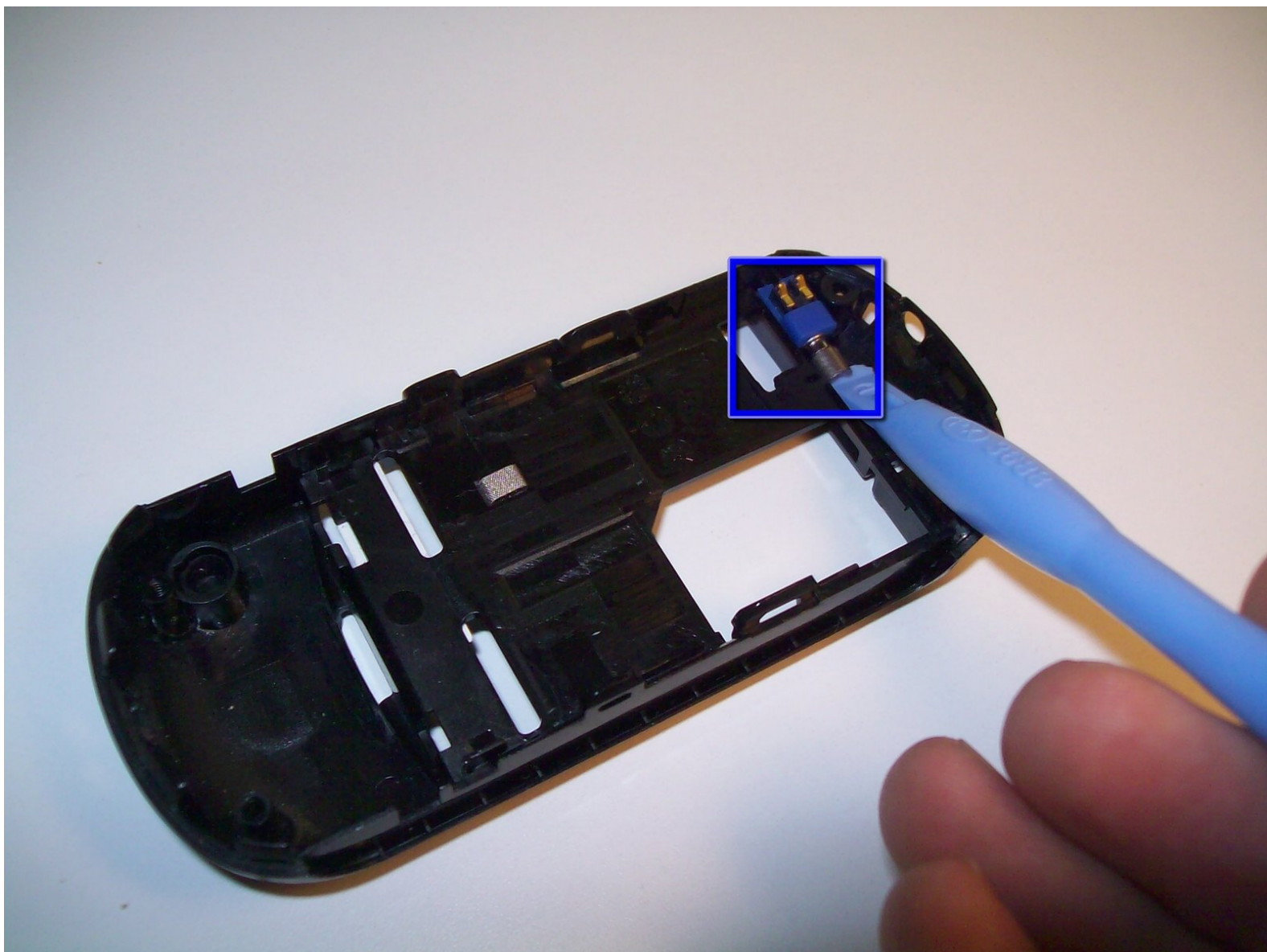




Motorola C139 Vibration Mechanism Replacement

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TOOLS:

