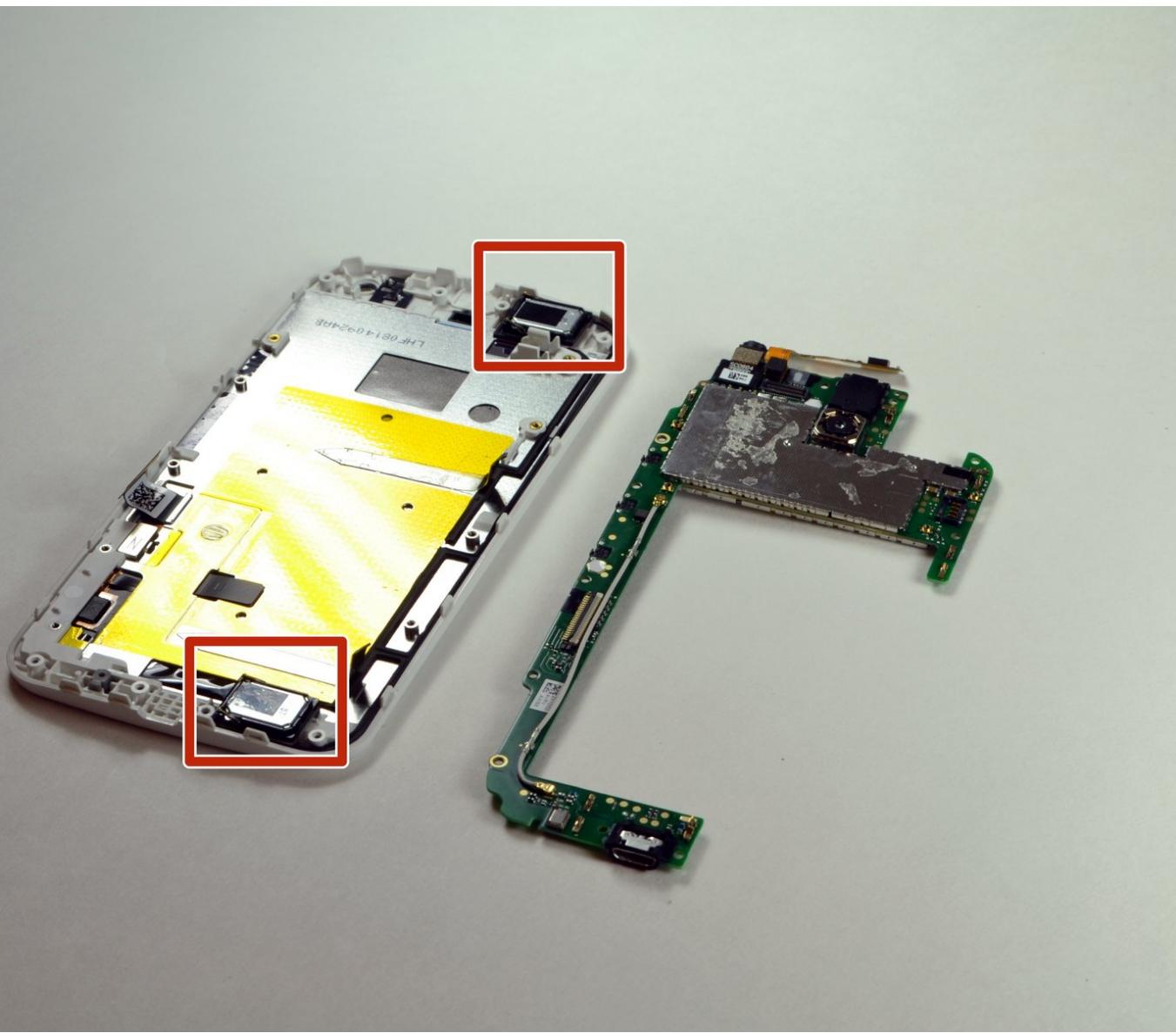




# Motorola Moto G 2nd Generation Speakers Replacement

This guide will help you replace the both speakers on the Motorola Moto G 2nd Gen.

