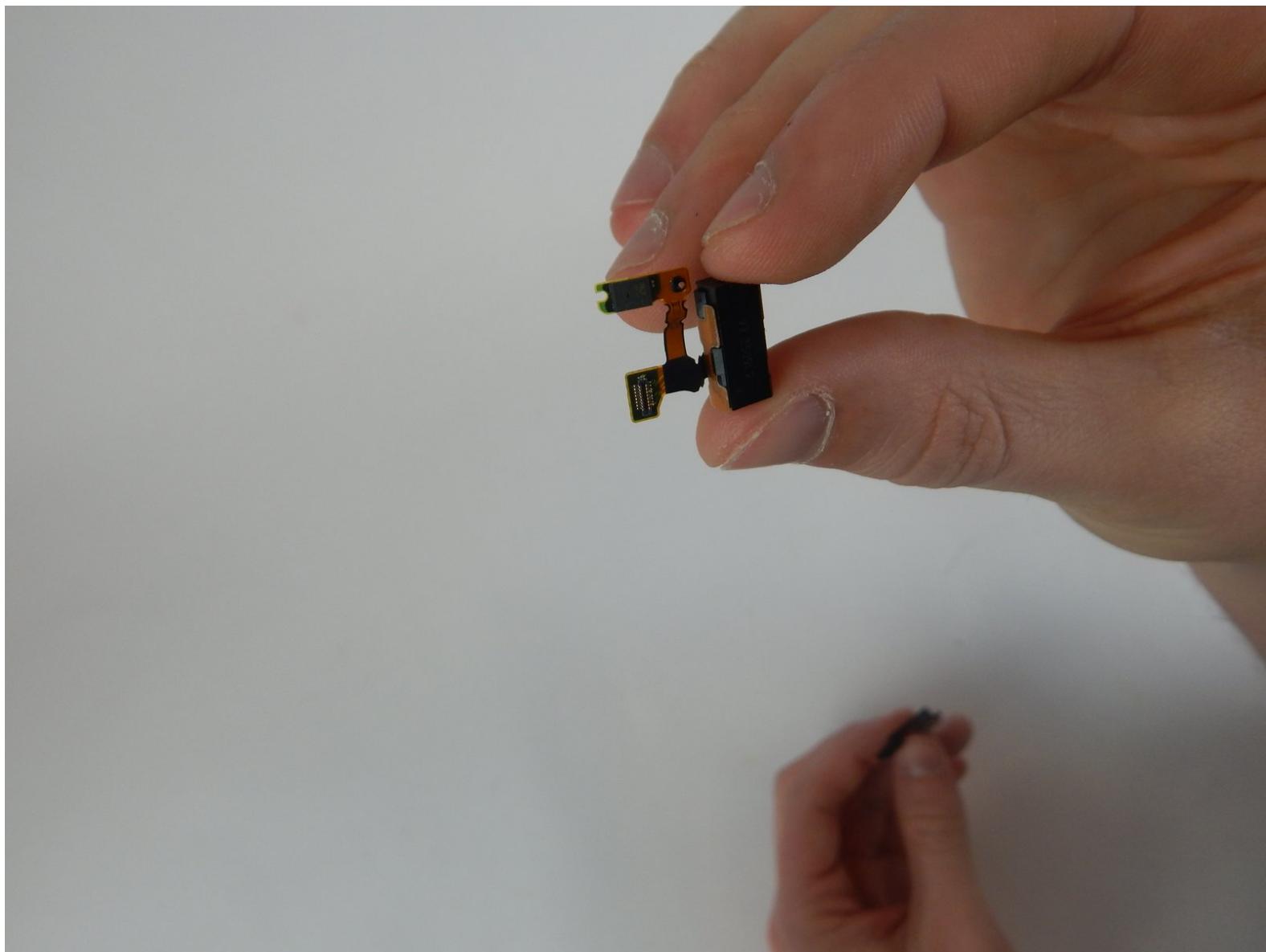




# Nokia Lumia 1020 Headphone Jack Replacement

This guide will teach you how to remove and replace the headphone jack in the Nokia Lumia 1020.

