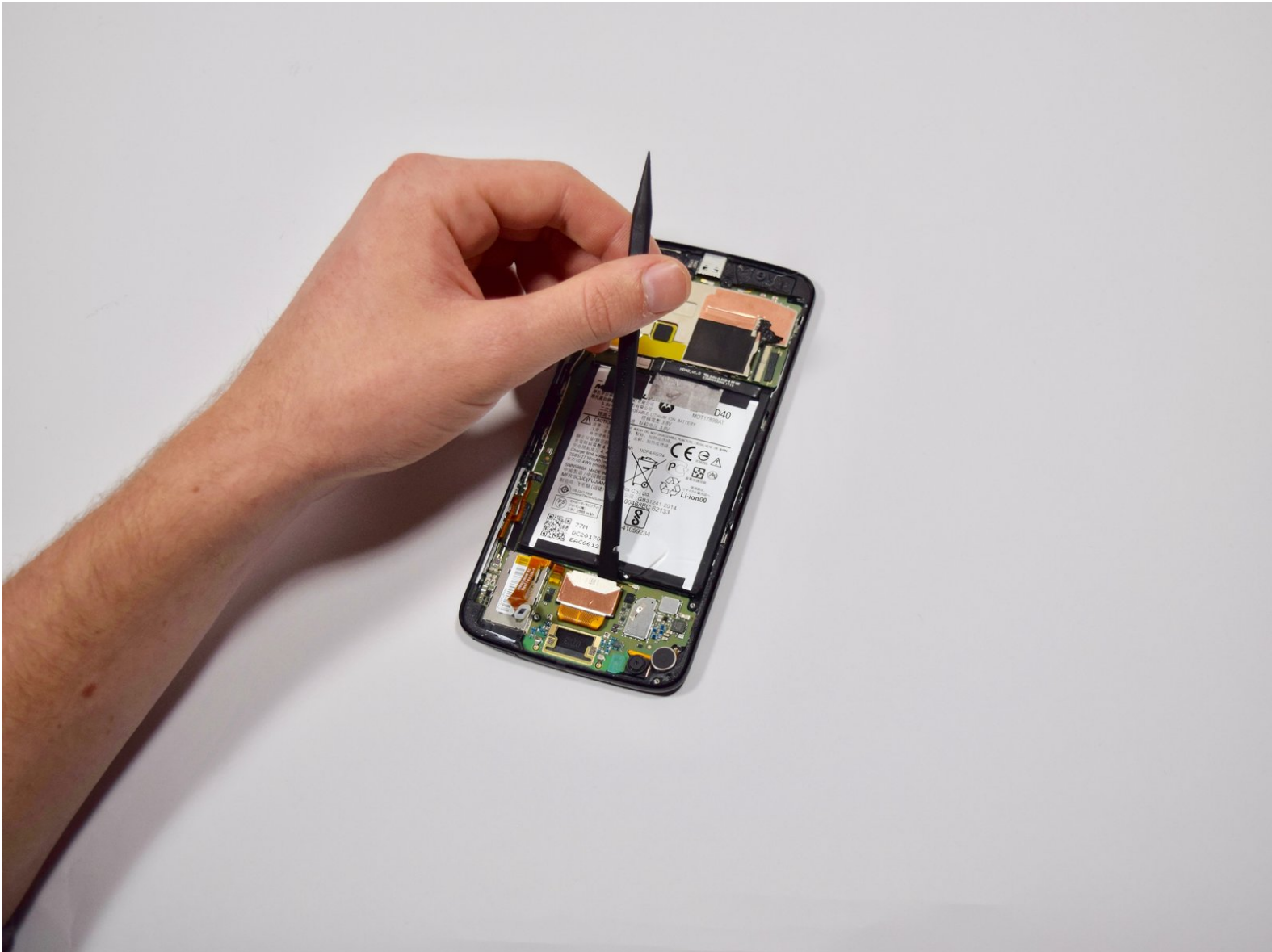




Motorola Moto Z2 Force Rear Facing Camera Replacement

Replace the damaged camera on your Motorola Moto Z2 Force.

