

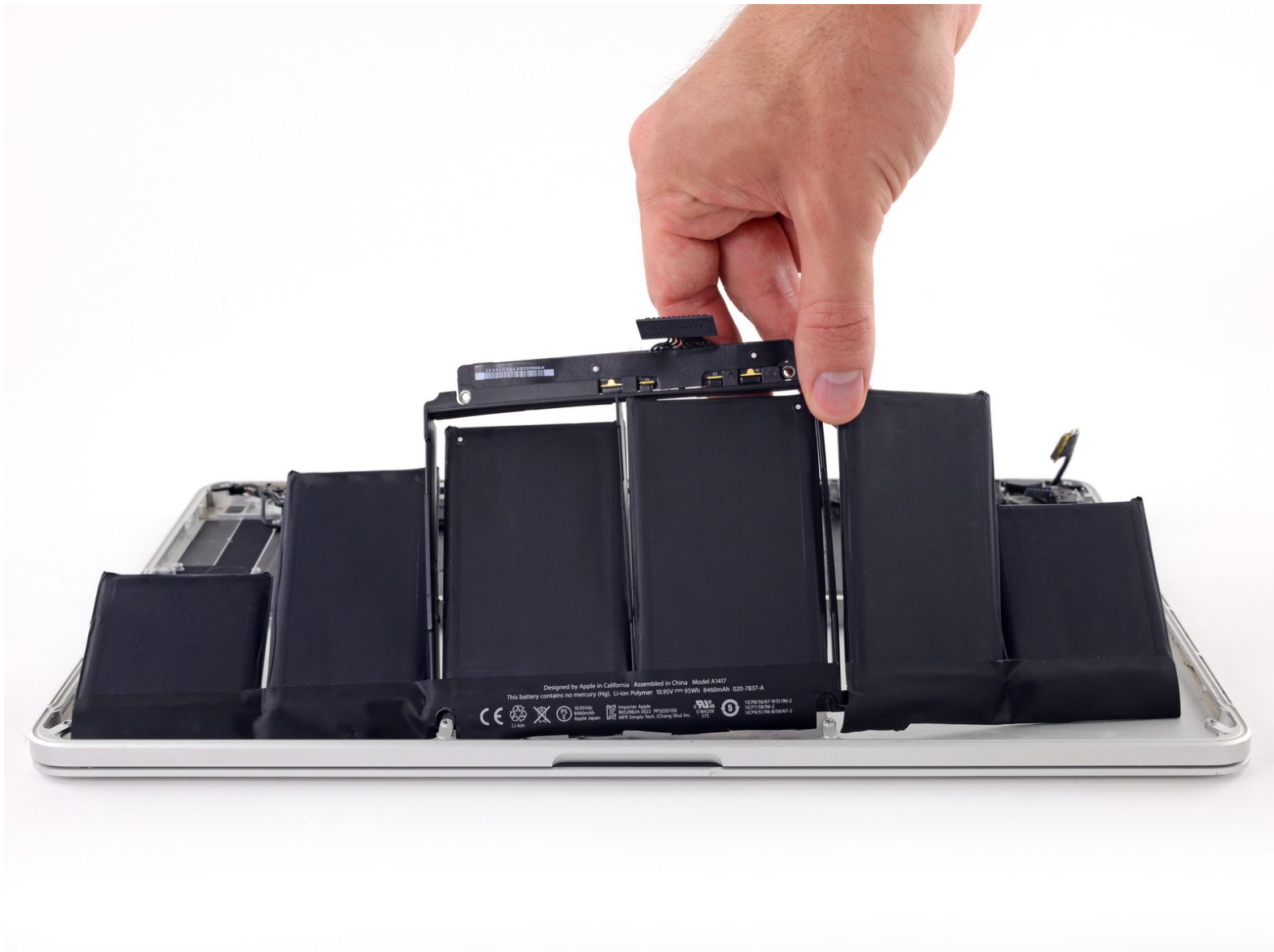


MacBook Pro 15" Retina Display Early 2013

Battery Replacement

Safely remove and replace the glued-in battery in your 15-inch Early 2013 MacBook Pro with Retina Display.

Written By: Jeff Suovanen



INTRODUCTION

Use this guide to safely remove the glued-in battery from your MacBook Pro with the help of an iFixit battery replacement kit. The adhesive remover in your kit will dissolve the adhesive securing the battery, allowing you to remove it with ease.

iFixit adhesive remover is highly flammable. Perform this procedure in a well-ventilated area. Do not smoke or work near an open flame during this procedure.

To minimize risk of damage, turn on your MacBook and allow the battery to fully discharge before starting this procedure. A charged lithium-ion battery can create a dangerous and uncontrollable fire if accidentally punctured. If your battery is swollen, [take extra precautions](#).

Note: The solvent used to dissolve the battery adhesive will damage your speakers if it comes in contact with the plastic speaker enclosures. This guide instructs you to remove the speakers before proceeding to the battery.

If you're using the old-style iFixit adhesive remover with separate bottle and syringe (no longer sold), [click here for a slightly modified set of instructions](#).



TOOLS:

- [Plastic Cards](#) (1)
- [Utility Scissors](#) (1)
- [MacBook Pro and Air 5-Point Pentalobe Screwdriver](#) (1)
- [Spudger](#) (1)
- [T5 Torx Screwdriver](#) (1)
- [iFixit Opening Tools](#) (1)



PARTS:

- [MacBook Pro 15" Retina \(Mid 2012 Early 2013\) Battery](#) (1)

Step 1 — Lower Case



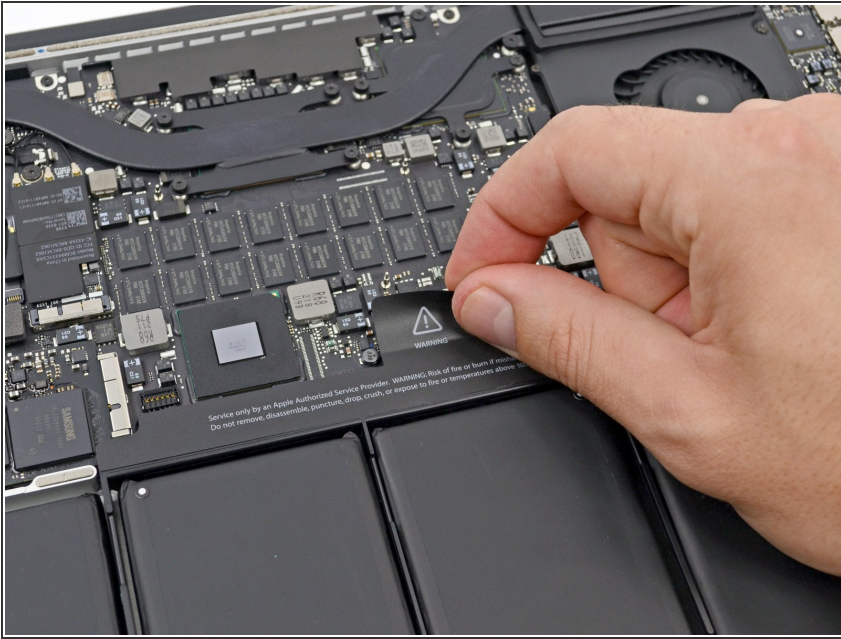
- Remove the following P5 pentalobe screws securing the lower case to the MacBook Pro:
 - Eight 3.0 mm
 - Two 2.3 mm

Step 2



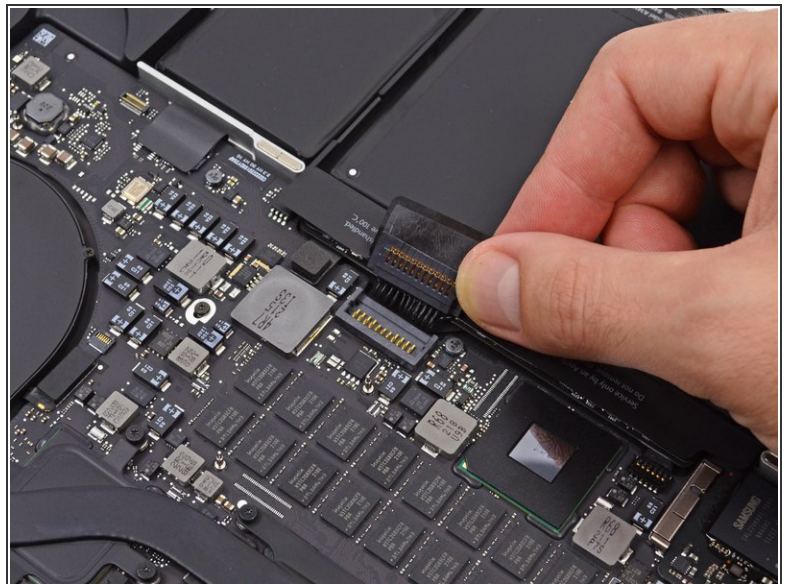
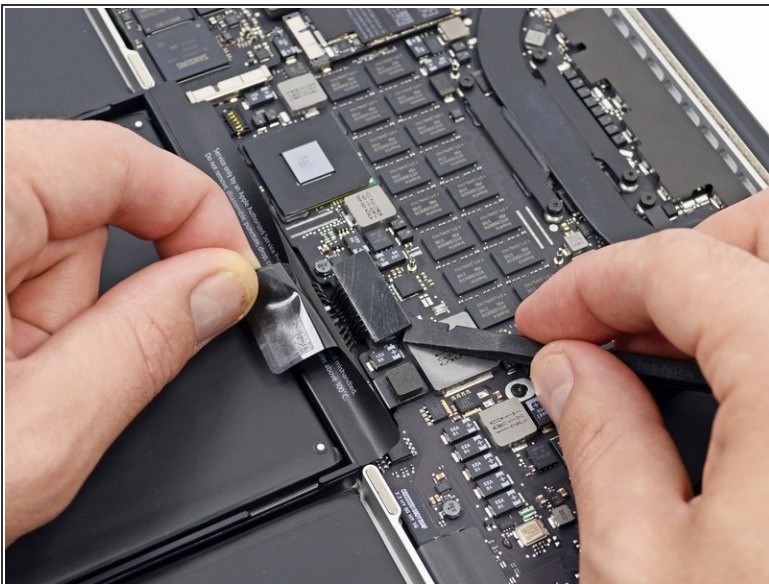
- Lifting from the edge nearest the clutch cover, lift the lower case off the MacBook Pro.
- Set the lower case aside.

