



# Milwaukee M18 2606-20 Chuck Replacement

This guide will show you how to remove the chuck from your Milwaukee M18 2606-20 drill.

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## INTRODUCTION

If you need to replace the chuck (bit is coming loose from the chuck) on your Milwaukee M18 2606-20 cordless power drill, see this guide on how to remove it. The chuck holds the bits on the drill and over time it could break or not be able to remain tight on a bit. This removal could require a bit of strength so keep this in mind.



### TOOLS:

- [Phillips #3 Screwdriver](#) (1)
  - [6mm Allen Wrench](#) (1)
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## Step 1 — Chuck



- Rotate the chuck counterclockwise as far as possible to loosen from the base.

## Step 2



- Remove the 28 mm inner screw holding the chuck onto the drill using a Phillips #3 screwdriver.
- Rotate the screw clockwise to loosen it.
- ⓘ The inner chuck screw is reverse threaded which is why it needs to be rotated clockwise.

### Step 3



- Insert an Allen wrench into the chuck and tighten the chuck onto the wrench.
- ⓘ The Allen wrench will be used for leverage when removing the chuck.
- ⚠ When the chuck is tightened it could make a clicking sound. This is fine and is not causing any harm to the drill.

### Step 4



- Rotate the Allen wrench counterclockwise to remove the chuck.

To reassemble your device, follow these instructions in reverse order.