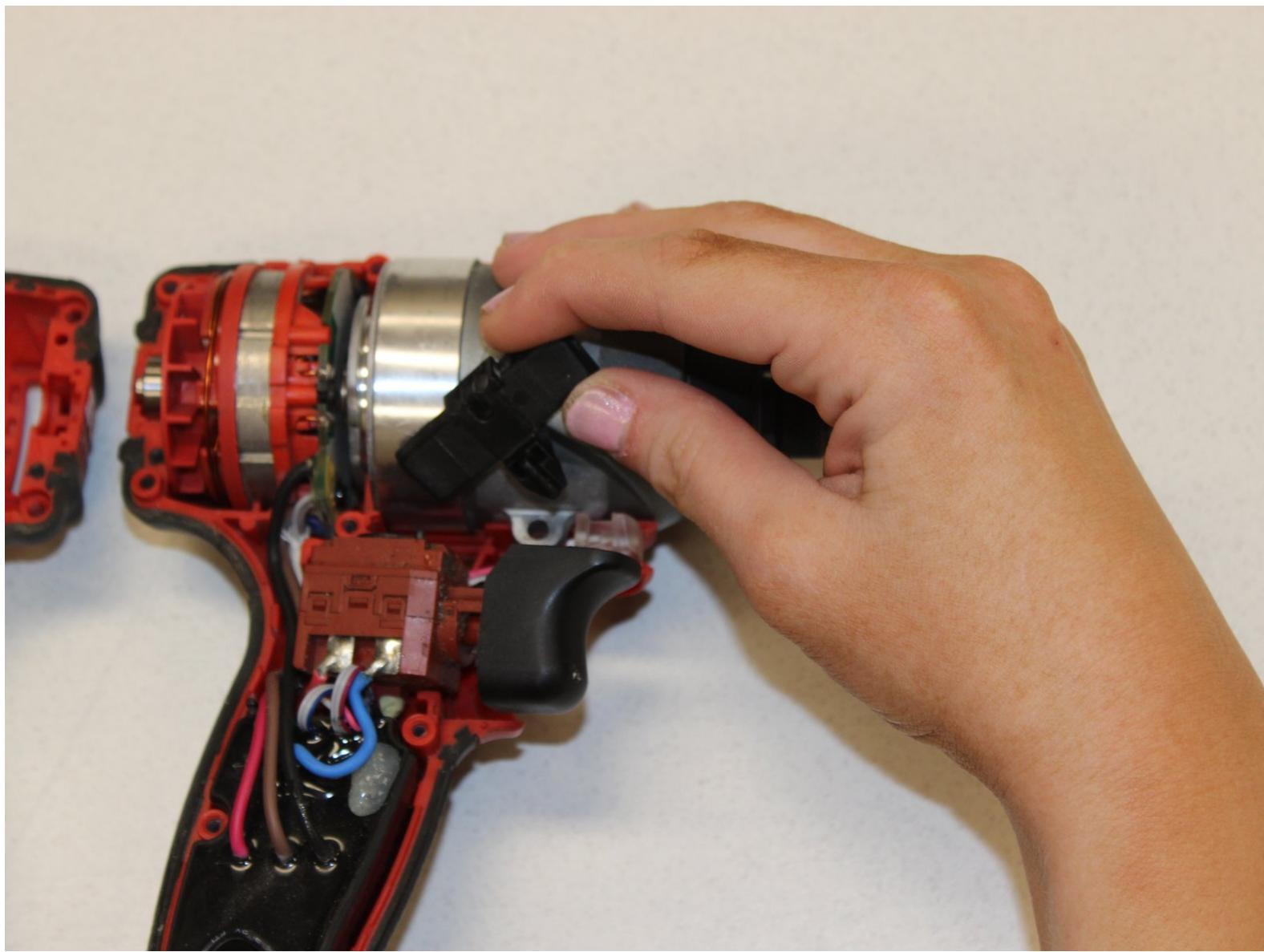




# Milwaukee Hex Impact Driver 2753-20 Reverse Button Replacement

Use this guide to help you replace the reverse button in your Milwaukee Hex Impact Driver 2753-20.

