



# Motorola V2397 Keypad Replacement

If your keypad starts to deteriorate follow this guide

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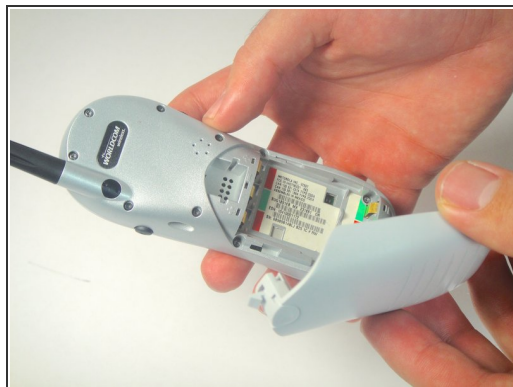




## TOOLS:

- [T4 Torx Screwdriver](#) (1)
  - [iFixit Opening Tools](#) (1)
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## Step 1 — Battery



- Press and hold the button on the battery cover
- Pull the battery cover down and out to remove it

## Step 2



- Remove the batteries by pulling them away from the phone

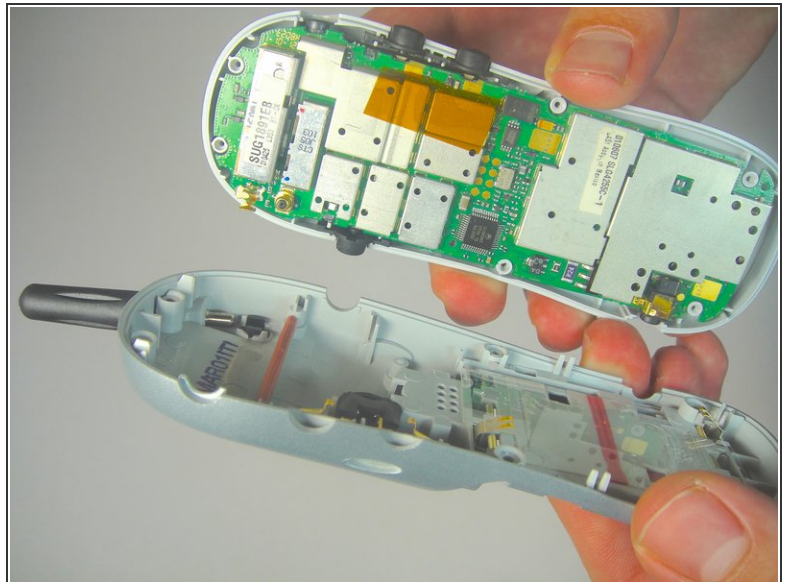
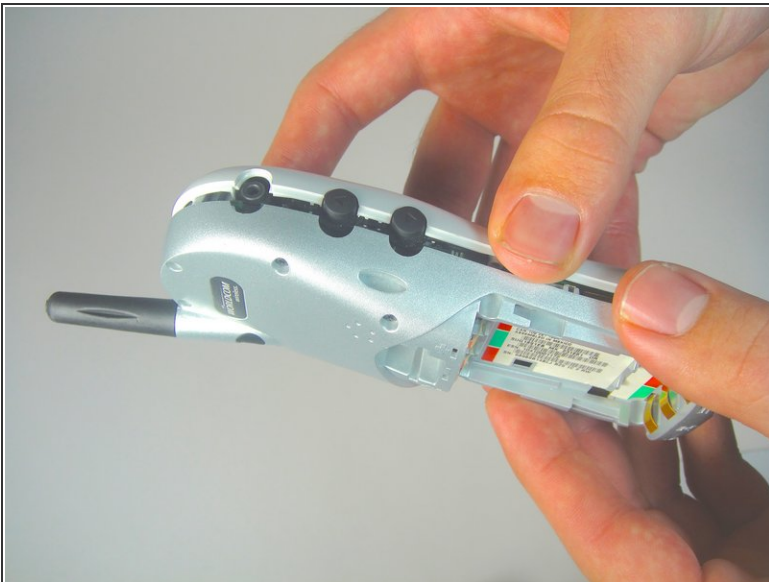


