



Nokia 515 Front cover and keypad replacement

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INTRODUCTION

Use this guide to replace the front cover and the keypad of your Nokia 515

TOOLS:

- [T4 Torx Screwdriver \(1\)](#)
- [Metal Spudger \(1\)](#)

PARTS:

- [New Item \(1\)](#)
- [New Item \(1\)](#)

Step 1 — Front cover and keypad



- Remove the back cover with your fingers or with the eject tool which is included by Nokia.

(i) Don't forget to turn off your device!

Step 2



- Remove the battery, the microSD card and the SIM card.

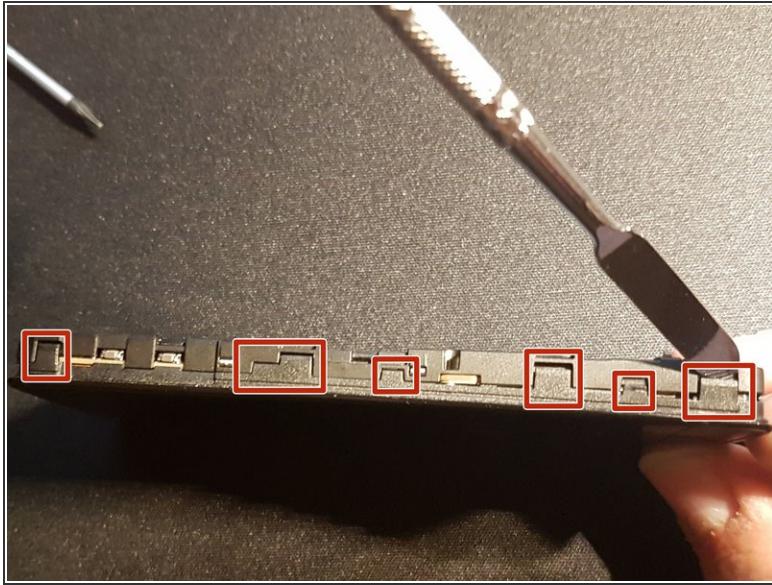
Step 3



- Remove the 2 screws with the T4 screwdriver.

⚠ *Please store the screws on a safe place! I already lost a screw!*

Step 4



- Take the metal spudger and pry it firmly under the plastic hinges.

⚠ *Although you want to replace the cover, be very careful by doing it! You could harm yourself with the metal spudger.*

ⓘ ***You could also use your fingers instead of the spudger to do it!***

Step 5 — Remove the keypad



- To remove the keypad, you should use the spudger to push the top clamps down a little bit while pressing your fingers against the inside of the keypad.
- The keypad should be loose at the top.
- To remove the bottom, just use a little bit of force to pull it off the front panel.

 Just use a *little bit* of force.

Step 6



- To assemble the new keypad, start at the upper half of the keyboard.

Step 7



- To reassemble the front, just click it in place (you hear a clicking noise).
- Now screw the T4 screws back into the holes.
- Now you put the microSD card, the SIM card and the battery back into your device.
- Now you can turn on your device.

You did it!