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## INTRODUCTION

By following this guide, you'll be able to remove and replace the speakers in your Moto G, in the event that they are malfunctioning. This repair is not difficult, but it may take some time, as you have to dig through a few layers to reach the speakers. All you'll need is a T5 Torx screwdriver and a plastic opening tool.

## TOOLS:

- [T5 Torx Screwdriver](#) (1)
- [Tweezers](#) (1)
- [iFixit Opening Tools](#) (1)

## Step 1 — Battery



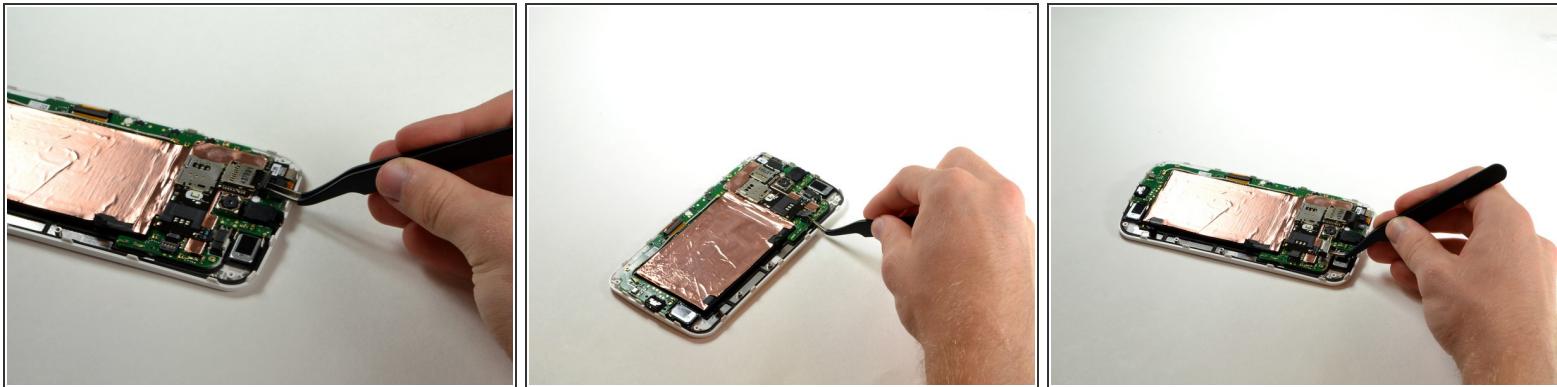
- ⓘ Make sure your Moto G is turned off and that **any SIM or SD cards are removed** before beginning disassembly.
- Starting at the USB port on the bottom, remove the rear cover by prying it off with your finger.
- Work your way down the sides to avoid cracking the rear cover.

## Step 2



- Remove the eight 4.2 mm screws at the top and bottom of the phone using a T5 Torx screwdriver.
- Using the same screwdriver, remove the six 3.2 mm screws on the sides.
- Remove the next layer of the phone by prying it off with your fingers.

## Step 3



- Using a plastic opening tool or tweezers, disconnect the SIM/SD card reader at the top of the phone.
- Disconnect the battery connector by prying it off of the motherboard.
- Disconnect the vibration motor by prying its connector off of the motherboard.

## Step 4



- Using a plastic opening tool, carefully pry off the entire SIM/SD card reader component.

*(i)* Don't worry about ripping the copper foil a little bit, it is easy to put back on.

