



Digitech XC- 5206 Buttons Replacement

This guide will help users to replace buttons on top of the speaker including: volume control, power button, and Bluetooth button.

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INTRODUCTION

This guide will help users to replace buttons on top of the Digitech XC-5206 speaker system, including: volume controls, power button, and Bluetooth button. Please refer to [troubleshooting page](#) before beginning replacement guide steps.



TOOLS:

- [Spudger](#) (1)
- [Phillips #0 Screwdriver](#) (1)

PH2

Step 1 — Speaker Buttons



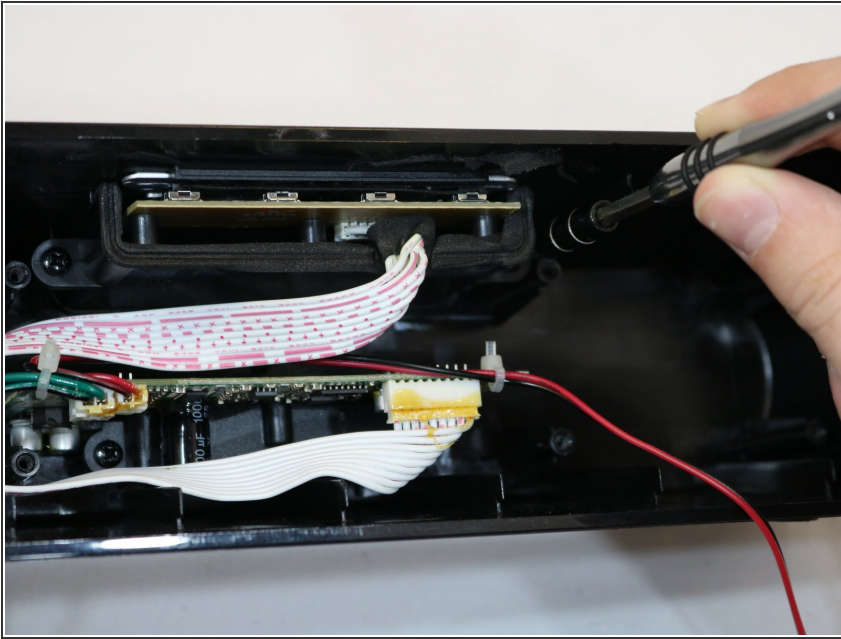
- Remove front panel by forcefully placing the flat edge of the spudger in between panel and plastic. Angle spudger and use fingers to pry panel off.
 - ⓘ You may need to use extra force.

Step 2



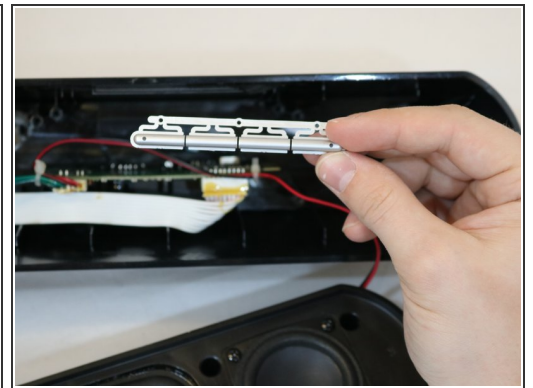
- Unscrew all eight 14mm screws closest to the edges of the speaker by spinning a size PH2 screwdriver in a counterclockwise motion.
- Dislodge face by holding speaker face down. Gently shake or tap front against table to fully remove face.
- **OR** grab ahold of the silver tab to pull the speaker face out. This may require force.

Step 3



- Unscrew upper panel two 10 mm screws spinning a size PH2 screwdriver in a counterclockwise motion.

Step 4



- Remove circuit board by pulling straight upwards out of slot.
- Remove plastic buttons by gently pushing buttons from top of speaker and using other hand to pull from bottom.

To reassemble your device, follow these instructions in reverse order.