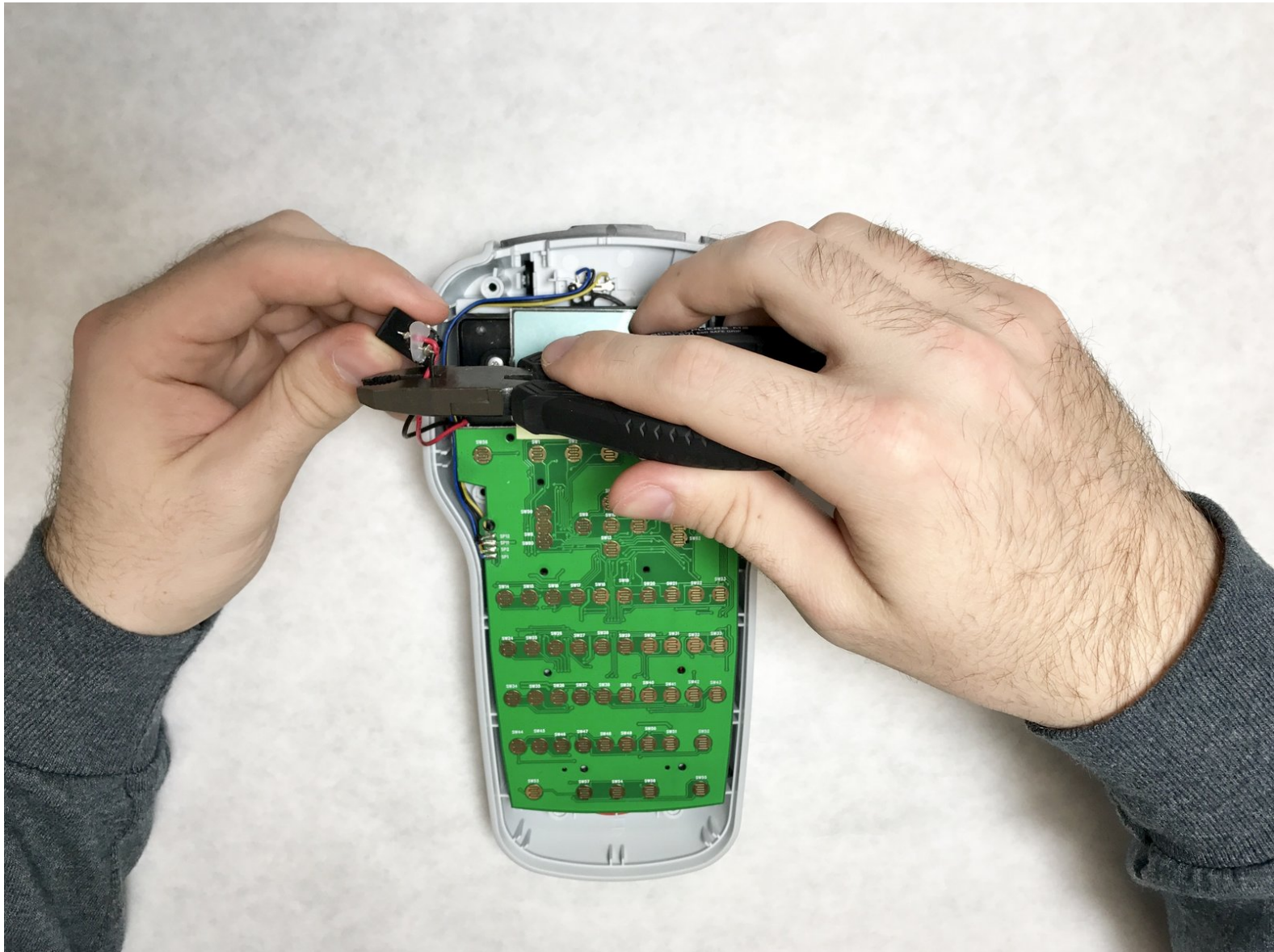# Dymo LabelManager 160 Charging Port Replacement

This guide provides step-by-step instructions on how to replace or adjust the charging port.

