



Microsoft Lumia 640 XL Touch Screen Replacement

Step by step instructions on how to replace the touch screen on the Microsoft Lumia 640 XL.

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INTRODUCTION

This guide will show you how to remove and replace the touch screen in the Microsoft Lumia 640 XL.

TOOLS:

- [T3 Torx Screwdriver](#) (1)
- [E6000 Adhesive Glue](#) (1)
- [Spudger](#) (1)
- [Tweezers](#) (1)

Step 1 — Battery



- Place left palm on screen and right palm on the back.
- Press down with fingertips and pull to separate the back from the screen.
- *(i)* You may hear cracking and popping.

Step 2



- Lift the battery away from the phone with the flat side of a spudger.

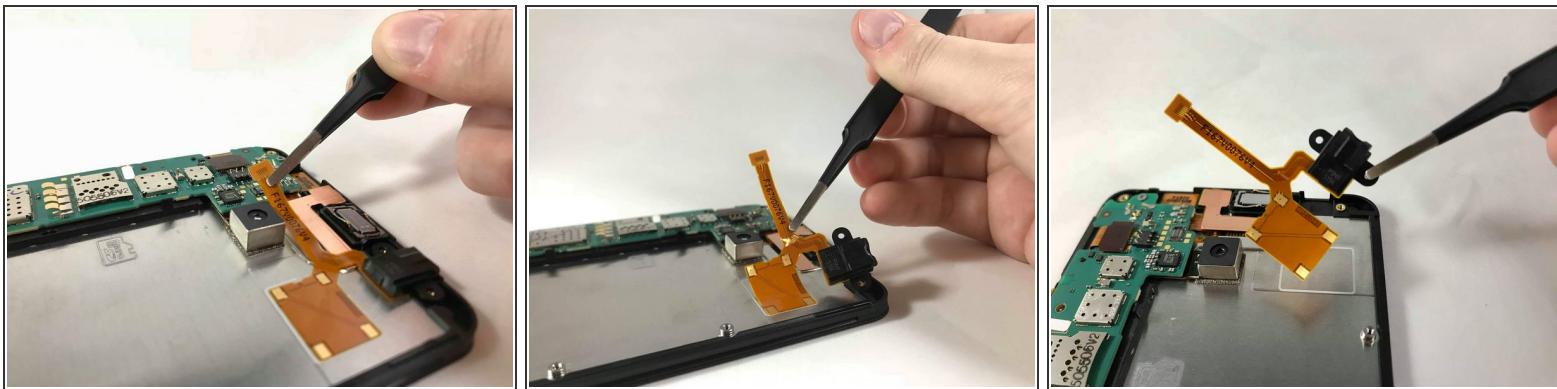
⚠ Be careful not to damage the battery.

Step 3 — Headphone Jack



- Remove all ten T3, 4.09 mm screws.
- Lift mid-frame assembly from phone with flat side of a spudger.

Step 4



- Lift and peel connector away from phone using tweezers.

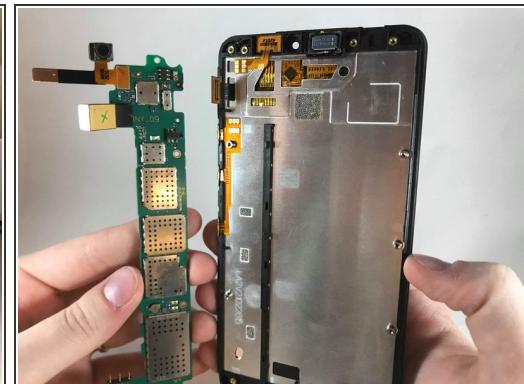
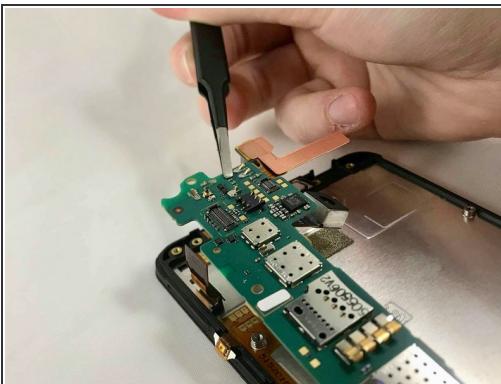
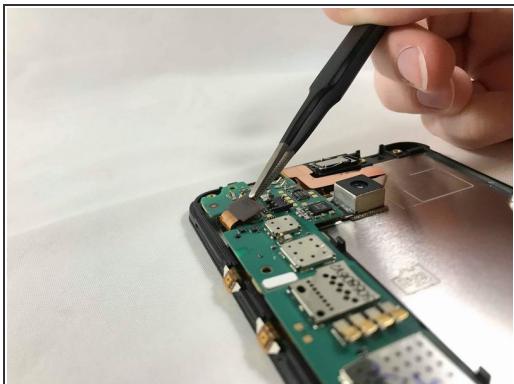
(i) To re-attach you may need E6000 Adhesive Glue.

Step 5 — Motherboard



- Remove all three T3, 2.66 mm screws.

Step 6



- Lift off connector with tweezers.
- Lift motherboard off with tweezers and pull away with fingers.

Step 7 — Touch Screen



- Remove the screen from the device.
- ⓘ Touch screen digitizer and screen glass are one unit.

To reassemble your device, follow these instructions in reverse order.