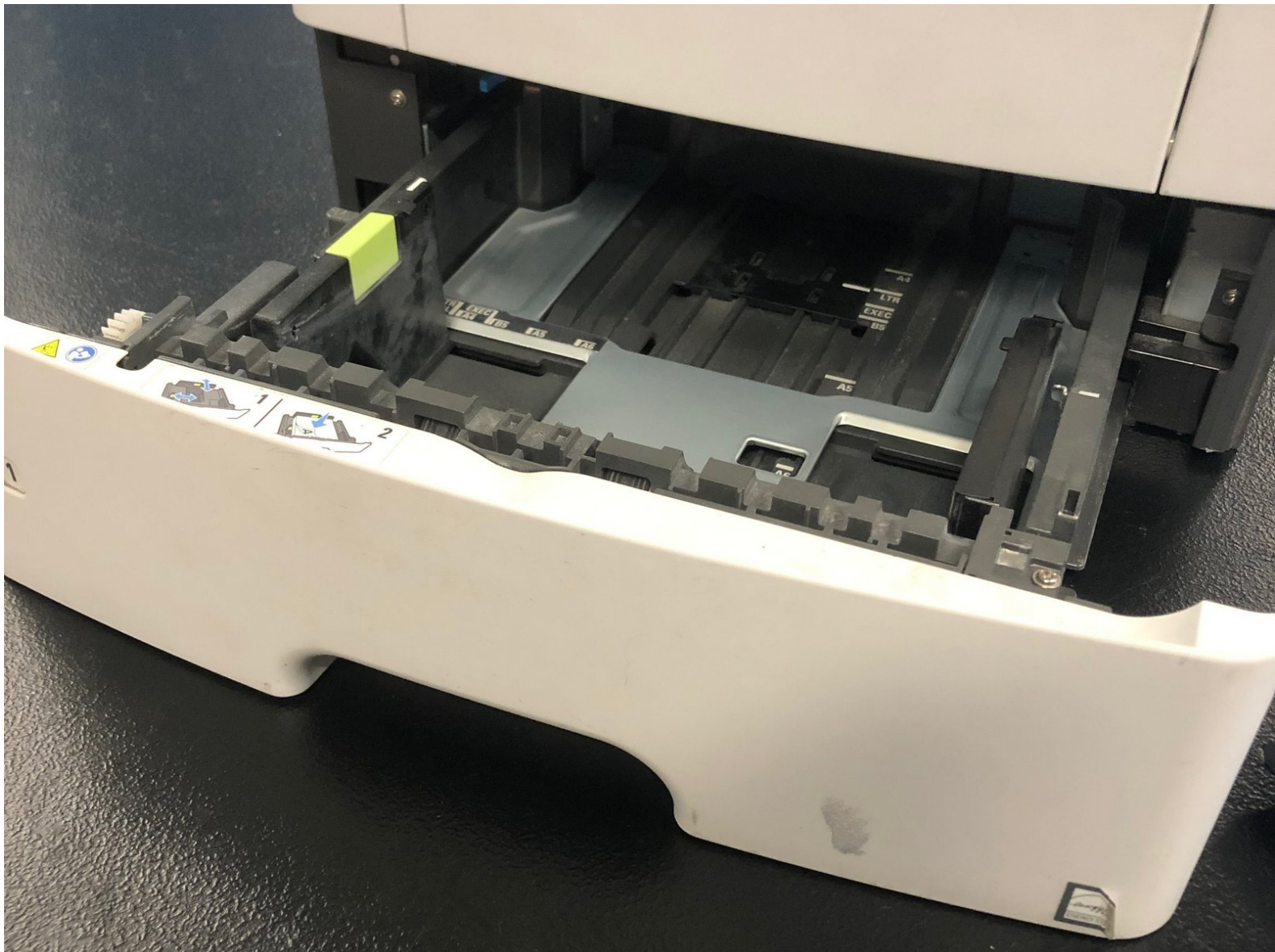




# Lexmark MX611de Maintenance Kit Replacement

The removal and installation of maintenance Kit, 110-120V for a Lexmark MX611 laser printer

Written By: alarson118





## TOOLS:

- [Phillips Head Screw Driver](#) (1)



## PARTS:

- [Lexmark 40X8023 Fuser Unit - 110 / 120 Volt](#) (1)
- [Lexmark 41X0958 Pick Roller Tire Kit](#) (1)
- [Lexmark 40X8393 Transfer Roller with Spring](#) (1)

## Step 1 — Right Cover Removal



- Remove the paper tray
- Remove the screw securing the right cover to the front of the printer frame.
- Open the memory access cover that is attached to the right cover
  - Remove the two screws securing the right cover to the RIP shield.
- Slightly lift the printer, slide the right cover forward, and pull it out and away from the printer

## Step 2 — Left Cover Removal



- Remove the screw securing the left cover to the front of the printer frame.
- Release the Two tabs on the bottom of the cover.
- Pull the cover forward, and remove it from the printer.

## Step 3 — Rear Exit and Cover Removal



- Open rear door.
- Pull the exit door upward to release the hinges, and remove.
- Remove the two screws securing the rear cover.
- Remove the cover.

## Step 4 — Mounting Brackets Removal



- Remove the three screws from the Left Mounting Bracket
- Two different ways to the next step, dependent on experience and/or confidence.
  - Move the the Mounting Bracket over while extending the Stapler Cable out of the way, The Stapler cable does not have to disconnected.
  - Remove the Stapler Cable and Mounting bracket from the printer frame while feeding the cable through the redrive unit and printer frame.
- Using a pair of pliers, squeeze the nylon mounts to dislodge the stapler connector, and remove the cable.
- Remove the three screws from the Right mounting bracket.

## Step 5 — Redrive Assembly Removal



- Remove the Two screws, and then disconnect the reverse solenoid.
  - Do not disconnect the reverse solenoid cable from the controller board.
- Remove the Six screws securing the redrive assembly.

## Step 6 — Fuser Removal



- Disconnect the cable JEXIT1 from the controller board.
- Disconnect the Two cables.
- Remove the Two screws securing the fuser.

To reassemble your device, follow these instructions in reverse order.