### Step 3 — Back Cover



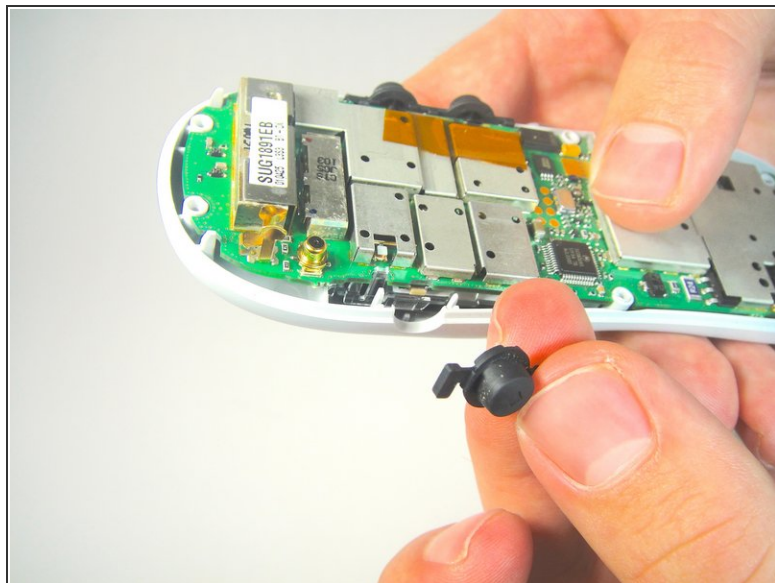
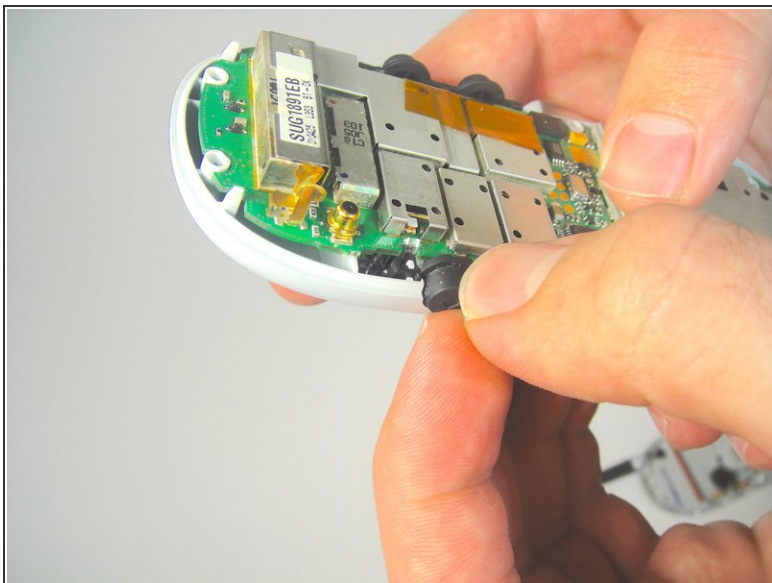
- Using the Torx T4 screwdriver remove the six screws highlighted in the picture to the left

### Step 4



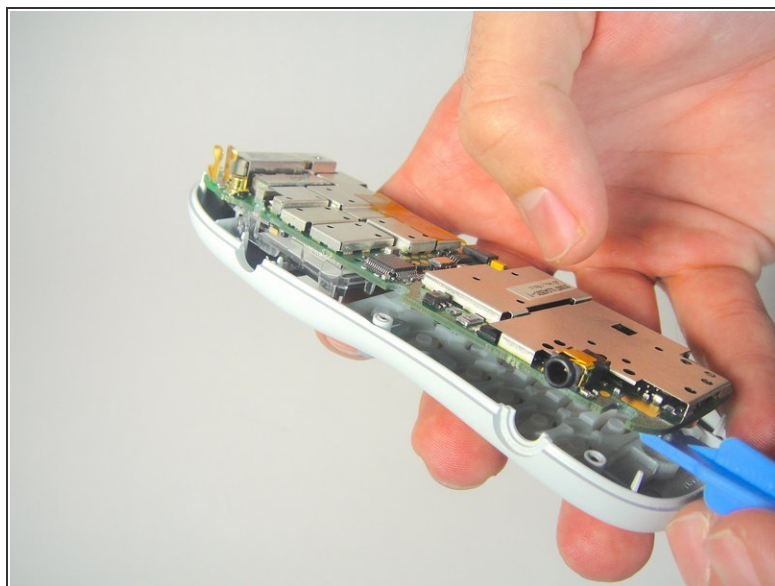
- Use your fingers or a spudger to remove the back cover

## Step 5 — Side Buttons



- Lift and remove buttons by hand

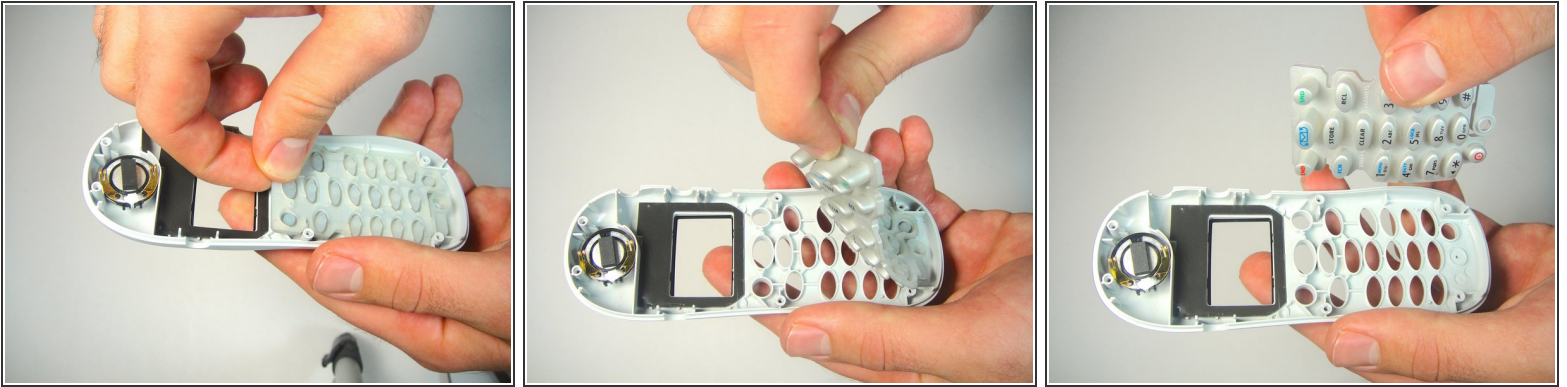
## Step 6 — Phone



- Place your plastic opening tool in between the motherboard and the front cover of the phone
- Apply a small force to lift the motherboard away from the front cover



## Step 7 — Keypad



- Grip the top of the rubber keypad with your thumb and index finger
- While holding the keypad start to peel it back from the front cover until the keypad is completely detached

To reassemble your device, follow these instructions in reverse order.