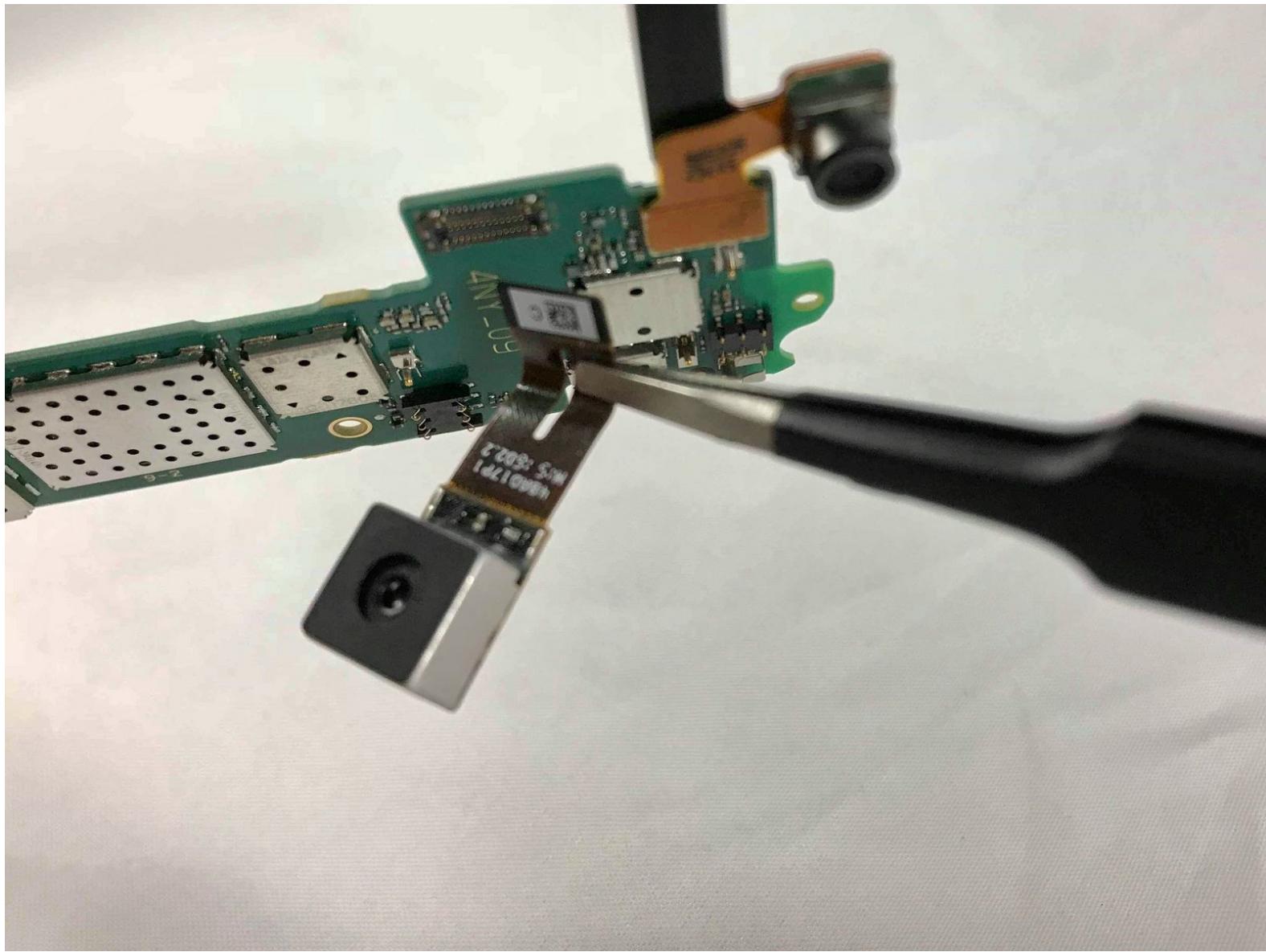




Microsoft Lumia 640 XL Rear Facing Camera Replacement

Step by step instructions on how to replace the rear facing camera in the Microsoft Lumia 640 XL.

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INTRODUCTION

This guide will show you how to remove and replace the battery in the Microsoft Lumia 640 XL.

