



Motorola Moto E4 Plus Plastic Midframe Replacement

Prerequisite Only. Removes the plastic midframe for the Moto E4 Plus.

Written By: Arthur Shi



INTRODUCTION

This is a prerequisite guide! This guide is part of an another procedure and is not meant to be used alone.

TOOLS:

- [Spudger](#) (1)
- [T3 Torx Screwdriver](#) (1)

Step 1 — Remove the back cover



(i) Power off your phone before beginning disassembly.

- Insert the edge of the spudger into the notch on the bottom right corner of the phone.
- Twist the spudger to start releasing the back cover from the phone.
- Slide the spudger along the bottom edge to separate the back cover from the phone.

Step 2



- Lift the phone unit out of the back cover.

Step 3 — Remove the midframe screws



- Remove the nineteen 3.2 mm long T3 screws securing the plastic midframe.

Step 4 — Release the midframe clips



(i) The plastic midframe is still held in place with clips.

- Insert the flat end of a spudger into the midframe seam at the bottom left corner of the phone (near the microphone hole).
- Twist the spudger to release the plastic clip.
- Repeat the process for the clip near the top right corner of the phone.

Step 5 — Remove the midframe



- Lift the bottom edge of the plastic midframe upwards until the clips along the top edge release.
- Remove the plastic midframe.

To reattach the plastic midframe, line up the midframe to the phone and squeeze along the edges to engage the clips.

To reassemble your device, follow these instructions in reverse order.