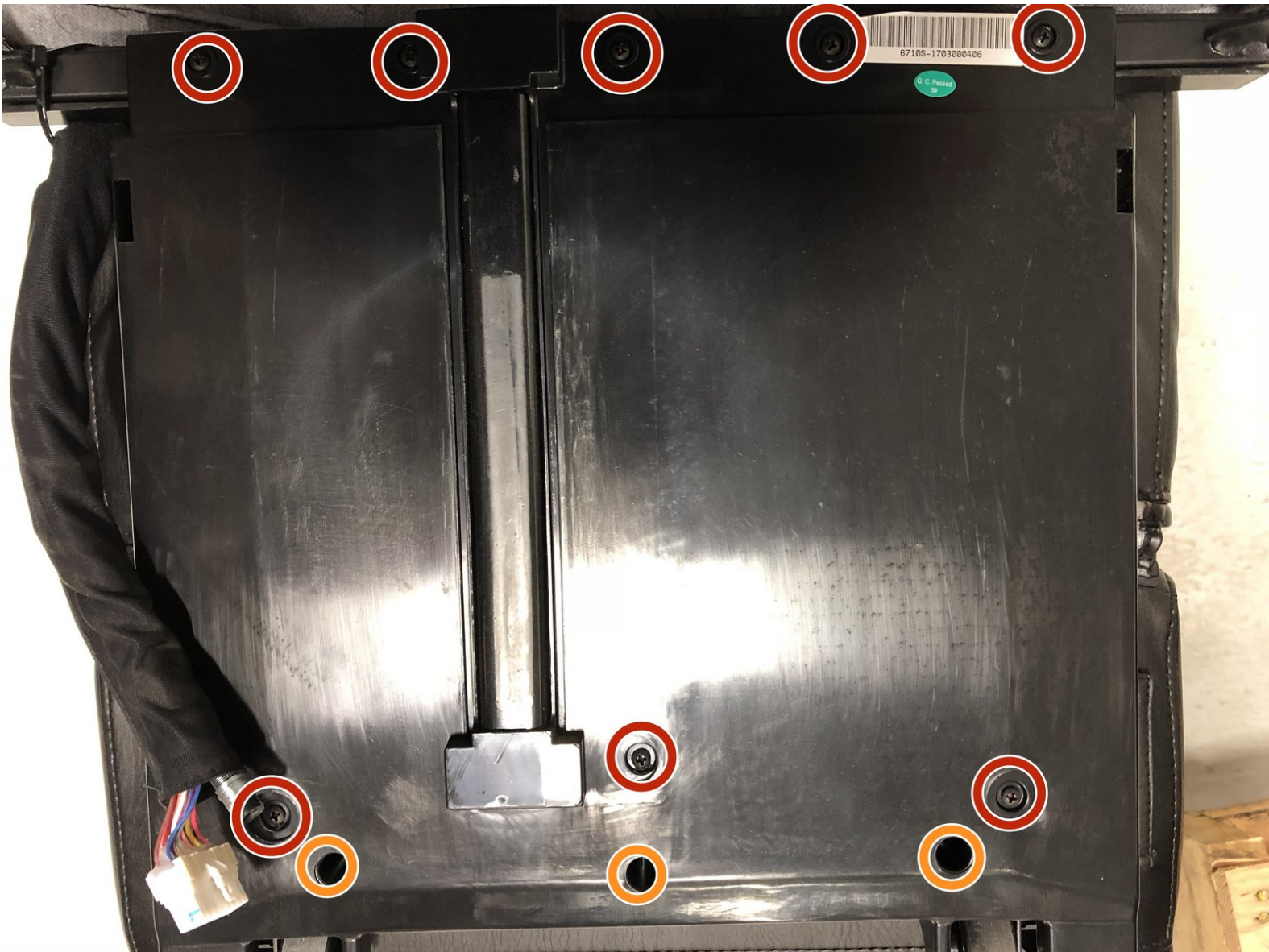




IT-8800 -8500 Footrest Disassembly

This Guide will help you replace foot roller mechanism in an 8000 series footrest.

