



Motorola V60s Button Key Pad Replacement

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INTRODUCTION

This guide will describe how to replace the numbered cover buttons in the in-hand partition of the Motorola V60.



TOOLS:

- [iFixit Opening Tools](#) (1)
- [Spudger](#) (1)
- [T6 Torx Screwdriver](#) (1)



PARTS:

- [Motorola V60 Button Key Pad](#) (1)

Step 1 — Battery



- Remove the battery cover by pushing down the release lever at the top of the phone while prying off the cover.
- Set the cover aside.

Step 2



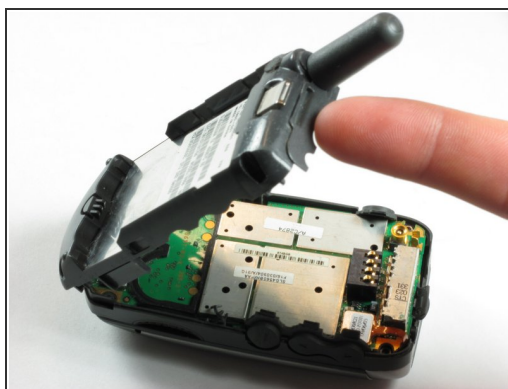
- Remove the battery by grabbing it near the bottom and lifting out.

Step 3 — Logic Board



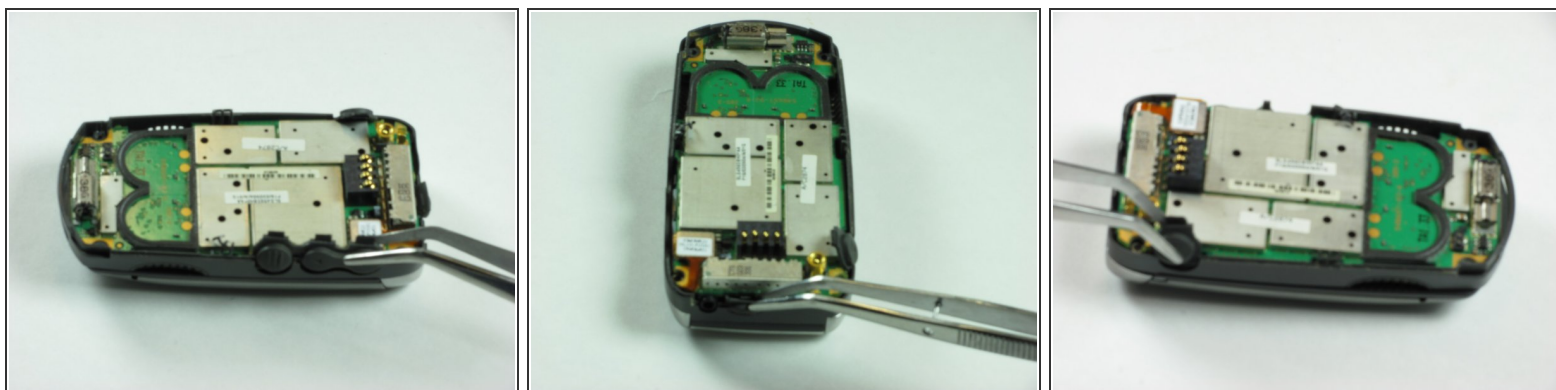
- Unscrew four corner screws with T6 screwdriver.
- Note: The two top screws are short and silver. The two bottom screws are black and long.

Step 4



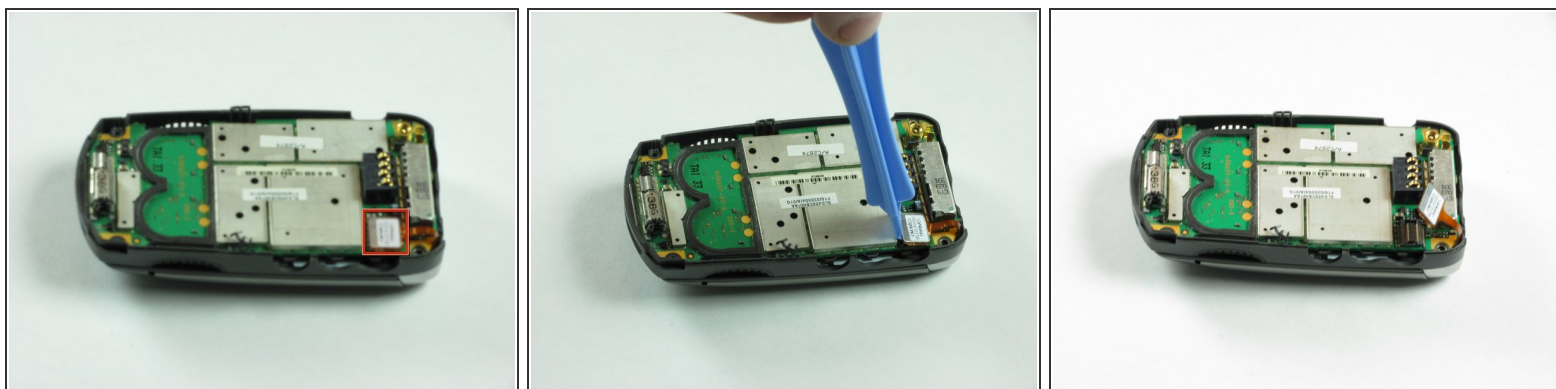
- Use a spudger to gently pry off back chassis. Wedge the spudger in crevice between back panel and phone and lift.

