



Motorola V2397 Front Cover Replacement

If your front cover cracks follow this guide to replace it. (Remove speaker depending on whether your new front case has a speaker included)

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 **TOOLS:**

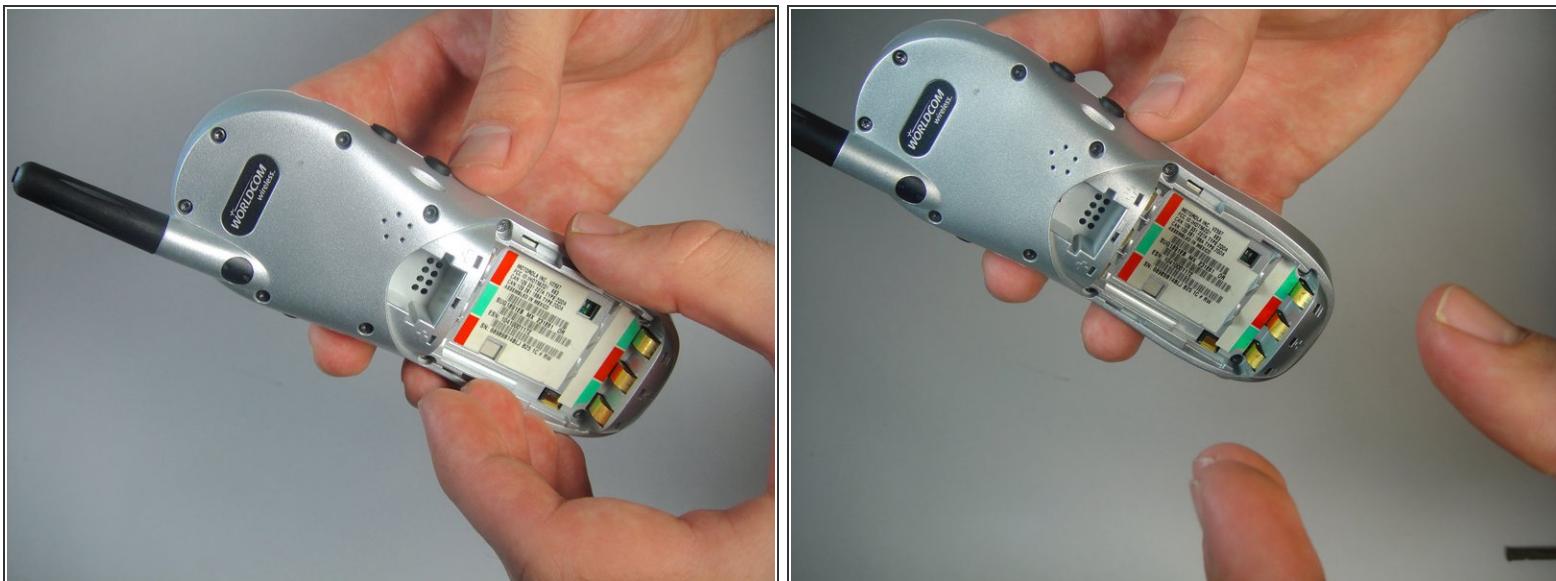
- [T4 Torx Screwdriver \(1\)](#)
- [iFixit Opening Tools \(1\)](#)

Step 1 — Battery



- Press and hold the button on the battery cover
- Pull the battery cover down and out to remove it

