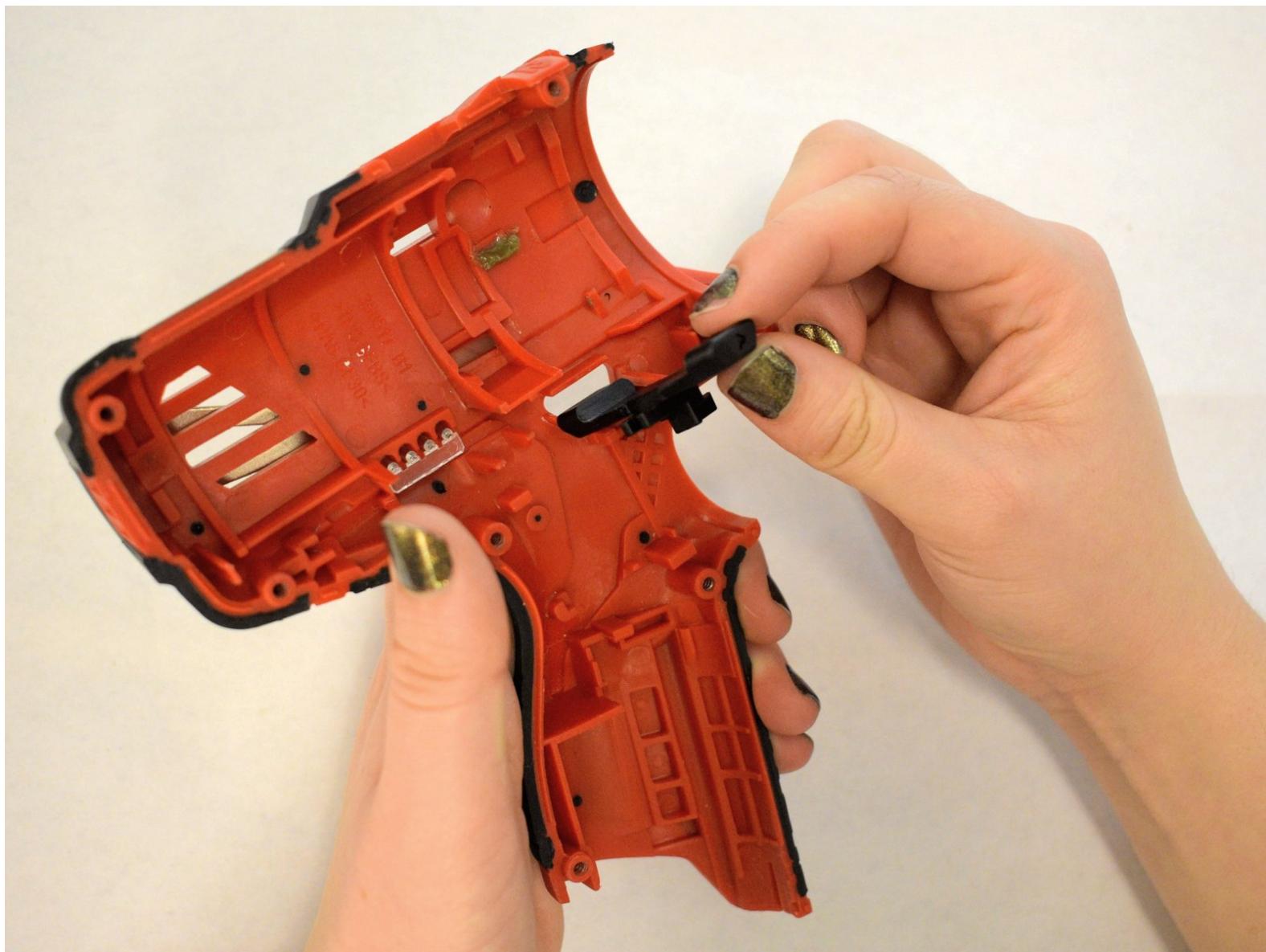




# Milwaukee M12 2407-20 Forward/Reverse Shuttle Replacement

How to replace the forward/reverse shuttle in your Milwaukee M12 2407-20 Drill/Driver.

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## INTRODUCTION

This guide will walk through the steps to replace the forward/reverse shuttle on the Milwaukee M12 2407-20.

### TOOLS:

- T10 Torx Screwdriver (1)

## Step 1 — Outer Casing



- Remove each of the seven 14mm Pan Hd. T-10 ST screws on one side of the housing assembly using the T10 screwdriver.

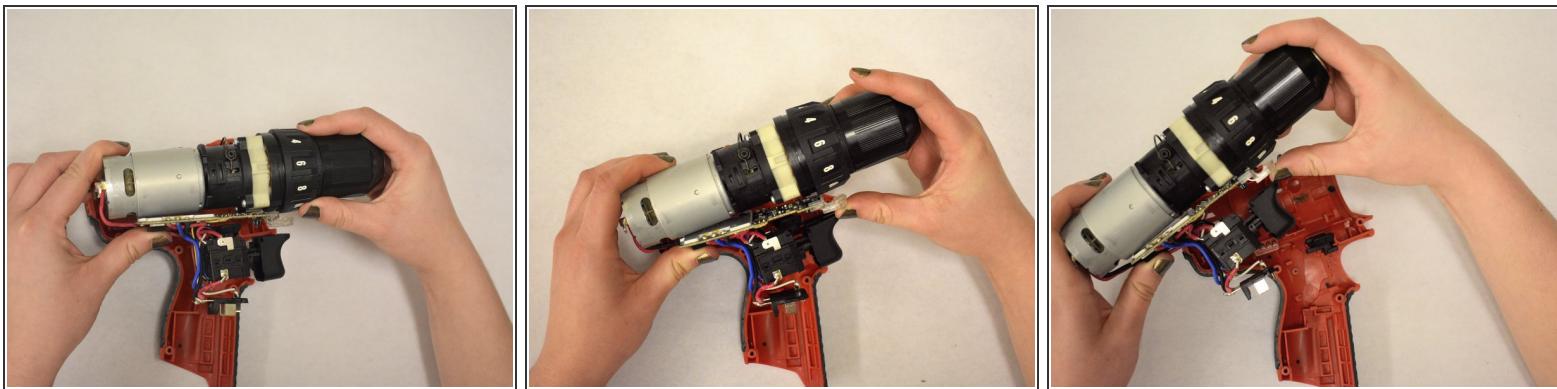
## Step 2



- Remove metal clip located at the base of the drill, where the battery is to be inserted.

*(i)* You may need to use a spudger if the clip is too difficult to remove with your fingers.

## Step 3 — Forward/Reverse Shuttle



- Use both hands to lift and remove the gear case assembly from the shell casing.
- Set the gear case assembly aside.

## Step 4



- While holding the shell in one hand, pull the end of the broken forward/reverse shuttle out of the casing.
- Set the broken forward/reverse shuttle aside.

To reassemble your device, follow these instructions in reverse order.