



DeWalt DW997 Drill Chuck Replacement

If your drill's chuck is jammed or broken, use this guide to clear jams and replace the chuck.

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 **TOOLS:**

- [T15 Torx Screwdriver \(1\)](#)
- [Rubber Mallet \(1\)](#)
- [6mm Allen Wrench \(1\)](#)

Step 1 — Drill Chuck



- Remove the interior chuck screw using a T15 Torx Screwdriver
- ⓘ The chuck screw is reverse threaded, which means you will need to unscrew it counterclockwise.

Step 2



- Insert the Allen wrench into the chuck and turn clockwise to tighten the wrench.

Step 3



- Hit the Allen wrench with a mallet or hammer to loosen and remove the chuck.
- Hit the Allen wrench from above. Chuck loosens clockwise.

Step 4



- Remove the chuck from the drill.
- Check chuck and chuck mount for damages or debris.
- If replacing chuck, attach new chuck and check functionality.
- If clearing debris from a jam, make sure chuck mount is clear before reattaching the chuck and checking functionality.

To reassemble your device, follow these instructions in reverse order.