Step 2



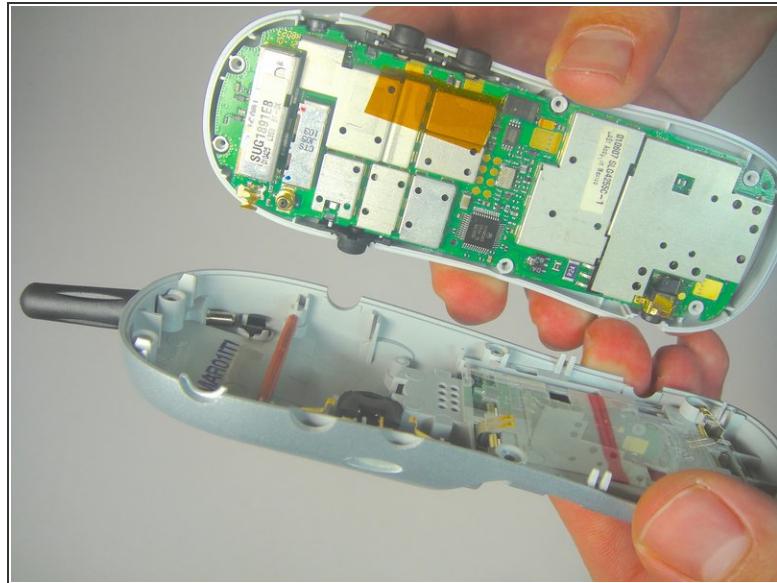
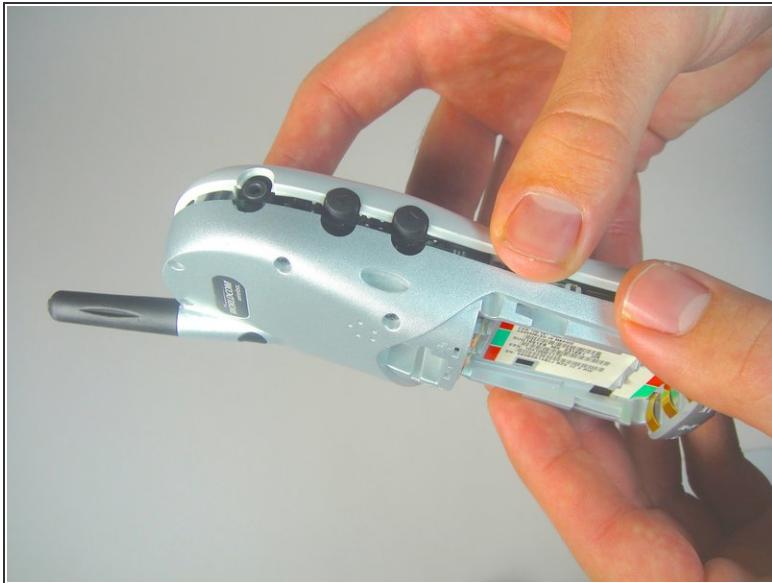
- Remove the batteries by pulling them away from the phone

Step 3 — Back Cover



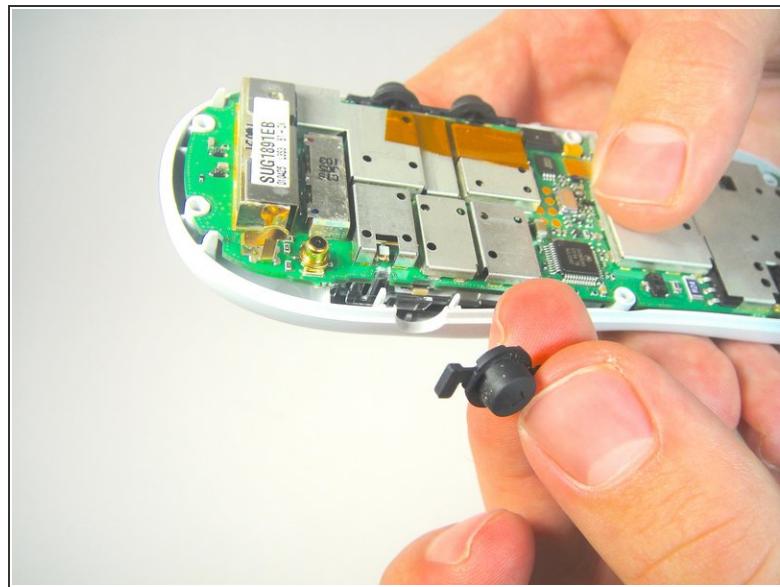
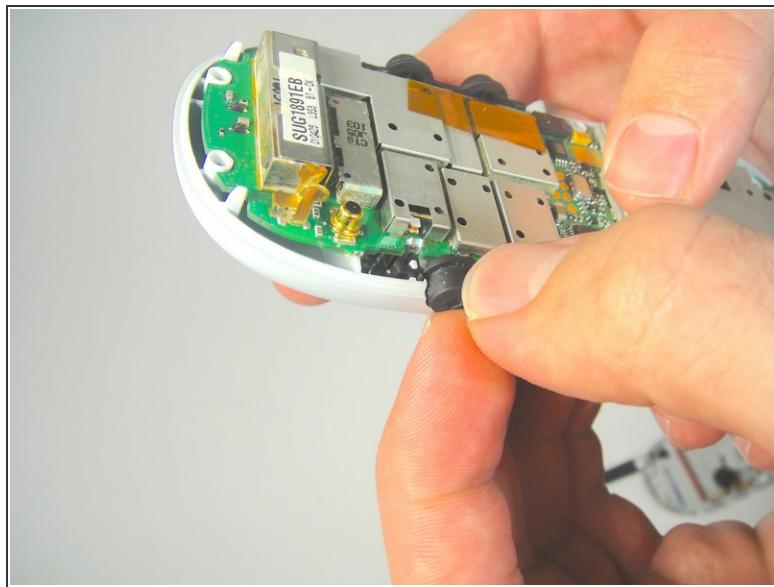
- Using the Torx T4 screwdriver remove the six screws highlighted in the picture to the left