Step 5



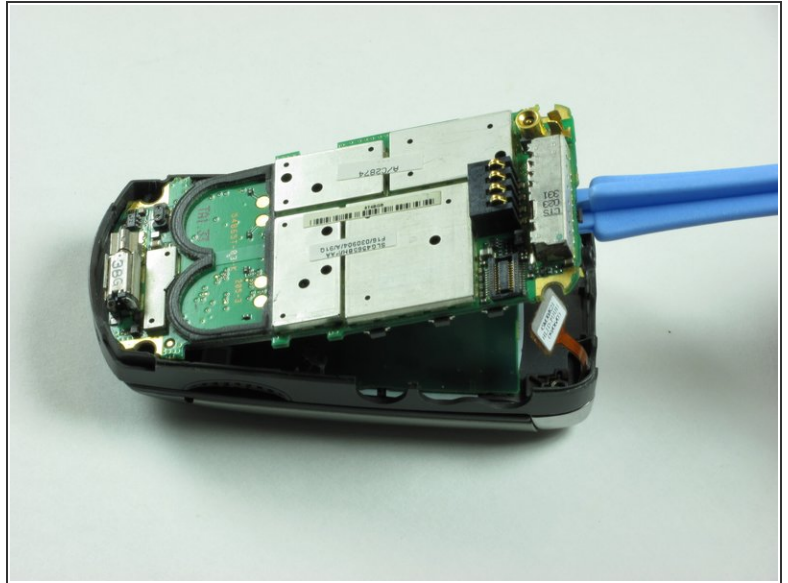
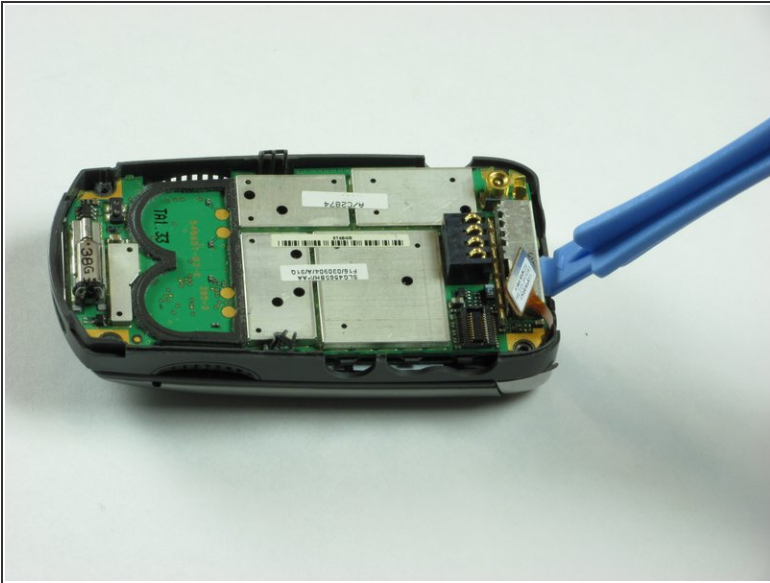
- Starting from left side of phone, remove side buttons and place aside.
- Note: There should be three buttons. One on each side, and the top.
- Return phone to starting orientation when done.