Written By: Nick



INTRODUCTION

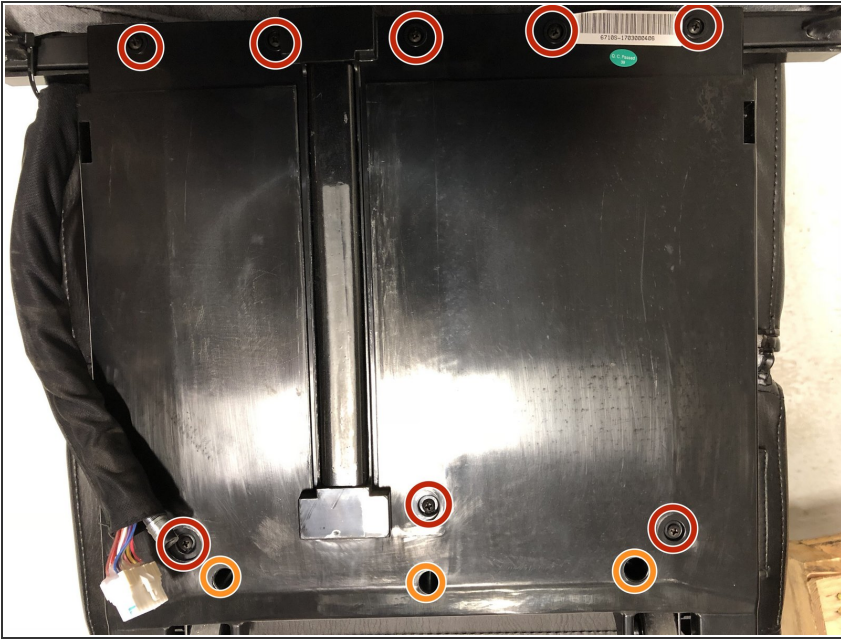
All Screws in here will be color coded , example : Red and Orange on the same step means there are 2 different types of screws on that step.



TOOLS:

- [Cordless Drill](#) (1)
- [Phillips #1 Screwdriver](#) (1)
- [Phillips #2 Screwdriver](#) (1)
- [Paper Clip](#) (1)
- [Utility Knife](#) (1)
- [General Purpose Spray Adhesive](#) (1)

Step 1 — IT-8800 -8500 Footrest Disassembly

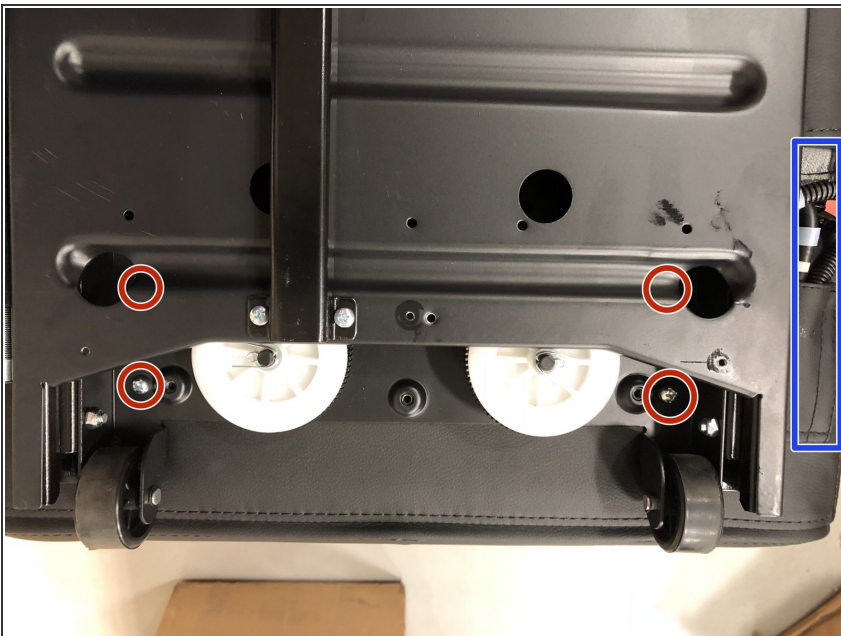


- Remove 8 screws marked in red .

