



# Motorola V2397 Keypad Replacement

If your keypad starts to deteriorate follow this guide

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 **TOOLS:**

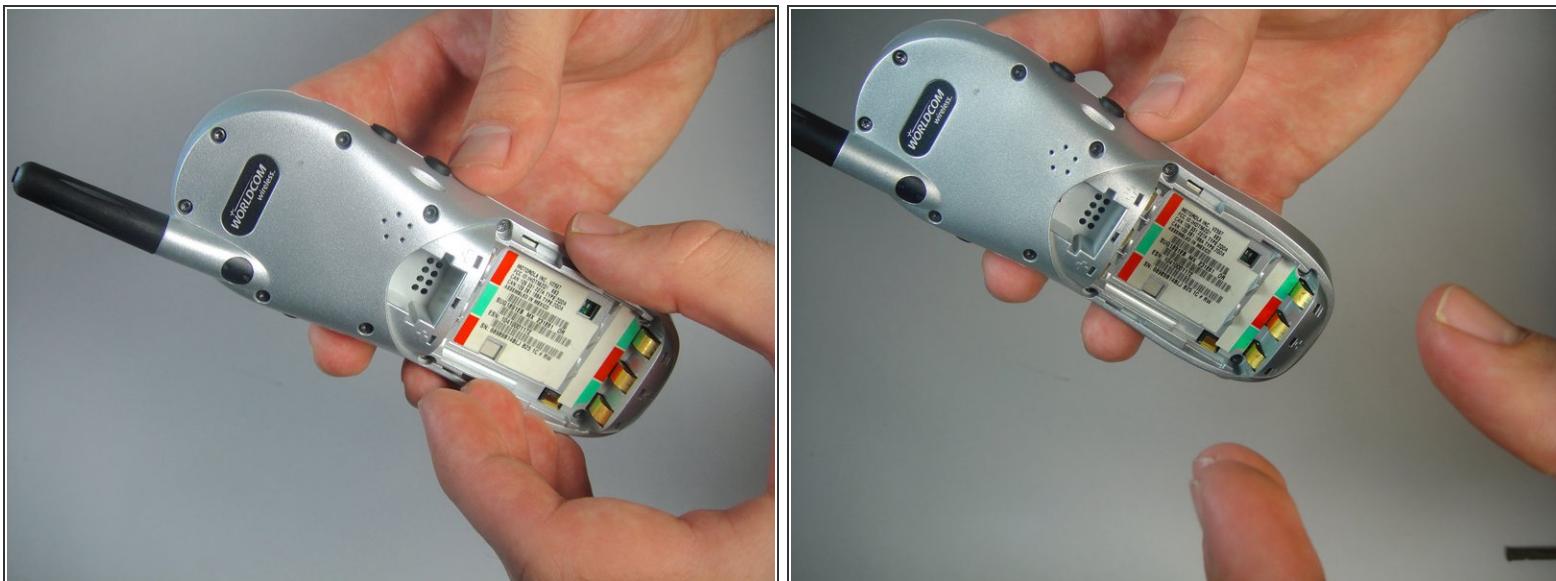
- [T4 Torx Screwdriver \(1\)](#)
- [iFixit Opening Tools \(1\)](#)

## Step 1 — Battery



- Press and hold the button on the battery cover
- Pull the battery cover down and out to remove it

