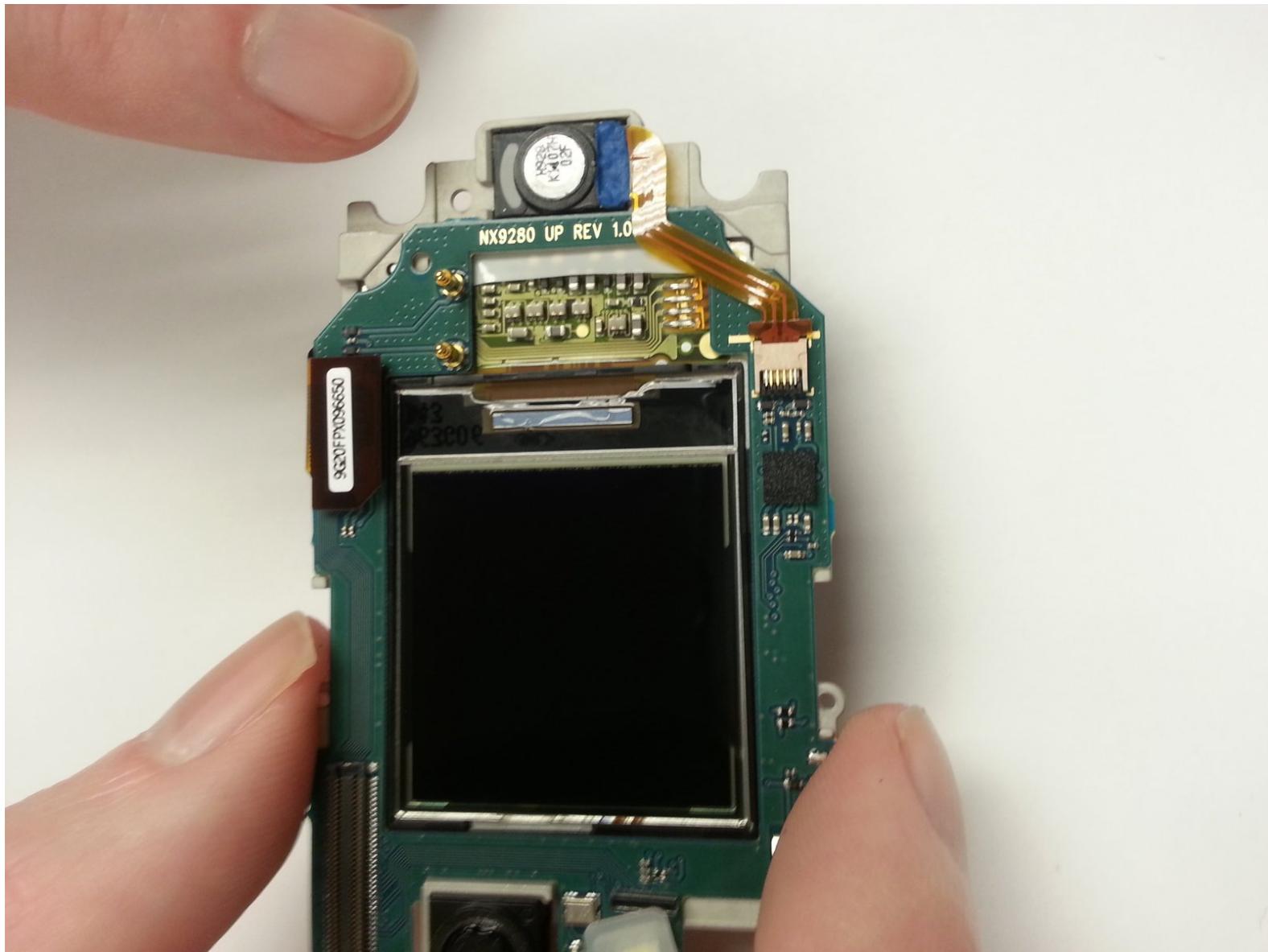




G'z One Boulder Front Logic Board Replacement

This guide can be used to replace the logic board inside the top cover of the phone if damaged.