Step 3 — Battery Connector



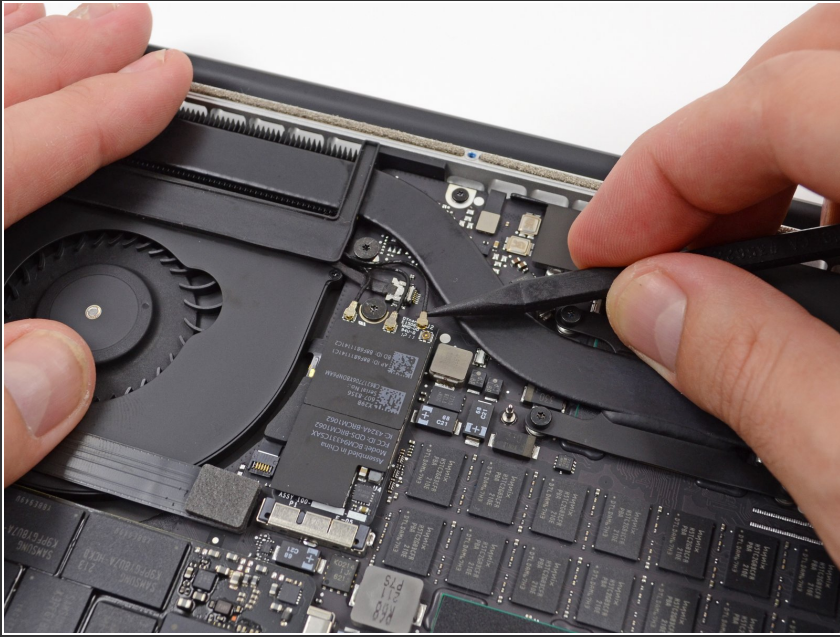
- Peel back the warning label covering the battery connector.

Step 4



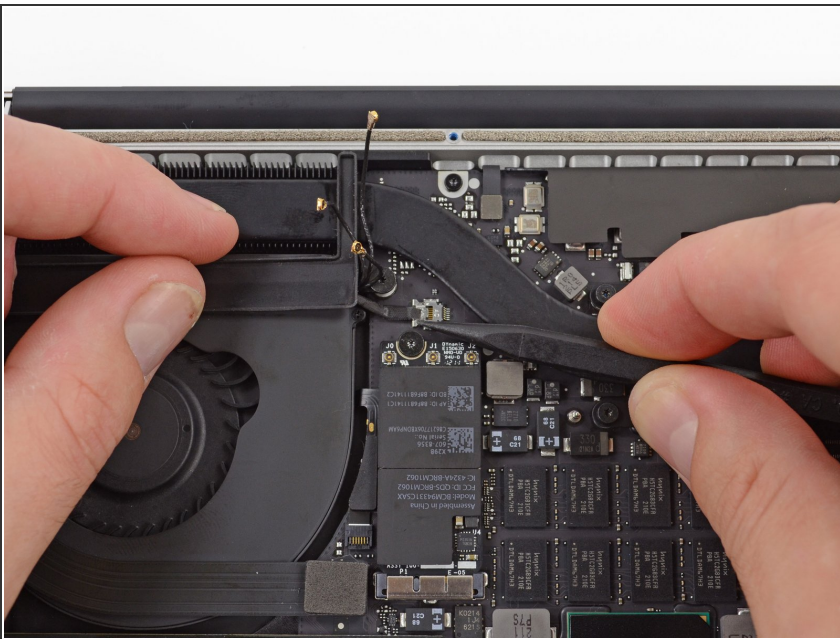
- Using the flat end of a spudger, gently pry the battery connector straight up out of its socket on the logic board.
- Bend the battery cables back and out of the way, ensuring that the battery connector doesn't accidentally make contact with the logic board.

Step 5 — AirPort/Camera Cable



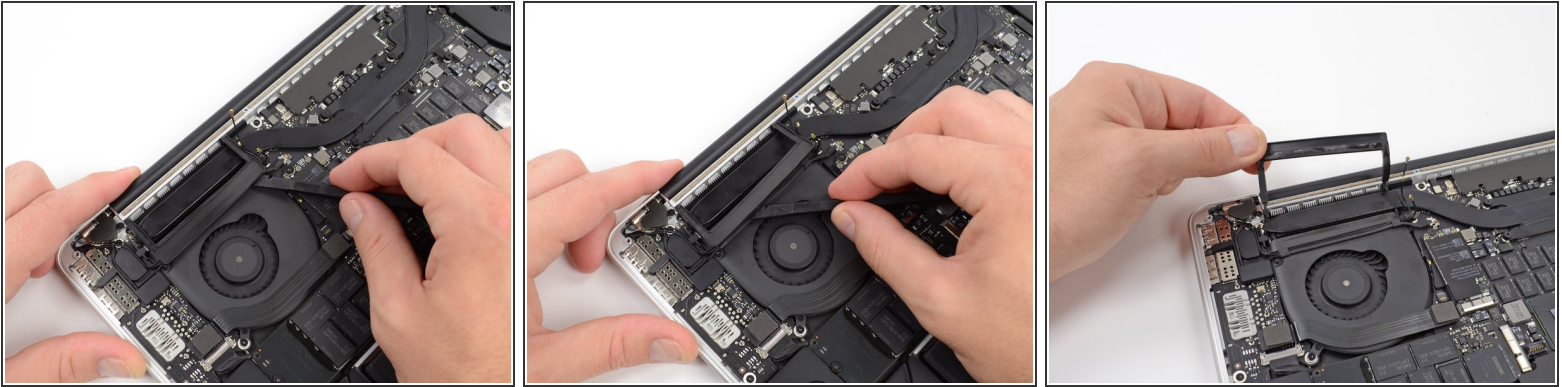
- Use a spudger or tweezers to pry the three AirPort antenna cables straight up off of their sockets on the AirPort board.
- ⚠ The cable connection points are fragile. Be careful to lift only on the connector, and not on the socket or cable.
- 📌 To reconnect, align the connector carefully into position over the socket, and press it down firmly with the flat of your spudger.

Step 6



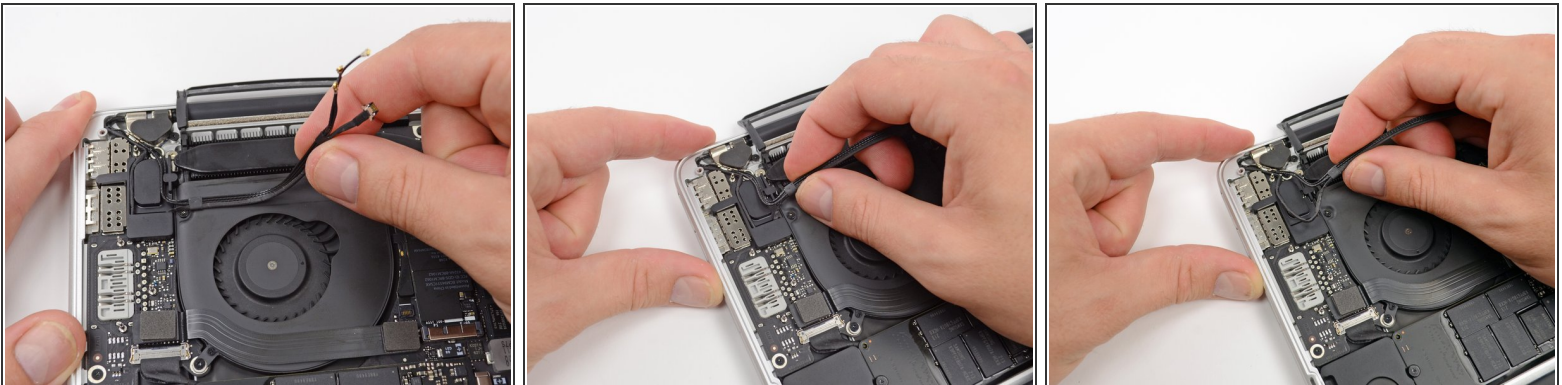
- Use the tip of a spudger to push the camera cable connector toward the fan and out of its socket on the logic board.
- ⚠ Be sure to push parallel to the board, first on one side, then the other, to slowly "walk" the connector out of its socket. Do not pry up, or you will damage the socket.

Step 7



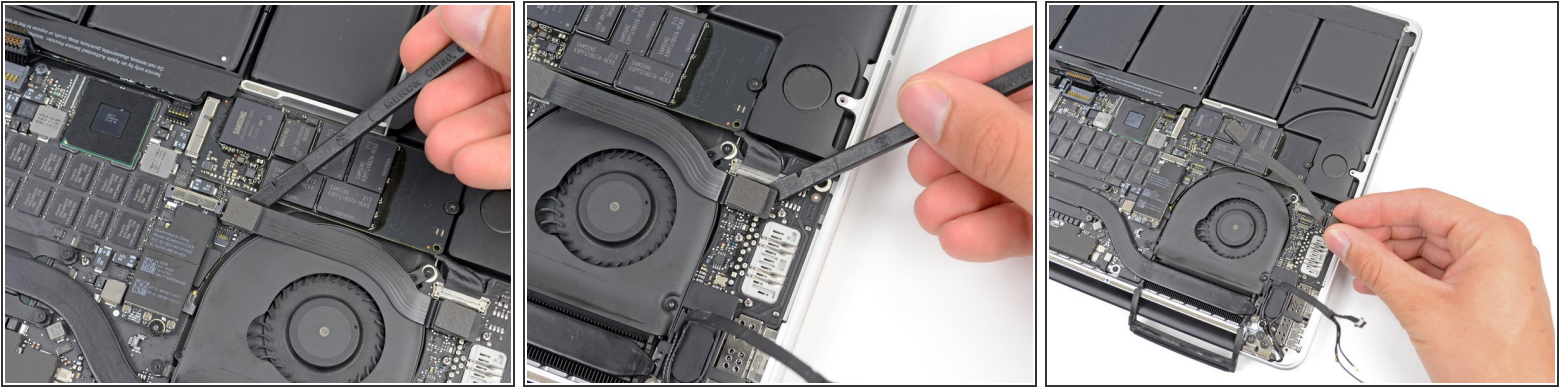
- Insert the flat end of a spudger underneath the rubber heat sink cover on the right fan.
- Slide the spudger underneath the length of the cover, releasing the adhesive.
- Lift the cover and flip it back so that you can access the cables underneath.