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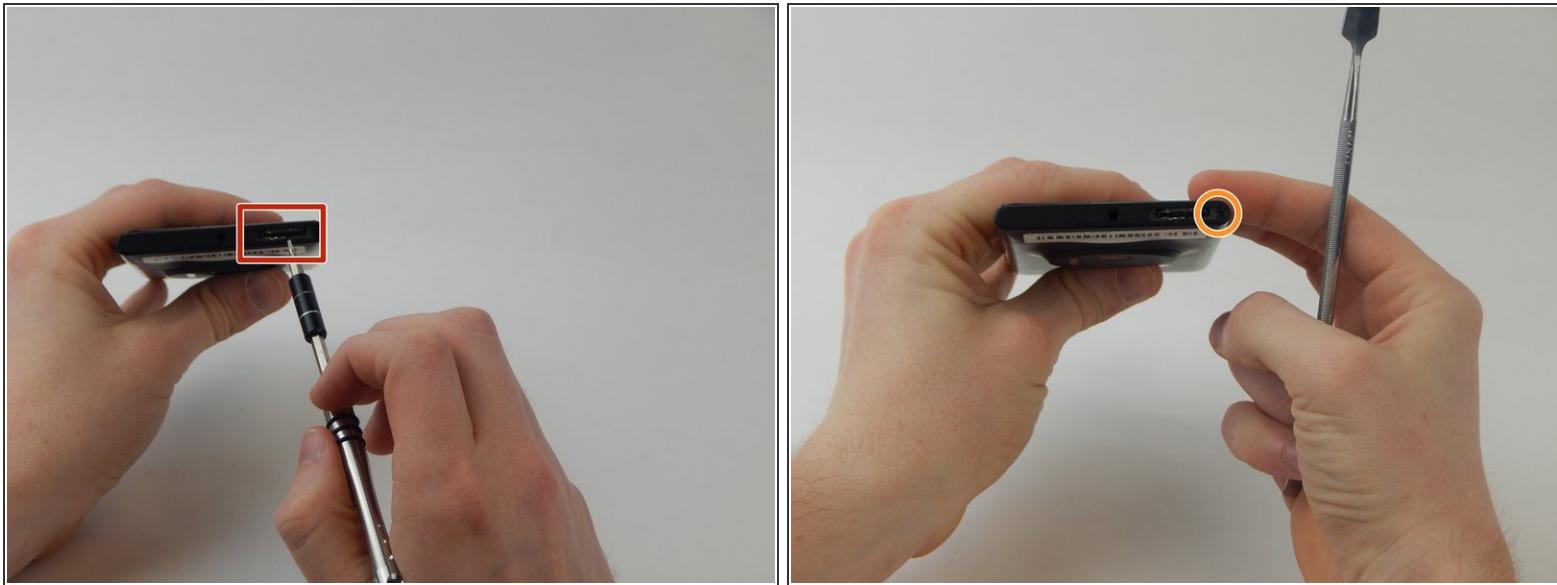
## INTRODUCTION

The headphone jack can be removed from the Nokia Lumia 1020 without using any heat.

### TOOLS:

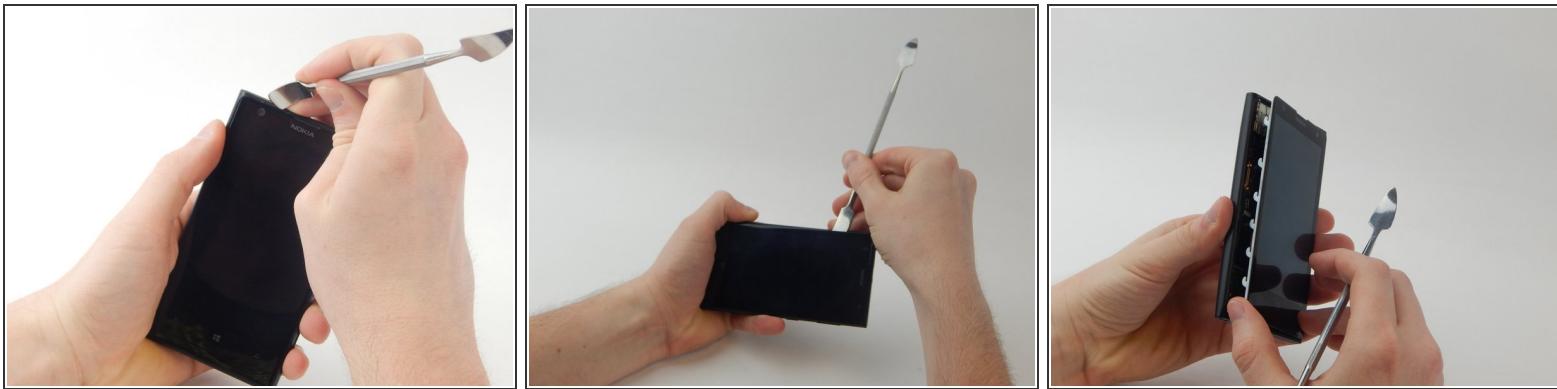
- [T4 Torx Screwdriver \(1\)](#)
- [T6 Torx Screwdriver \(1\)](#)
- [ESD Safe Tweezers Blunt Nose \(1\)](#)
- [Spudger \(1\)](#)