⚠ NOTE: THERE IS 2 PIECES THAT ACT AS ONE COVER. DO NOT SLIDE OR PRY THESE PIECES APART FROM EACH OTHER IT WILL RESULT IN DAMAGE.

- Remove 3 screws marked in Orange

Step 2



- Remove the 4 bolts and lock washers.

Step 3



- ① From here the lower piece will be free from the frame .
- Air hose will then be disconnected from the nozzle marked with an arrow. Then unplug the three wires from the relay PCB.
- Mounted here will be a screw threaded through 2 plastic holders . remove the screw and don't lose the plastic holders.

Step 4



- Unzip the the zipper marked with a red line. This will completely disconnect the upper assembly from the lower assembly.
- ① Note in this photo the frame has been completely removed . NO need to do that for this repair.

Step 5



- Remove 2 screws and 2 washers for each foot pad.

i EACH OF THESE FOOT PADS HAVE 2 WASHERS ON ONE END , THIS SERVES A PURPOSE . DON'T FORGET THIS DURING REASSEMBLY

Step 6



- Unzip the the leather from the bottom

i The zippers sometimes don't have a zipper handle, please use a large paper clip.

- Once leather is unzipped this is what you should see . Go ahead and remove the entire leather cover .

Step 7

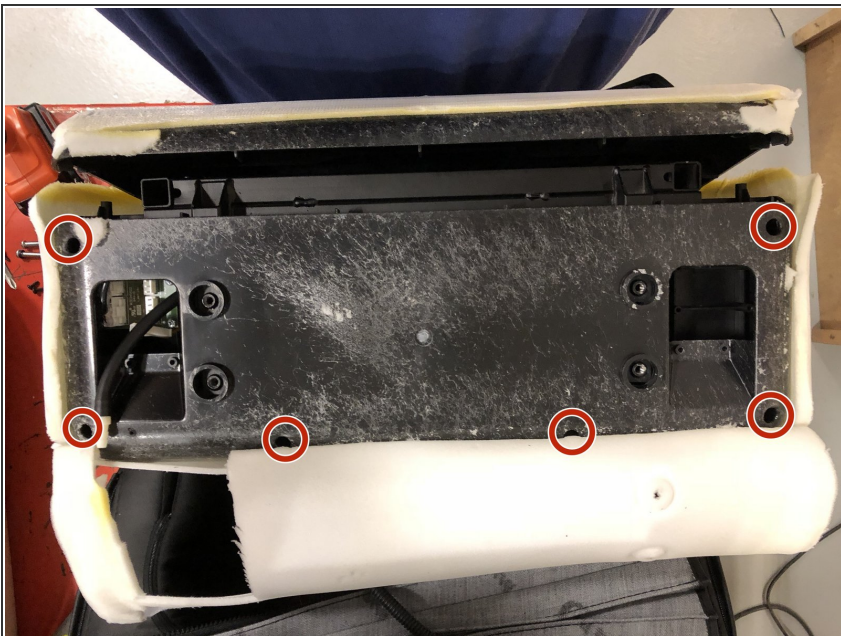


- Remove the 6 screws on the top cover .

⚠ This foam is glued to the plastic . Do your best not to rip it , use a sharp blade to avoid any tearing.

ⓘ Pro Tip: No need to peel this entire piece off . Just peel the edges and leave center glued .

