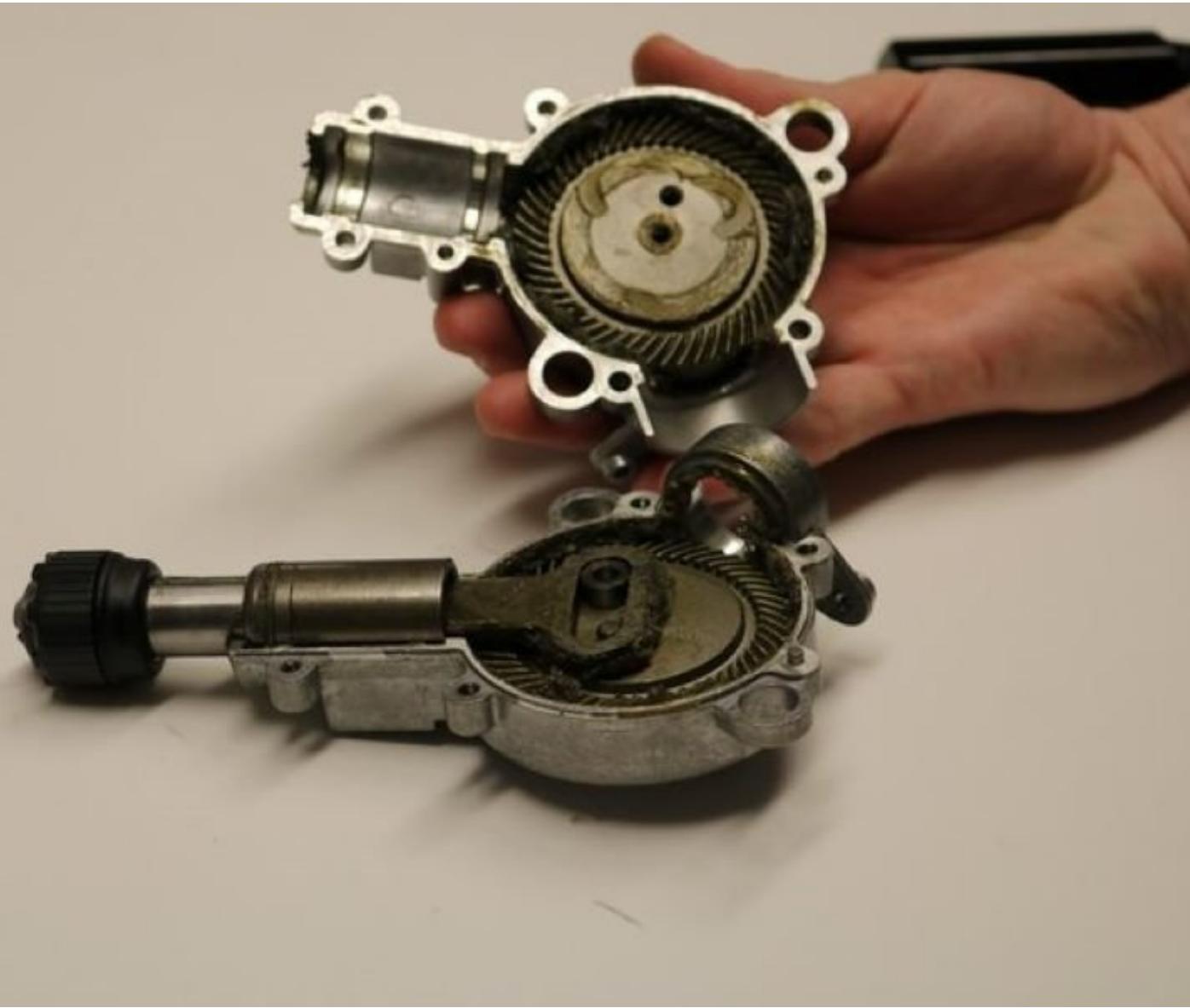




# Milwaukee Hackzall 2625-20 Gearbox Replacement

This guide will show you how to replace the gearbox in the Milwaukee Hackzall 2625-20 device.

Written By: Mason Jones



## INTRODUCTION

This guide will show you how to replace the gearbox in the Milwaukee Hackzall 2625-20 device.

### TOOLS:

- [T10 Torx Screwdriver](#) (1)
- [T15 Torx Screwdriver](#) (1)
- [T9 Torx Screwdriver](#) (1)

## Step 1 — Outer Casing



- Remove the screws holding the shell of the device together. Each screw size varies; you will use a T9 Torx screwdriver for one size 7.0 mm.
- Use a T10 Torx screwdriver to remove one 14.0 mm screw.
- Use a T15 Torx screwdriver for the remaining eight screws that are 16.0 mm.
- Remove the casing to reveal all of the internal components.

## Step 2 — Gearbox



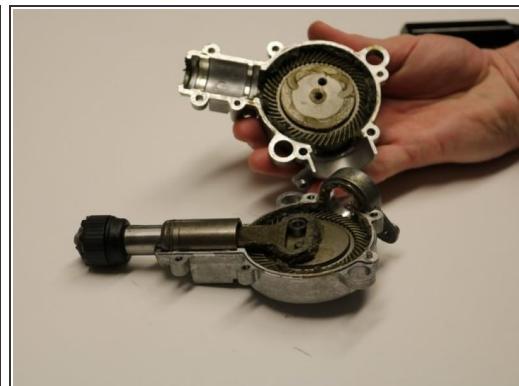
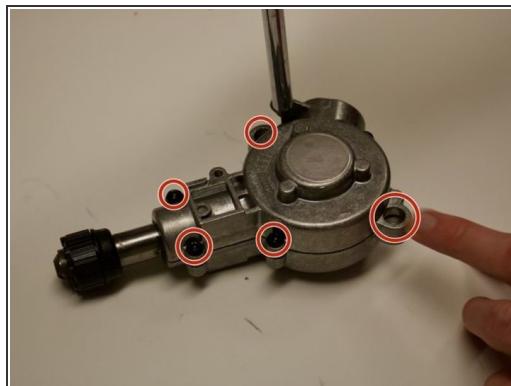
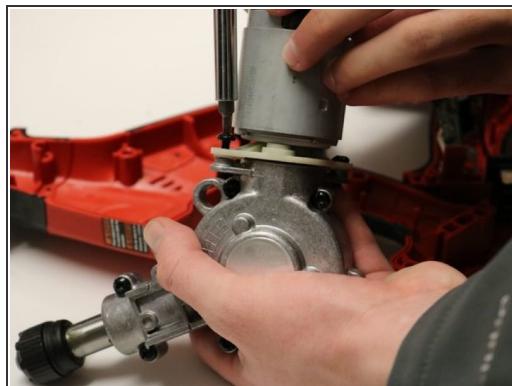
- Open up the device.
- Remove the screws that are connecting the shoe to the gearbox using the T15 Torx screwdriver to remove 14.0 mm screws. You will need to pull out the shoe and gearbox to get to the screw on the other side.

## Step 3



- Using your finger, push the rubber band up to allow you to slide the shoe off of the blade clamping mechanism.

## Step 4



- Detach the gearbox from the motor.
- Remove the screws from the gearbox to expose the blade camping mechanism, then pull out the blade clamping mechanism from the gearbox. You will use a T15 Torx screwdriver to remove 14.0 mm screws.

To reassemble your device, follow these instructions in reverse order.