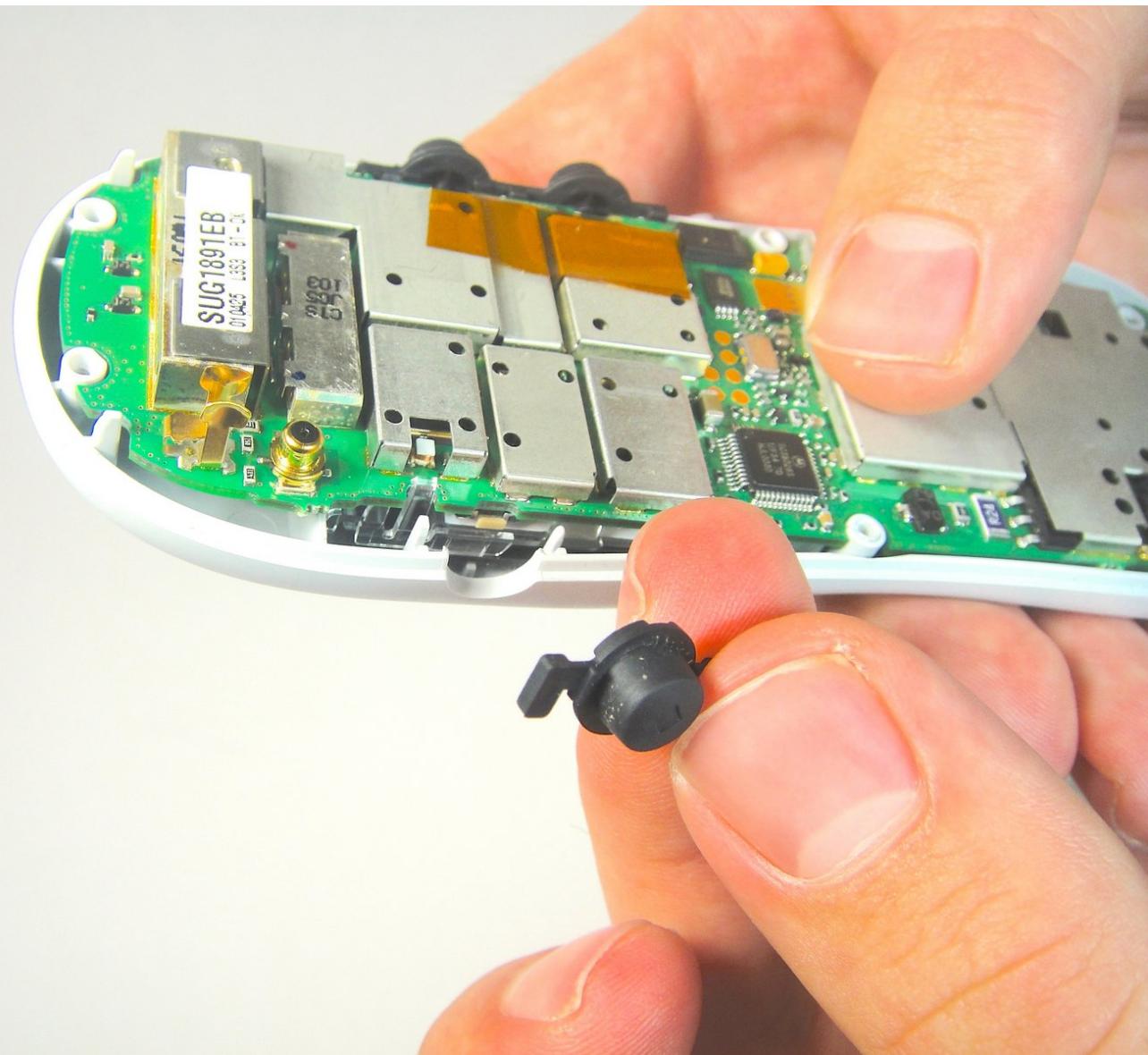




# Motorola V2397 Side Buttons Replacement

Use this guide if your buttons fall out or deteriorate

Written By: Chris



 **TOOLS:**

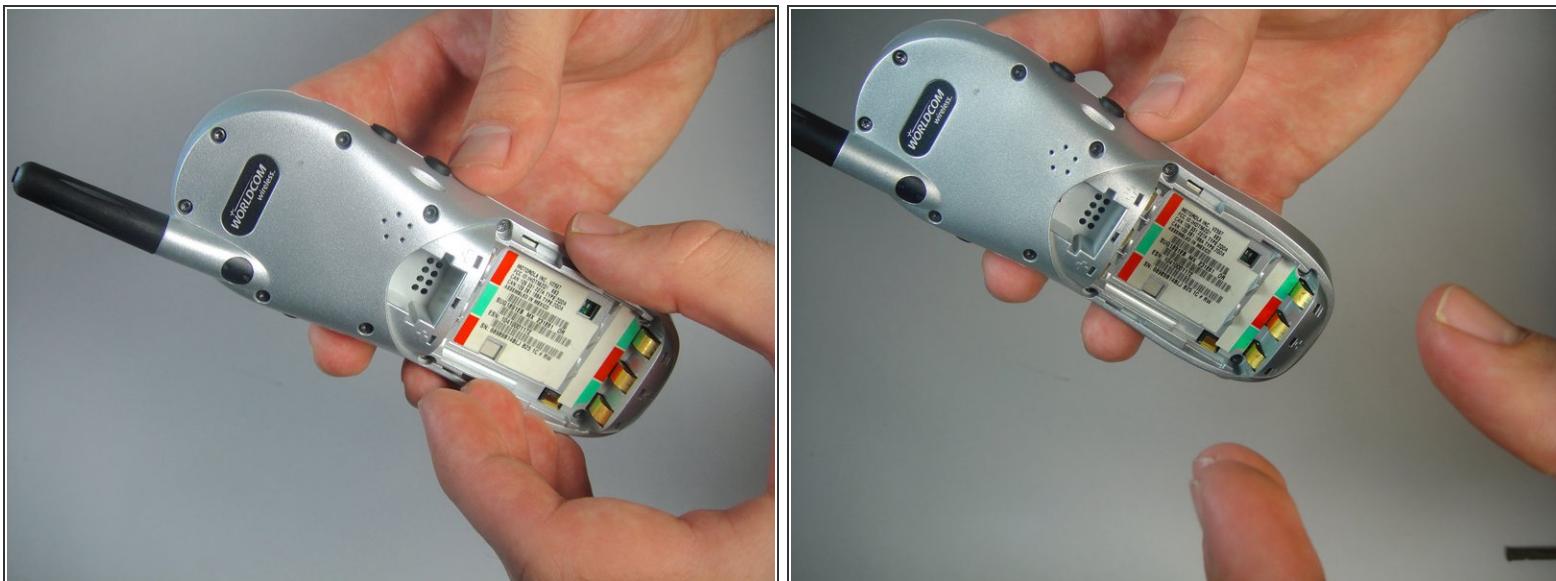
- T4 Torx Screwdriver (1)