## Step 1 — Screen



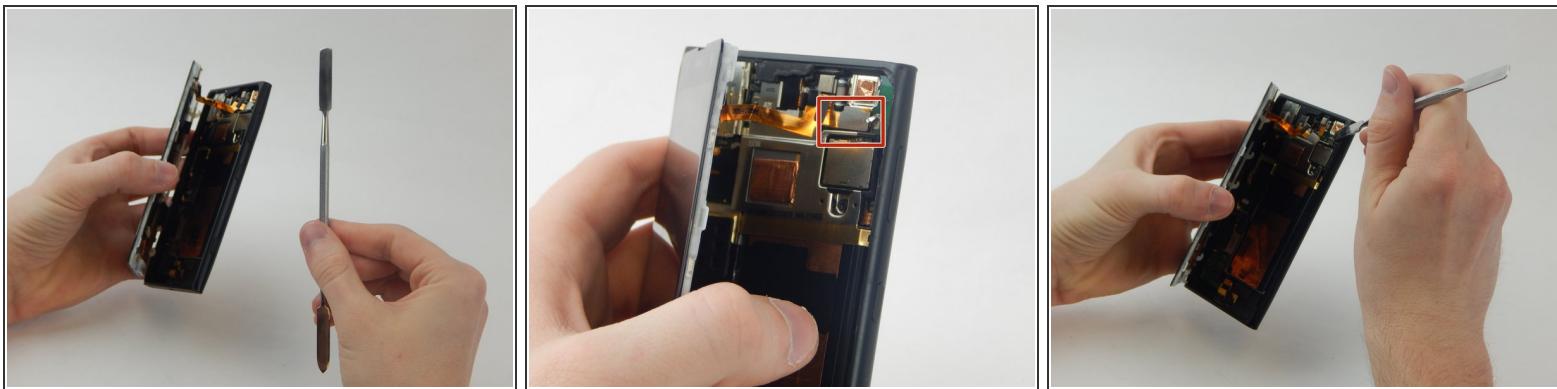
- Use a SIM door key to remove the SIM card and SIM card tray from the device.
- Use a T4 screwdriver to loosen the captured torx screw to the right of the SIM card tray (the screw will not come out).

