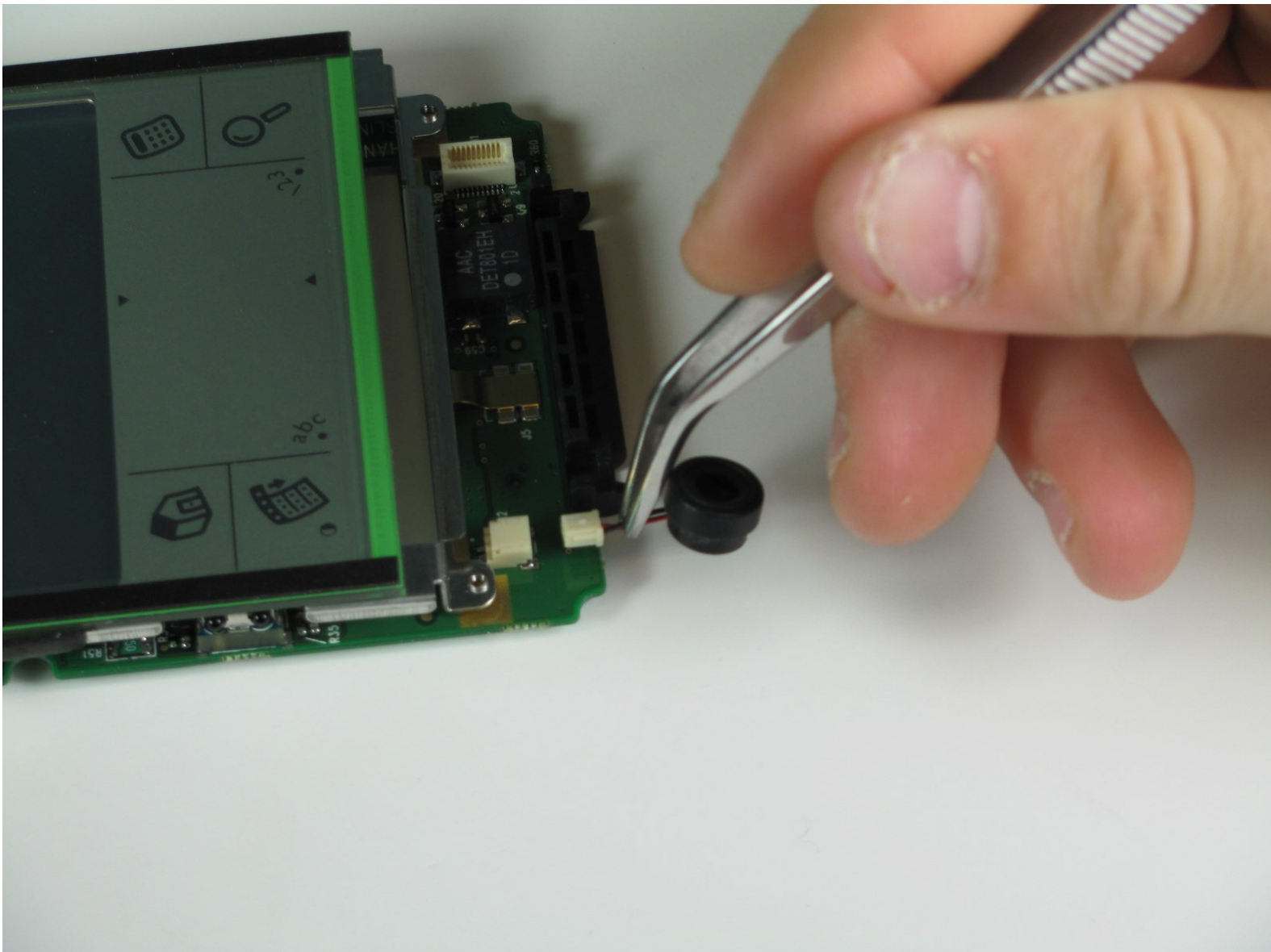




# Handspring Visor Edge Speaker Replacement

This repair guide will show how to simply replace the speaker.

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## INTRODUCTION

To replace the speaker the tools you will need are tweezers and a #00 Philips screwdriver.