## Step 2



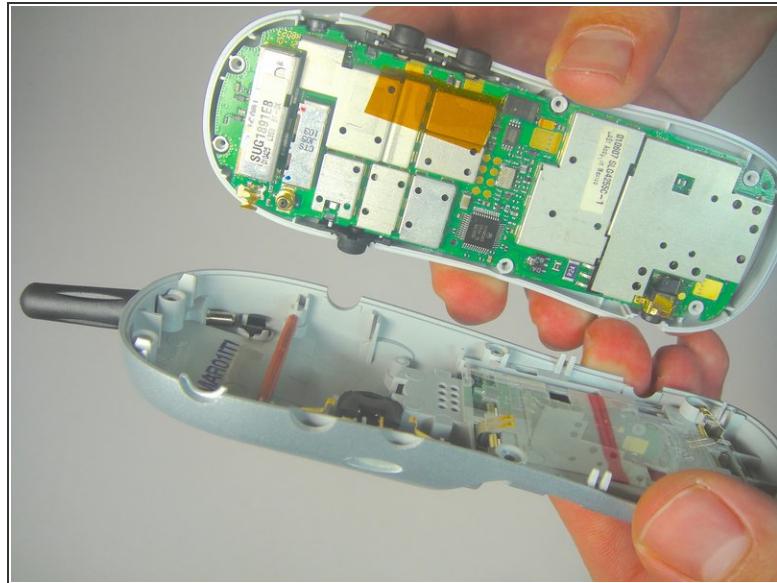
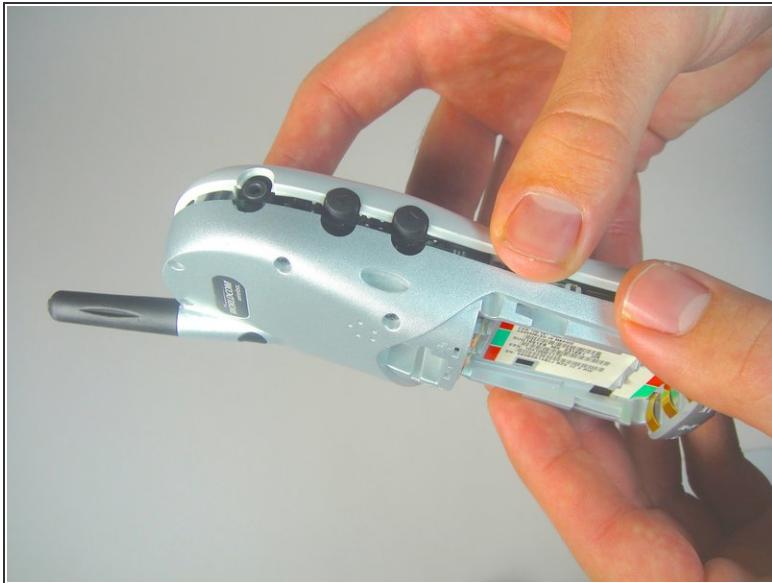
- Remove the batteries by pulling them away from the phone

## Step 3 — Back Cover



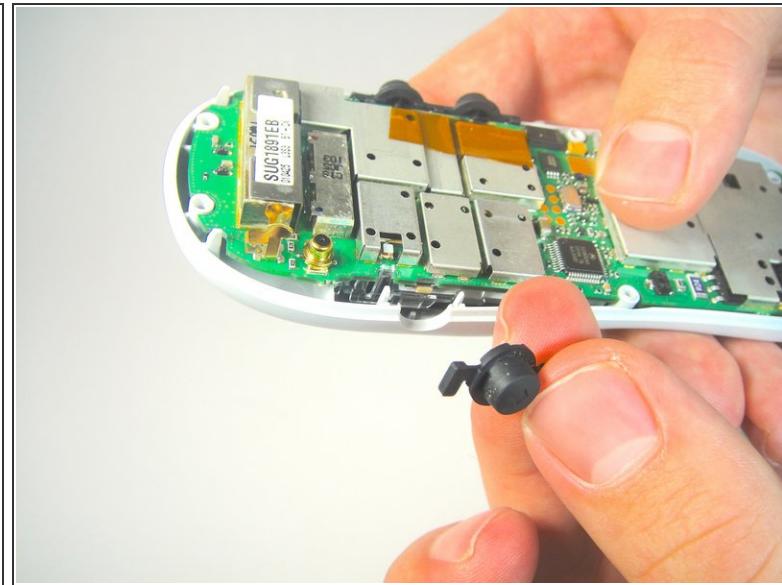
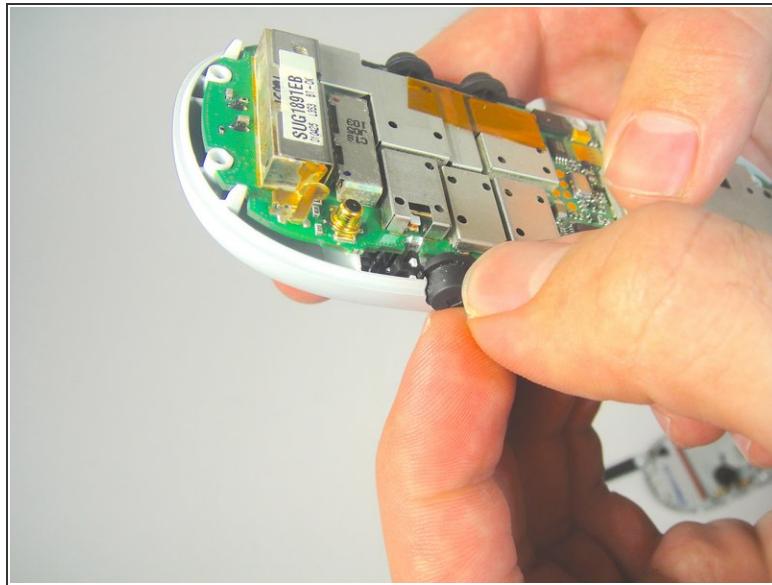
- Using the Torx T4 screwdriver remove the six screws highlighted in the picture to the left

