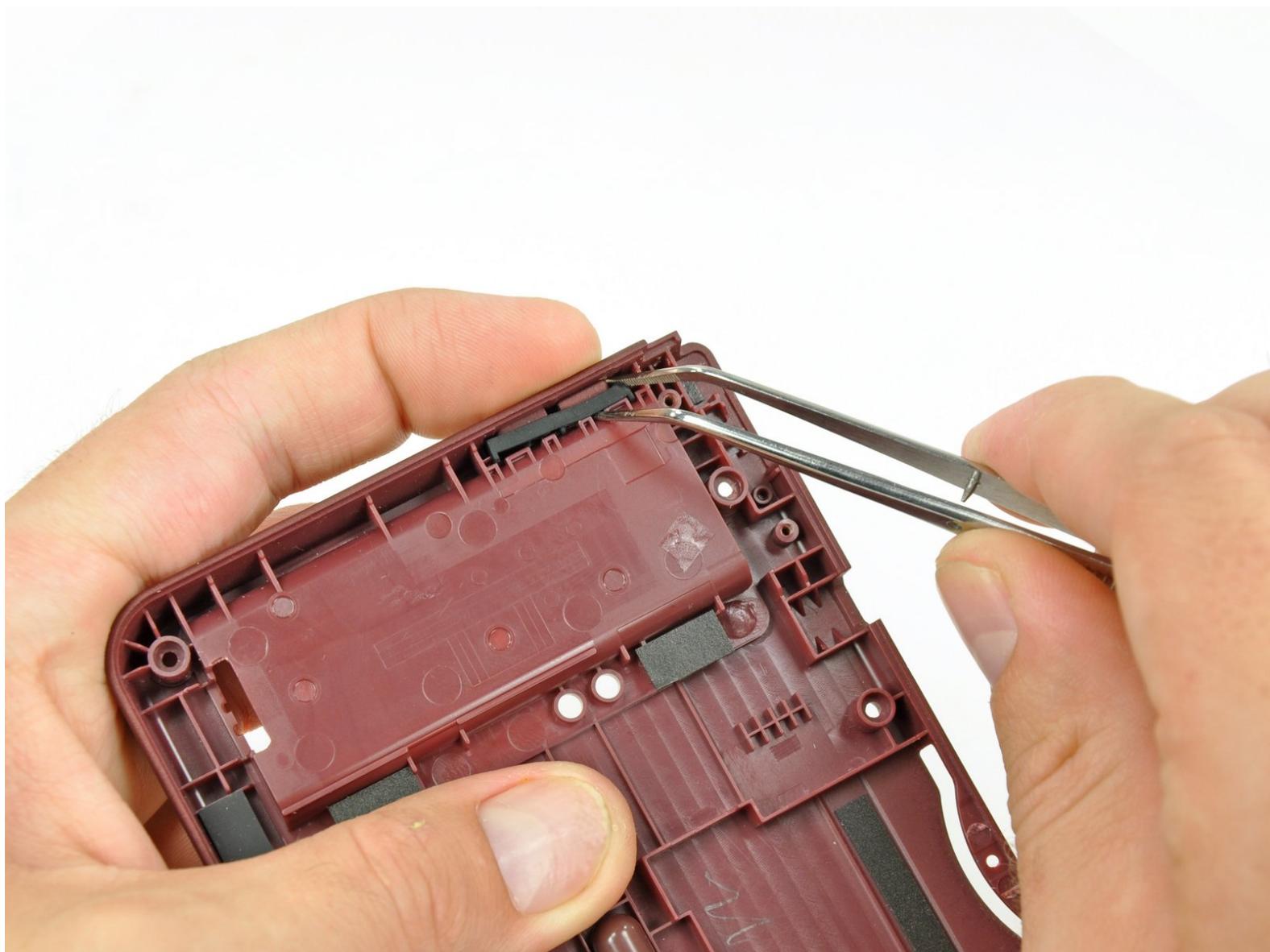




Nintendo DSi XL Volume Buttons Replacement

Replacing Volume Buttons

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INTRODUCTION

Give your DSi XL and audio edge by replacing the volume buttons.

TOOLS:

- [Phillips #00 Screwdriver](#) (1)
- [Spudger](#) (1)

PARTS:

- [Nintendo DSi XL Input Buttons](#) (1)
- [Nintendo DSi XL Input Button Pads](#) (1)