Step 4



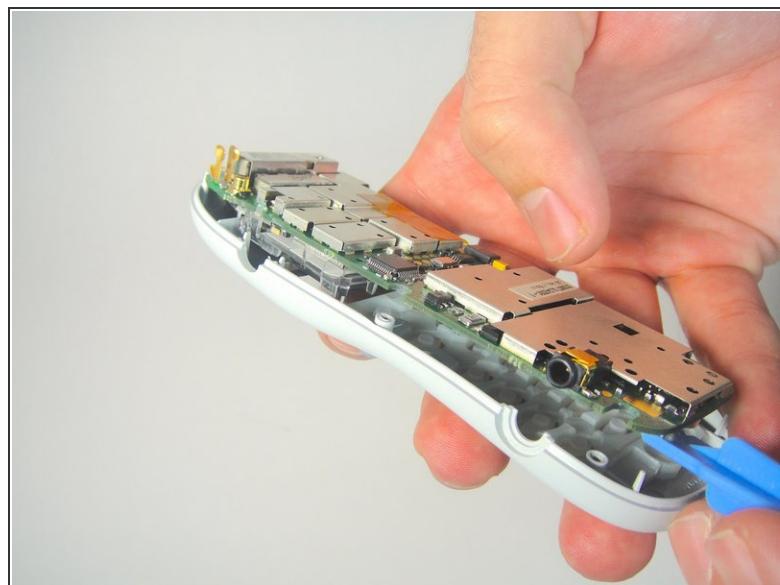
- Use your fingers or a spudger to remove the back cover

