GAPING BETWEEN INFILL AND OUTER WALL

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Step 1 — CHECK THE INFILL

- Go to kisslicer

- go to **style**

- Adjust the **infill density**

- Adjust **Infill extrusion width** and **Infill style**

Step 2 — INCREASE THE THICKNESS OF OUTER WALL

- Open **kisslicer**

- Increase the **skin thickness**

- **skin thickness=Extrusion width *no of loops**

This document was generated on 2019-09-18 10:38:45 AM (MST).

Step 3 — INCREASE THE NOZZLE TEMPERATURE

- Go to **control** in machine menu

- Click **Temperature**

- Go to **nozzle 1** and and increase the temperature by **5 degree**

Step 4 — DECREASE THE PRINT SPEED

- Go to **main menu**

- If you Rotate the knob in anti clock wise direction, the speed will be decreasing.

- Decrease the speed by 20%

To reassemble your device, follow these instructions in reverse order.

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