Step 8



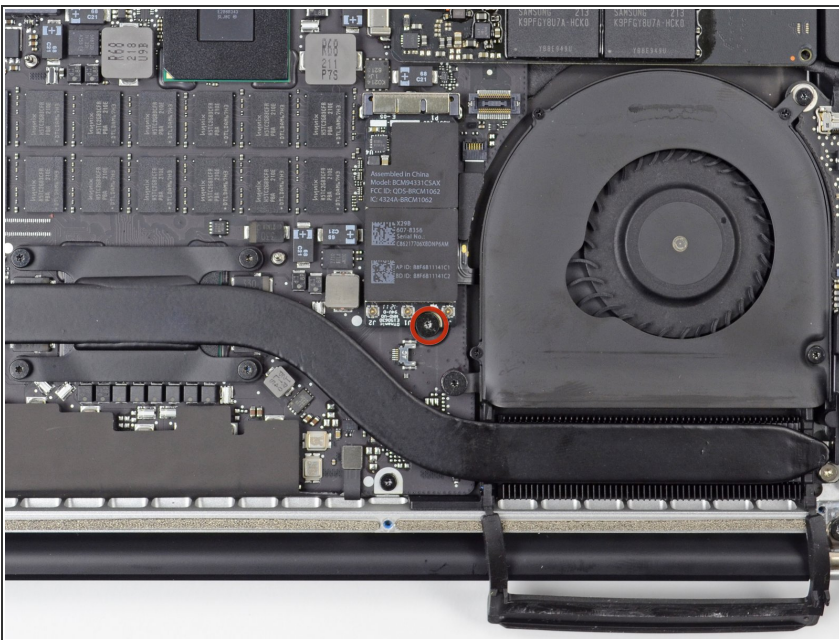
- Use your fingers to pull the AirPort/Camera cables up off the fan.
 - ⓘ The cables are adhered to the fan, so peel them up carefully to avoid damaging them.
- Carefully de-route the cables from the plastic cable guide.

Step 9 — I/O Board Cable



- Using the flat end of a spudger, pry the I/O Board connector straight up out of its socket on the logic board. On reassembly, connect this end first as it does not flex.
- In a similar fashion, remove the I/O Board connector from its socket on the I/O Board.
- Remove the I/O Board cable from the MacBook Pro.

Step 10 — Right Fan



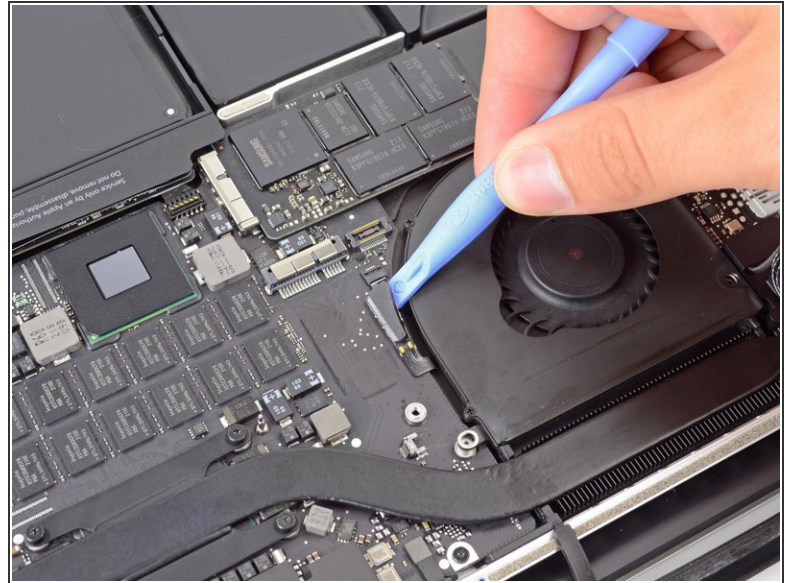
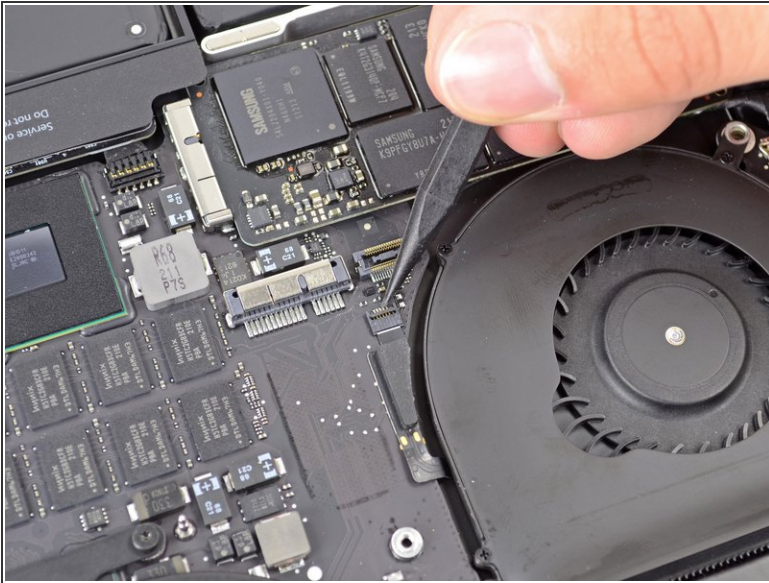
- Remove the single 2.9 mm T5 (sometimes T6) Torx screw securing the AirPort card to the logic board.

Step 11



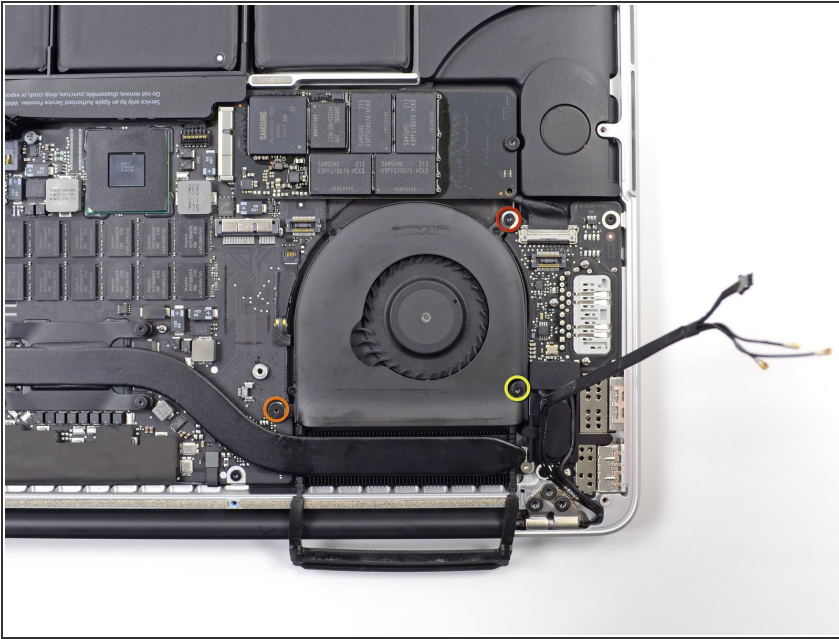
- Grasp the thin sides of the AirPort card and pull parallel to the logic board, removing the AirPort card from the MacBook Pro.

Step 12



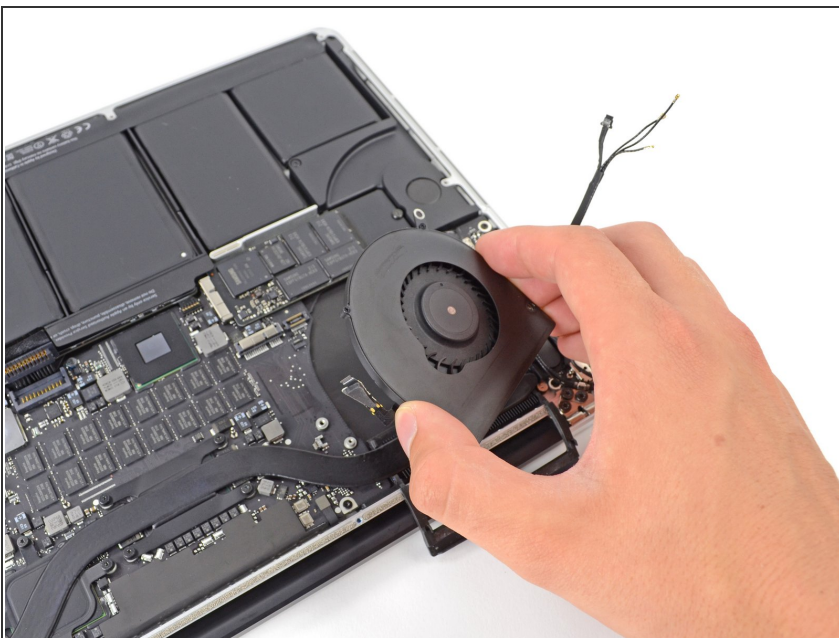
- Use the tip of a spudger to flip up the retaining flap on the right fan ribbon cable [ZIF](#) socket.
- ⚠ Be sure you are prying up on the hinged retaining flap, **not** the socket itself.
- Starting at the top of the cable, slide a plastic opening tool under the right fan cable to free it from the logic board.
- ⚠ Use caution when freeing the cable, as it is strongly adhered to the logic board.

Step 13



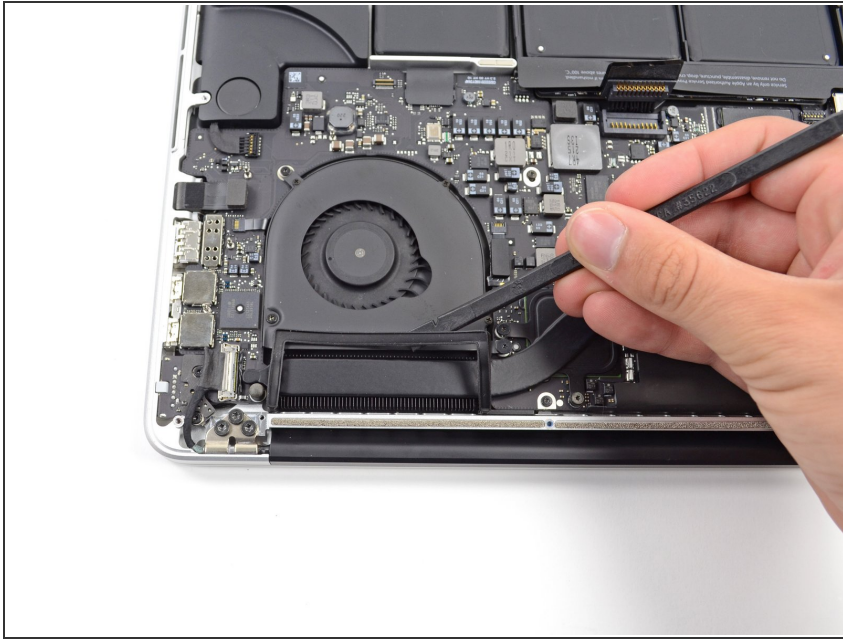
- Remove the following three screws securing the right fan to the logic board:
 - One 4.4 mm T5 Torx screw
 - One 3.9 mm T5 Wide Head Torx screw
 - One 5.0 mm T5 Torx screw with 2 mm collar

