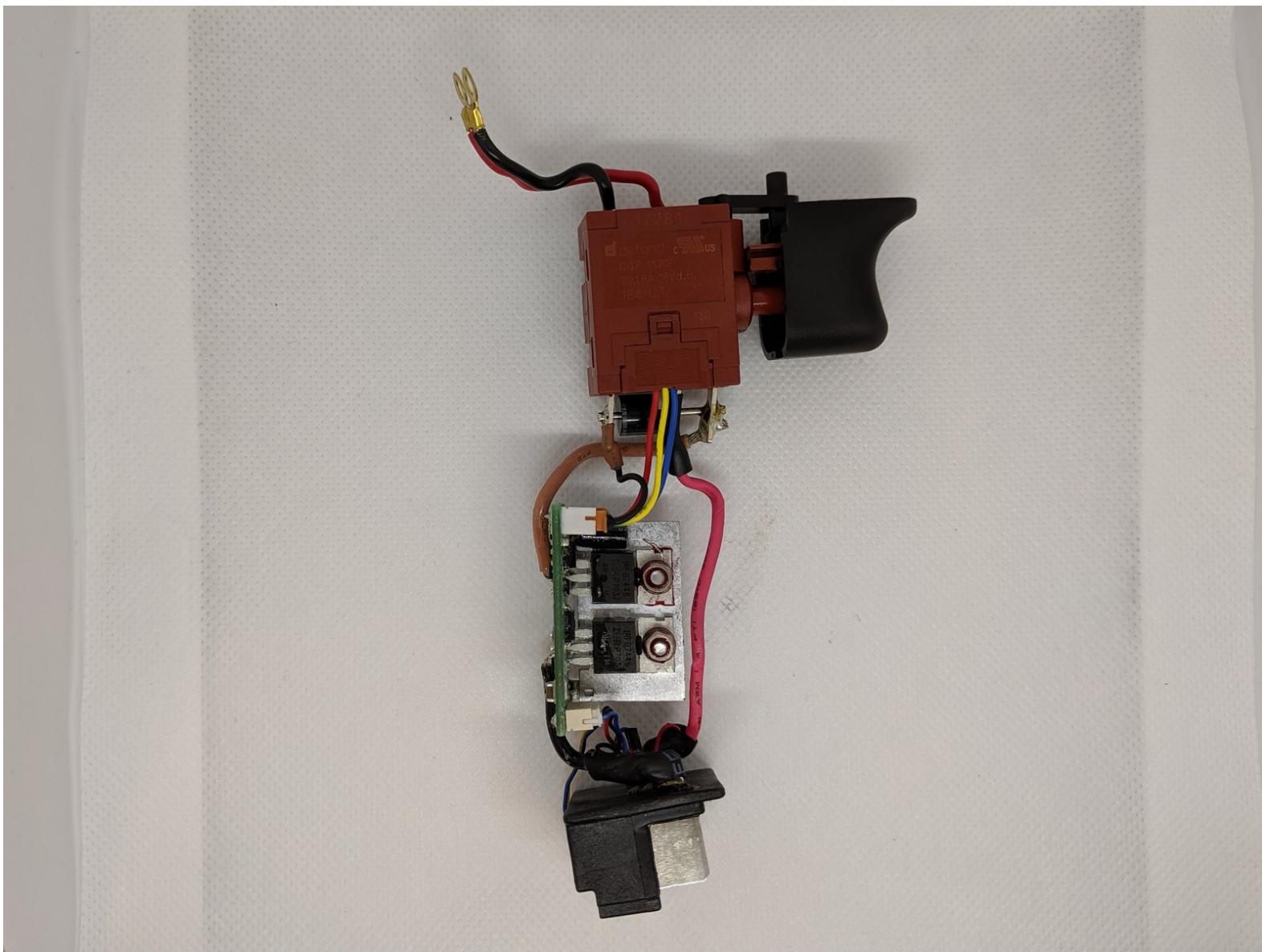




# Milwaukee Hex Impact Driver 2656-20 Trigger Assembly Replacement

Use this guide to replace the trigger assembly in your Milwaukee Hex Impact Driver 2656-20.