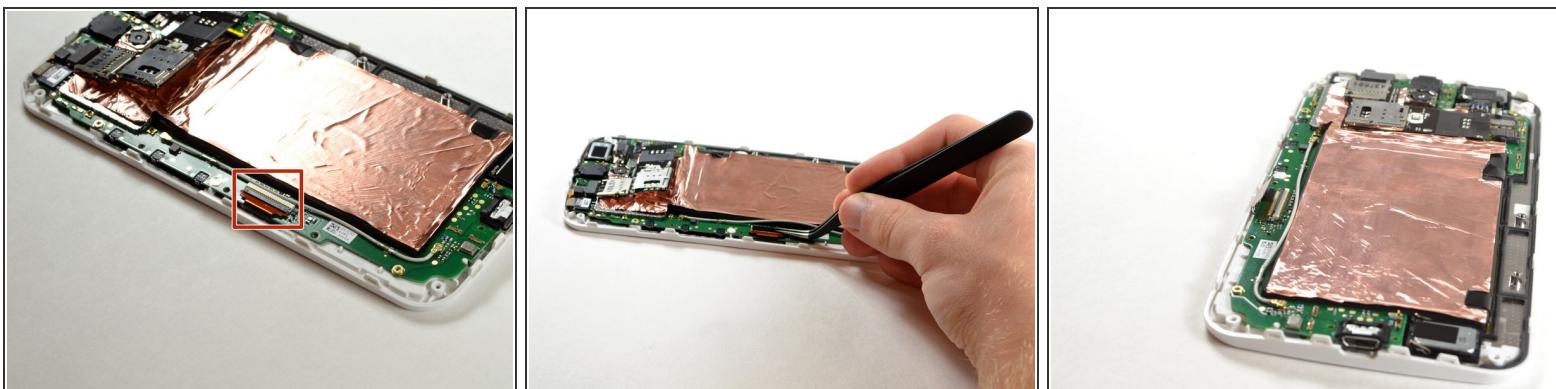
**!** When reassembling the device, do not attempt to smooth the foil down with your finger. Metal foil can become sharp if folded in a certain way, and you may be cut.

## Step 5



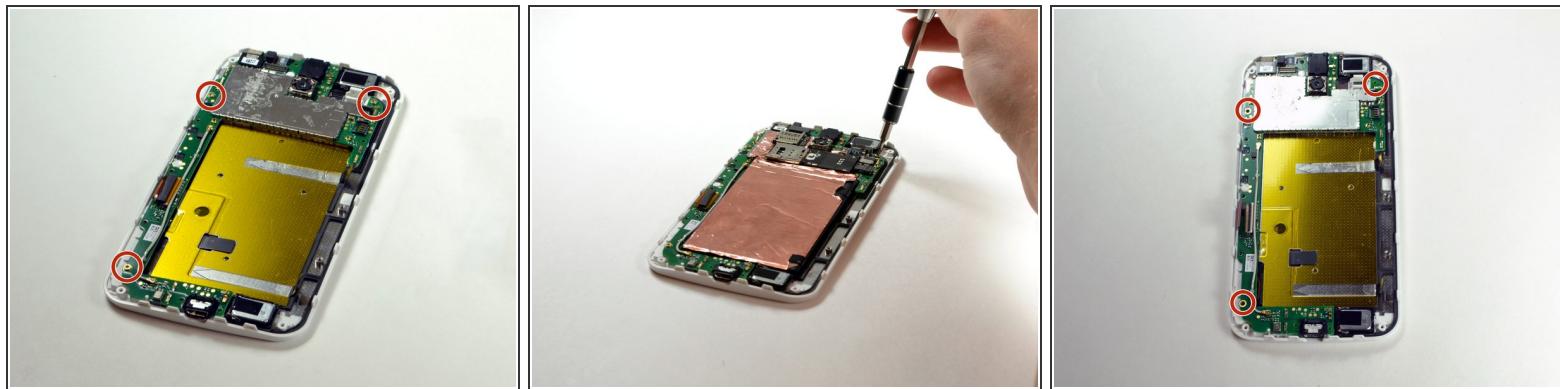
- Peel off the two black stickers on the right side of the battery using your fingers.
- Remove the battery by pulling the right side of it upwards.