Step 14



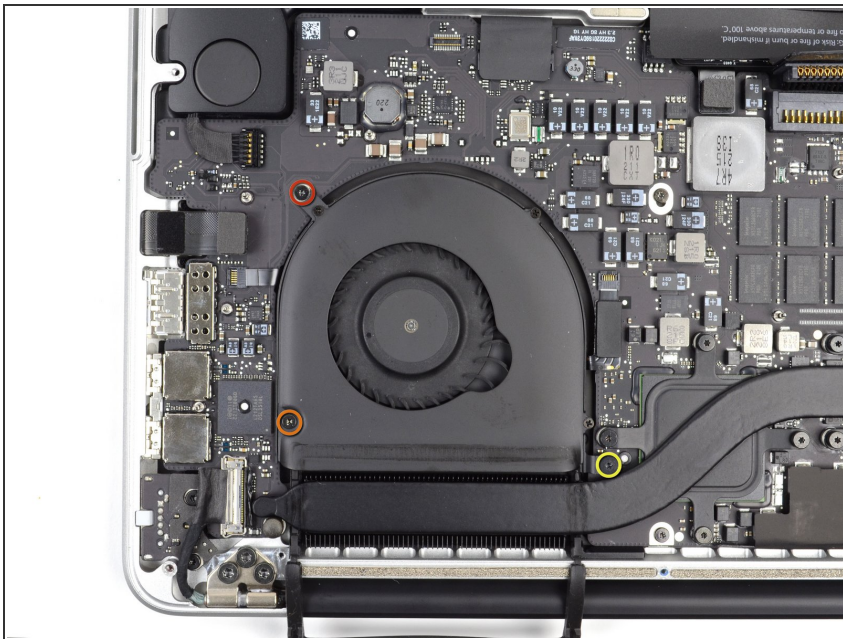
- Lift and remove the fan out from the MacBook Pro.
- ★ When reinstalling the fan, it's easiest connect the fan ribbon cable as you drop the fan in place, rather than after you've installed the three fan screws.

Step 15 — Left Fan



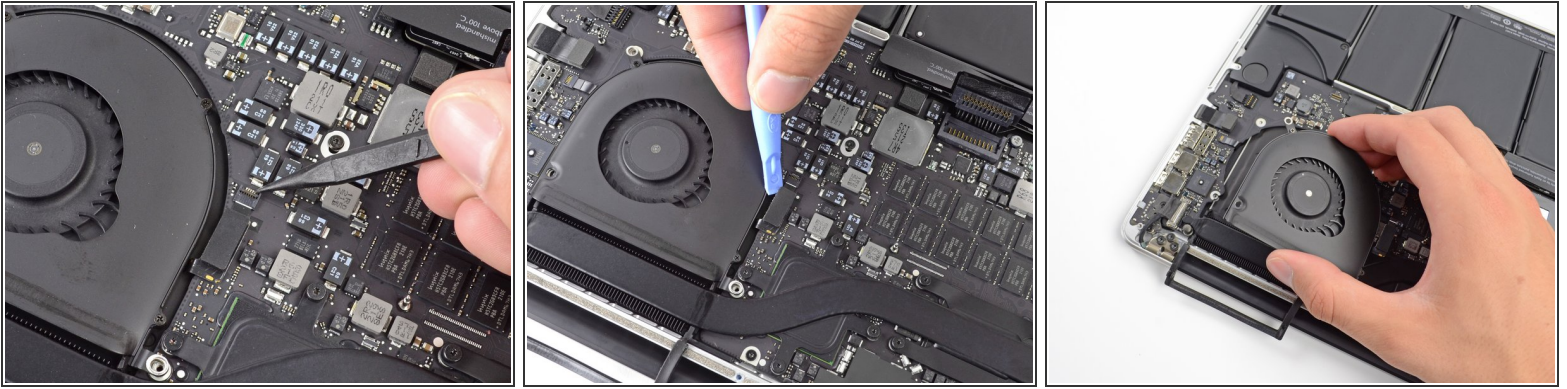
- Use the flat end of a spudger to lift the rubber heat sink cover up off the left fan.

Step 16



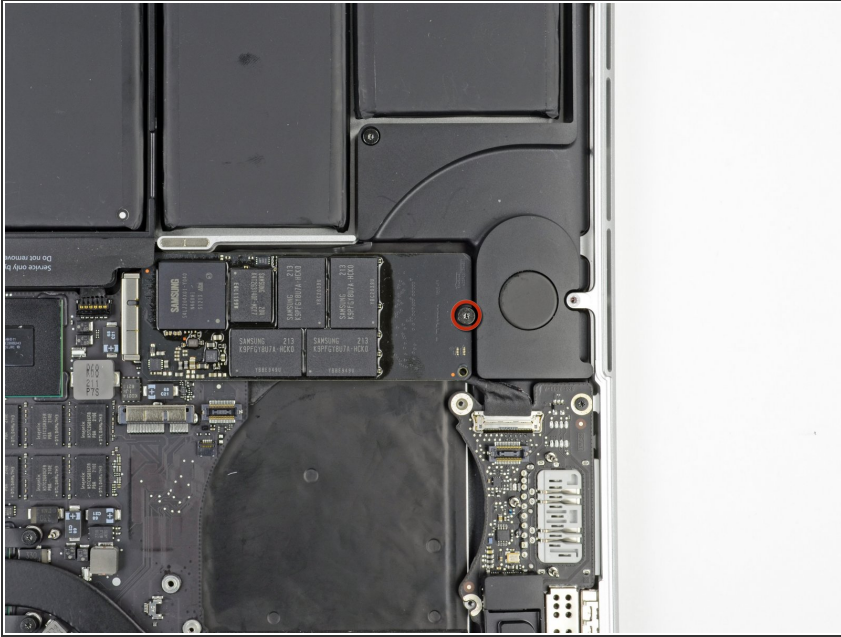
- Remove the following three screws securing the left fan to the logic board:
 - One 4.4 mm T5 Torx screw
 - One 5.0 mm T5 Torx screw with 2 mm collar.
 - One 3.9 mm T5 Wide Head Torx screw

Step 17



- Use the tip of a spudger to flip up the retaining flap on the left fan ribbon cable ZIF socket.
- ⚠ Be sure you are prying up on the hinged retaining flap, **not** the socket itself.
- Starting at the top of the cable, slide a plastic opening tool under the left fan cable to free it from the logic board.
- ⚠ Use caution when freeing the cable, as it is strongly adhered to the logic board. If necessary, use an iOpener or hair dryer to heat the cable in order to soften the adhesive and make it easier to remove.
- Lift the left fan out of the device.
- ☞ When reinstalling the fan, it's easiest connect the fan ribbon cable as you drop the fan in place, rather than after you've installed the three fan screws.

Step 18 — SSD



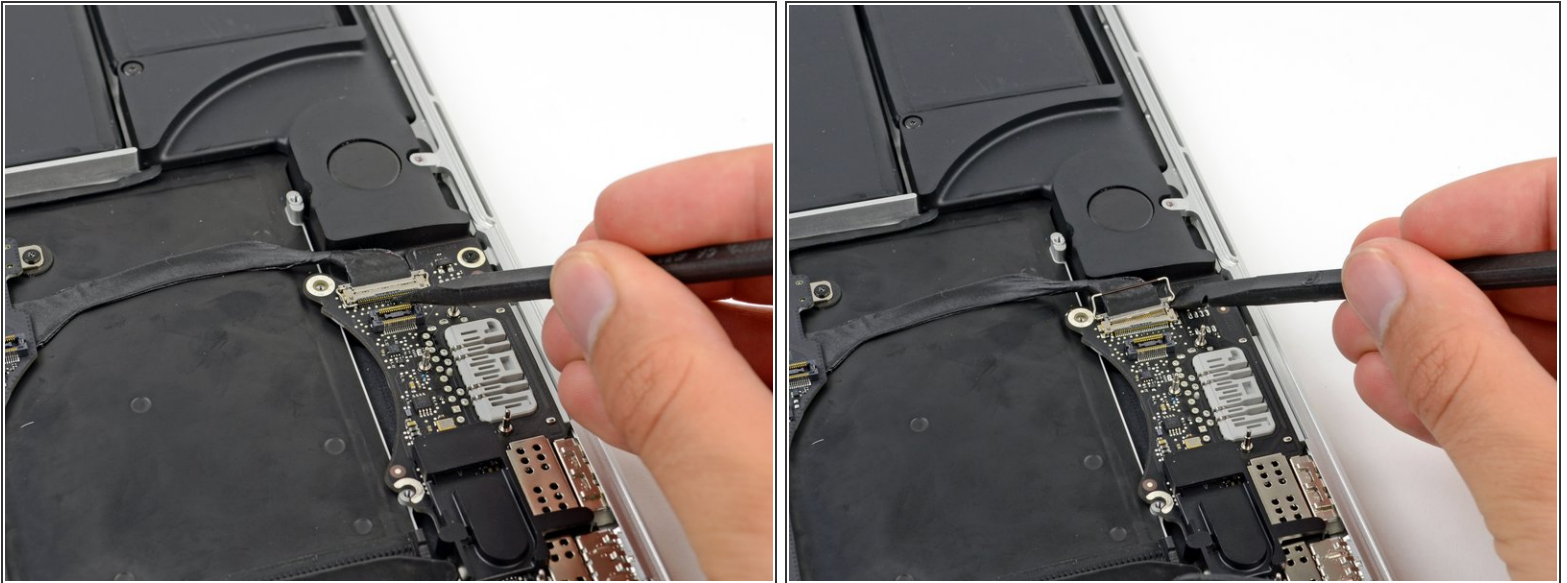
- Remove the single 3.1 mm T5 Torx screw securing the SSD to the logic board.