Written By: Raymond Caulder



 **TOOLS:**

- Flathead 3/32" or 2.5 mm Screwdriver (1)

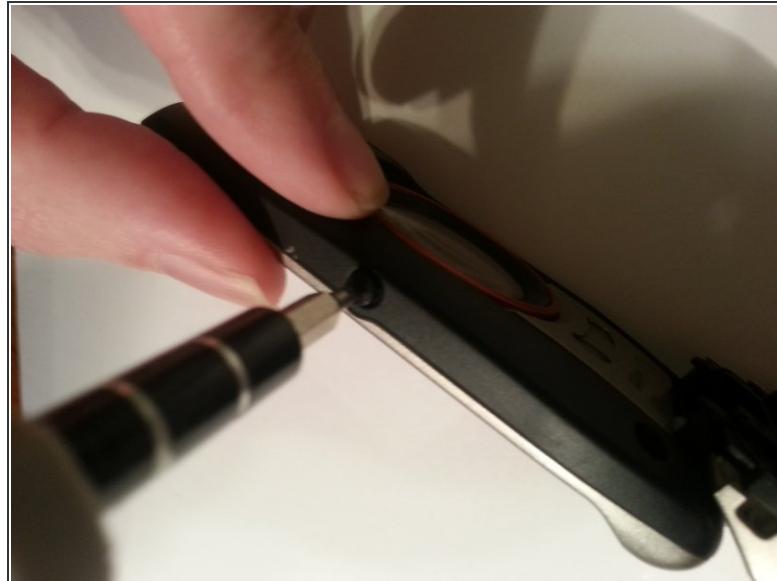
Step 1 — Inside Screen Cover



- There are 4 black screws that need to be removed on the top of the lid. A 1.5mm flathead screwdriver will work on the star shaped screw heads.

- i* Make note that two of the screws closest to the hinge are longer than the other two.

Step 2



- Remove the two side screws.

 When reassembling you may need to press the front and back of the lid together when inserting these side screws so that the holes align.

Step 3



- Use a plastic opening tool to remove the screen cover from the rest of the lid.

Step 4



- Your phone should look like the picture to the left.

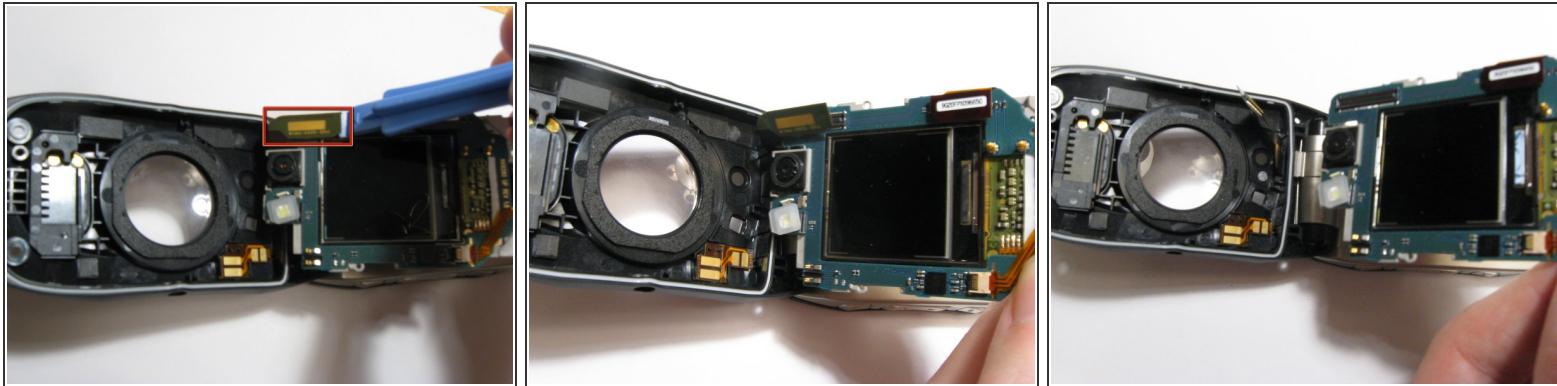
 If reassembling from a previous step make sure the ribbon cable is properly situated before securing the front cover.

Step 5 — Front Logic Board



- Remove one screw located on the left side of the phone with the pictured orientation in mind.
- This will release the logic board from the back case.
- Lift the board out of the case starting with the top. Continue to fold it forwards to access the ribbon cable still connecting it.

Step 6



- Pull the logic board out with a pry stick gently from bottom to top at the current orientation.
- The ribbon cable will be connected underneath the logic board. A small amount of force is required to disconnect them.

 *Although some force is required to lift up the board, be careful as to not bend any of the pins on either side.*

To reassemble your device, follow these instructions in reverse order.