



Digitech XC- 5206 Buttons Replacement

This guide will help users to replace buttons on top of the speaker including: volume control, power button, and Bluetooth button.

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INTRODUCTION

This guide will help users to replace buttons on top of the Digitech XC-5206 speaker system, including: volume controls, power button, and Bluetooth button. Please refer to [troubleshooting page](#) before beginning replacement guide steps.

TOOLS:

- [Spudger](#) (1)
- [Phillips #0 Screwdriver](#) (1)

PH2

Step 1 — Speaker Buttons



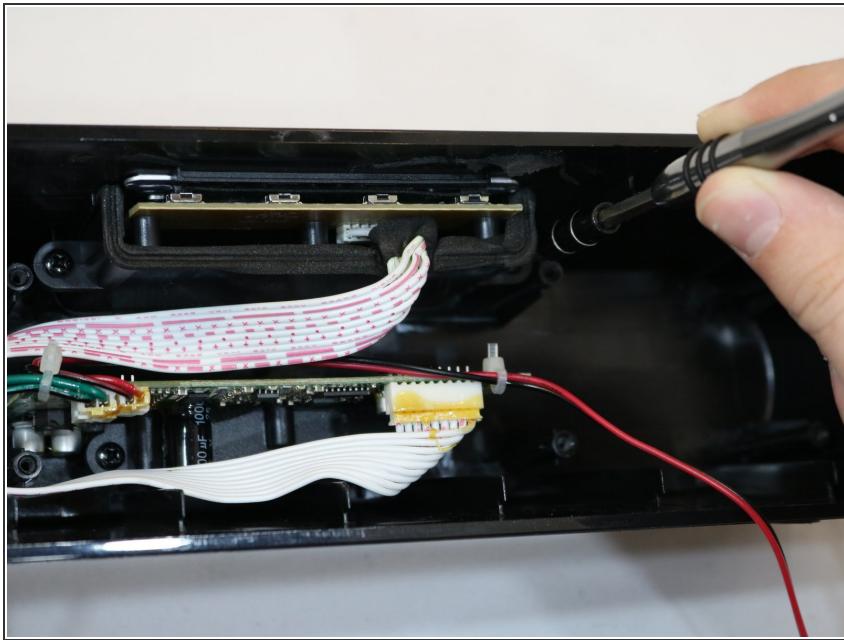
- Remove front panel by forcefully placing the flat edge of the spudger in between panel and plastic. Angle spudger and use fingers to pry panel off.
(i) You may need to use extra force.

Step 2



- Unscrew all eight 14mm screws closest to the edges of the speaker by spinning a size PH2 screwdriver in a counterclockwise motion.
- Dislodge face by holding speaker face down. Gently shake or tap front against table to fully remove face.
- **OR** grab ahold of the silver tab to pull the speaker face out. This may require force.

Step 3



- Unscrew upper panel two 10 mm screws spinning a size PH2 screwdriver in a counterclockwise motion.

Step 4



- Remove circuit board by pulling straight upwards out of slot.
- Remove plastic buttons by gently pushing buttons from top of speaker and using other hand to pull from bottom.

To reassemble your device, follow these instructions in reverse order.