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INTRODUCTION

If your Moto Z2 Force camera is damaged or broken, this guide will show you how to replace it.



TOOLS:

- [iFixit Opening Picks set of 6](#) (1)
- [Tweezers](#) (1)
- [Suction Handle](#) (1)
- [T4 Torx Screwdriver](#) (1)
- [Spudger](#) (1)
- [iFixit Opening Tools](#) (1)
- [iOpener](#) (1)



PARTS:

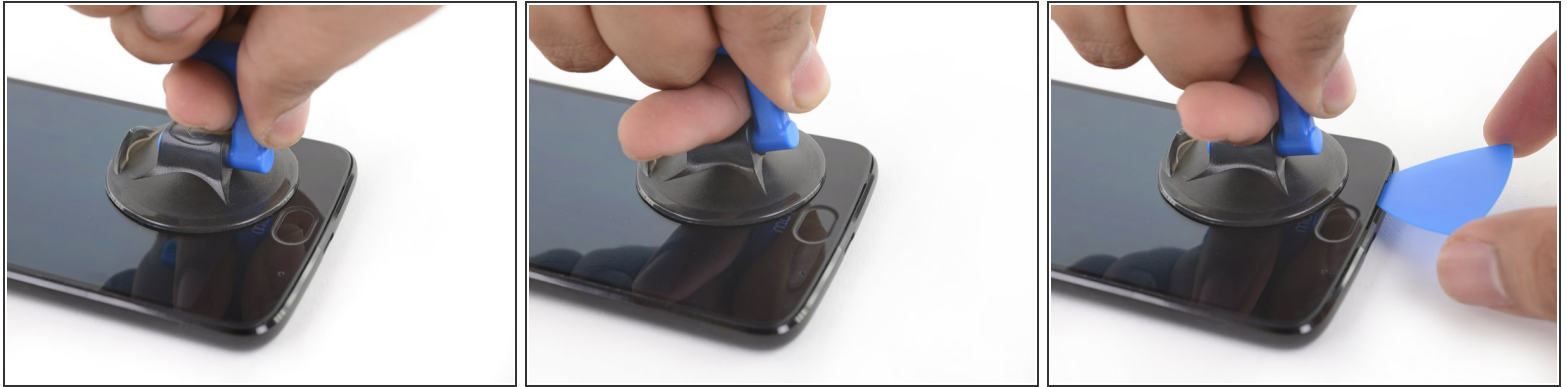
- [Moto Z2 Force Display Adhesive](#) (1)

Step 1 — Heat the Screen Adhesive



-  Power your phone off before you begin.
-  If possible, drain the battery before disassembly. When the battery is charged, there's increased risk of a dangerous thermal event if the battery is overheated or damaged during repairs.
- [Prepare an iOpener](#) and heat the front of the phone along its bottom edge for about two minutes, or until it's slightly too hot to touch. This will help soften the adhesive securing the screen assembly.
-  You may need to reheat and reapply the iOpener several times to get the phone warm enough. Follow the iOpener instructions to avoid overheating.
-  Since the display is made of plastic, it is especially susceptible to warping and display damage. If you notice the display bubbling up or wrinkling, stop heating immediately and cool down the device before trying again.
-  A hair dryer, heat gun, or hot plate may also be used, but be careful not to overheat the device.

