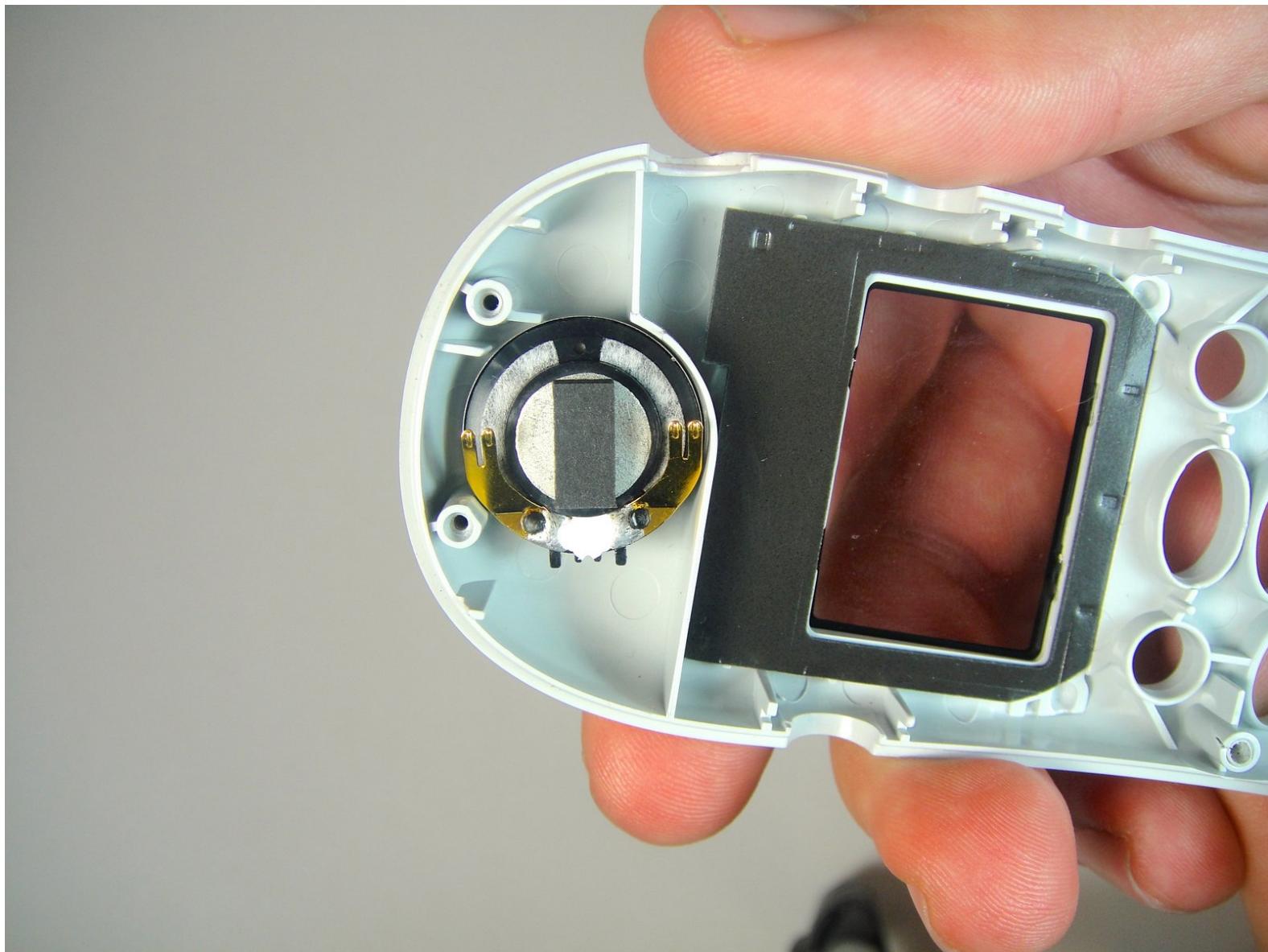




Motorola V2397 Speakers Replacement

if your speaker is damaged follow these steps to repair it

Written By: Faisal Fallatah



 **TOOLS:**

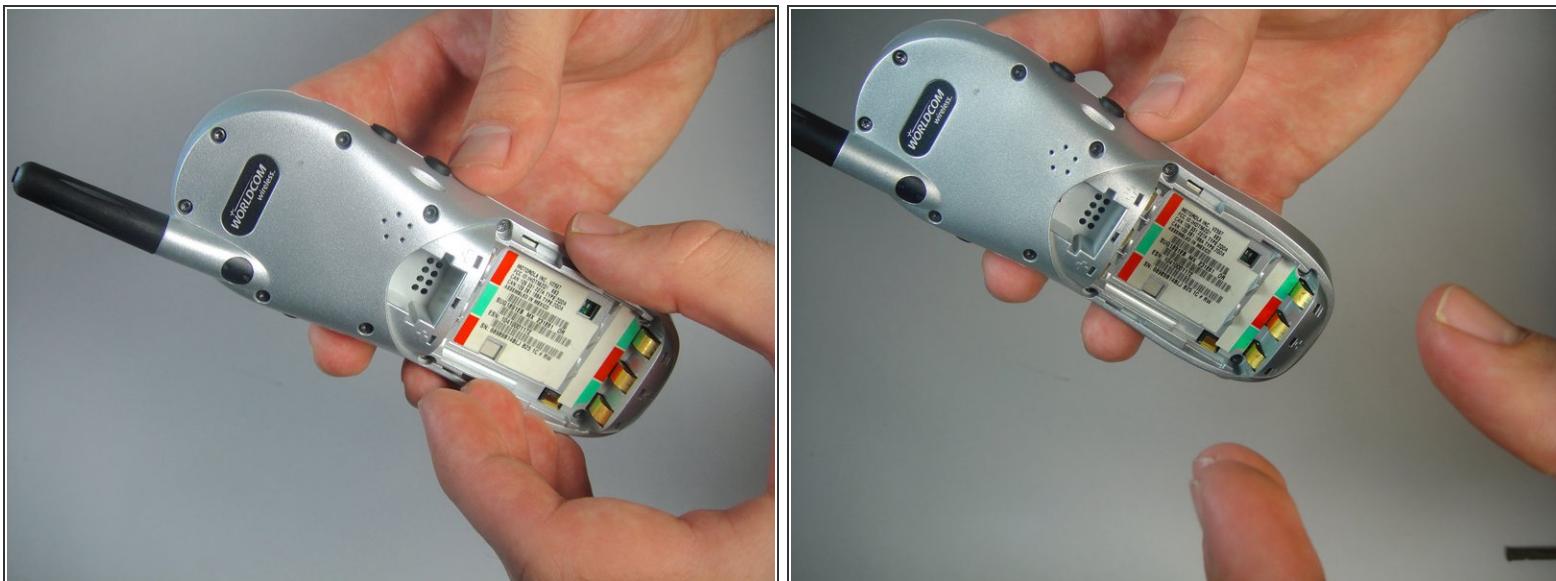
- [T4 Torx Screwdriver \(1\)](#)
- [iFixit Opening Tools \(1\)](#)

Step 1 — Battery



- Press and hold the button on the battery cover
- Pull the battery cover down and out to remove it

