



# Eightarc Fusion Headphone Jack Replacement

Written By: Christopher



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## INTRODUCTION

This guide demonstrates the removal of the headphone jack from the Eightarc Fusion.

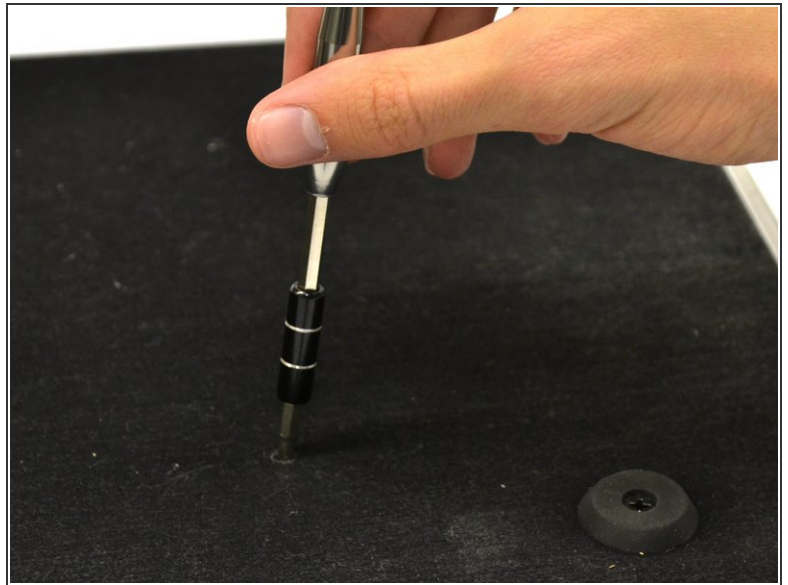
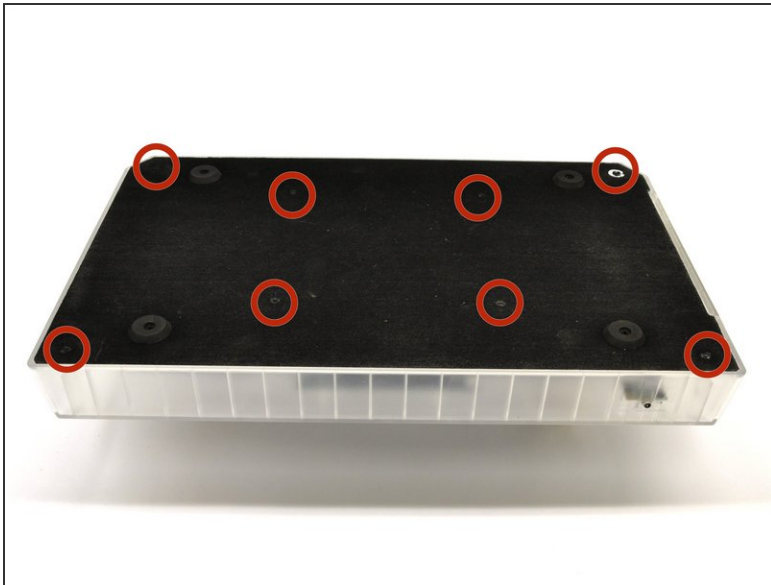
**Warning:** Use caution when placing the joystick face down on the table. The joystick can crack if placed down too hard. Be sure to gently turn the device over and place it face down. It can be helpful to balance the other side of the device to distribute the weight.





### TOOLS:

- [Phillips #1 Screwdriver](#) (1)
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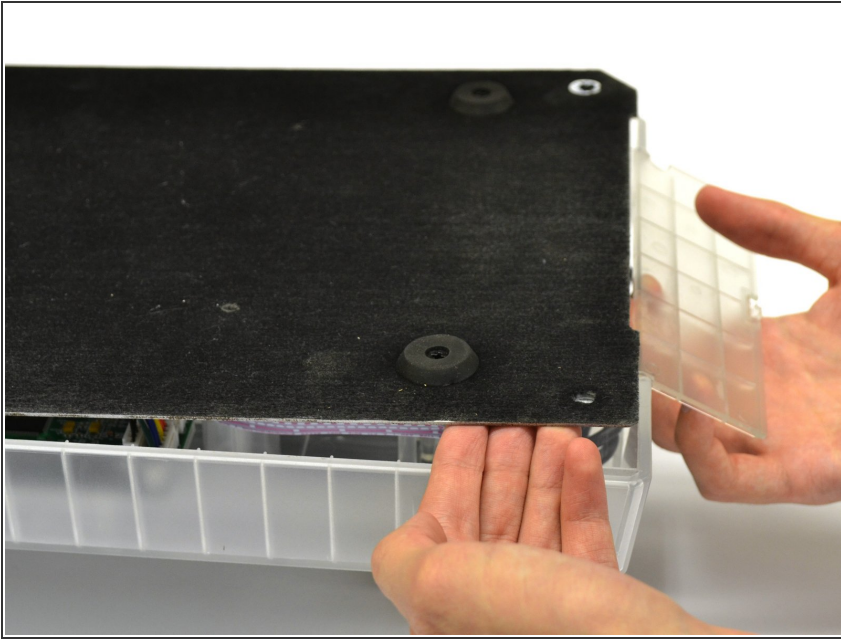
## Step 1 — Headphone Jack



 Because of the protruding joystick on the top of the controller, make sure to work on a soft surface or prop the controller up to avoid stress on the joystick.