## Step 2



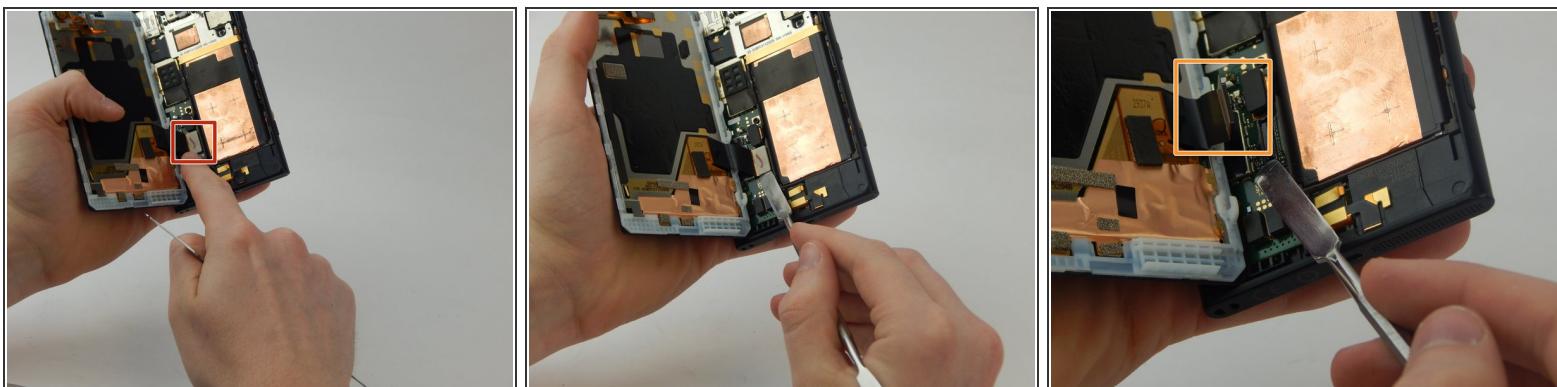
- Wedge a spudger in between the screen and the back of the device, starting from the top left corner of the phone.
- Gently pry the screen away from the back of the device using slight upward pressure.
- Slide the spudger down towards the bottom left corner of the device, continuing to gently pry upwards. The screen will now be slightly separated from the back of the phone.

## Step 3



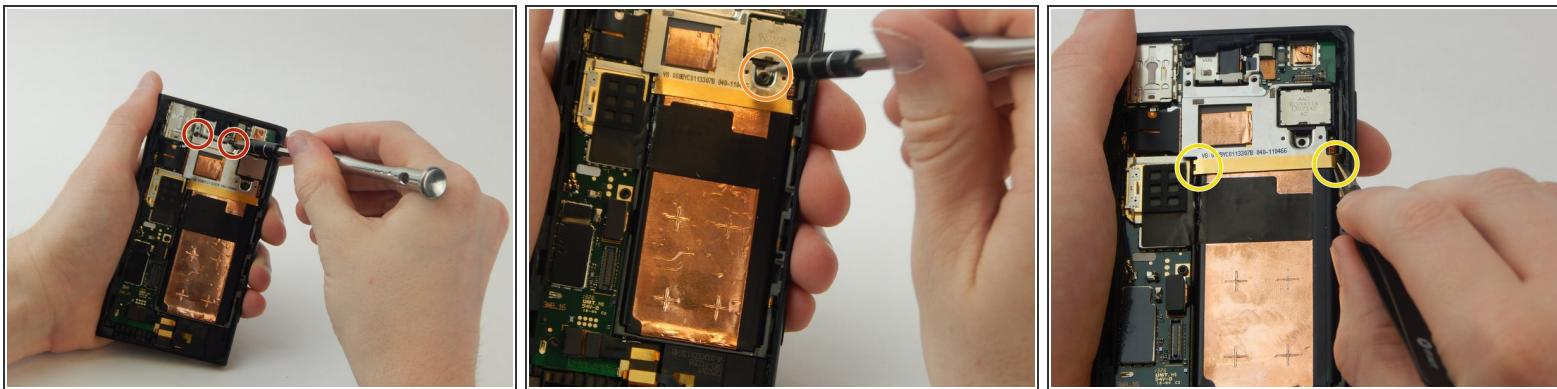
- Wedge a spudger underneath the silver rectangle in the upper right corner until it pops off the back of the phone.