Step 2



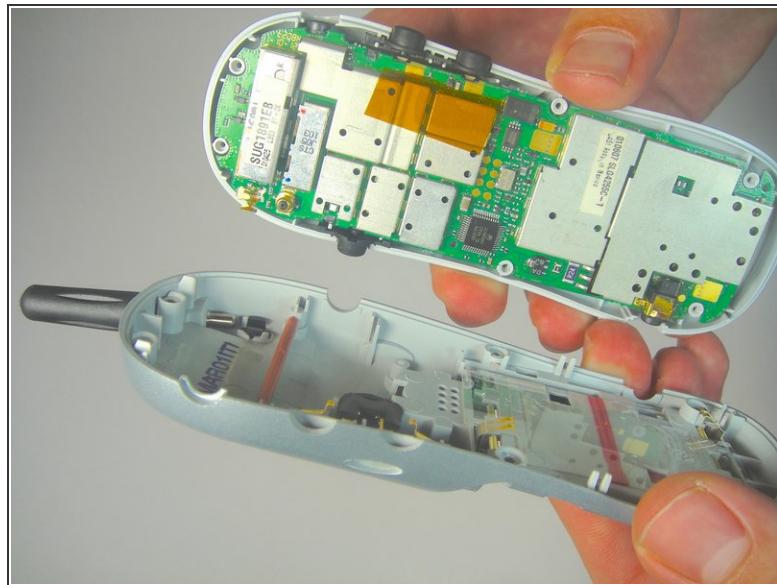
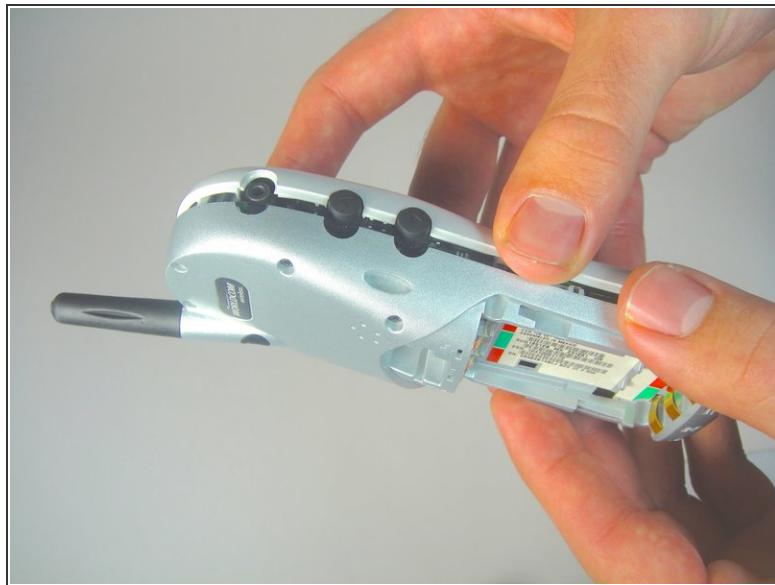
- Remove the batteries by pulling them away from the phone

Step 3 — Back Cover



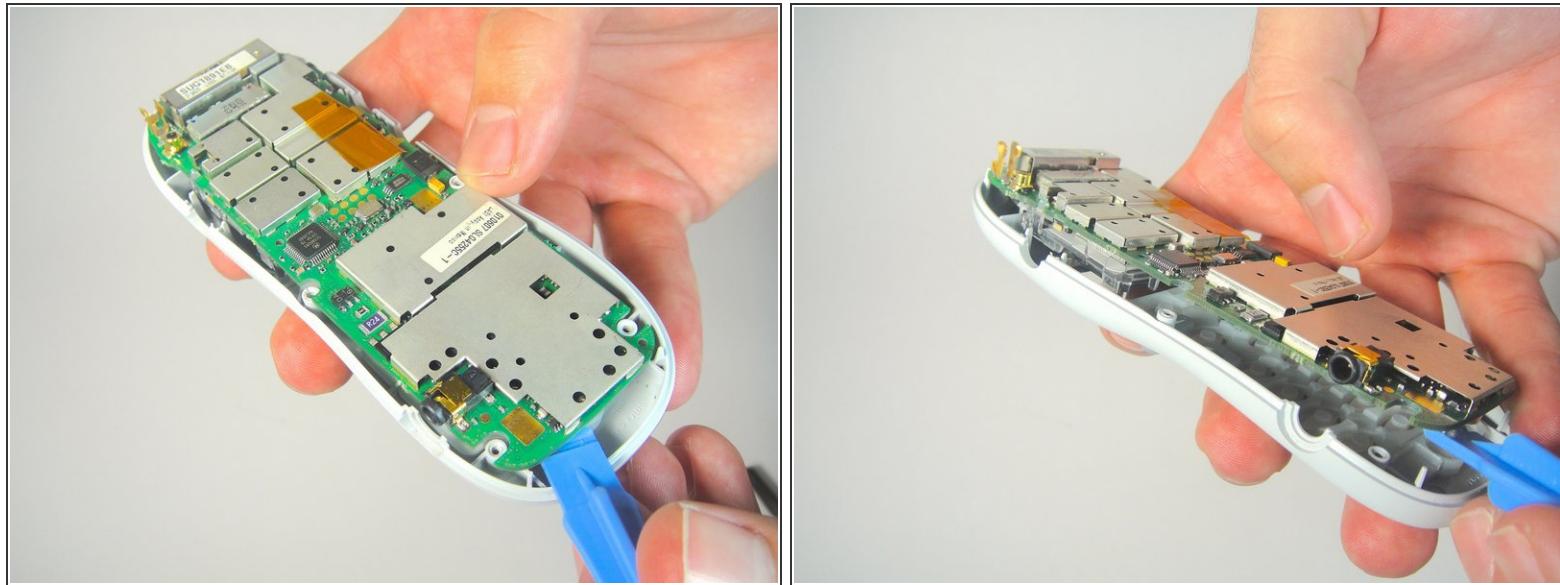
- Using the Torx T4 screwdriver remove the six screws highlighted in the picture to the left