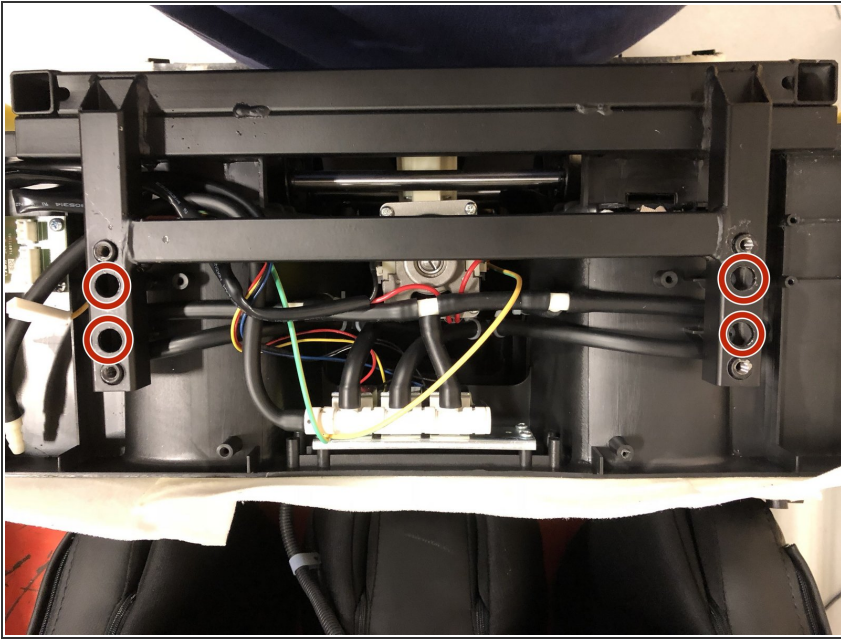
Step 8



- Remove the 6 screws.

ⓘ This cover will not come off until the top cover is removed first. Additionnally follow the same rule , keep the middle glued and peel back the edges

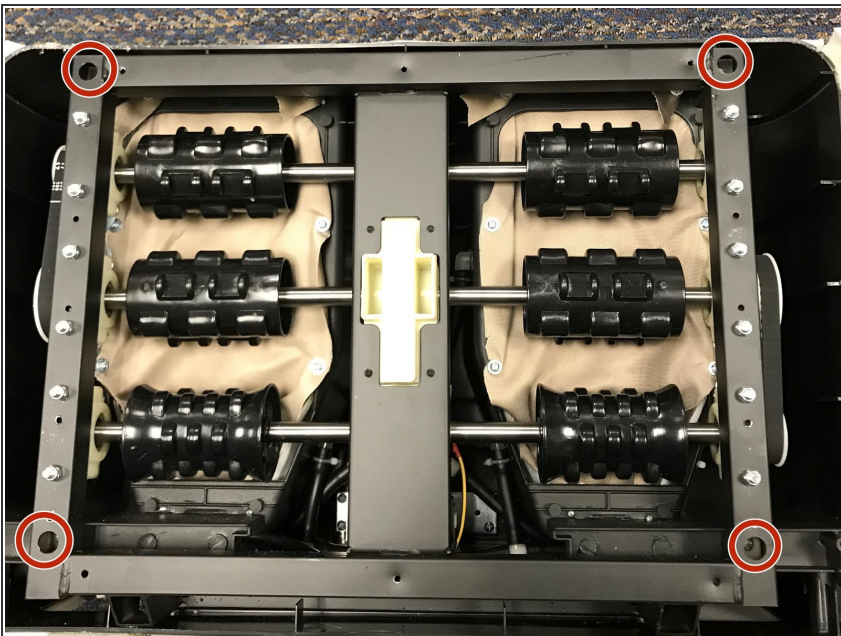
Step 9



- Remove the 4 bolts .

⚠ RECOMMENDED: USE A MAGNETIC TIP SCREW DRIVER FOR THIS STEP. OTHERWISE THOSE BOLTS CAN AND WILL FALL INTO THE HOLLOW FRAME PIECE