Step 19



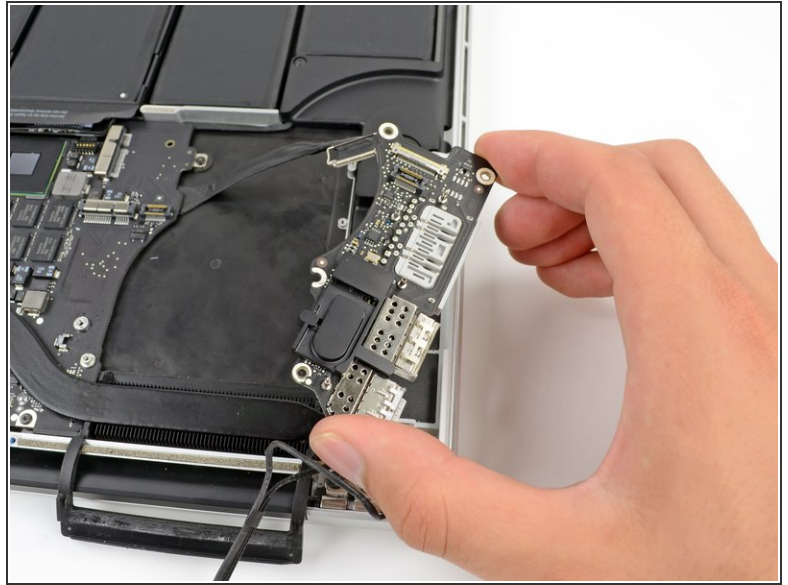
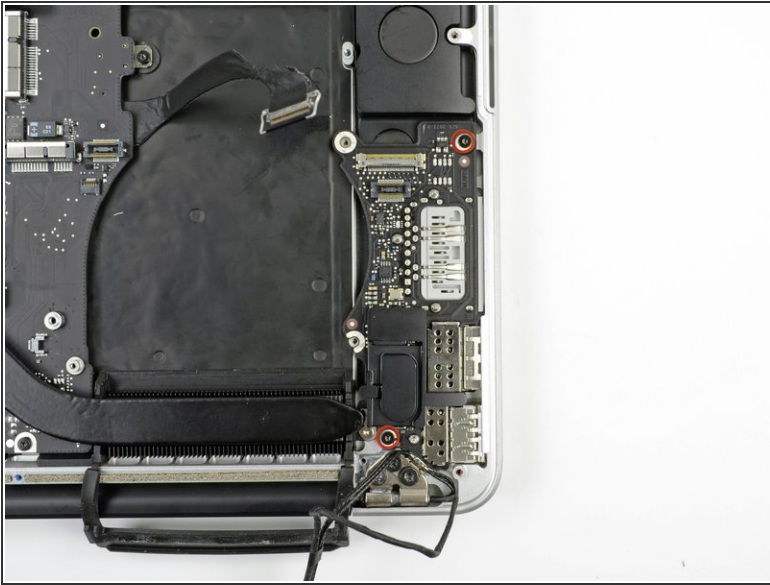
- Slightly lift the rightmost side of the SSD and firmly slide it straight away out of its socket on the logic board.

Step 20 — I/O Board



- Use the tip of a spudger to flip up the I/O board data cable lock and rotate it toward the battery side of the computer.
 - Use the flat end of a spudger to slide the I/O board data cable straight out of its socket on the logic board.
-  Do not lift up on the I/O board data cable, as its socket is very fragile. Pull the cable parallel to the face of the logic board.

Step 21



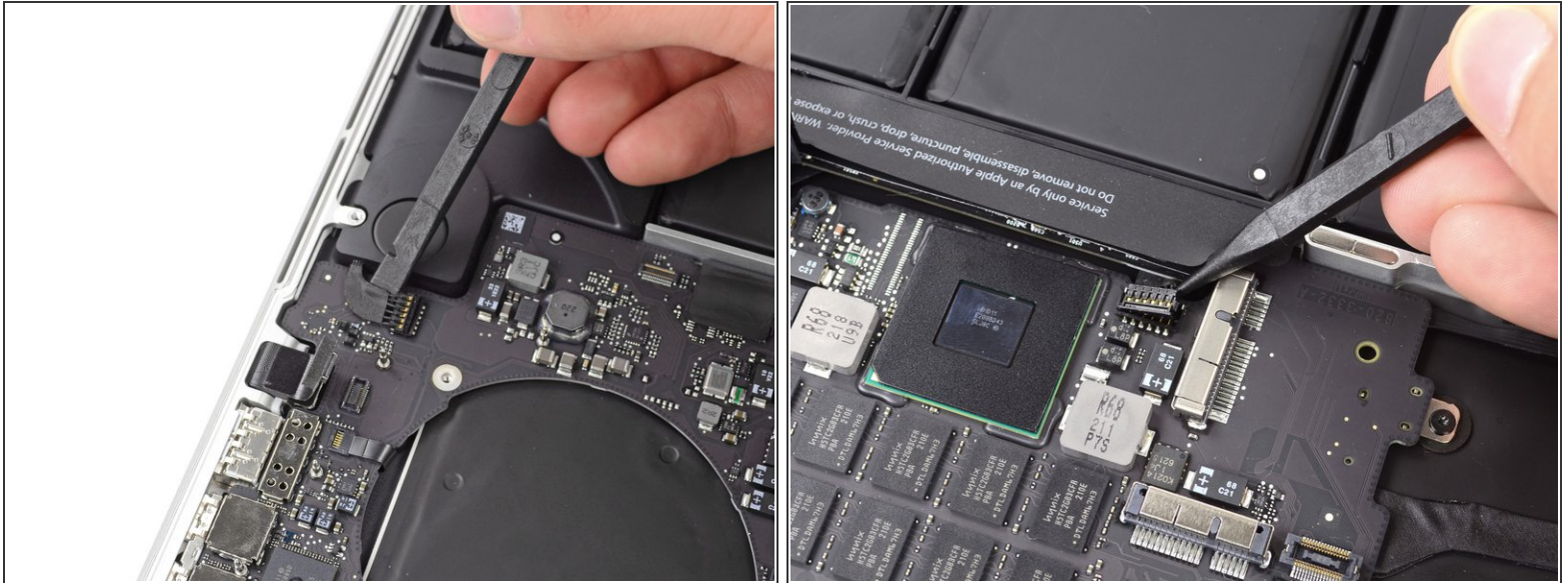
- Remove the two 3.1 mm T5 Torx screws securing the I/O board to the logic board.
- Carefully lift the I/O board and remove it from the lower case.

Step 22 — Logic Board Assembly



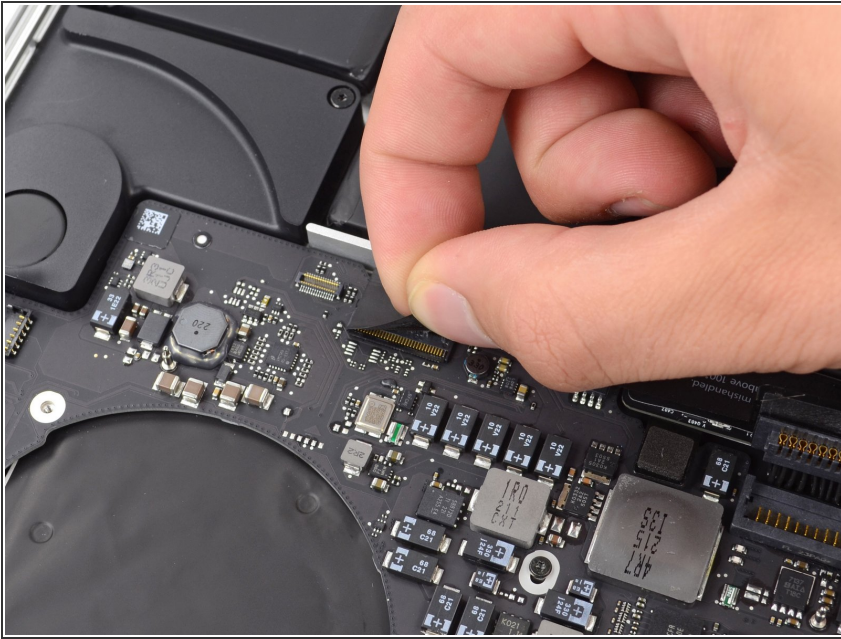
- Use the flat end of a spudger to pry the headphone jack connector up from its socket on the logic board.

Step 23



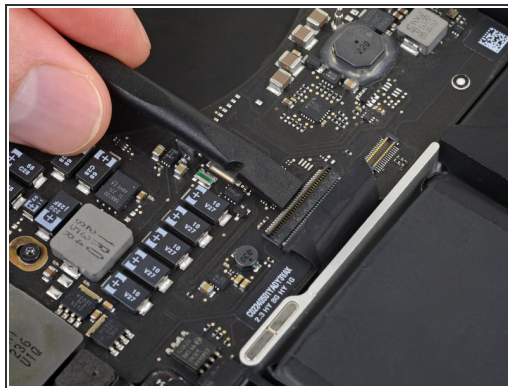
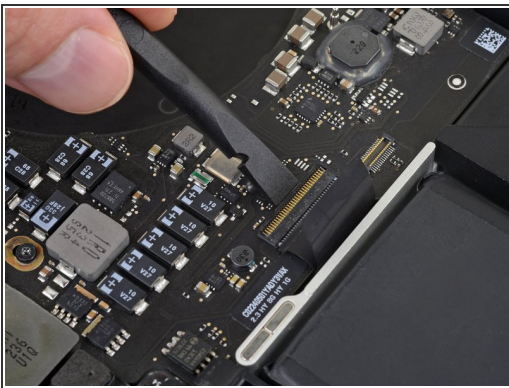
- Use the flat end of a spudger to pry the left speaker connector up and out of its socket on the logic board.
 - Use the tip of a spudger to pry the right speaker connector up and out of its socket on the logic board
- ⚠ Be sure to pry on the cable head, and not on the socket itself. Prying on the socket may cause it to separate from the logic board.

Step 24



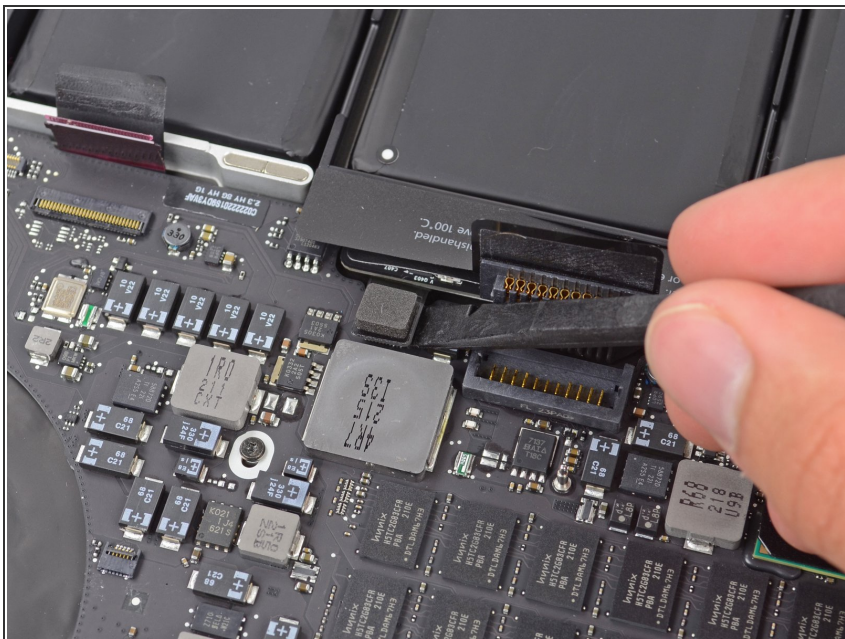
- Peel back any tape covering the keyboard ribbon cable connector.