## Step 6 — Motherboard



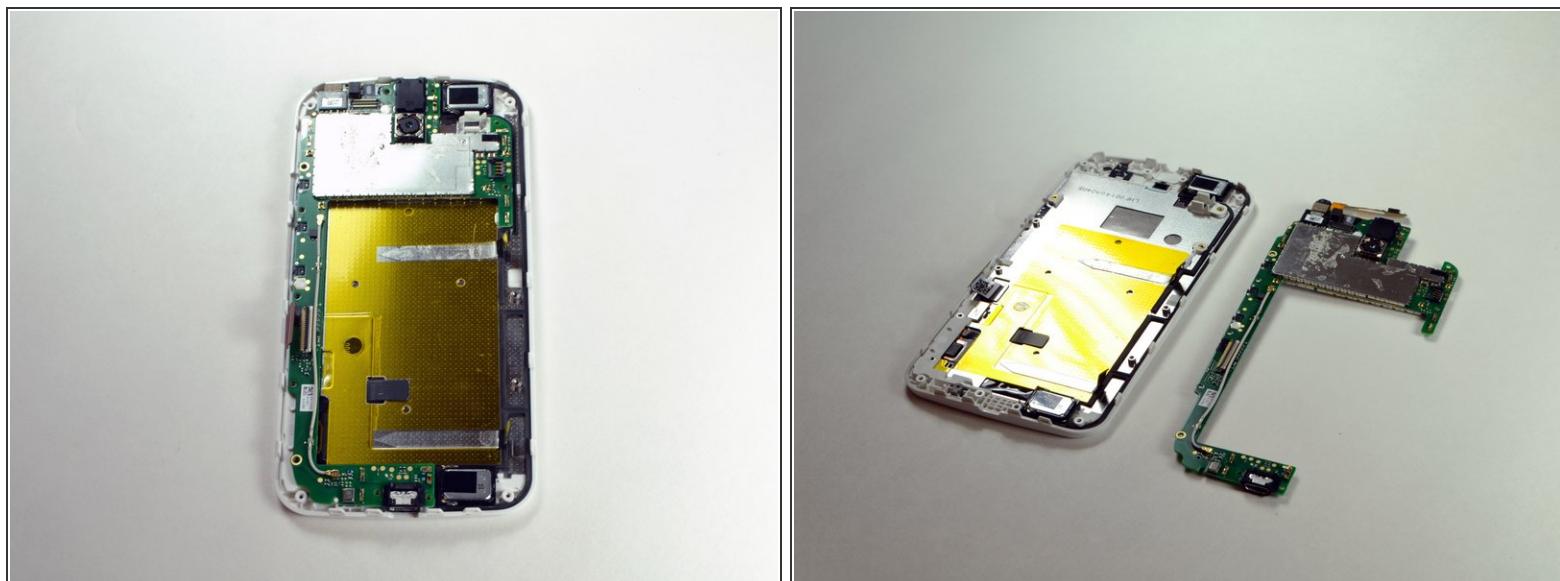
- Remove LCD connector by lifting the black plastic flap.

## Step 7



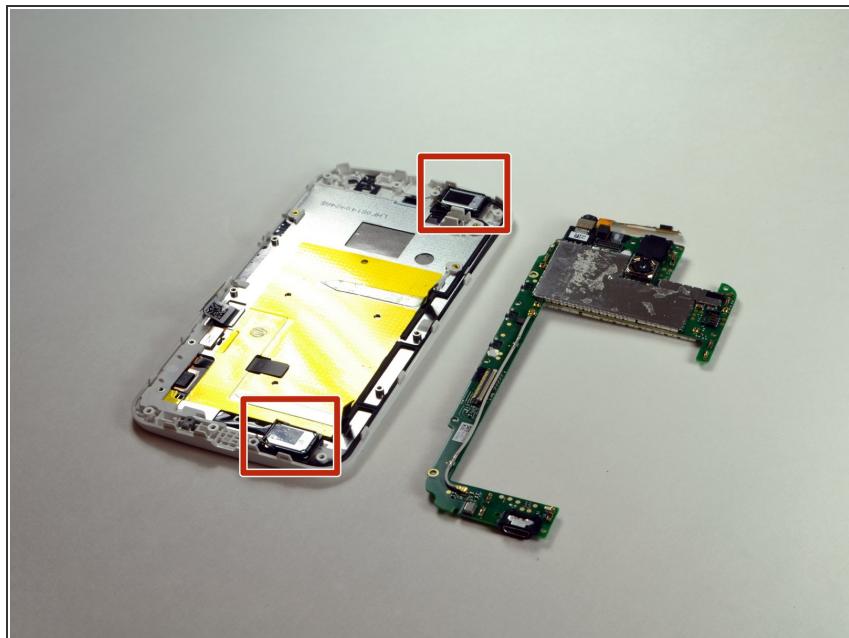
- Using a T5 Torx screwdriver, unscrew the three 2.2 mm screws holding the motherboard in place.