Step 1 — Battery



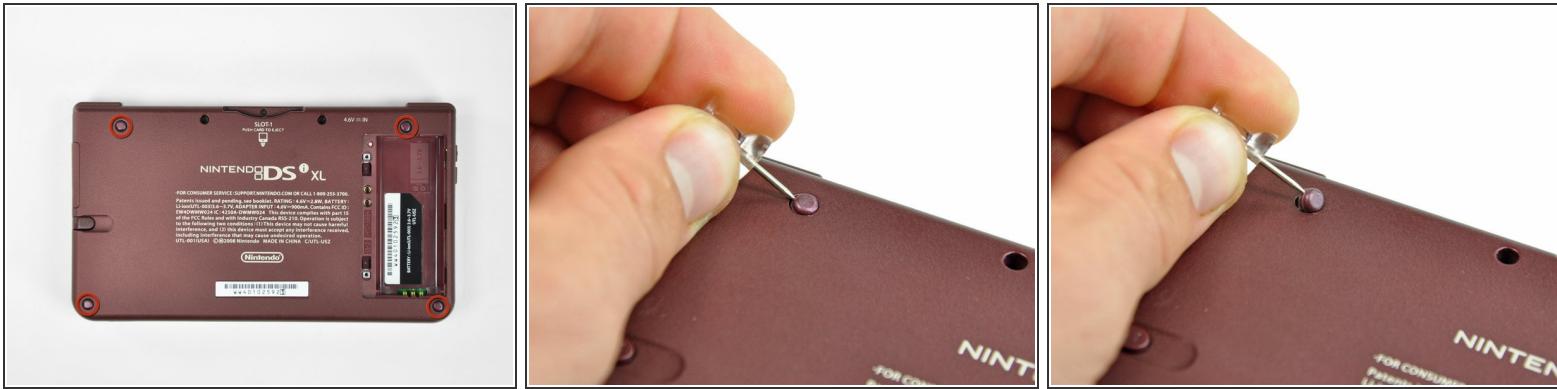
- Remove the two Phillips screws securing the battery cover to the back of the handheld console.
- Lift the battery cover off the back of the DSi XL.

Step 2



- Lift the battery from the DSi XL.

Step 3 — Lower Case



- Remove the four rubber screw covers on the lower case by prying them up with a push pin.

Step 4



- Remove the following seven Phillips screws that secure the lower case to the rest of the DSi XL:
 - Four silver 5.3 mm screws
 - Two black 5.3 mm screws
 - One black 2.5 mm screw

Step 5



(i) Turn the DSi XL over, and open the display.

- Insert a spudger between the upper and lower case at the bottom left corner of the DSi.
- Slide the spudger along the bottom edge of the upper case to release the latches securing the upper case to the lower case.

Step 6

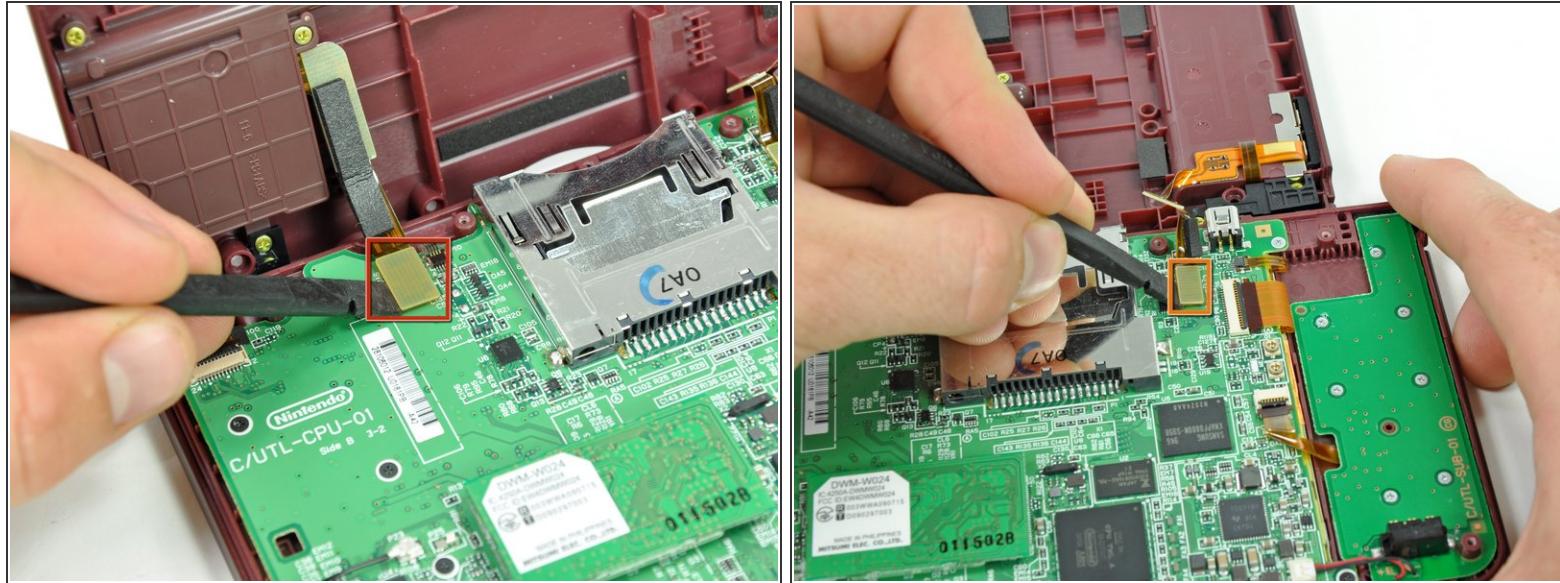


(i) Close the display and turn the DSi XL over.

- Lift the lower case from the front edge.
- Rotate the lower case away from the DSi.

(i) The lower case cannot be completely removed yet, since it is still connected to the motherboard.

