

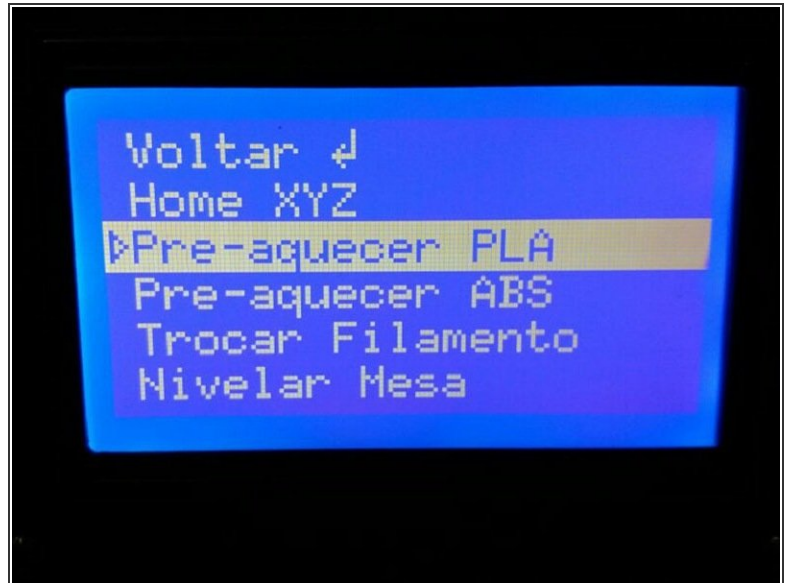


Insert Filament (Before Printing)

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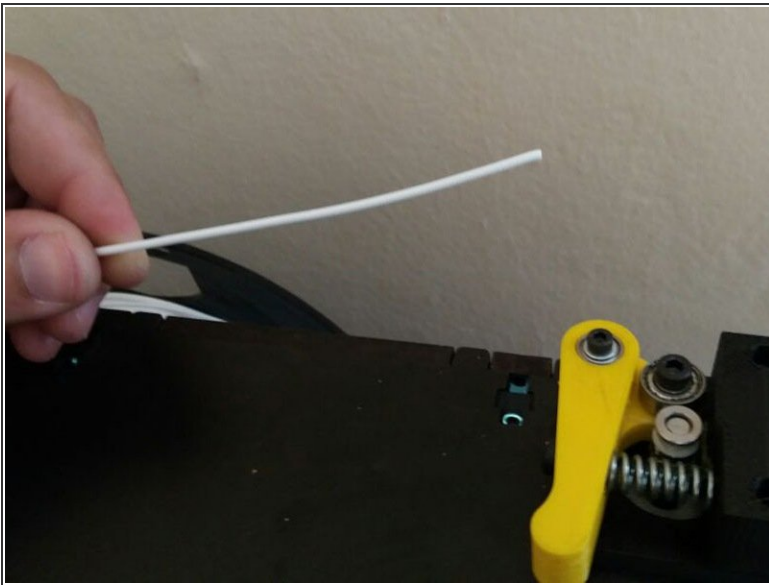


Step 1 — Heating the spout



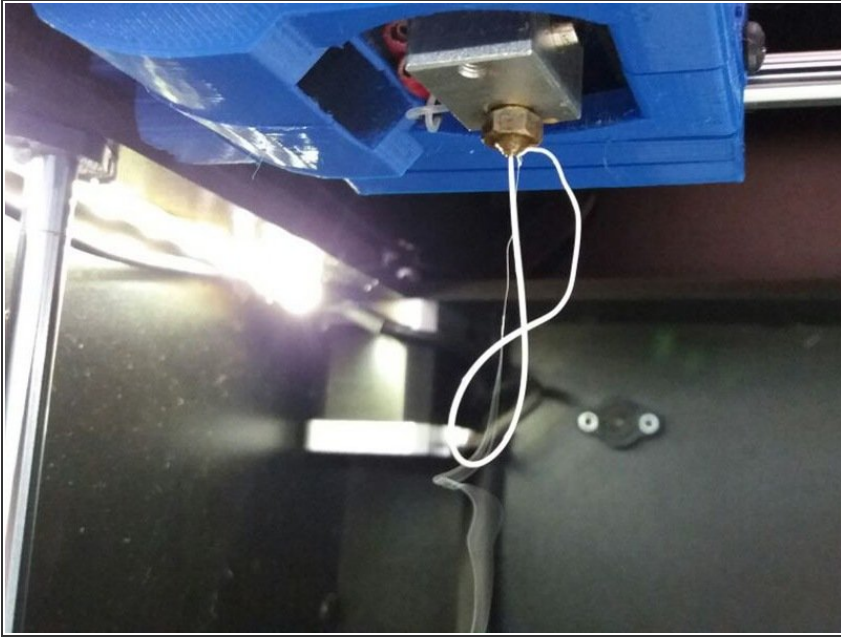
- Select "Quick Setup" from the home menu.
- Select the "Pre-heat" option PLA

Step 2 — Inserting the filament



- Press the ear of the extruder with one hand and insert the filament into the hole as shown in the pictures.

Step 3 — Inserting the filament



- Push the filament through the PTFE tube until it exits through the nozzle to make sure it has been inserted all the way.

Ready! Your Filament is inserted!