Step 6



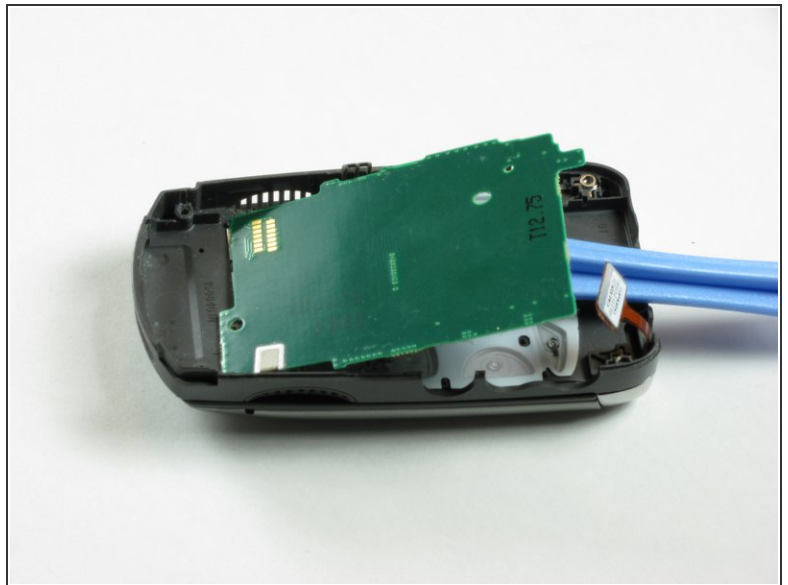
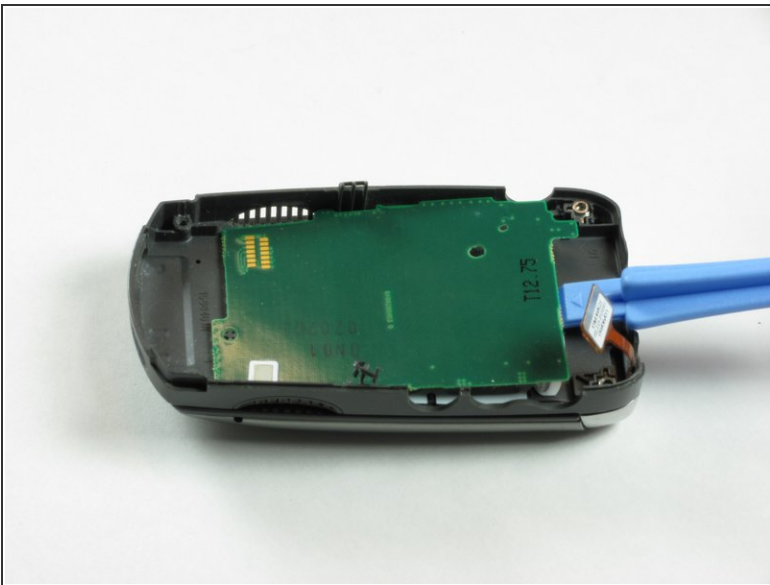
- Gently remove orange ribbon cable by prying up with spudger.

Step 7



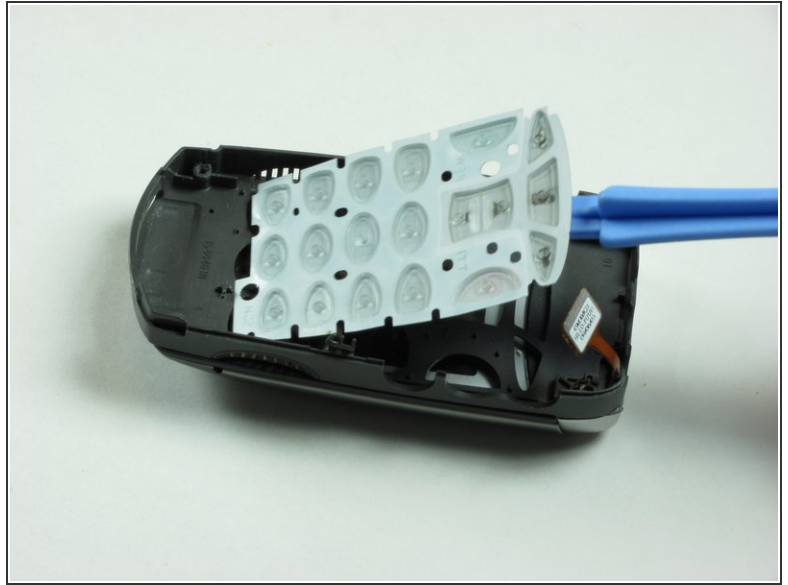
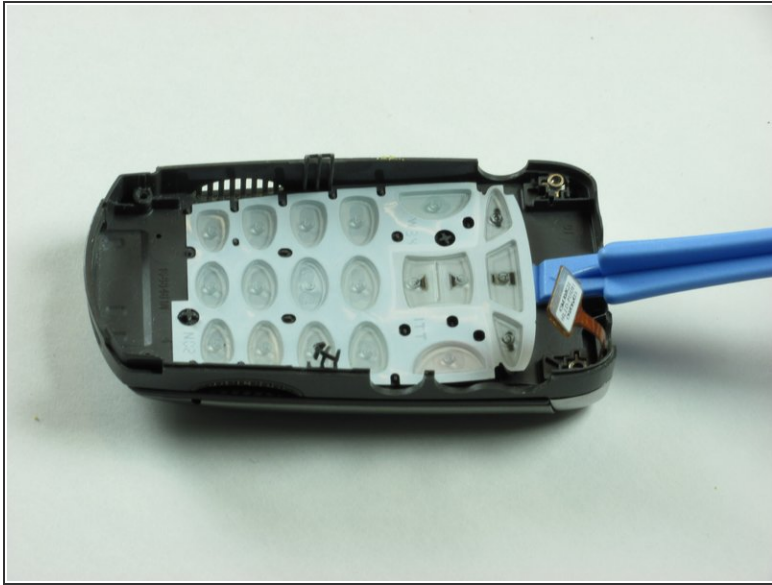
- Use a spudger to pry up logic board by wedging in between logic board and chassis and lifting.
- Note: Orange ribbon cable is fragile and can be broken.

Step 8 — Button Key Board



- Insert spudger under button board and gently lift, set aside.

Step 9 — Button Key Pad



- Life button keypad with spudger and set aside.

To reassemble your device, follow these instructions in reverse order.