Step 2 — Release the Screen Assembly



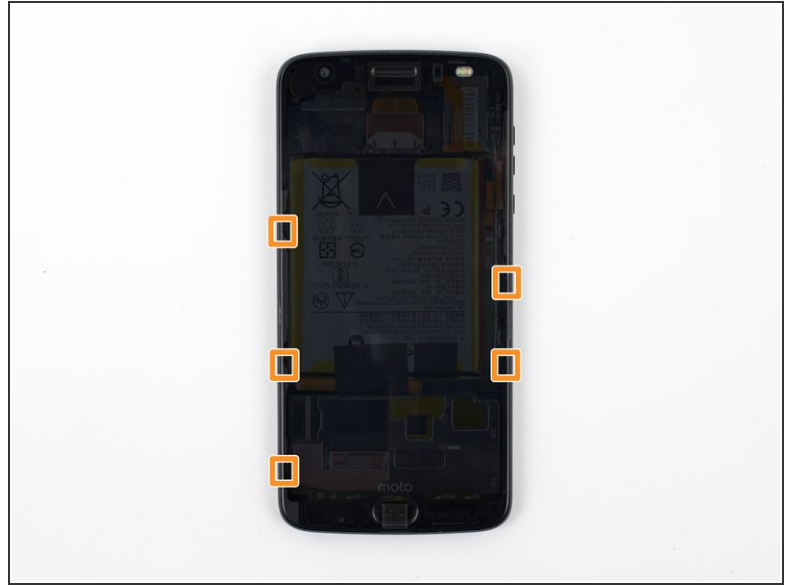
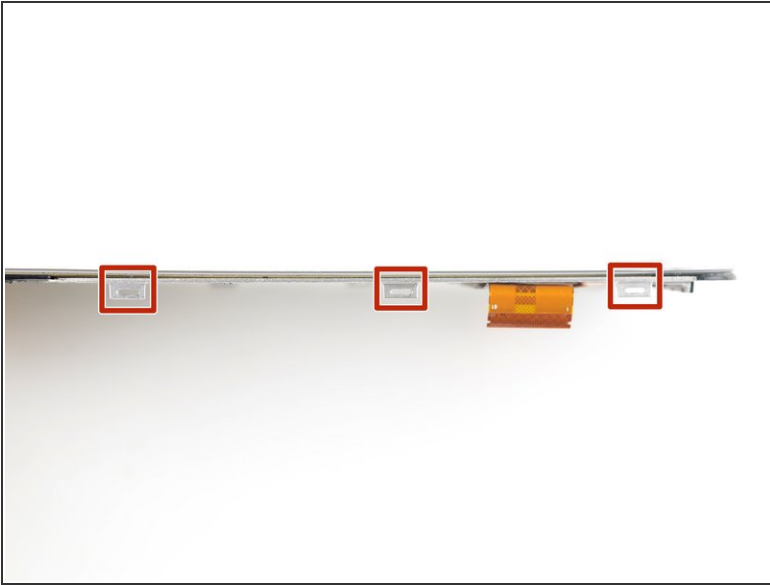
- Apply a suction cup to the right edge of the display as close as possible to the bottom of the device without overlapping the fingerprint sensor.
- Pull up on the suction cup with firm, constant pressure to create a slight gap along the bottom edge between the screen assembly and rear case.
 - ⓘ This may require a significant amount of force, but you only need to open a very slight gap with the suction cup to insert your tool.
- ⚠ As the display on top of the screen assembly is flexible, you may end up separating the right edge of the display from the screen assembly instead of lifting the entire assembly. Try to pull up just the bottom edge of the screen assembly to prevent warping the display.
- ⓘ If you have trouble, apply more heat to further soften the adhesive, and try again. The adhesive cools quickly, so you may need to heat it repeatedly.
- Insert an opening pick into the gap you opened behind the screen assembly.
- ⓘ Ensure your tool is behind the entire screen assembly and not just the display. You should notice a small [plastic tab](#) unclip from the device's frame if you have done this correctly.

Step 3



- Slide the tool all along the bottom edge of the phone to slice through the adhesive securing the screen assembly and release the plastic clips.
- Leave your tool here underneath the bottom edge of the screen assembly to prevent it from re-adhering to the frame. Continue to the next step with a new tool.

Step 4



- When separating the screen assembly from the rest of the device, you will need to disengage five metal clips securing it to the device's frame.
- Three of these clips are located on the left side of the device, and two are located on the right side.
- You will need to work around these clips with your tool in order to fully disengage them.
- You can either carefully slide the tool around these clips, or leave a pick on one side of the clip while prying the other side with another pick.

Step 5



- Slide your tool all along the right side of the device to release the clips and adhesive securing the screen assembly.

Step 6



- When separating the left side of the screen assembly, take care to not snag the display cable located on the left edge near the bottom of the display.

Step 7



- Slide your tool all along the left edge of the phone to separate the clips and adhesive securing the screen.

Step 8



- Apply an iOpener to the top edge of the phone to soften the adhesive underneath.