Step 7



- Using a spudger, pry the SD card/right shoulder button connector off its socket.
- Pry the volume button/left shoulder button connector off its socket on the motherboard with a spudger.

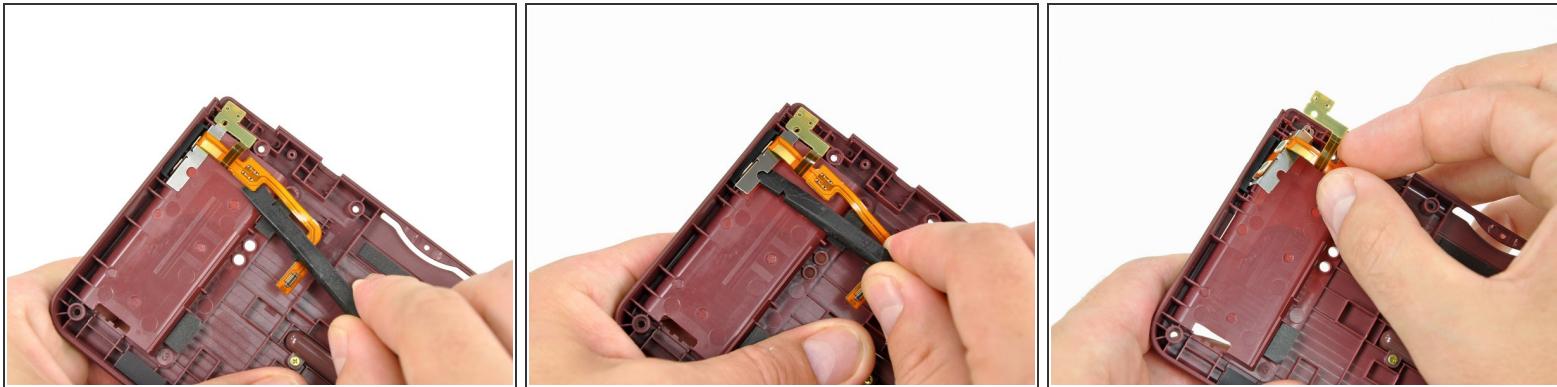
Step 8 — Volume Control Switch



- On the inside of the battery compartment, use the tip of a spudger to detach the metal latch securing the volume control switch in place.

 The latch will only move about 1 mm.

Step 9



- Using the flat end of a spudger, remove the adhesive securing the volume control switch ribbon cable to the back of the battery compartment.
- Using the flat of a spudger, pry the volume control switch straight up out of the lower case.
- Remove the volume control switch from the DSi XL.

Step 10

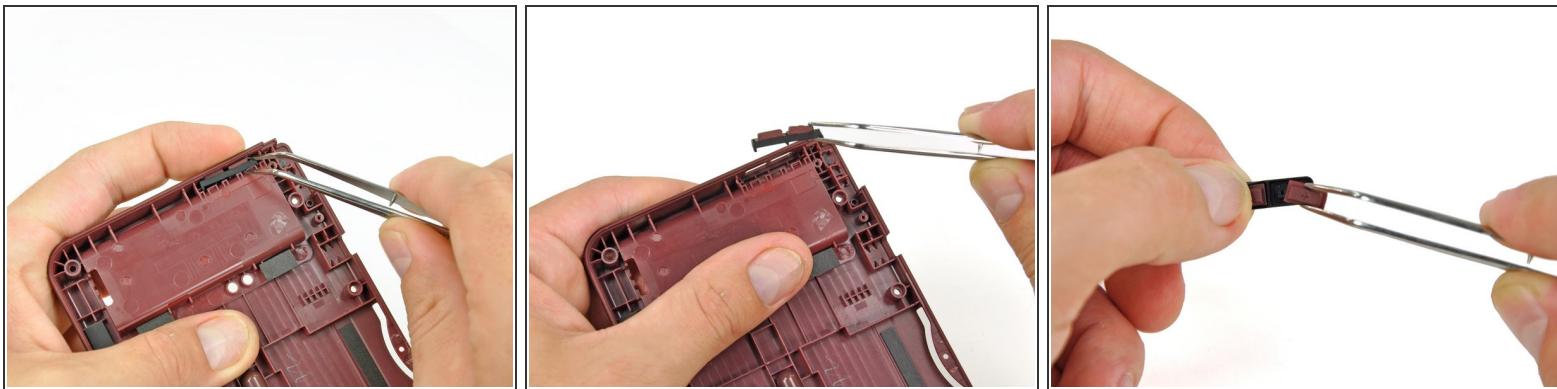


- Using the flat end of a spudger, remove the volume control buttons from the metal backing bracket.

i The bracket is attached by a strong adhesive. Work slowly and carefully, being sure to not damage the ribbon cable.

- Volume control switch remains.

Step 11 — Volume Buttons



- While pushing the volume buttons through their holes in the lower case, remove the buttons and their silicone pads with a pair of tweezers.
- Work patiently and carefully as the silicone pad is easily torn.
- Remove the buttons from the silicone pad.

To reassemble your device, follow these instructions in reverse order.