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INTRODUCTION

If your charging port has become unresponsive or loose, it may be time for replacement or adjustment. This guide provides step-by-step instructions on how to access and replace the charging port.

TOOLS:

- Soldering Iron (1)
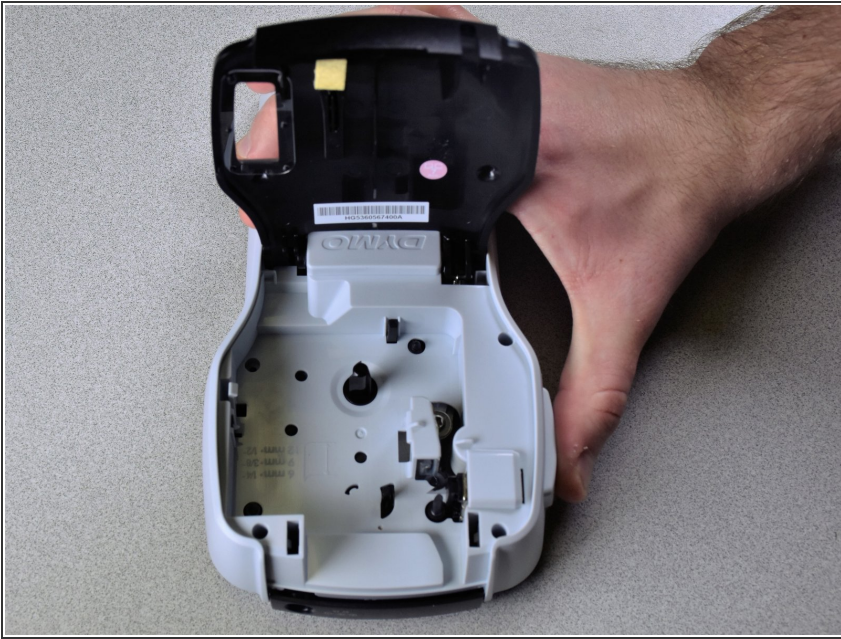- Phillips #0 Screwdriver (1)

Step 1 — Batteries

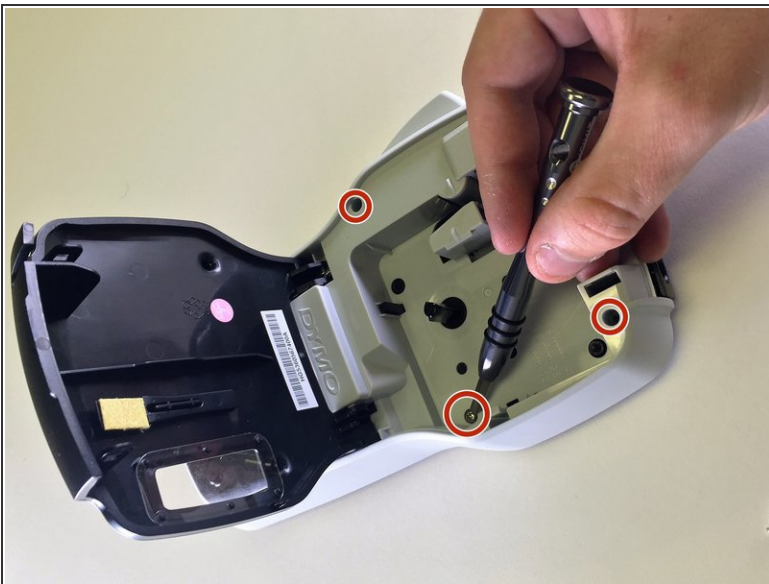- Place the device face-down to access the battery compartment.