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## INTRODUCTION

This guide will demonstrate how to replace the Trigger Assembly on the Milwaukee Hex Impact Driver 2656-20. The First Two steps will cover disassembly of the drill. The only tool required for this repair is a T-10 Torx Screwdriver. The repair is considered Difficult in difficulty and will take approximately 20 minuets.

### TOOLS:

- T10 Torx Screwdriver (1)

### PARTS:

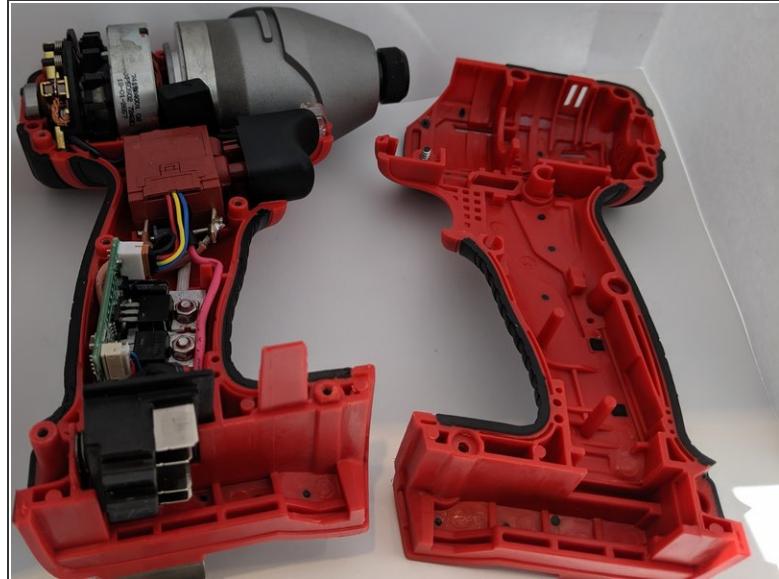
- PN 23-66-2659 Electronics Assembly (1)

## Step 1 — Battery



- Squeeze the red buttons on the battery.
- While squeezing the red buttons, slide the battery forward and out to remove it from the device.

## Step 2 — Milwaukee Hex Impact Driver 2656-20 Case Disassembly

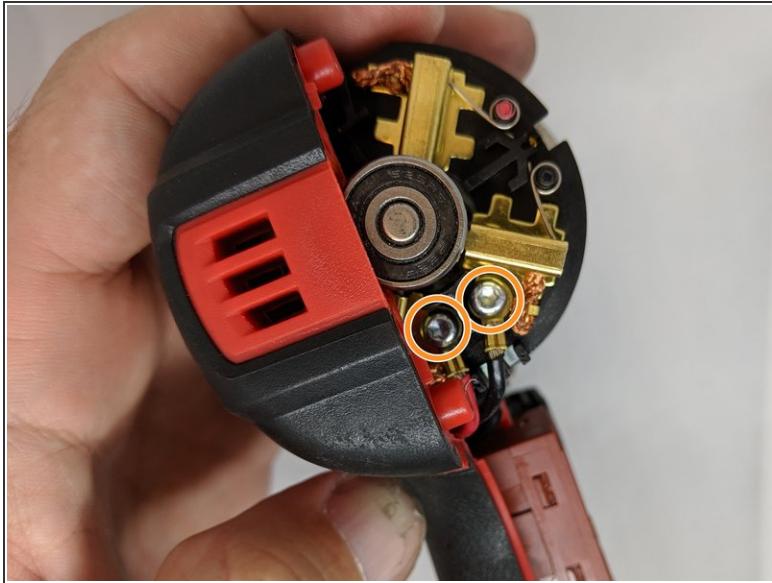


- Lay the impact driver on its side.
- Remove eight 16 mm and a single 19 mm screws using the T10 Torx Screwdriver.
- Separate the two halves by pulling up on the top half.

*(i)* Make sure that the half with the screw heads is facing up during this process. This will ensure that the components do not fall out.