Step 25



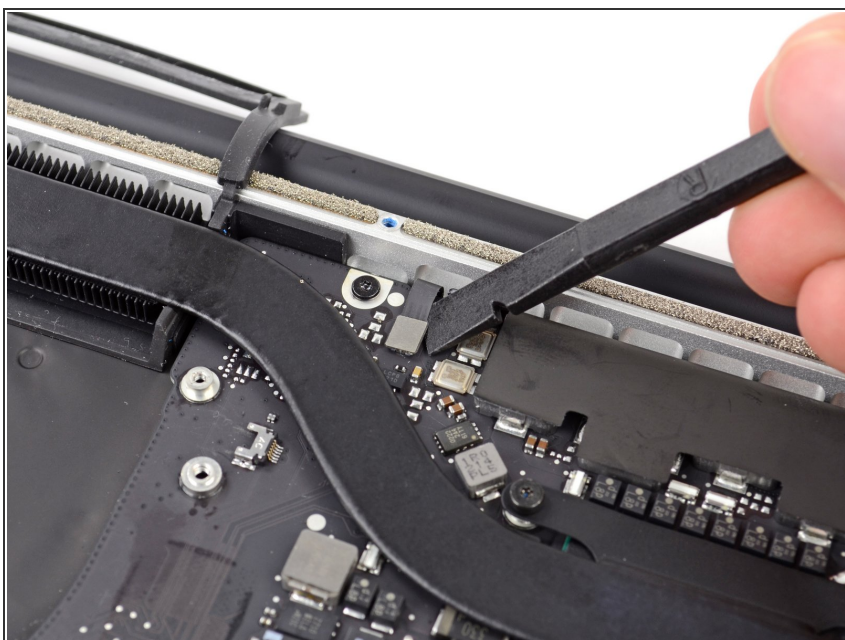
- Use the flat end of a spudger to flip up the retaining flap on the keyboard ribbon cable ZIF socket.
 Pry only under the hinged retaining flap, **not** the socket itself, or you may break it off the board.
- Use the flat end of a spudger to gently back the keyboard ribbon cable out of its socket by pushing first at one side, then the other.

Step 26



- Use the flat end of a spudger to pry the trackpad ribbon cable connector up from its socket on the logic board.

Step 27



- Use the flat end of a spudger to pry the keyboard backlight connector up from its socket on the logic board.

Step 28



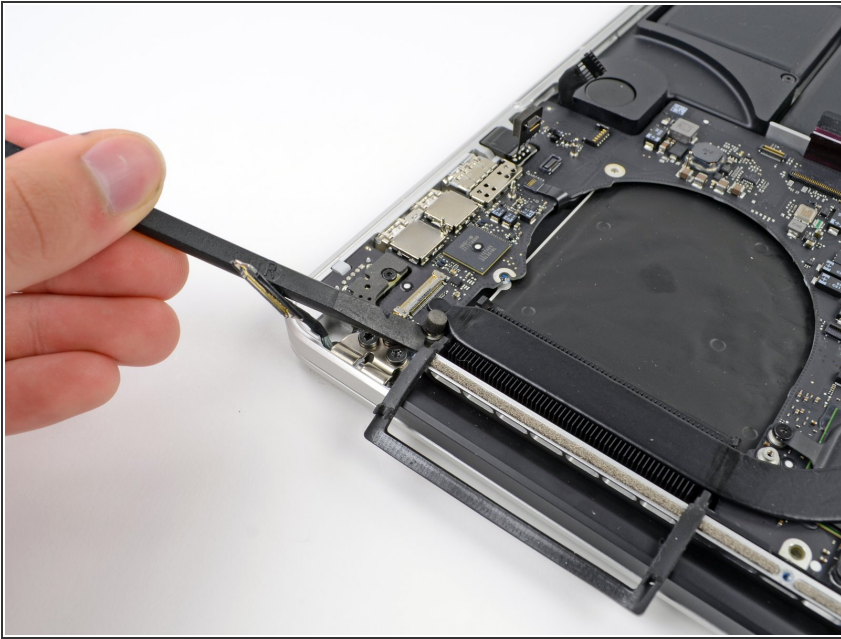
- Use the tip of a spudger or your fingernail to flip up the retaining flap on the microphone ribbon cable ZIF socket.
- ⚠ Be sure you are prying up on the hinged retaining flap, **not** the socket itself.
- Pull the microphone ribbon cable out of its socket.

Step 29



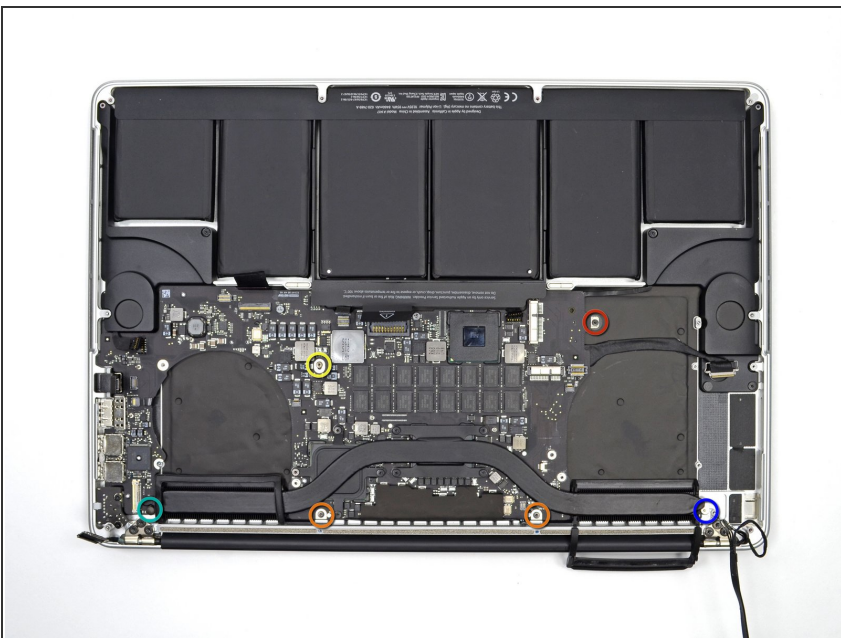
- Use the tip of a spudger to pry the display data cable lock and rotate it toward the DC-In side of the computer.
 - Pull the display data cable straight out of its socket on the logic board.
- ⚠ Do not lift up on the display data cable, as its socket is very fragile. Pull the cable parallel to the face of the logic board.

Step 30



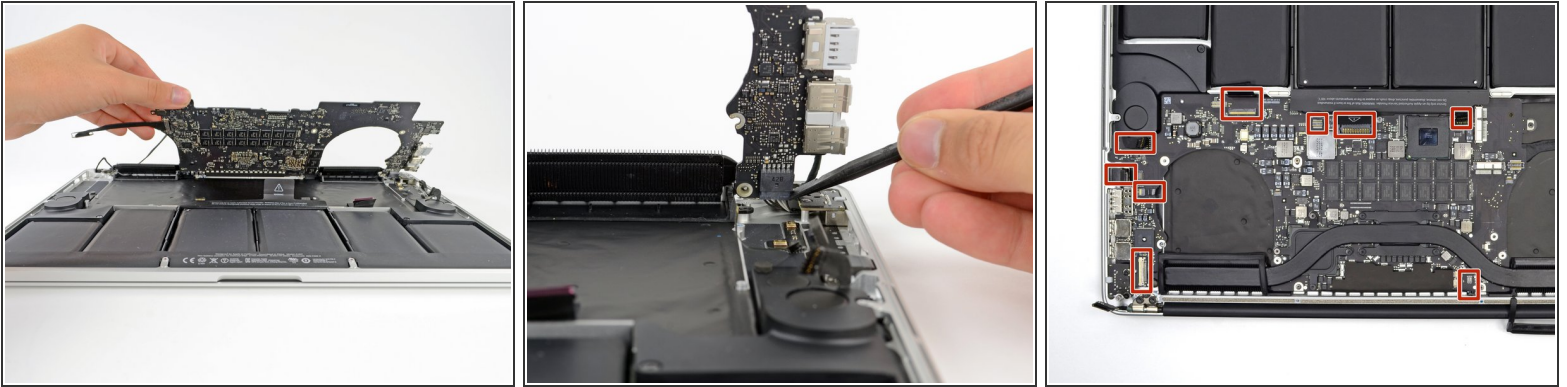
- Use the flat end of a spudger to carefully pry off the rubber screw cap on the raised screw head near the MagSafe 2 connector.