Step 2

- Remove the compartment cover to reveal the batteries. Remove the 6 old batteries.
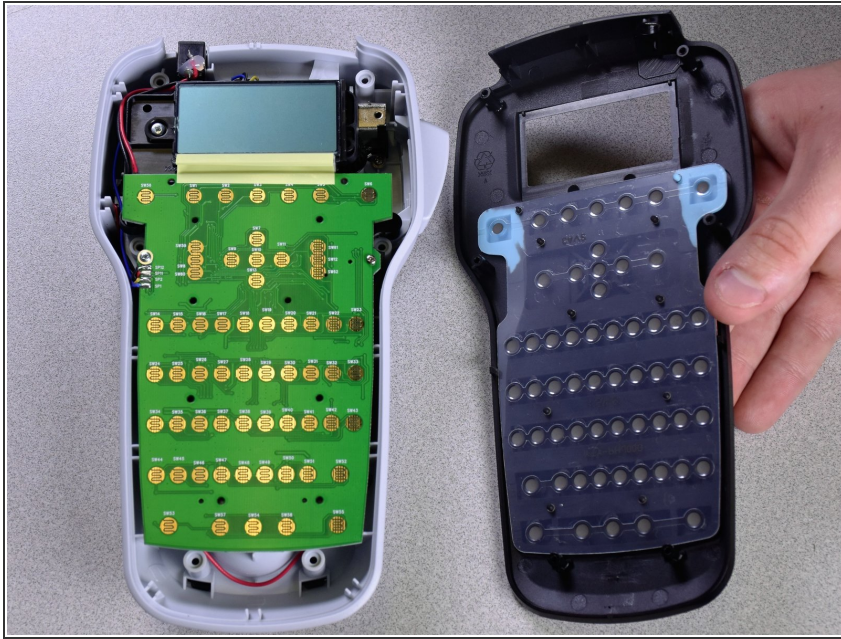
Step 3 — Keyboard

- To open the cartridge compartment, simply lift on the front of the device.

Step 4
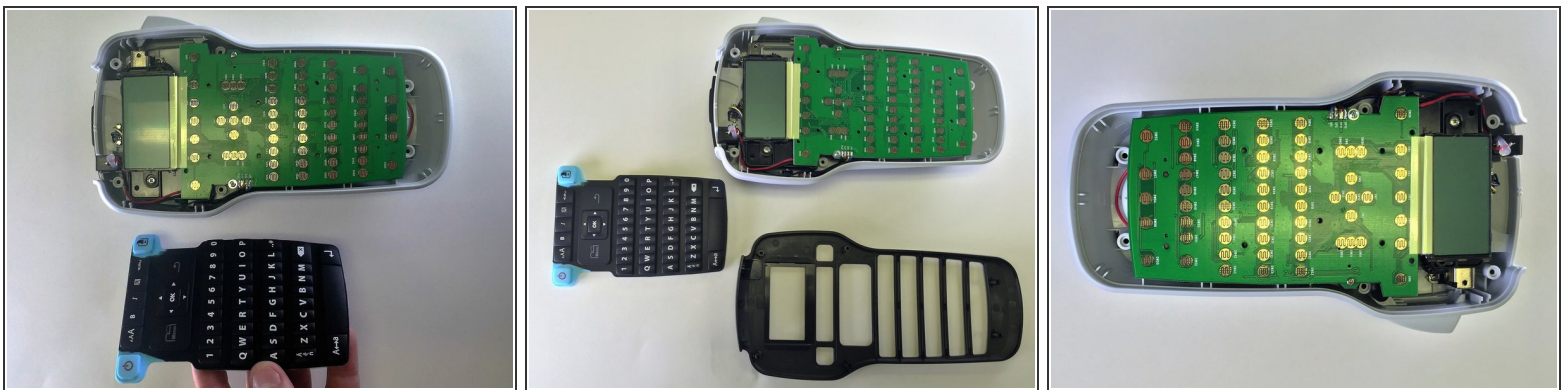

- Using a Phillips #0 screwdriver, remove the four 1.3mm screws from the cartridge compartment and two 1.2mm screws from the battery compartment.