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### TOOLS:

- [Phillips #00 Screwdriver](#) (1)
  - [Tweezers](#) (1)
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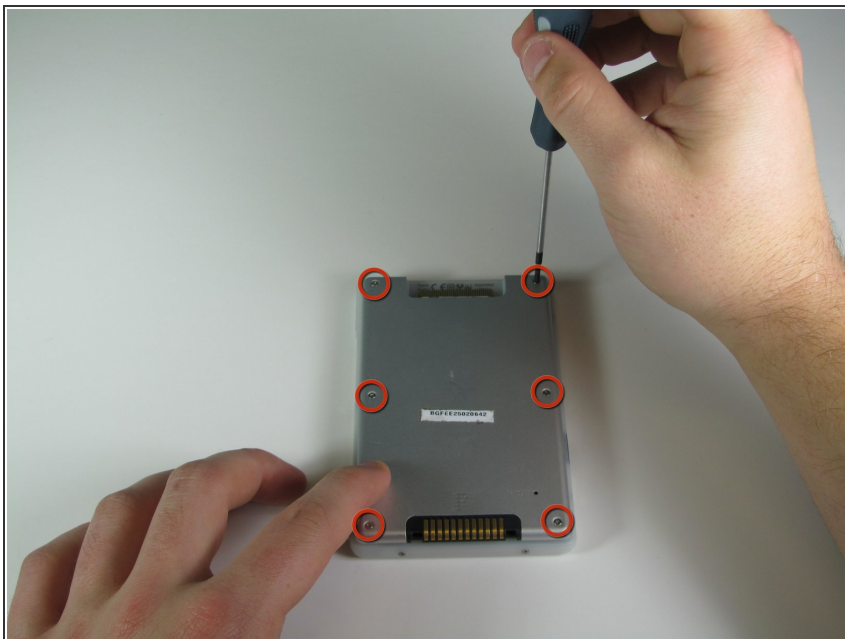
## Step 1 — Flip Cover



- Place Visor Edge face down.
- Notice the tab connecting the flip cover to the back of the PDA.
- Gently push tab forward.

 Do not pull on the flip cover to try and remove it from the PDA.

## Step 2 — Back Panel



- Remove the six 4.1 mm Phillips screws from the back plate using the #00 Phillips Screwdriver.

## Step 3



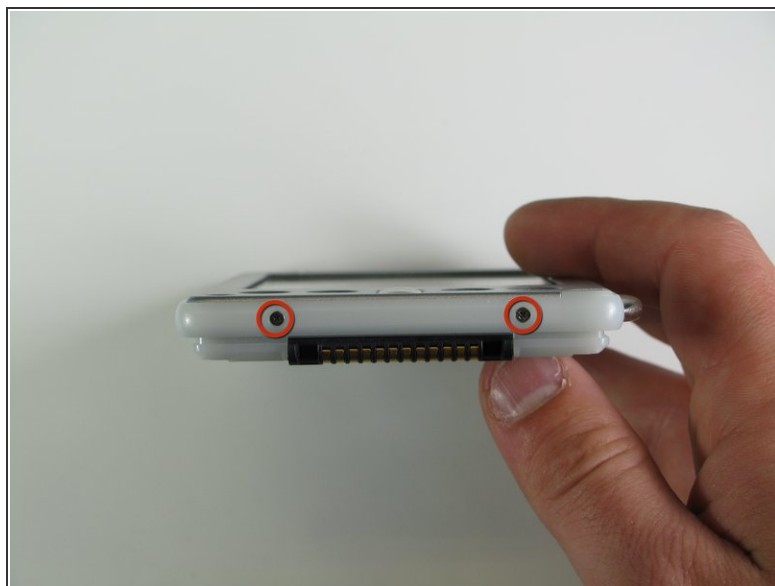
- Remove the black plate from the PDA.

## Step 4



- Remove four 2.6 mm Philips screws that are on the sides of the frame.
- Remove the remaining 3.9 mm Philips screw holding together the stylus holster and the frame.