Step 9



- Slide your tool along the top edge of the screen to slice through its adhesive.

⚠ Take care to not insert your tool more than ~4 mm past the edge of the display to prevent damaging the front facing sensor array.

Step 10



- There are two large pads of adhesive securing the screen assembly near the top edge but further past the 4 mm that have already been sliced through.
- The front facing sensor array and cable surround the right patch of adhesive from the top and right, so prying or slicing from the top or right edge may damage the cable. The following steps will describe how to separate the adhesive from the left edge.

Step 11



- Insert an opening pick as deep as possible under the left corner of the display to slice through the left patch of adhesive.

Step 12 — Pry Up the Screen Assembly



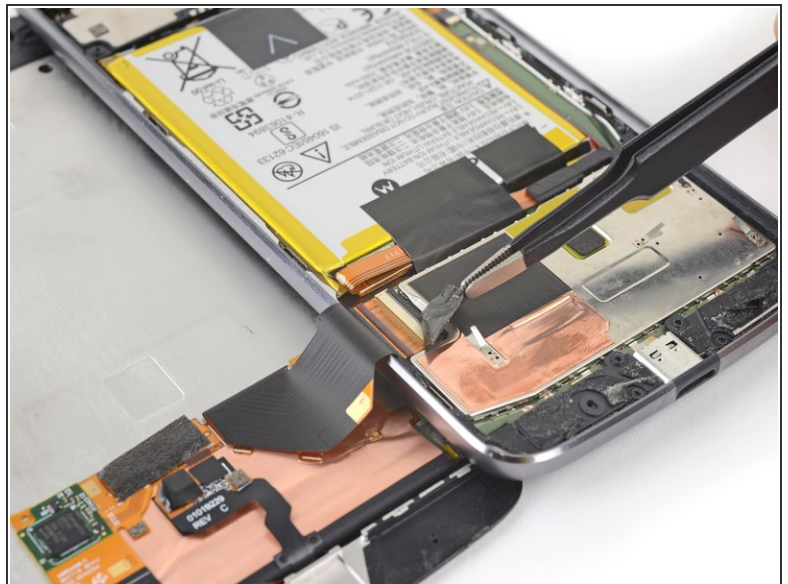
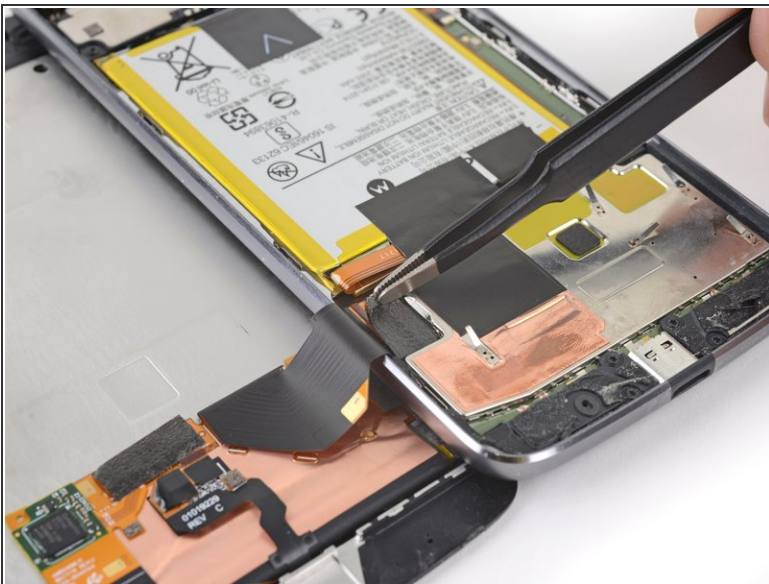
- Slowly and carefully slide the flat end of a spudger under the left edge of the device. Gradually insert it deeper to pry up the top edge of the screen assembly and release the right patch of adhesive.
- Reheat the adhesive to soften it as needed.
- ⓘ Alternatively, you can [apply high concentration \(>90%\) isopropyl alcohol](#) underneath the screen assembly and wait ~5 minutes to allow it to penetrate and weaken the adhesive.
- ⚠ Only pry the assembly up enough to slide the spudger underneath and release the adhesive. The assembly is still attached via the display cable, and prying the left side too much may damage it.