## Step 4



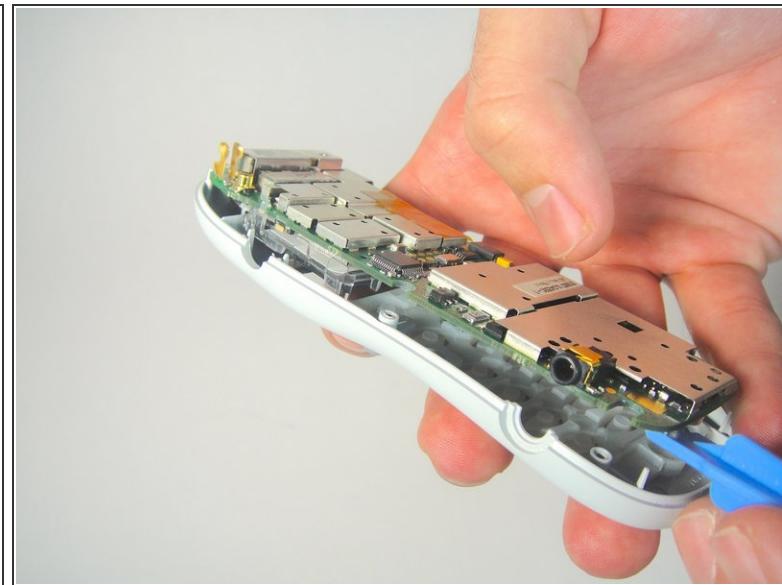
- Use your fingers or a spudger to remove the back cover

## Step 5 — Side Buttons



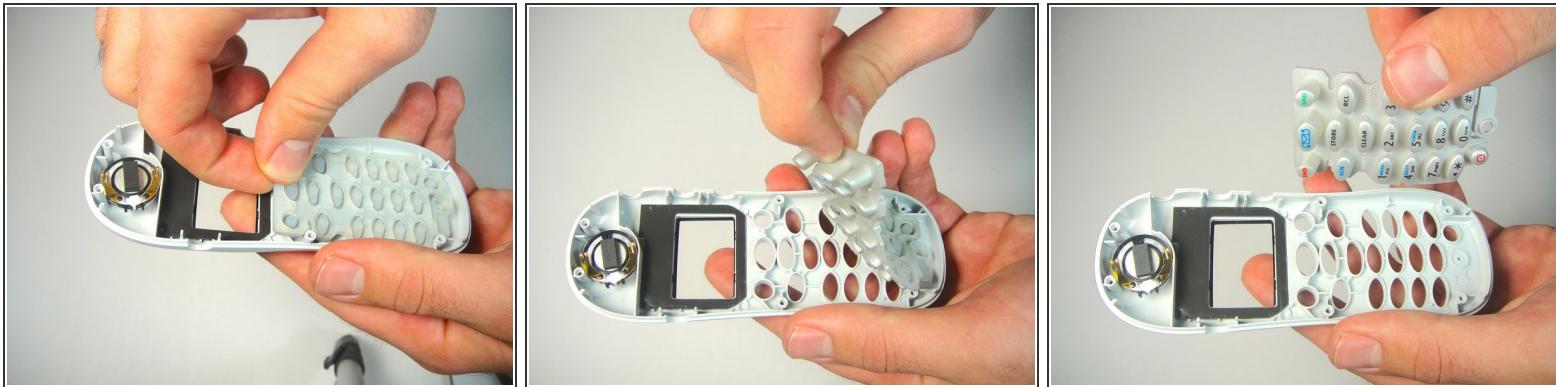
- Lift and remove buttons by hand

## Step 6 — Phone



- Place your plastic opening tool in between the motherboard and the front cover of the phone
- Apply a small force to lift the motherboard away from the front cover

## Step 7 — Keypad



- Grip the top of the rubber keypad with your thumb and index finger
- While holding the keypad start to peel it back from the front cover until the keypad is completely detached

To reassemble your device, follow these instructions in reverse order.