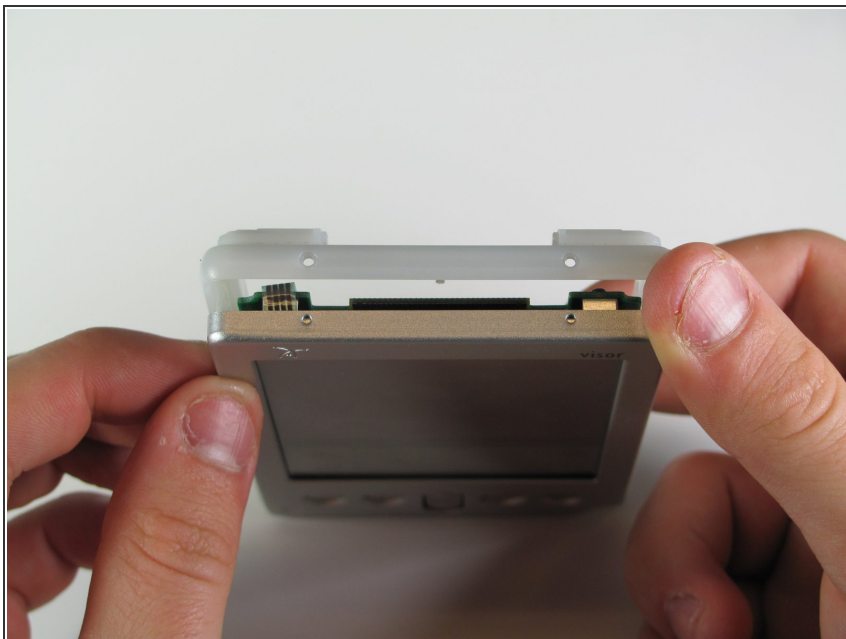
## Step 5




- Remove the four 2.6 mm Philips screws on the top and bottom of the frame.



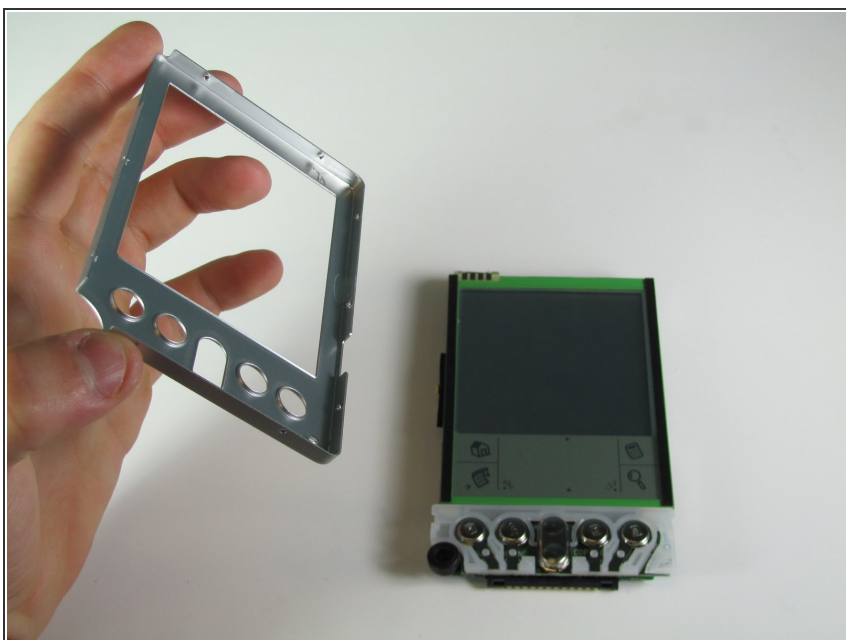
## Step 6



- Remove the white frame from the PDA.

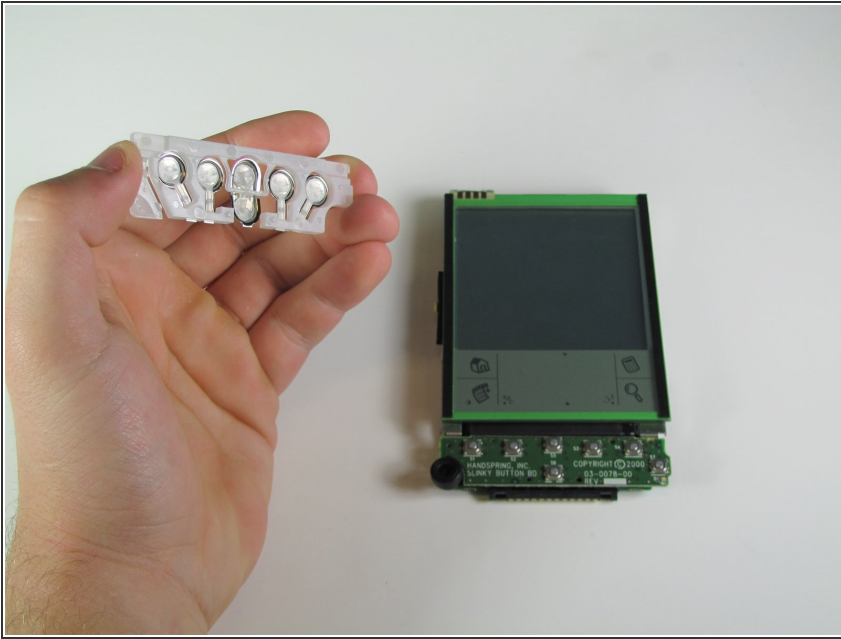
 The frame may get stuck on the corners so be very gentle when working the corners off.