TOOLS:

- [Spudger \(1\)](#)
- [T3 Torx Screwdriver \(1\)](#)
- [E6000 Adhesive Glue \(1\)](#)
- [Tweezers \(1\)](#)

Step 1 — Battery



- Place left palm on screen and right palm on the back.
- Press down with fingertips and pull to separate the back from the screen.
- You may hear cracking and popping.

Step 2



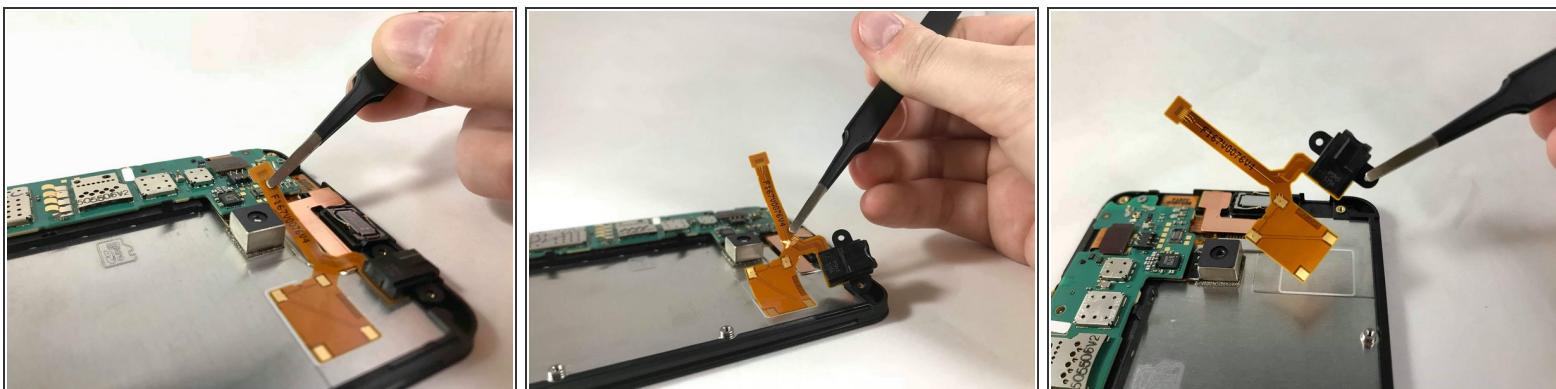
- Lift the battery away from the phone with the flat side of a spudger.
- ⚠** Be careful not to damage the battery.

Step 3 — Headphone Jack



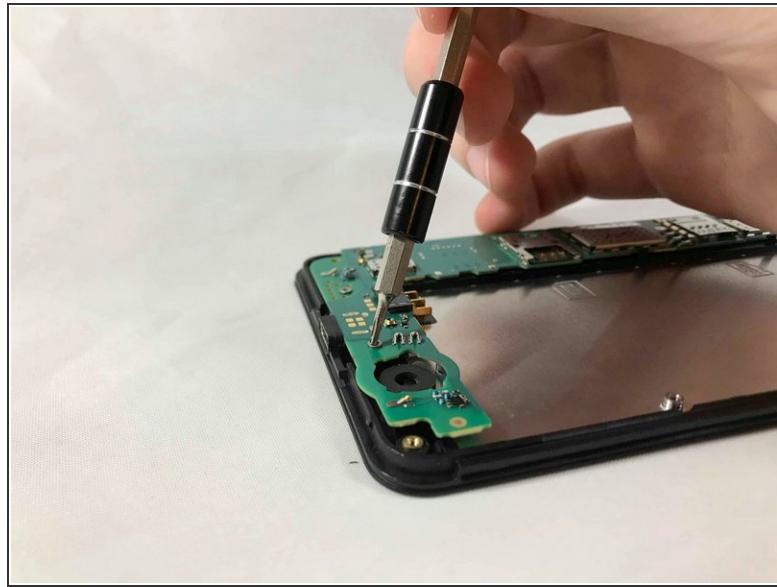
- Remove all ten T3, 4.09 mm screws.
- Lift mid-frame assembly from phone with flat side of a spudger.