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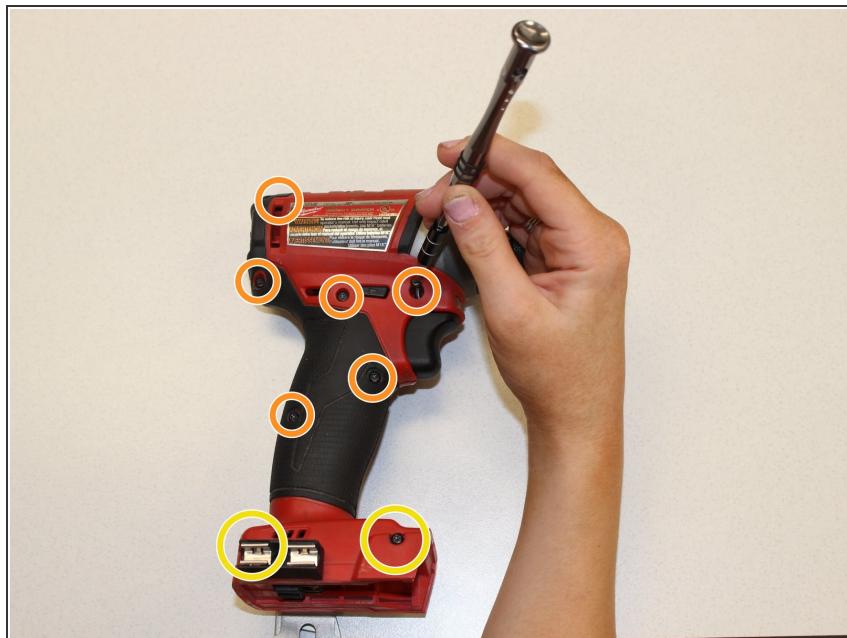
## INTRODUCTION

Use this guide to help you replace the reverse button in your Milwaukee Hex Impact Driver 2753-20. If your reverse button is either stuck or unresponsive, it likely needs to be replaced. This guide will show you where to locate the switch and how to safely remove it.

## TOOLS:

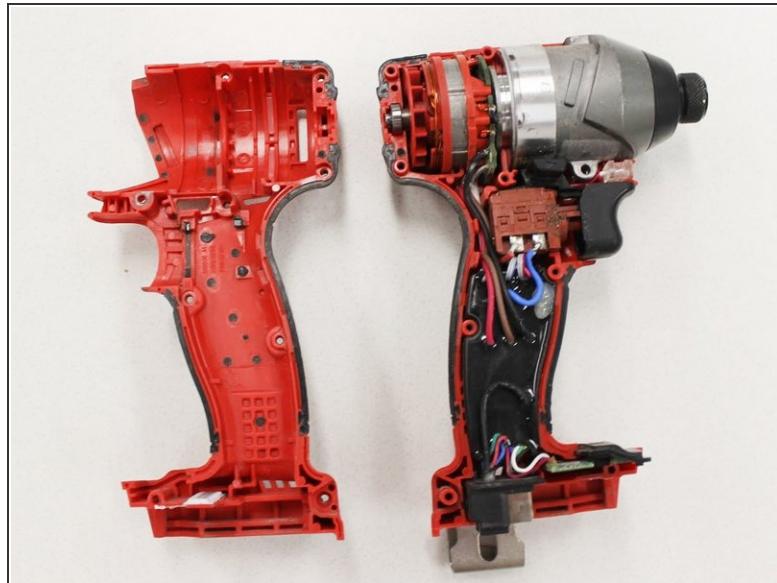
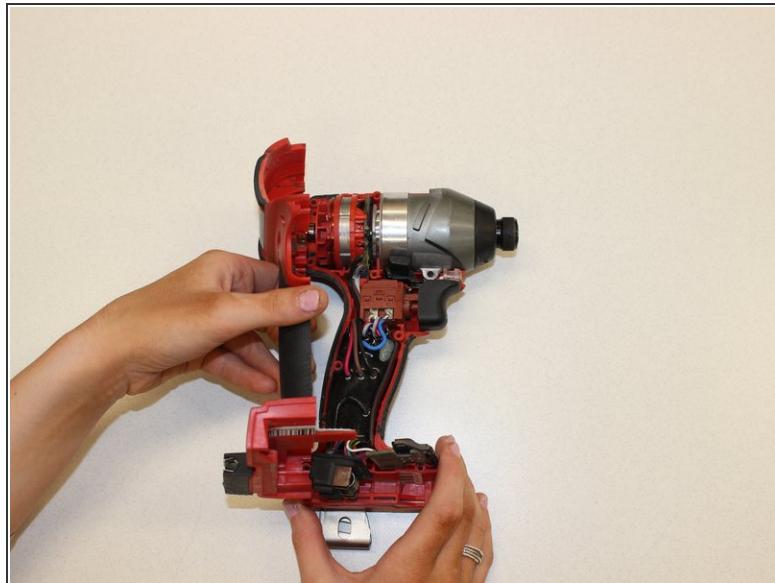
- T10 Torx Screwdriver (1)