Step 5 — Side Buttons



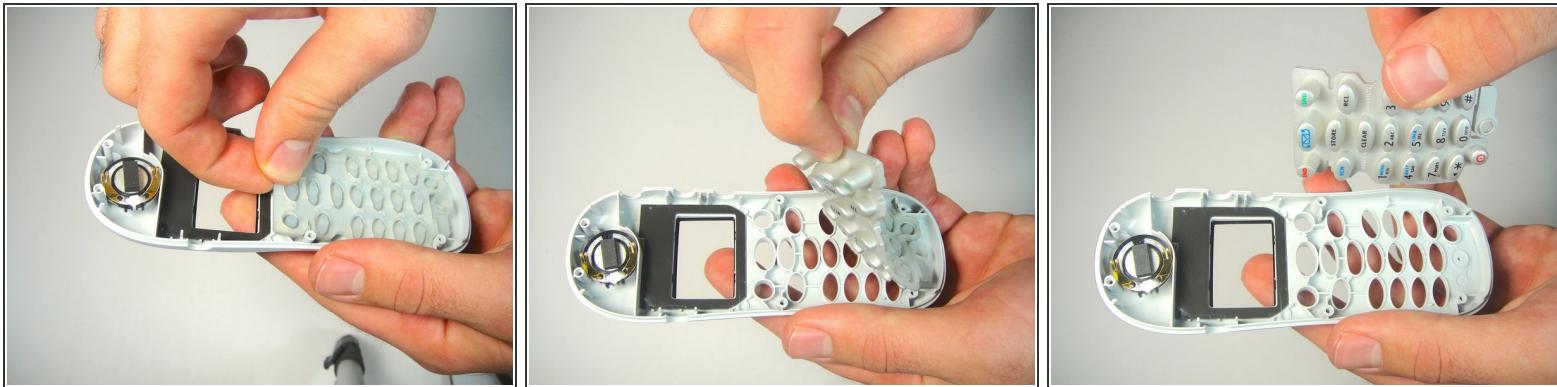
- Lift and remove buttons by hand

Step 6 — Phone



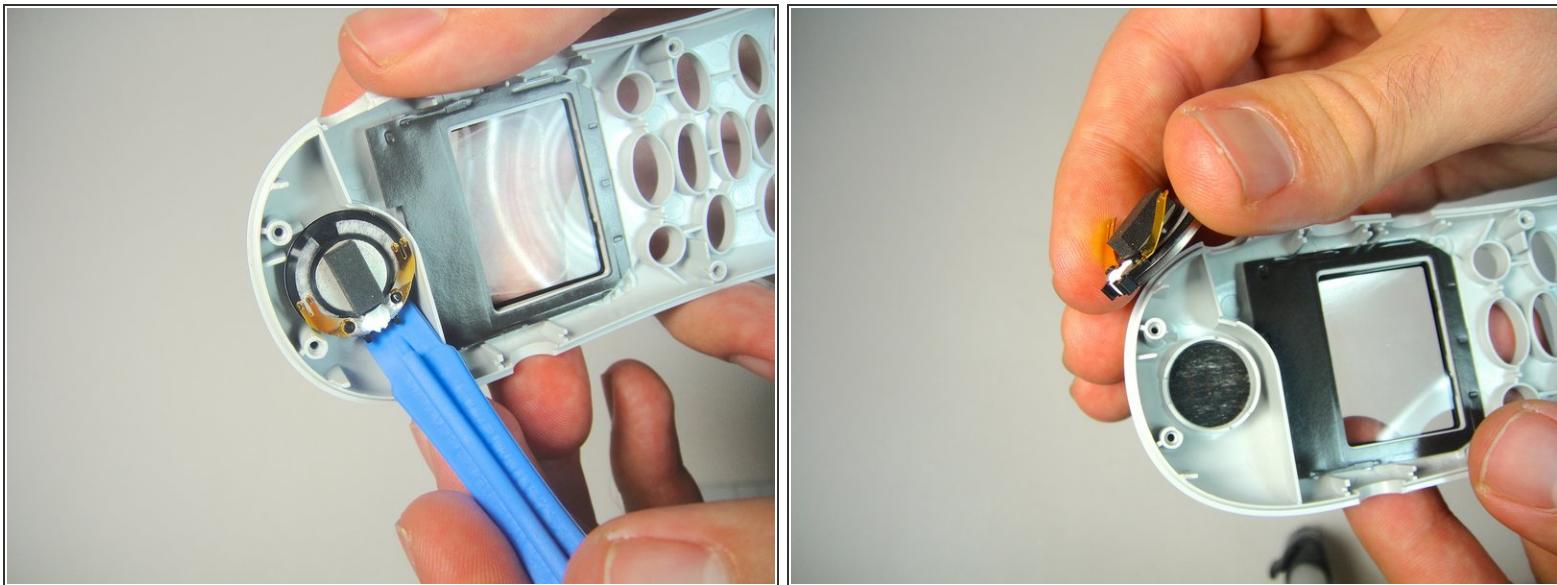
- Place your plastic opening tool in between the motherboard and the front cover of the phone
- Apply a small force to lift the motherboard away from the front cover

Step 7 — Keypad



- Grip the top of the rubber keypad with your thumb and index finger
- While holding the keypad start to peel it back from the front cover until the keypad is completely detached

Step 8 — Speaker



- Use the iFixit opening tool to lift the speaker off the front cover.

Step 9 — Front Cover



- Once the motherboard, speaker, and keypad have been removed you should have the front cover by itself

To reassemble your device, follow these instructions in reverse order.