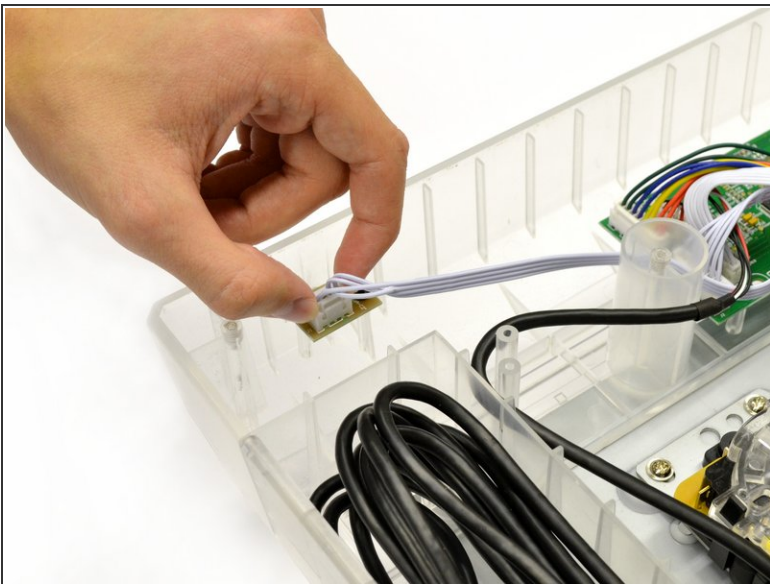
- Place the controller face down (buttons and joystick down).
- Use a Phillips Head #1 screwdriver to remove the eight 9.65mm screws located on the felt and metal backplate.
-  Do not confuse the four screws in the rubber feet with the eight screws in the felt. The screws in the feet do not need to be removed.

## Step 2



- Open the door for the cord storage compartment on the right side of the device.
- Reach under the panel and push upwards on the back panel. Lift it up and remove it from the device.

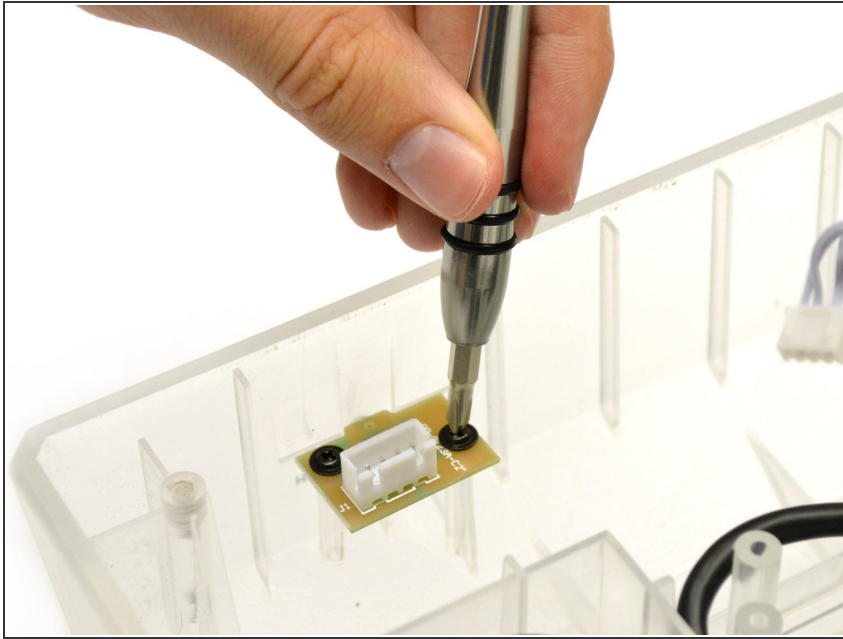
## Step 3



- Grasp the white plug connecting the wires to the headphone jack, and pull gently upwards.



## Step 4



- Using a Phillips head #1 screwdriver, remove the two washer head screws from the headphone jack.

## Step 5



- Gently wiggle the headphone jack left and right, pulling it towards you until it slides out of the hole in the enclosure.

To reassemble your device, follow these instructions in reverse order.

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