Step 4



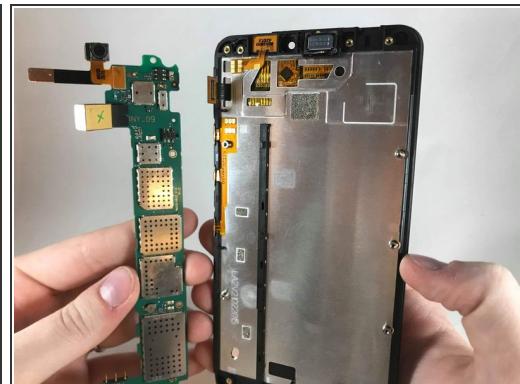
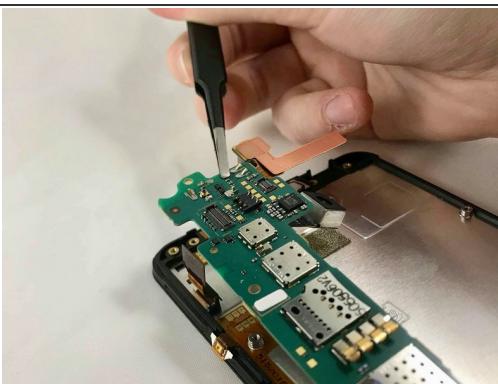
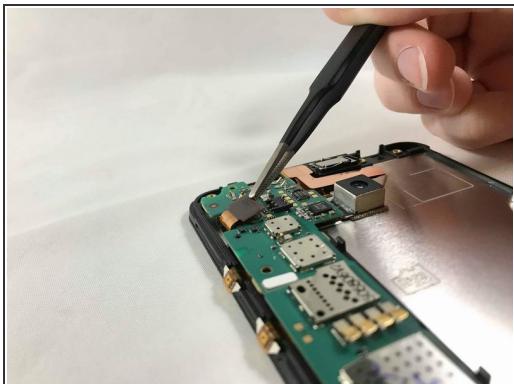
- Lift and peel connector away from phone using tweezers.
- (i)* To re-attach you may need E6000 Adhesive Glue.

Step 5 — Motherboard



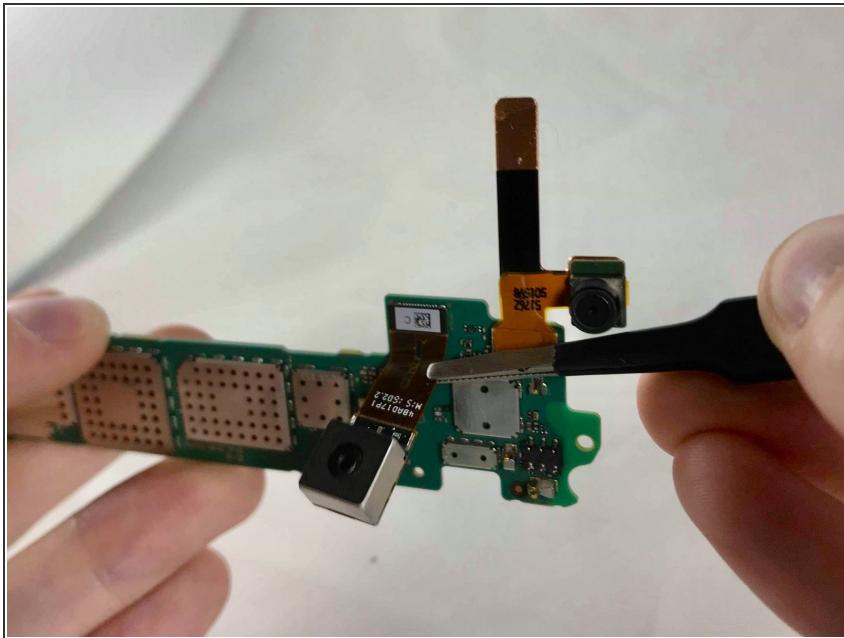
- Remove all three T3, 2.66 mm screws.

Step 6



- Lift off connector with tweezers.
- Lift motherboard off with tweezers and pull away with fingers.

Step 7 — Rear Facing Camera



- Disconnect the rear facing camera from the motherboard with tweezers.

To reassemble your device, follow these instructions in reverse order.