Step 4



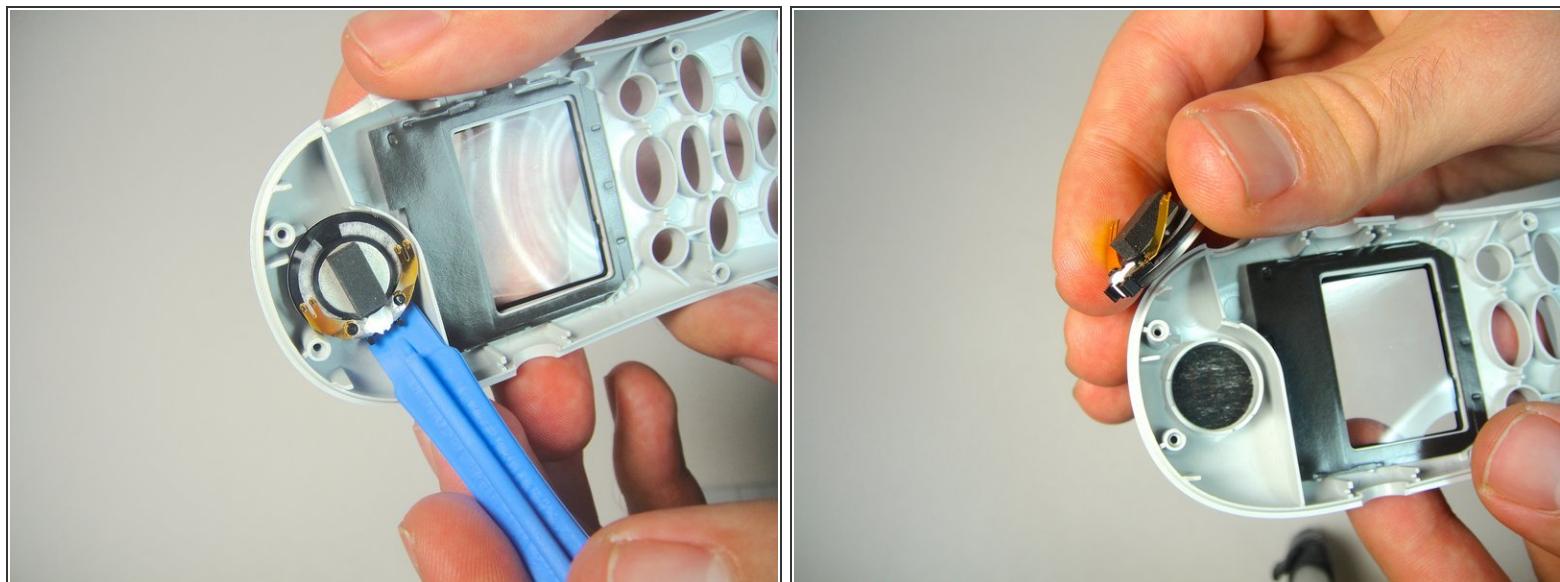
- Use your fingers or a spudger to remove the back cover

Step 5 — Phone



- Place your plastic opening tool in between the motherboard and the front cover of the phone
- Apply a small force to lift the motherboard away from the front cover

Step 6 — Speaker



- Use the iFixit opening tool to lift the speaker off the front cover.

To reassemble your device, follow these instructions in reverse order.