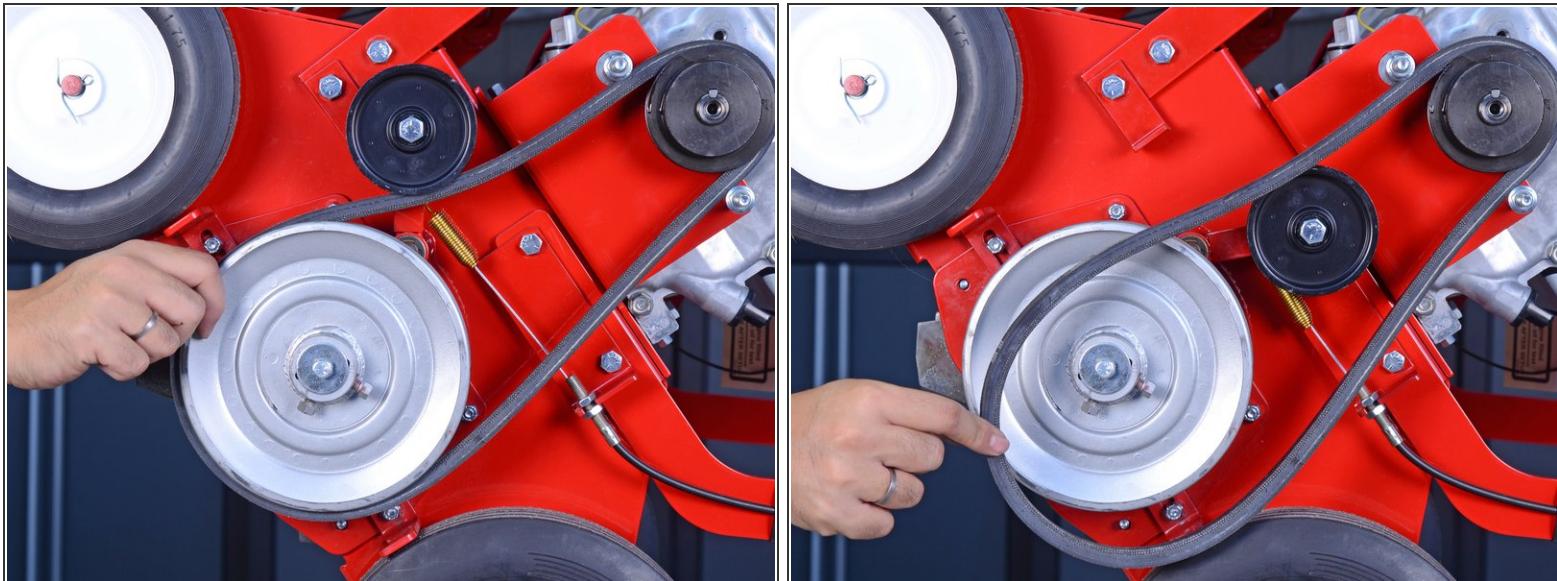
*(i)* Use box wrenches to hold the corresponding bolts in place as you loosen and remove the nuts.

## Step 6 — Remove the belt guard



- Remove the belt guard.

## Step 7 — Rake Belt



- Use your fingers to pry the belt off the drive pulley.

*(i)* If you are having trouble, make sure that the machine is not resting on the bail bar up by the handlebars, which tightens the idler pulley.

## Step 8



- Squeeze the belt and unhook it from the engine pulley.
- Remove the rake belt.

To reassemble your device, follow these instructions in reverse order.