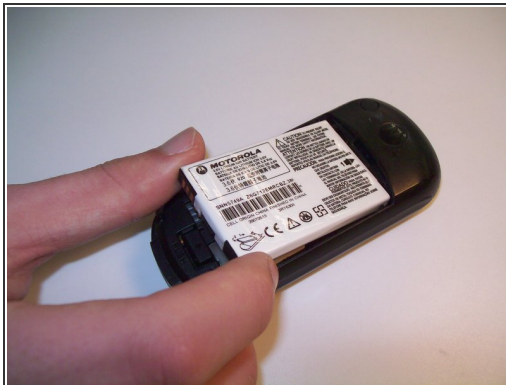
- [iFixit Opening Tools](#) (1)
 - [T5 Torx Screwdriver](#) (1)
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Step 1 — Battery



- Begin by flipping your phone over so that the back cover is facing up.
 - Apply force to the back cover and simultaneously slide the cover down.
- i** Note: Applying pressure on the ridges will make it easier to remove the cover.


Step 2



- Press the button labeled "PUSH" located at the bottom back of the phone. This will release the battery.
- Lift and remove the battery.

Step 3 — SIM Card




 Do not bend or scratch the SIM card. In addition, keep it away from static electricity, dust, and water.

- Gently slide the SIM card out and lift to remove it from the phone.

Step 4 — Rear Casing



- Use a Torx T-5 screwdriver to remove the screws on the back of the phone.

 The screws are 6.86 mm long and 1.61 mm in diameter.

Step 5



- Slide a pry tool underneath the adhesive rubber strip and peel it back away from the phone.
- Repeat for the other side.

Step 6




- Insert the pry tool in the slit on the side of the phone and slide it down until you hear an audible click and the phone bottom loosens from the top.
 - Use the pry tool to release the two hooks on each side and the two hooks at the top holding the case together.
- i** Release a total of six hooks from the sides and top to free the phone into two halves.

Step 7




- Using a Torx T-5 screwdriver remove the screws at the top of the phone.

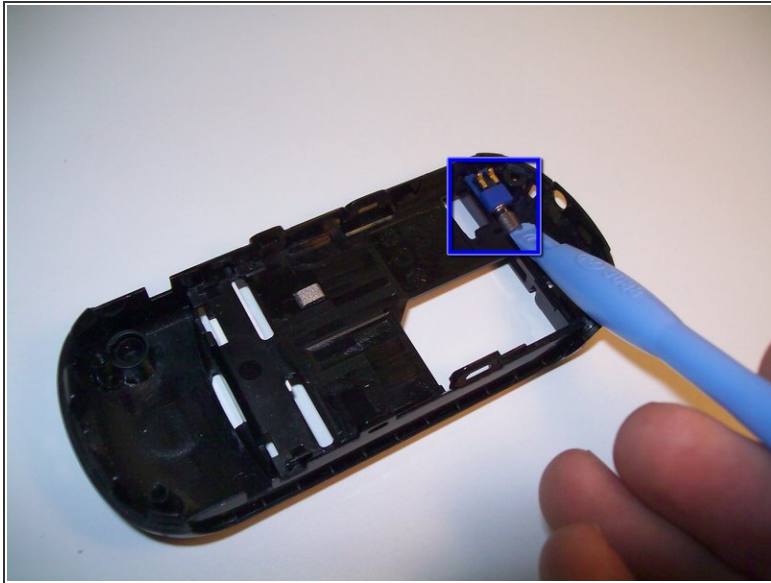
 The screws are 6.86 mm long and 1.61mm in diameter.

Step 8



- Use plastic opening tools to free the circuit board from the case.
-  There are two hooks (one on each side) holding the circuit board into the case.
- Then grip the circuit board and lift to remove the circuit board from the case.

Step 9 — Vibration Mechanism



- Using your hands or the pry tool, gently lift the vibration mechanism out of the rear casing.

To reassemble your device, follow these instructions in reverse order.