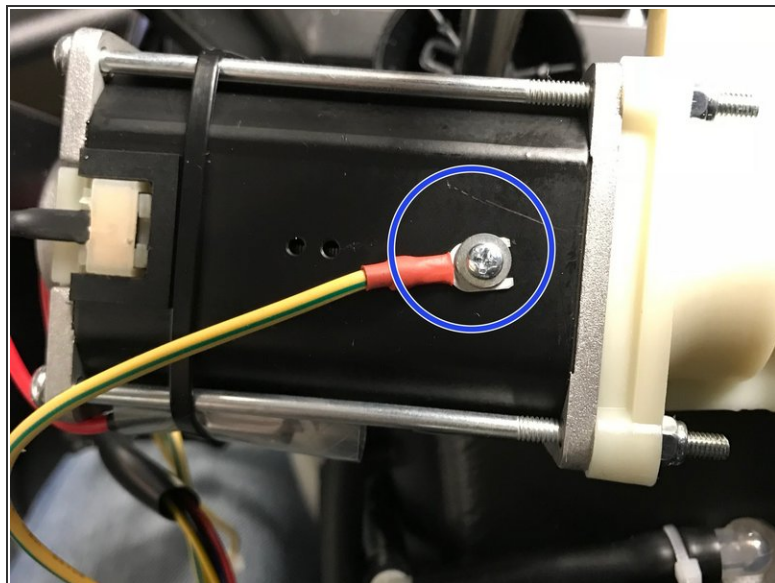
Step 10



- Remove the 4 bolts in each corner .

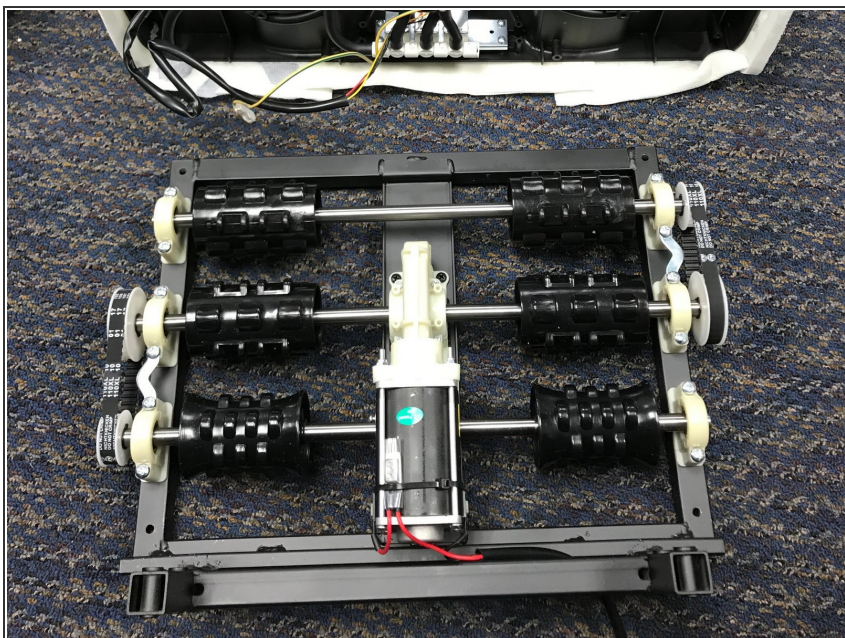
⚠ RECOMMENDED: USE A MAGNETIC TIP SCREW DRIVER FOR THIS STEP. OTHERWISE THOSE BOLTS CAN AND WILL FALL INTO THE HOLLOW FRAME PIECE

Step 11



- unplug motor wire.
- Unscrew grounding wire. Be sure to reuse this screw and washer if new assembly did not include one.

Step 12



- YOU ARE DONE

To reassemble your device, follow these instructions in reverse order.

PLEASE REMEMBER THE FOLLOWING DURING REASSEMBLY:

- When gluing the foam to the plastic DON'T over do it , just spray for a second on the desired area and press foam onto glue.
- When Gluing the foam be sure your edges are smooth and everything is secured , other wise you will get bumps in the leather .
- There will be wrinkles on the leather when its re stretched , this is normal . They usually dissipate over time.
- If the Bolts from step 2 will not go on use a utility knife and cut X shaped holes on the leather until you can physically see the thread .
- When attaching the 3 wires and 1 hose from step 3 BE SURE these are not getting pinched between the upper and lower portion. Otherwise you will get no air to the feet area.

Good Luck .