## Step 7 — Speaker



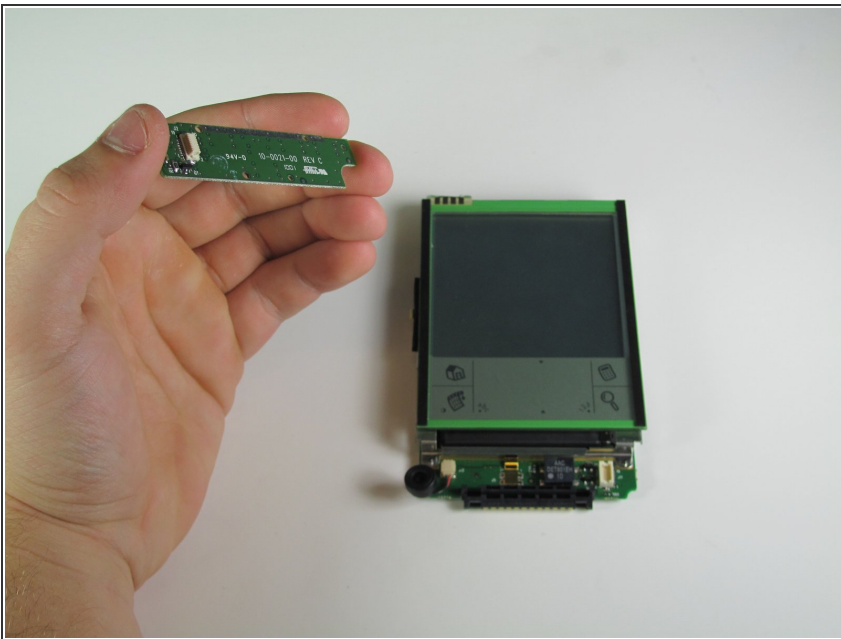
- Pull off front cover gently.

## Step 8



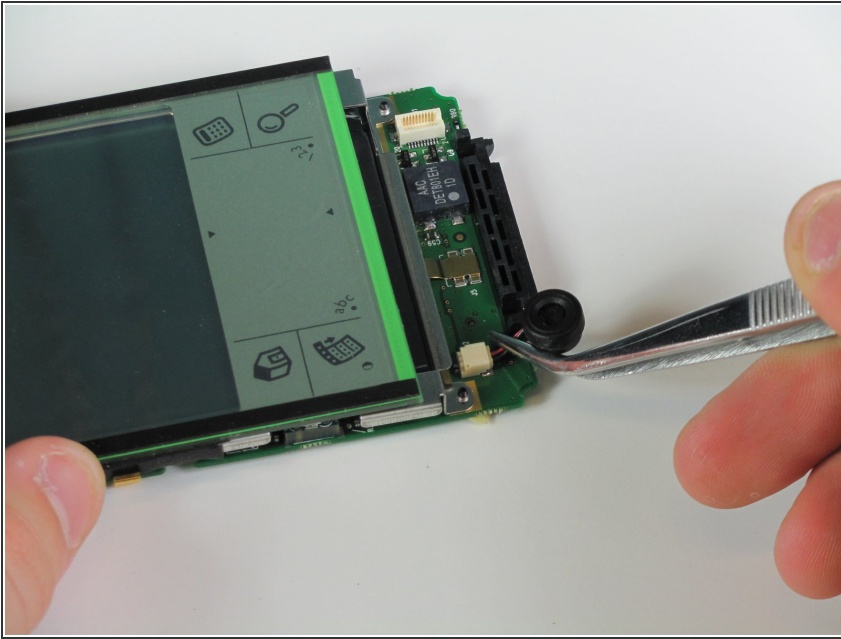
- Remove buttons by hand, they should come off easily.

## Step 9



- Pull off button board that was underneath buttons.

## Step 10



- Use tweezers to pull speaker off.
- Pull speaker off by wire, pull down away from screen.

To reassemble your device, follow these instructions in reverse order.