## Step 1 — Battery



- Press and hold the button on the battery cover
- Pull the battery cover down and out to remove it

## Step 2



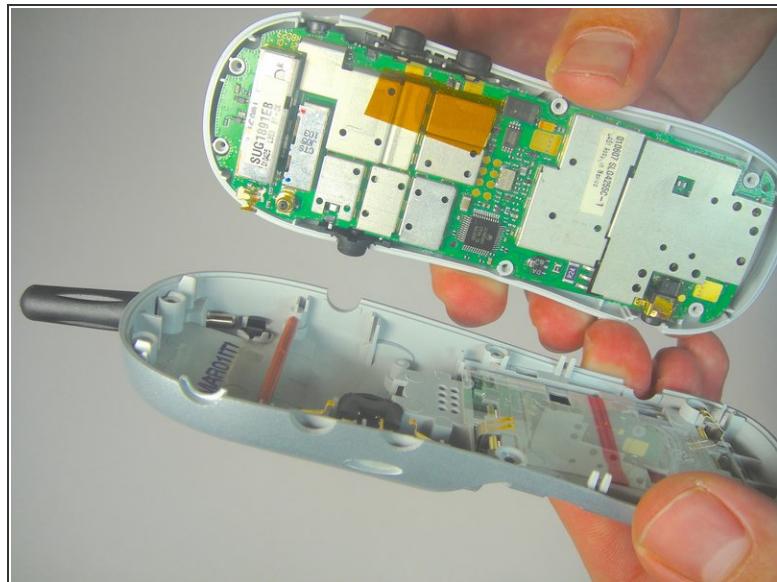
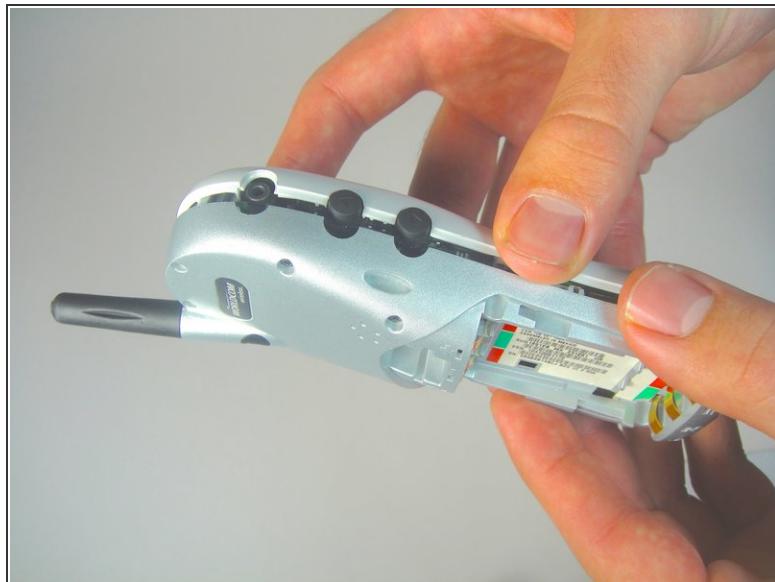
- Remove the batteries by pulling them away from the phone