Step 13 — Open the Screen Assembly



- If the screen assembly remains stuck, re-heat and slice the adhesive repeatedly as needed.
- Lift the screen assembly from the right edge and swing it open, away from the phone. It is still attached to the phone chassis at the lower left edge, so do not fully remove it yet.

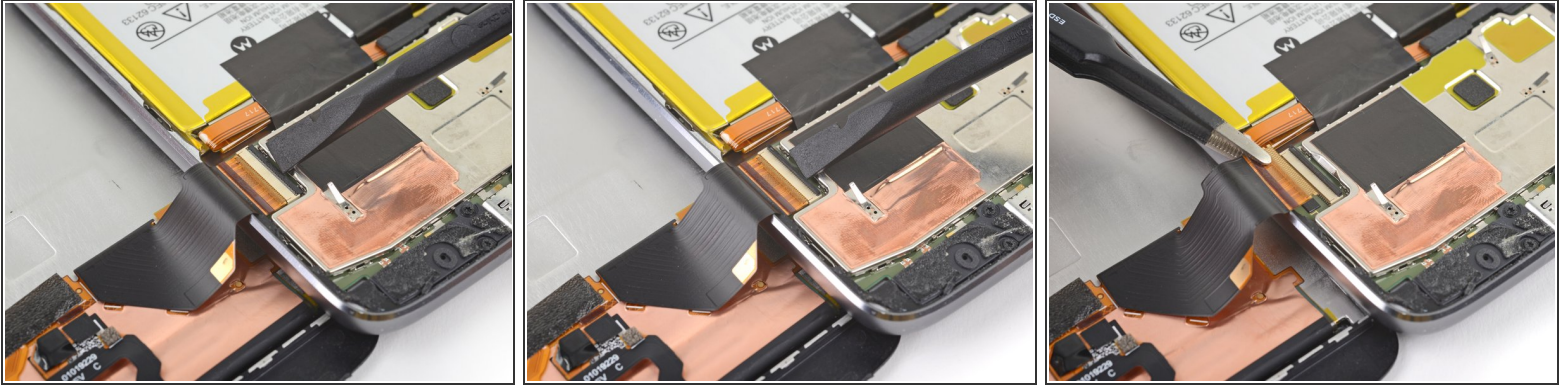
Step 14 — Disconnect the Display Cable



- Use a pair of tweezers to remove the black piece of tape covering the battery connector.
- ⓘ Try your best to keep this piece of tape intact and retain it for reassembly.

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Step 15



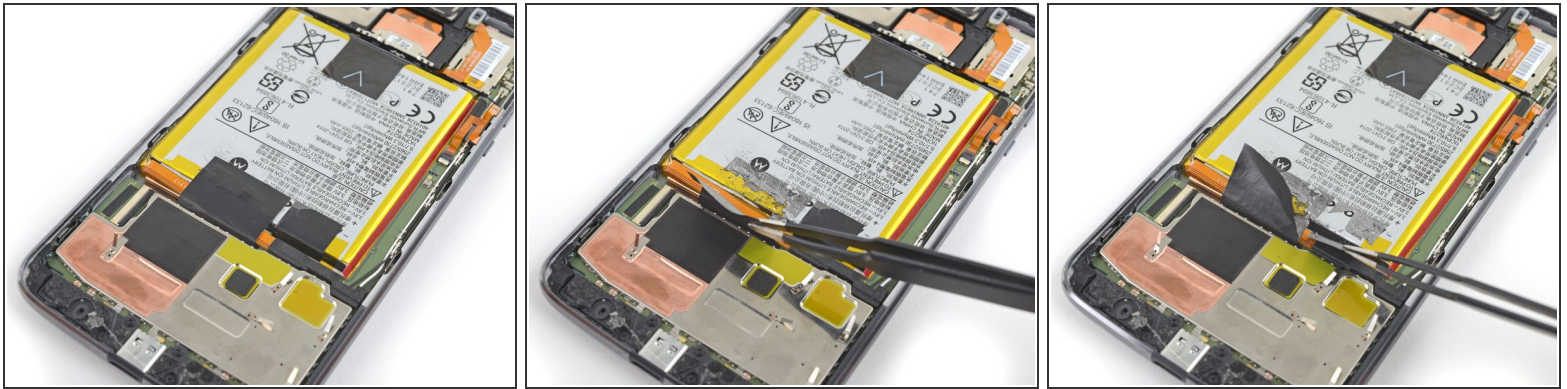
- Use a spudger to pry up the locking tab on the display cable's [ZIF connector](#).
- Slide the display ribbon cable out of the connector.