## Step 1 — Milwaukee Hex Impact Driver 2753-20 Cover Removal



- Using the Torx T10 screwdriver, remove the six 17 mm screws on the outside of the handle.
- Remove the two 40 mm Torx T10 screws near the bottom of the cover.

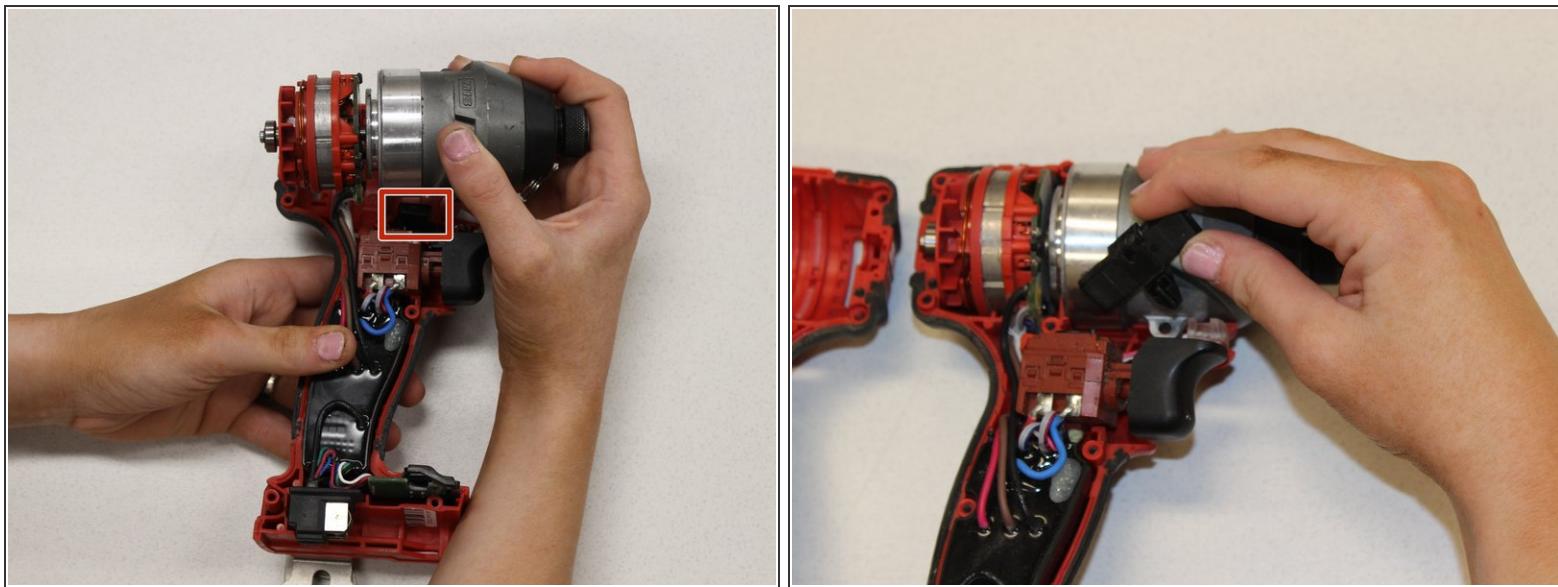
## Step 2



- Carefully remove the cover.

***(i)* If there is buildup from sawdust or sediment it might be a little difficult take apart.**

## Step 3 — Reverse Button



- Locate the black forward/reverse button underneath the chuck.
- Pull the button gently towards you to remove it from the trigger assembly.

## Step 4



- Using replacement part NO. 45-24-D013 (forward/reverse shuttle), follow the steps of this guide in reverse order.

To reassemble your device, follow these instructions in reverse order.