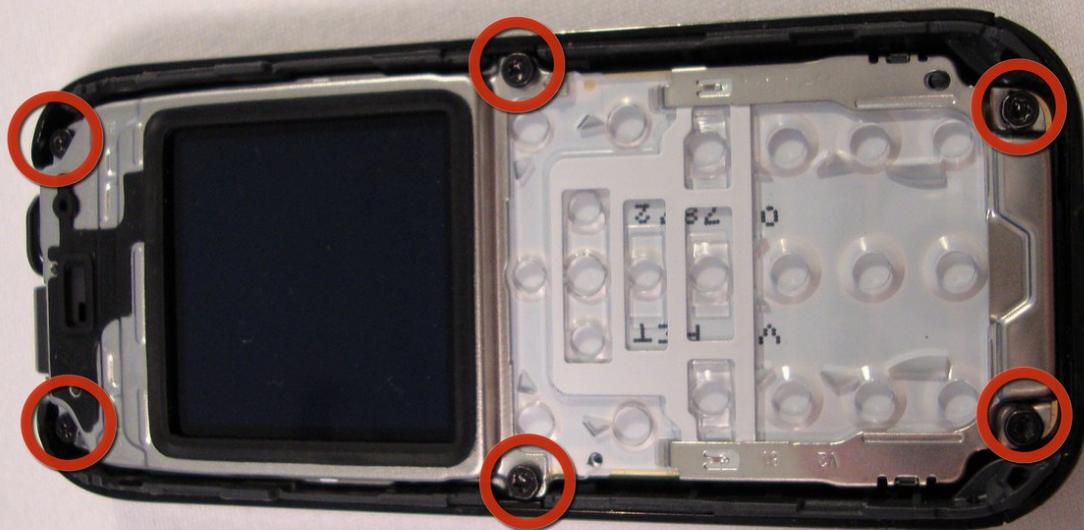




Nokia 6030 Speaker/Antenna Replacement

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INTRODUCTION

Guide to replace the phones speaker.

TOOLS:

- T6 Torx Screwdriver (1)

Step 1 — Battery



- Press the grip on the back of the phone and slide the rear housing down towards the bottom of the phone.

Step 2



- Use your fingernail and gently pull the the bottom of the battery up.
- Lift out battery and remove.

Step 3 — SIM Card



- Use your fingernail to lift the metal cage up.
- Remove SIM card.

Step 4



- Close the metal cage.

Step 5 — Front Cover



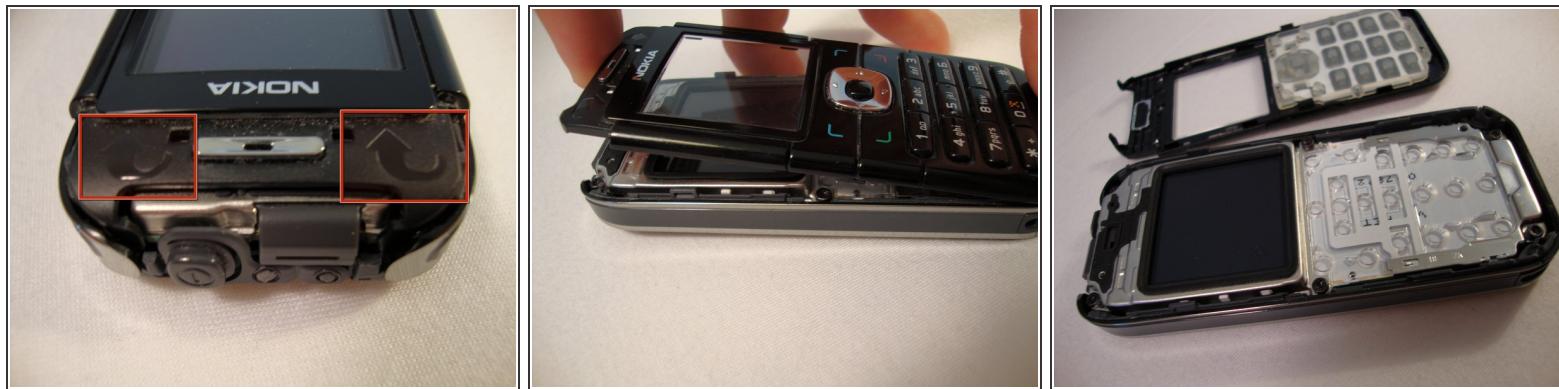
- Pull the top casing up after inserting thumbs under the two tabs labeled with the arrows. then slowly rotate up and over the screen.

Step 6



- After removing the top cover, turn the phone over so the screen is facing upwards.

Step 7



- Lift the front off the phone by pulling above the arrows.

Step 8 — Speaker/Antenna



- Remove the six screws with a T-6 Torx screwdriver.

Step 9



- Lift the logic board and screen from the top.

 Be careful of loose parts.

Step 10



- Lift the speaker out of the back housing of the phone.
- The speaker should come out with little effort.

To reassemble your device, follow these instructions in reverse order.