Step 16 — Remove the Screen Assembly



- Remove the screen assembly.
- ✦ When putting your device back together, be sure to reconnect the display, turn the device on, and test all functionality before closing your device and sealing it back up.
- ✦ During reassembly, pause here and [replace the adhesive around the edges of the display](#) if you are reusing your screen assembly.
- ✦ After closing your device back up, stack something heavy, like a textbook or two, on top of the device for 30-60 minutes. This ensures a strong adhesive bond.

Step 17 — Remove the Battery Tape



- Use a pair of tweezers to remove the two black pieces of tape securing the battery.
- ⓘ Take care to keep these tape pieces intact so they can be reused.
- ☑ While not crucial, this tape helps dissipate heat from the battery. They won't stick back down by themselves, but if the tape pieces are still mostly intact, re-attach them with some adhesive during reassembly.

Step 18 — Remove the Battery Connector Bracket



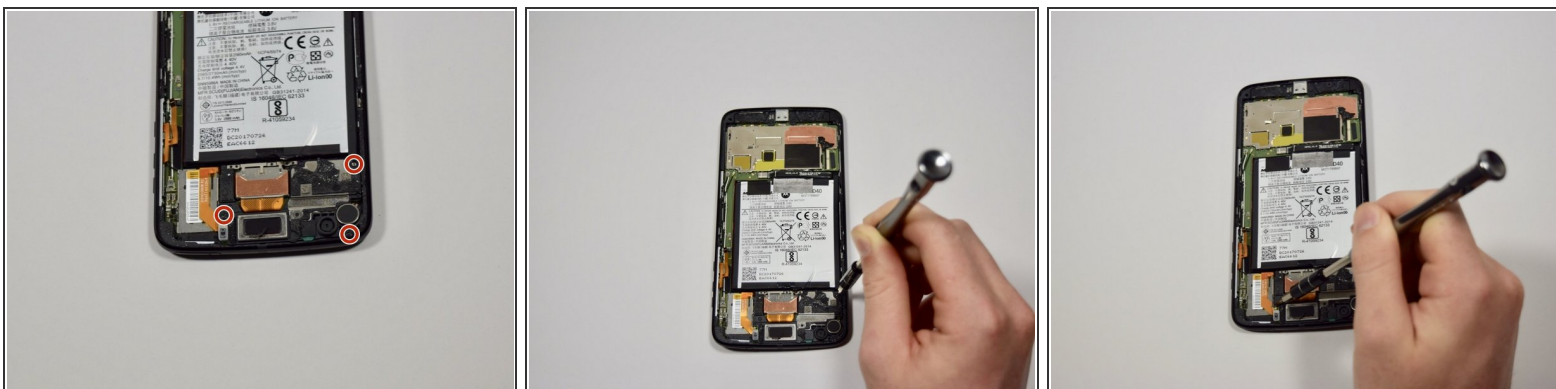
- Use an opening pick to pry up the small black bracket covering the battery connector. It is secured with a small bit of adhesive.
- Use a pair of tweezers or your fingers to remove the bracket.