Step 31



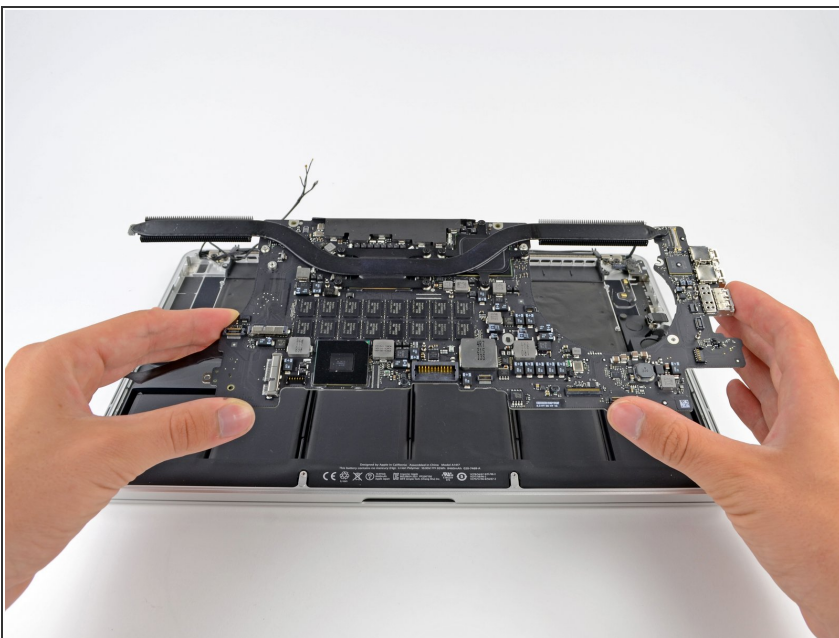
- Remove the following six screws securing the logic board to the upper case:
 - One 2.6 mm T5 Torx screw
 - Two 5.8 mm T5 Torx screws
 - One 3.8 mm T5 Torx screw
 - One 5.2 mm Raised Head T5 Torx screw
 - One 3.5 mm Silver T5 Torx screw

Step 32



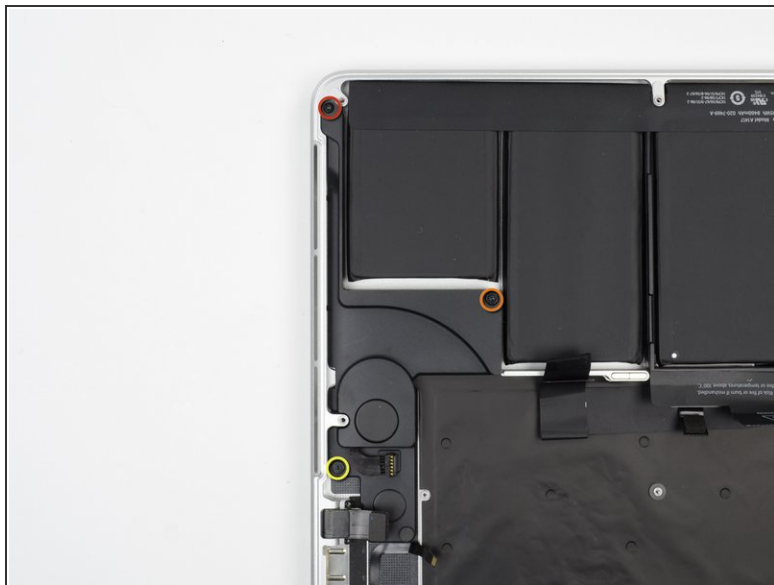
- Lifting from the side nearest the battery, rotate the logic board toward the top of the MacBook Pro.
- Using the flat end of a spudger, carefully push the MagSafe 2 connector out of its socket on the bottom of the logic board.
- ☑ When reinstalling the logic board, check the cables at the marked locations to make sure they don't get pinned underneath the logic board.
 - Clockwise from top: keyboard, trackpad, battery, right speaker, keyboard backlight, display, microphone, headphone jack, left speaker.

Step 33



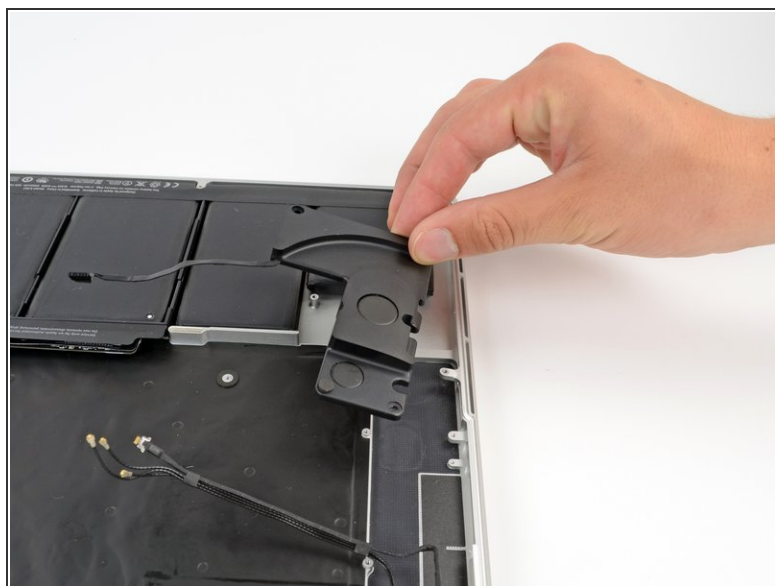
- Remove the logic board assembly from the MacBook Pro.

Step 34 — Speakers



- Remove the following three screws securing the left speaker to the upper case:
 - One 5.6 mm T5 Torx screw
 - One 6.9 mm T5 Torx screw
 - One 2.6 mm T5 Torx screw
- Lift the left speaker out of the upper case and set it aside.

Step 35



- Remove the following three screws securing the right speaker to the upper case:
 - One 5.6 mm T5 Torx screw
 - One 6.9 mm T5 Torx screw
 - One 2.6 mm T5 Torx screw
- Remove the right speaker from the MacBook Pro.

Step 36 — Battery



- Remove the two 3.9 mm T5 Torx screws securing the battery board.

Step 37



- ⓘ The liquid adhesive remover provided in your kit can affect the antireflective coating on your MacBook Pro's display.
- To protect your display, place a sheet of aluminum foil between the display and keyboard and leave it there while you work.

Step 38



- With the front edge of the MacBook Pro facing you, lift the right side and prop it up at a slight angle, using a sturdy foam block or book.
- ⓘ In the following steps, you'll apply liquid adhesive remover to the right (outer) edge of the battery. Keeping this side of the MacBook Pro elevated will help the adhesive remover flow underneath the battery.

Step 39



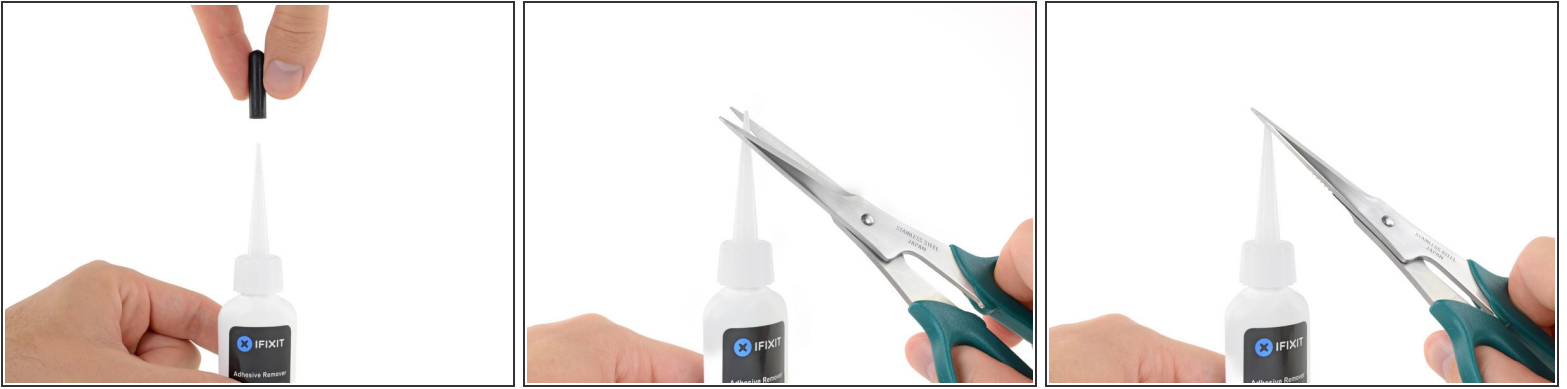
- Now that your MacBook Pro is fully prepped, it's time to prep yourself.



iFixit adhesive remover contains acetone, a mild skin and eye irritant.

- Wear eye protection when handling and applying the adhesive remover. (Eye protection is included in your kit.)
- **Do not** wear contact lenses without eye protection.
- Protective gloves are also included in your kit. If you are concerned about possible skin irritation, put your gloves on now.

Step 40



- Pull off the black rubber stopper from your bottle of adhesive remover.

 Twist to loosen or remove the bottle cap before you cut the applicator tip.

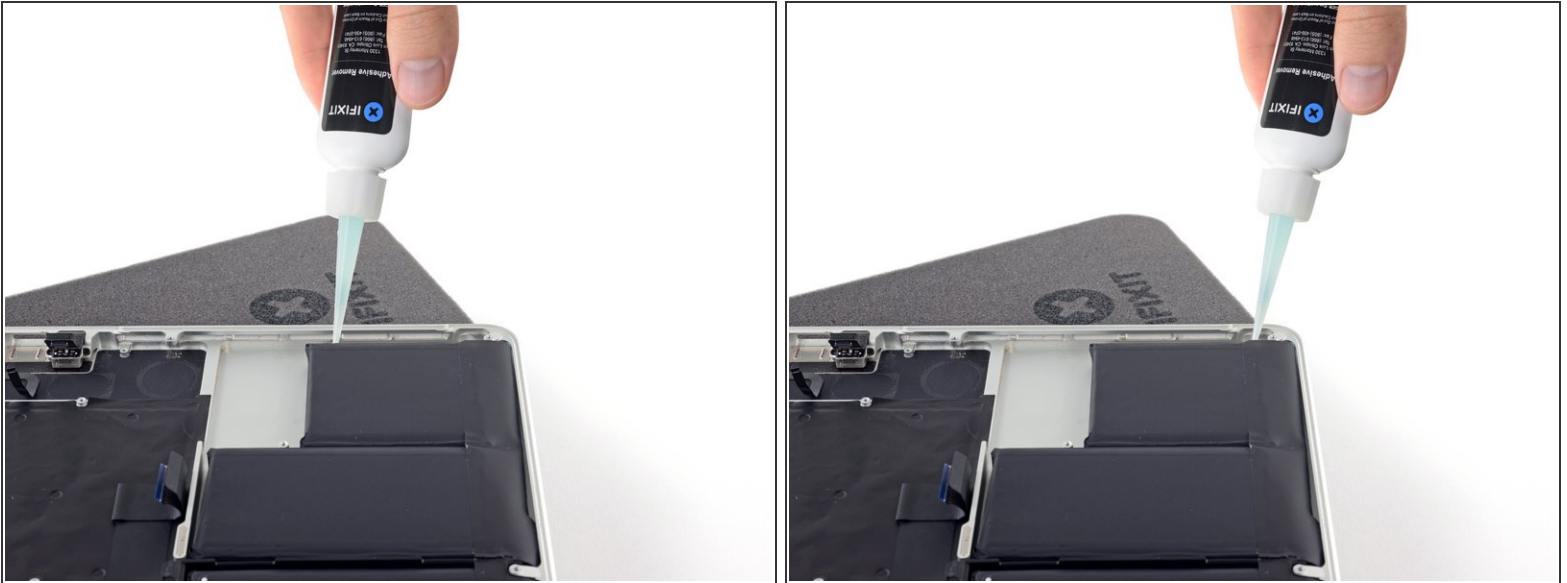
 This unseals the bottle and allows the pressure to equalize before you cut the applicator tip. **If you skip this step, the adhesive remover may spray out unexpectedly when the tip is cut.**

- Use scissors to cut off the sealed tip of the applicator.

