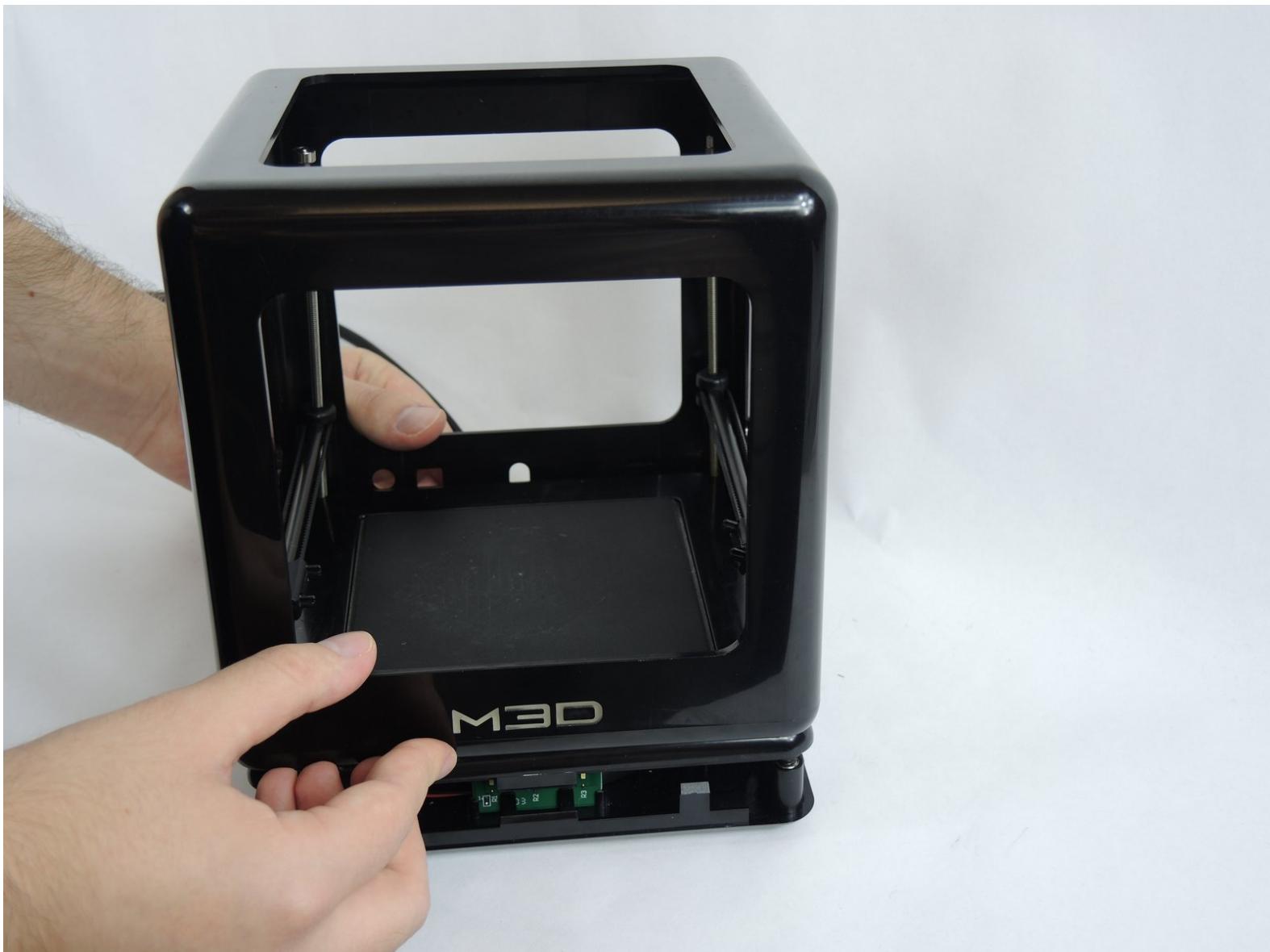




# M3D Micro Frame Removal

This guide serves as a prerequisite guide for replacing the z axis belt, motors and ports.

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## INTRODUCTION

This guide serves as a prerequisite guide for replacing the z axis motor, the motors and ports. It shows how to remove the frame so these parts can be replaced.

## Step 1 — M3D Micro Frame Removal



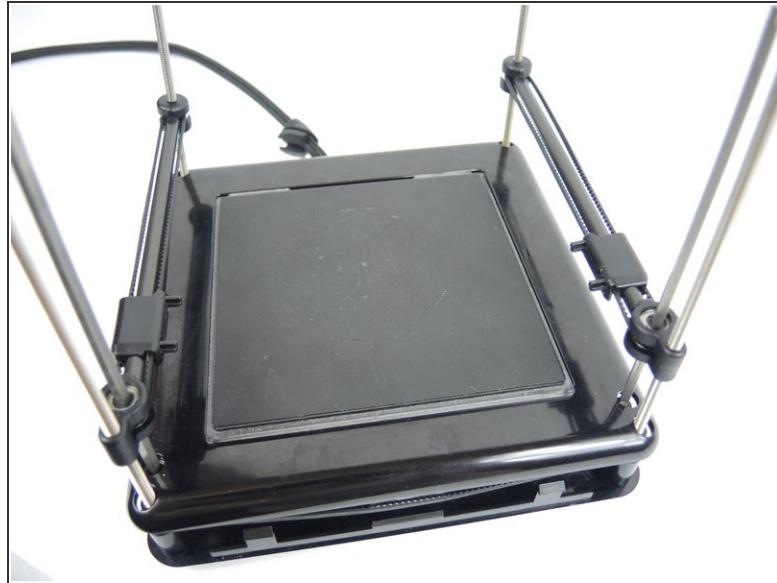
- Removing the frame is necessary to access the z axis belt, motors and ports. Make sure the unit is unplugged and set on a hard level surface.

## Step 2



- Pull the x-rod away from the plastic sliders on the y-rod, and flip the slider upwards to release the tracks. Lift the extruder assembly out of the way.

## Step 3



- No tools are required to remove the frame. Press down on the printing bed with your thumbs while lifting the frame with your fingers. The frame easily slides up.

To reassemble your device, follow these instructions in reverse order.