Step 19 — Disconnect the Battery Connector



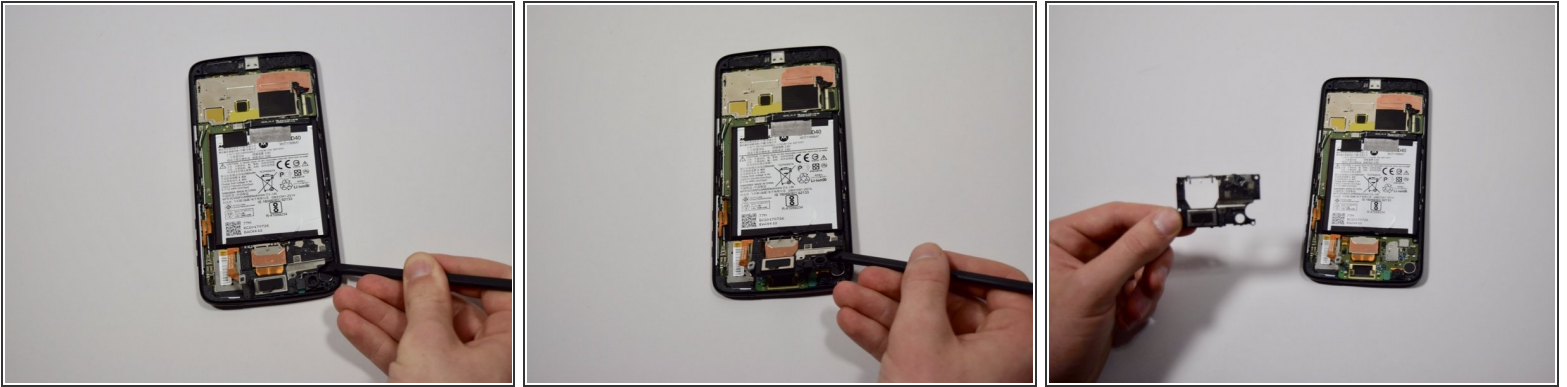
- Use a spudger to pry up and disconnect the battery connector.

Step 20 — Speaker



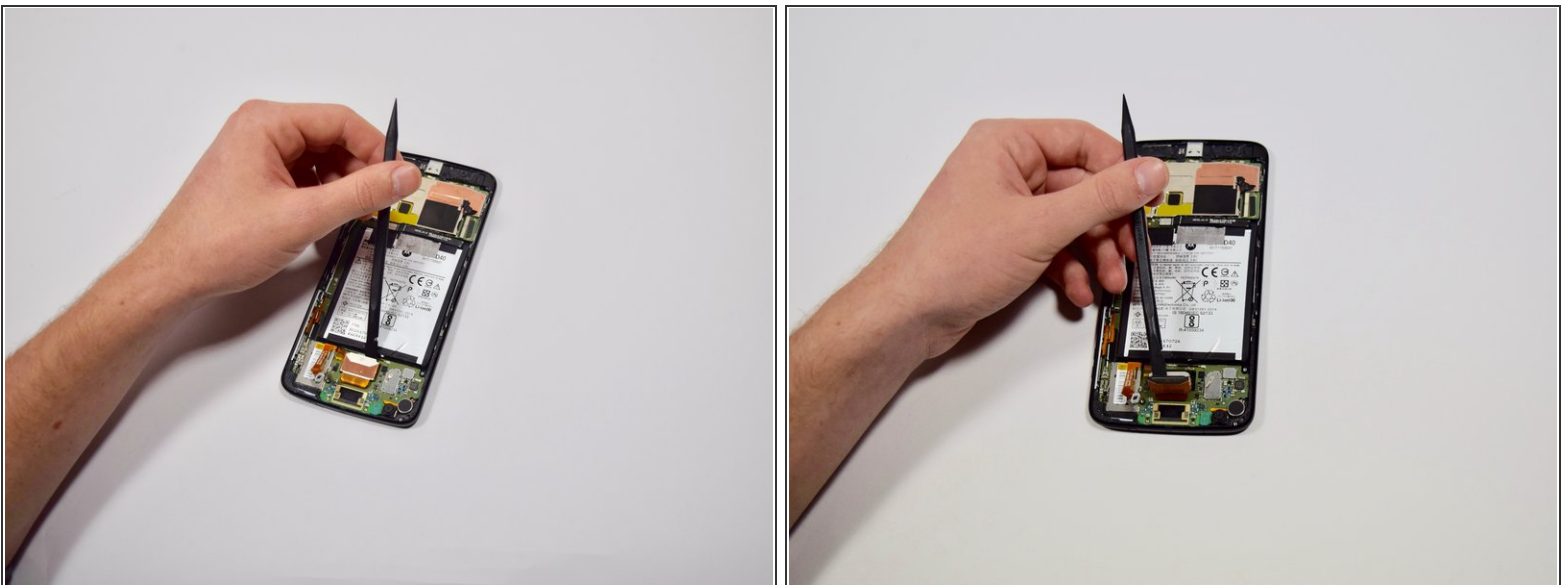
- Unscrew the three 1.7mm T4 screws from the speaker.