 Cutting close to the narrow tip will give you better control so you can apply the adhesive remover in small amounts.

 Twist and close the bottle cap securely before you proceed further.

Step 41



- Apply a few drops of adhesive remover evenly along the elevated edge of the outer right battery cell.
 - ⓘ You don't need to use very much. The small bottle contains more than twice the amount of solvent needed to remove all the battery cells.
- Wait 2-3 minutes for the liquid adhesive remover to penetrate underneath the battery cell before you proceed to the next step.

Step 42



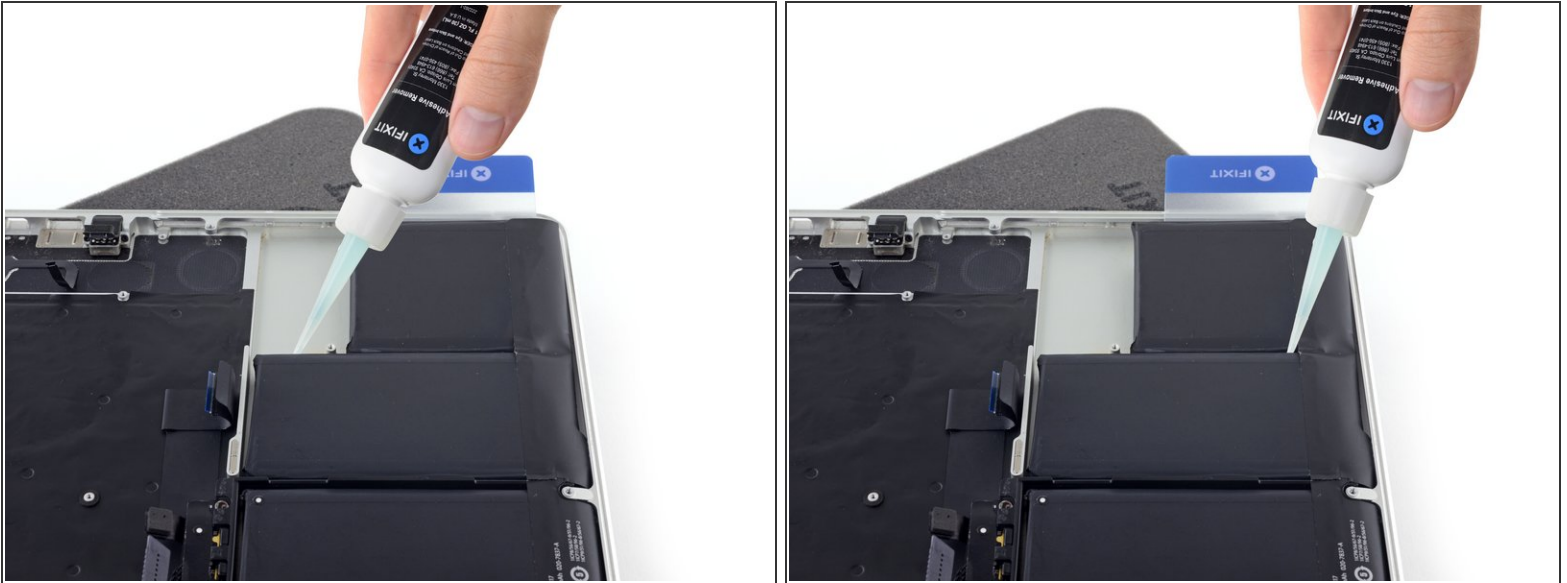
- Slide one corner of a plastic card under the outer edge of the battery cell.
 - ❗ It may help to gently twist the card to open up a slight gap between the battery cell and the MacBook Pro's case.
- Slide the card farther underneath the battery cell to separate it from the adhesive securing it to the MacBook Pro's upper case.

Step 43



- Lift the battery cell to separate it from the MacBook Pro's upper case, but don't try to remove it.
- Leave the plastic card underneath the battery cell to prevent it from re-adhering as you proceed to the next step.

Step 44



- Apply a few drops of adhesive remover evenly along the elevated edge of the next battery cell.
- Wait 2-3 minutes for the liquid adhesive remover to penetrate underneath the battery cell before you proceed to the next step.

Step 45



- Slide one corner of your plastic card underneath the second battery cell.
- Push the card underneath the second battery cell, and slide it side to side to separate the adhesive underneath.
- Leave the plastic card underneath both battery cells (or [flip them over](#)) to prevent them from re-adhering as you proceed to the next step.

Step 46



- It's time to switch sides. Remove your book or foam block and place it under the opposite side of your MacBook Pro.
- Repeat the procedure from the prior steps to separate the two battery cells on this side:
 - Apply your adhesive remover to the elevated edge of the outer battery cell, and wait 2-3 minutes for it to penetrate.
 - Work one corner of a plastic card underneath the battery cell, and slide the card fully underneath the battery cell to separate it.
 - Do the same for the adjacent cell.
 - Leave your plastic card in place or flip the battery cells over to prevent them from re-adhering during the following steps.

Step 47



- Remove your book or foam block and place it under the rear edge of your MacBook Pro, near the display hinges.

Step 48



- Grab the battery connector or the top edge of the plastic battery frame and lift it slightly, exposing the top edge of the two center battery cells.

Step 49



- While lifting the plastic battery frame out of the way, apply a few drops of adhesive remover underneath the top edge of each of the two remaining battery cells.
- Wait 2-3 minutes for the adhesive remover to penetrate before you continue.

Step 50



- While lifting the plastic frame out of the way, push one corner of your plastic card underneath the outside edge of the first center battery cell.

 Do not pry along the edge nearest the battery connector, or you risk damaging the keyboard ribbon cable.

 Underneath the center battery cells, a thin metal plate protects the trackpad. Pry only under the battery cell; leave the metal plate in place.

- Slide your card all the way under the battery cell, and leave it to prevent the battery cell from re-adhering.

Step 51



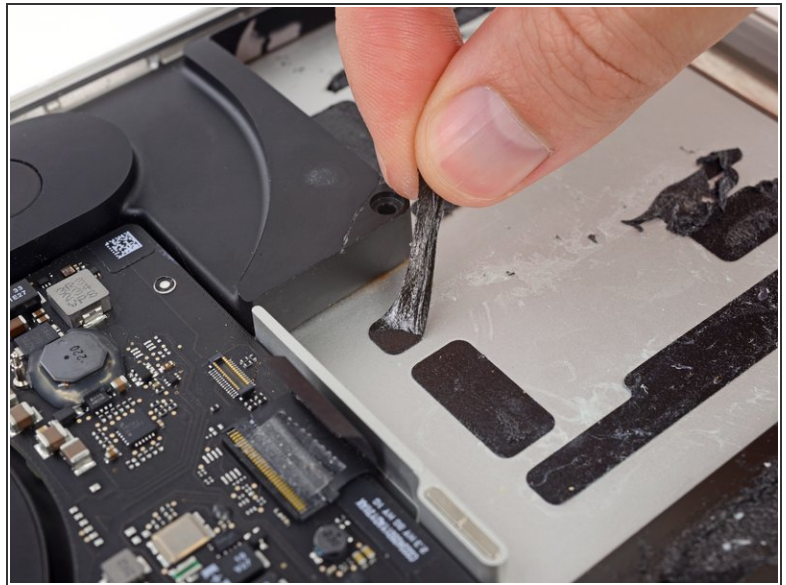
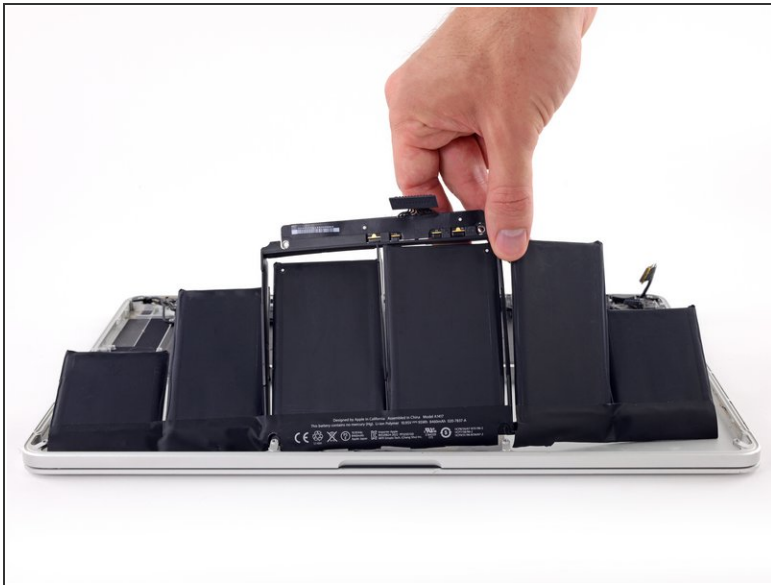
- Repeat the above procedure to separate the last remaining battery cell from the MacBook Pro's upper case.

Step 52



- Lift the battery with the plastic frame and slide it back toward the MacBook Pro's hinge until it clears the screw posts holding it to the upper case.

Step 53



- Lift and remove the battery.
- ✦ Before installing your new battery, remove all the old adhesive from the MacBook Pro's case.
 - With a little luck, you can slowly pull out each strip of adhesive with your fingers.
 - Otherwise, soak each strip of adhesive with a bit of adhesive remover for 2-3 minutes, and then scrape it out with a plastic tool. This can take quite a bit of work, so be patient.
 - Mop up any remaining adhesive remover and give your MacBook Pro a few minutes to air dry.
- ✦ The replacement battery included in your iFixit kit comes with adhesive pre-installed. Test the battery's fit and alignment carefully before peeling off the film covering the adhesive, and then press each cell firmly into place. If any additional films/liners are present that weren't on your original battery, remove them now.
- [Calibrate](#) your newly installed battery: charge it to 100%, and keep charging it for at least 2 more hours. Unplug and use it normally to drain the battery. When you see the low battery warning, save your work, and keep your laptop on until it goes to sleep due to low battery. Wait at least 5 hours, then charge your laptop uninterrupted to 100%.
- ⚠ If you notice any unusual behavior or problems after installing your new battery, you may need to [reset your MacBook Pro's SMC](#).

To reassemble your device, follow the above steps in reverse order.

Take your e-waste to an [R2 or e-Stewards certified recycler](#).

Repair didn't go as planned? Try some [basic troubleshooting](#), or search our [Answers forum](#) for help.