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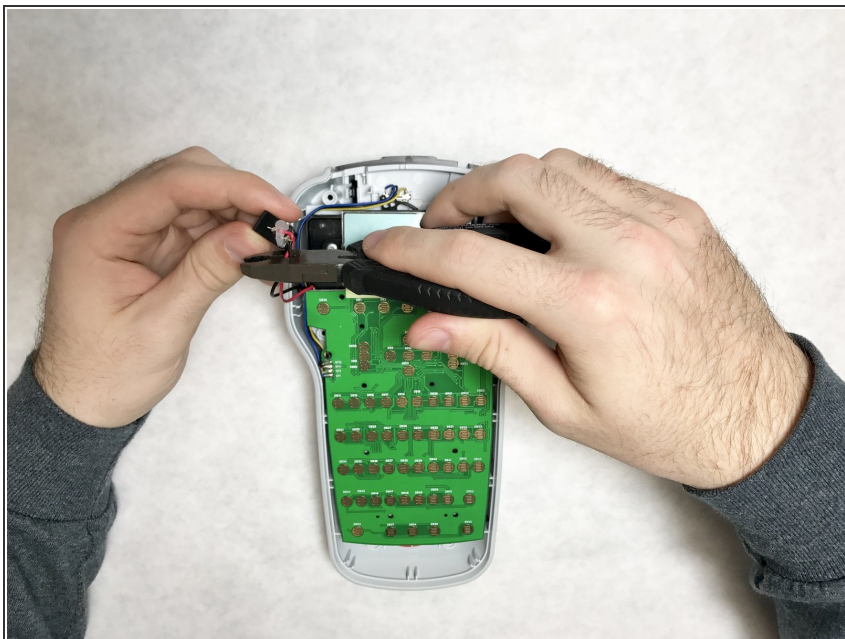
Step 5

- Using a spudger or other tool, lift and remove the front of the device. This should be done all around the device to ensure the two parts split correctly.

Step 6

- Gently remove the rubber keyboard from the device.
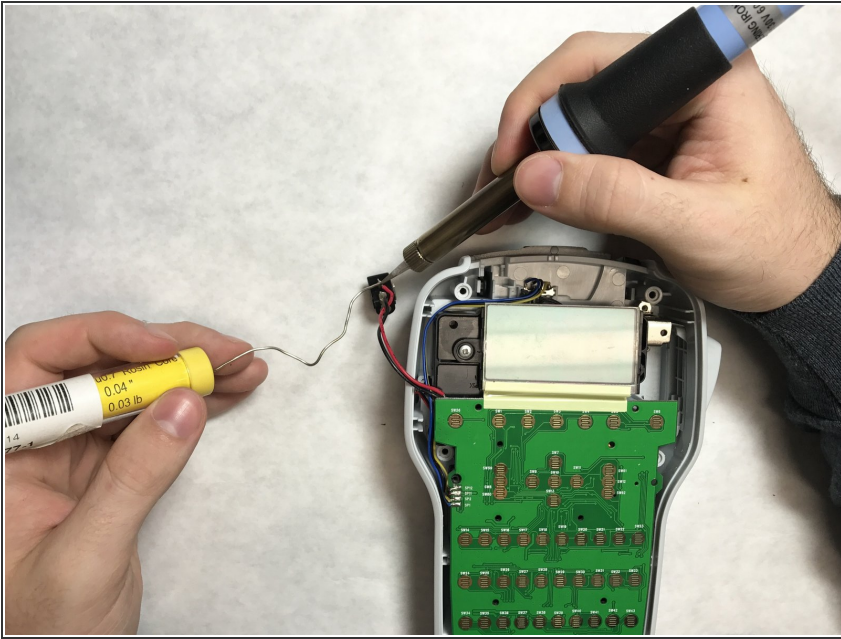
Step 7 — Charging Port

- Use wire cutters or scissors to cut the wires attached to the charging port, and remove the charging port.

Step 8

- Use wire strippers to strip the end of each wire.

Step 9

- Solder the black wire to the bottom-most node of the new charging port. Solder the red wire to the uppermost node of the new charging port. See the following link for soldering tips: [How To Solder and Desolder Connections](#)

To reassemble your device, follow these instructions in reverse order.