## Step 3 — Back Cover



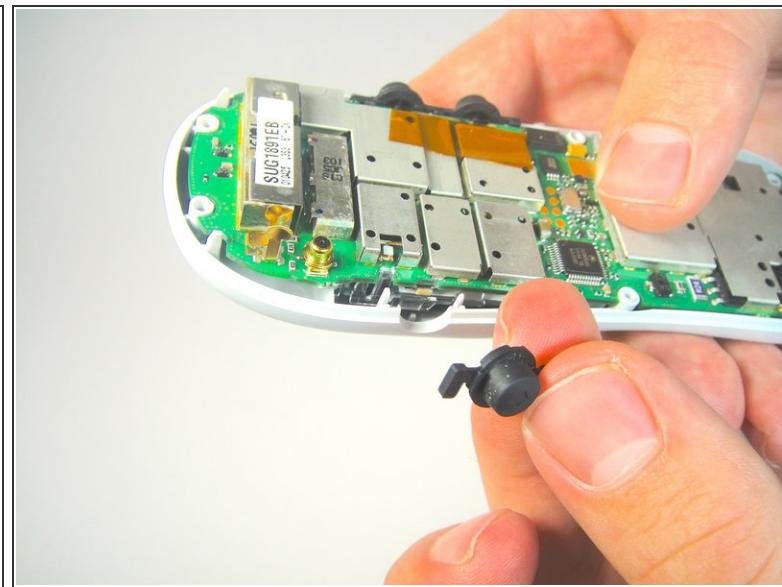
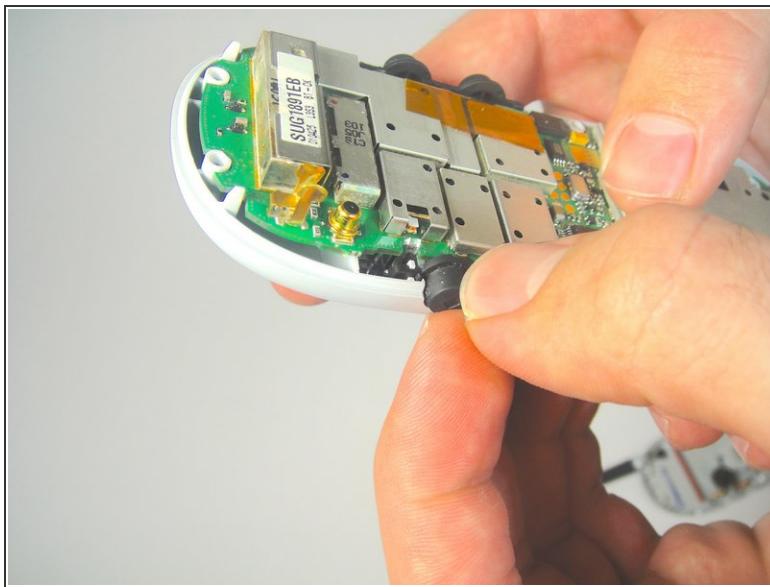
- Using the Torx T4 screwdriver remove the six screws highlighted in the picture to the left

## Step 4



- Use your fingers or a spudger to remove the back cover

## Step 5 — Side Buttons



- Lift and remove buttons by hand

To reassemble your device, follow these instructions in reverse order.