## Step 4



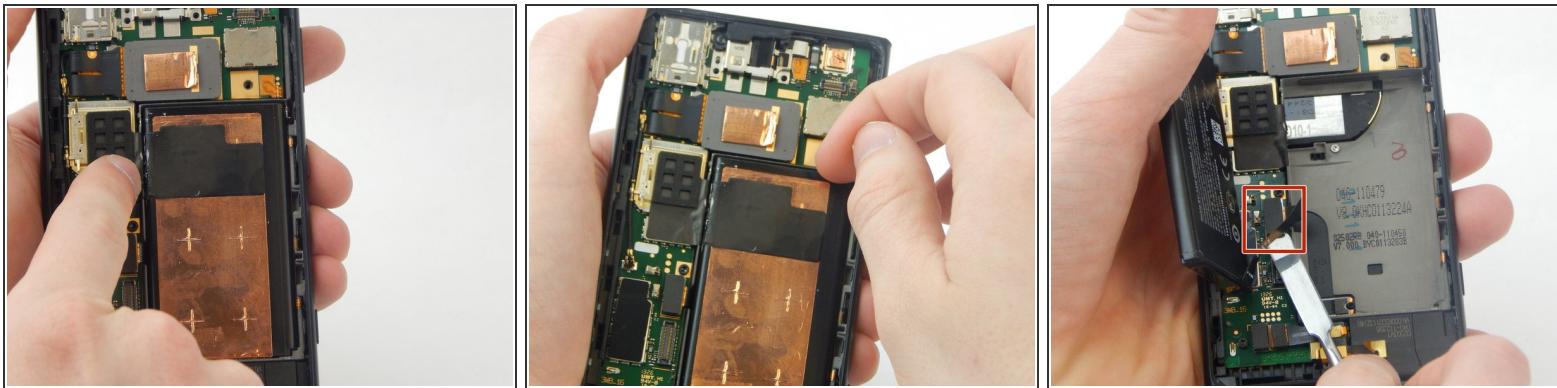
- Wedge a spudger underneath the silver rectangle in the lower left corner until it pops off the back of the phone.
- Completely remove the screen from the back of the phone.

## Step 5 — Battery



- Unscrew the two 4 mm torx screws on the top silver strip with a T4 screwdriver.
- Unscrew the 4.5 mm torx screw above the gold bar with a T6 screwdriver.
- Grab the edges of the gold strip with gripped tweezers to remove. The gold and silver metal will come off together.

## Step 6



! Be careful not to puncture the battery. Use a spudger to slice the black tape on the left side of the battery.

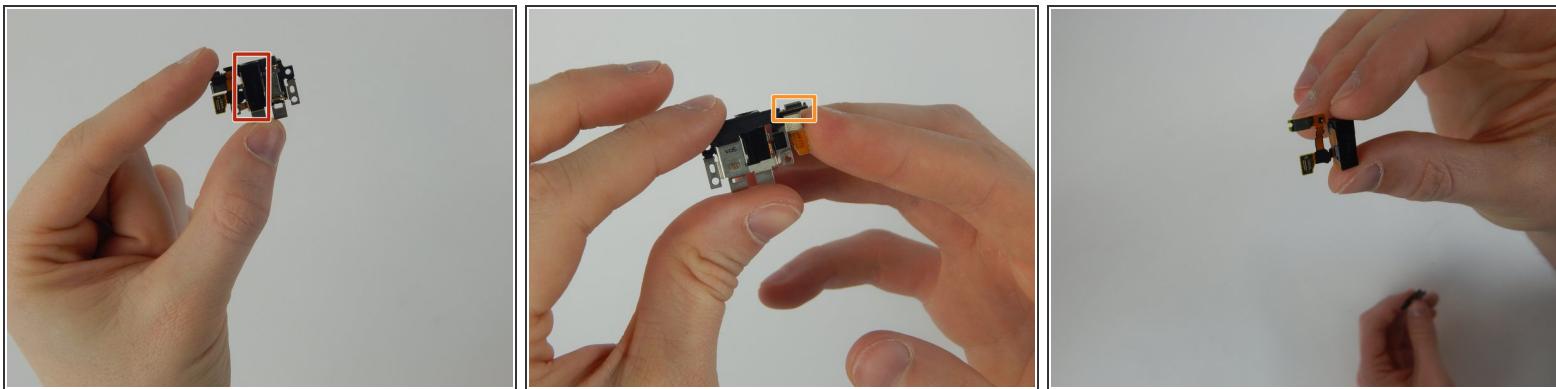
- Remove the battery with your finger.
- Wedge a spudger underneath the small black rectangle attached to the battery until it pops off.

## Step 7 — Headphone Jack



- Use the T4 screwdriver to remove the 4 mm torx screw.
- Remove the headphone jack by pulling back on the silver plate with your fingernail.

## Step 8



- Remove the headphone jack with spudger.
- Wedge the spudger underneath the grey rectangle and pry until it pops off. Note this piece is glued and may require more force than previous rectangles.
- Headphone jack is fully removed and can be replaced.

To reassemble your device, follow these instructions in reverse order.