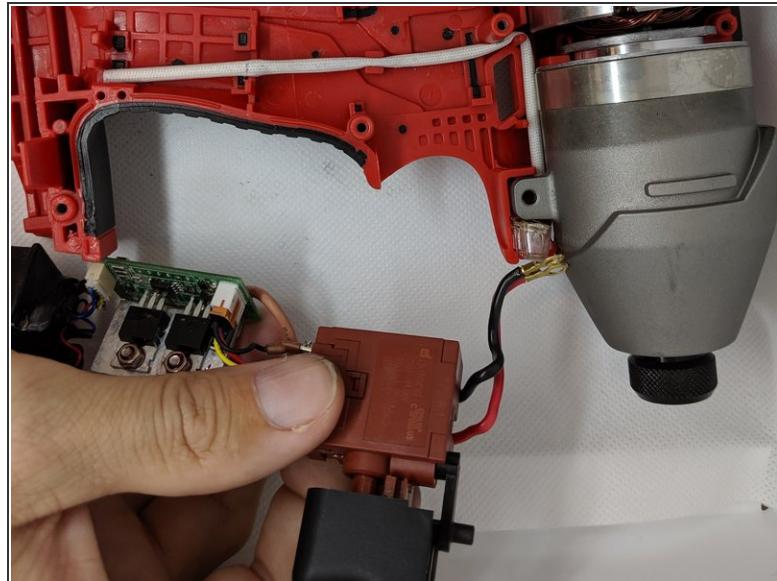
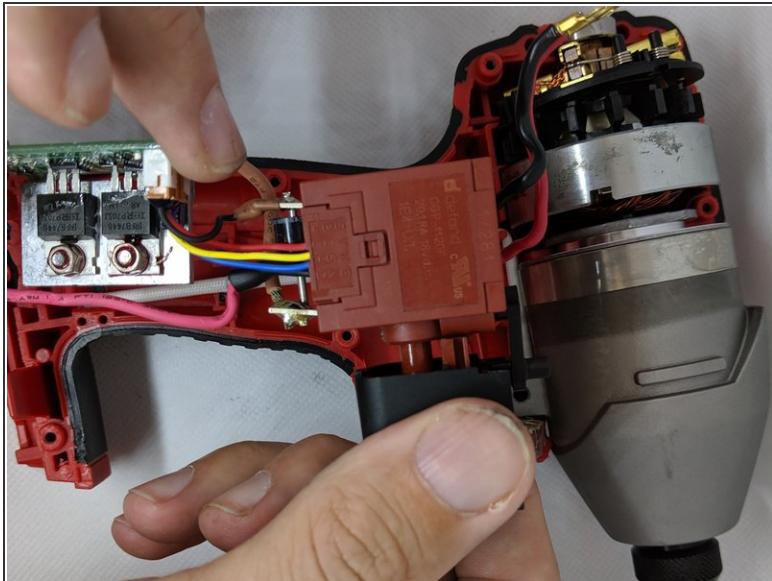
- Lay the top half to the side.

## Step 3 — Trigger Assembly



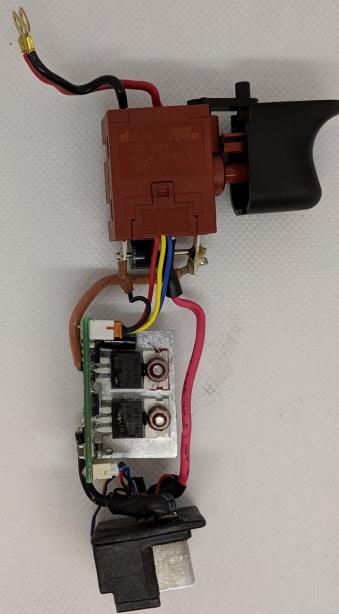
- Remove the two 6 mm screws on the back of the brush card assembly using the T10 Torx screwdriver.
- Move the two wires out of the way.

## Step 4



- Gently pull up on the trigger assembly to remove it from the case.

## Step 5



- Remove the trigger assembly from the device.

To reassemble your device, follow these instructions in reverse order.