## Step 8



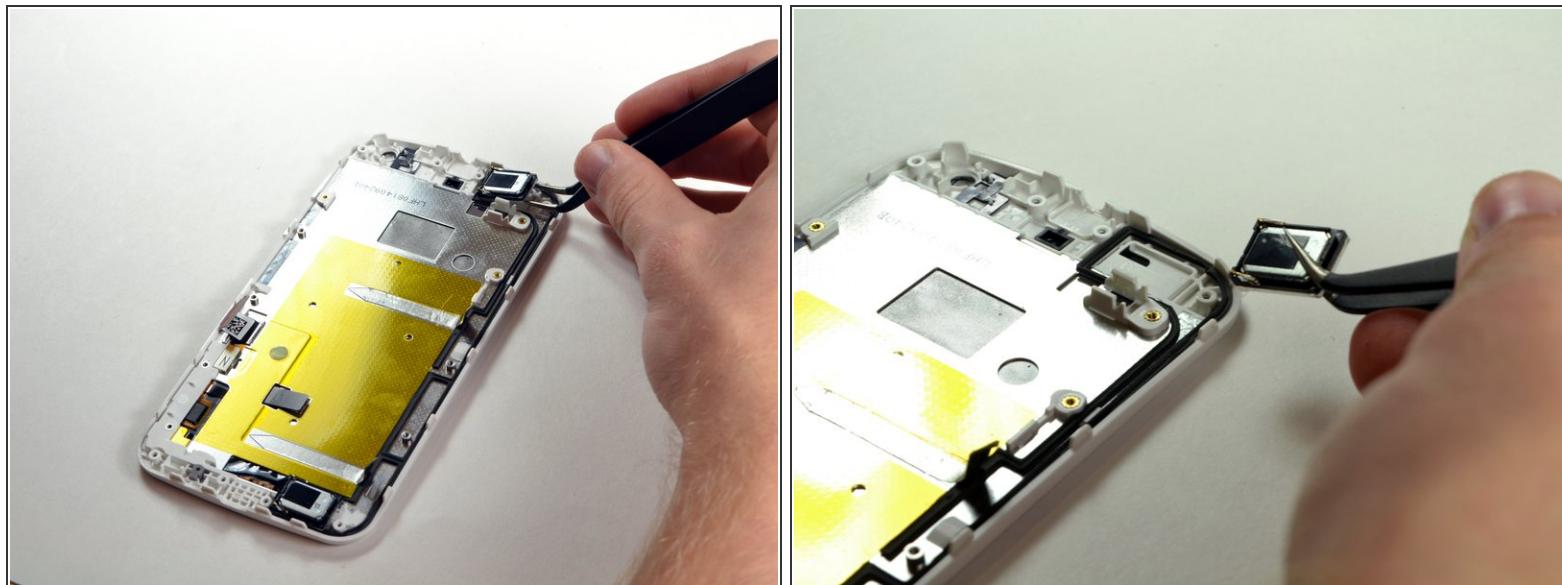
- Carefully remove the motherboard.

## Step 9 — Speakers



- This is where you will find the two speakers, after you have taken off the motherboard.

## Step 10



- With the motherboard off, use tweezers to grab the top speaker.
- Remove the speaker and replace it with a new one.

## Step 11



- Use tweezers to replace the bottom speaker.
- Remove the speaker and replace it with a new one.

To reassemble your device, follow these instructions in reverse order.