Step 21



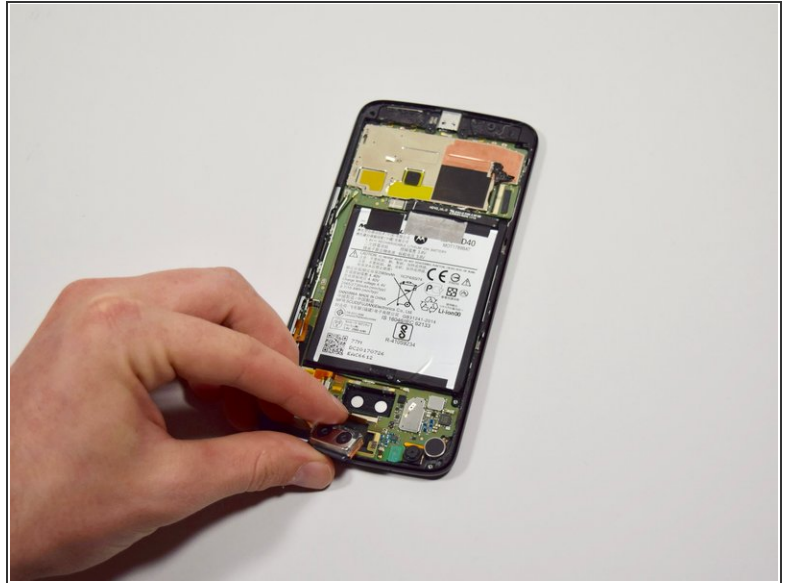
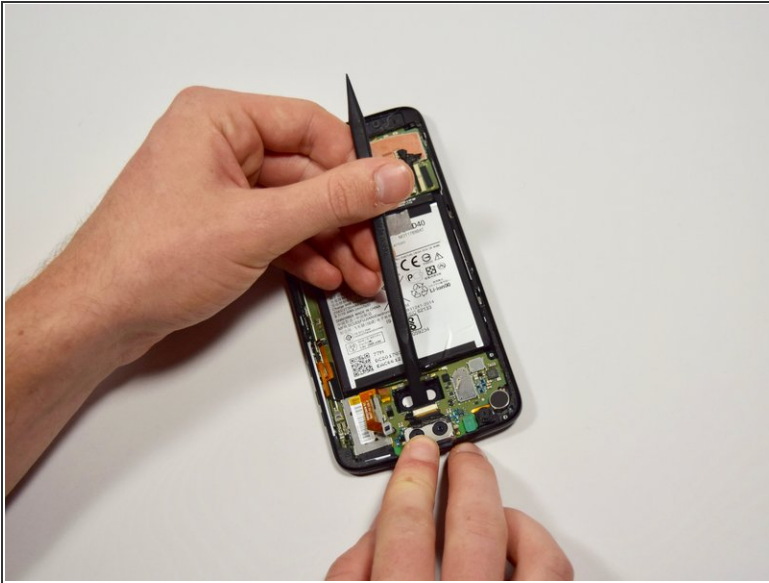
- Use the nylon spudger to lift and remove the speaker from the phone chassis.

Step 22 — Rear Facing Camera



- Insert the flat end of the nylon spudger on the side of the rear facing camera closest to the battery.
- Pry up the camera by pushing down on the spudger until the camera pops up.

Step 23



- Insert the flat end of the nylon spudger underneath the black lock.
- Unlock the ribbon cable by pulling up on the lock with the nylon spudger.
- Separate the rear facing camera from the board by pulling gently towards the bottom of the phone.

To reassemble your device, follow these instructions in reverse order.