



Nokia XL Dual SIM Touch Screen, Volume Buttons, and Power/Screen Lock button Replacement

Replace your Nokia XL Dual SIM touch screen, volume buttons, and power/screen lock button.

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INTRODUCTION

This replacement guide will save you from having to buy a new phone by showing you how to replace the touch screen, volume buttons, and power/screen lock button assembly of your Nokia XL Dual SIM Android Smartphone.

TOOLS:

- [iFixit Opening Tools](#) (1)
 - [T5 Torx Screwdriver](#) (1)
 - [Tweezers](#) (1)
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Step 1 — Back Cover Removal



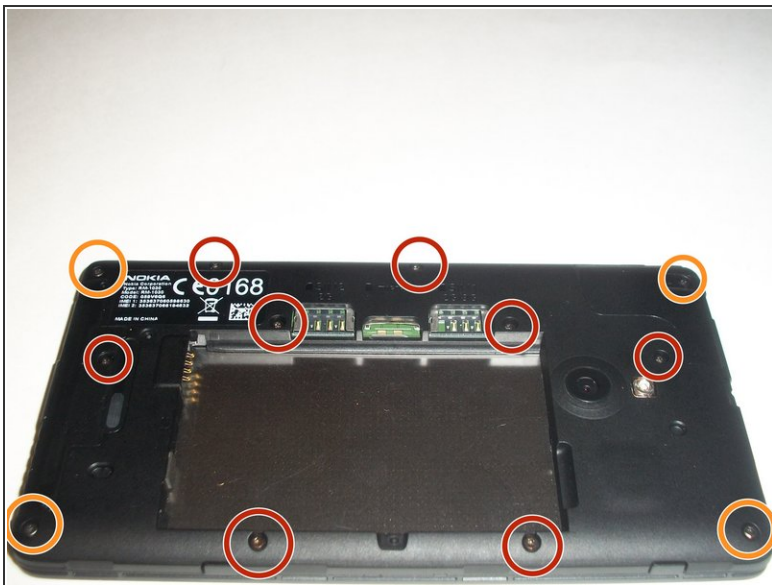
- You will first need to separate the back cover from the device.
- Gently pry open each side of the device at the indicated locations. It is best to use a plastic opening tool or similar tool.

Step 2 — Battery Removal



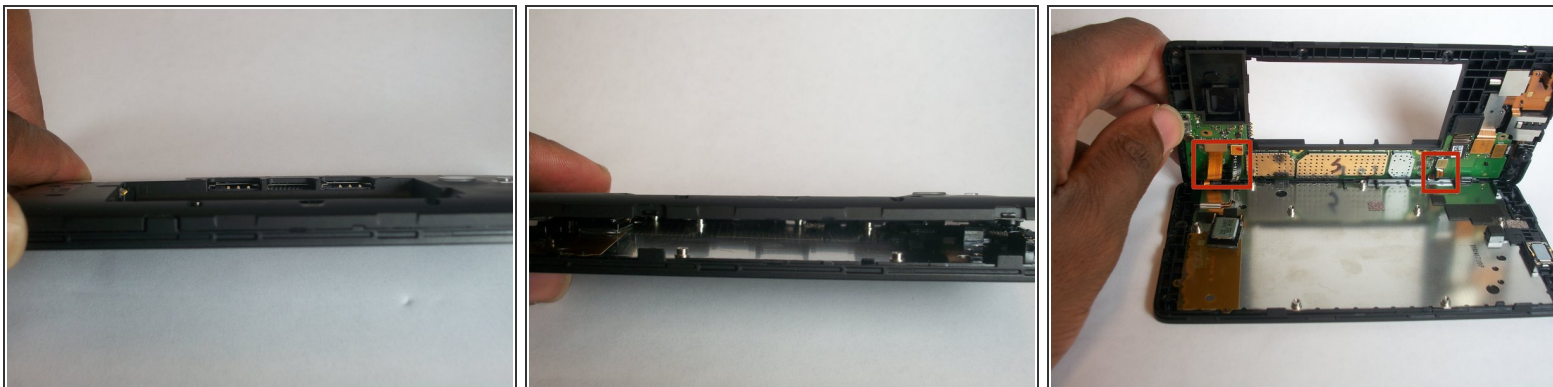
- Remove the back cover.
- Use a plastic opening tool to lift the battery. Then, remove it.


Step 3 — Screen Separation part 1



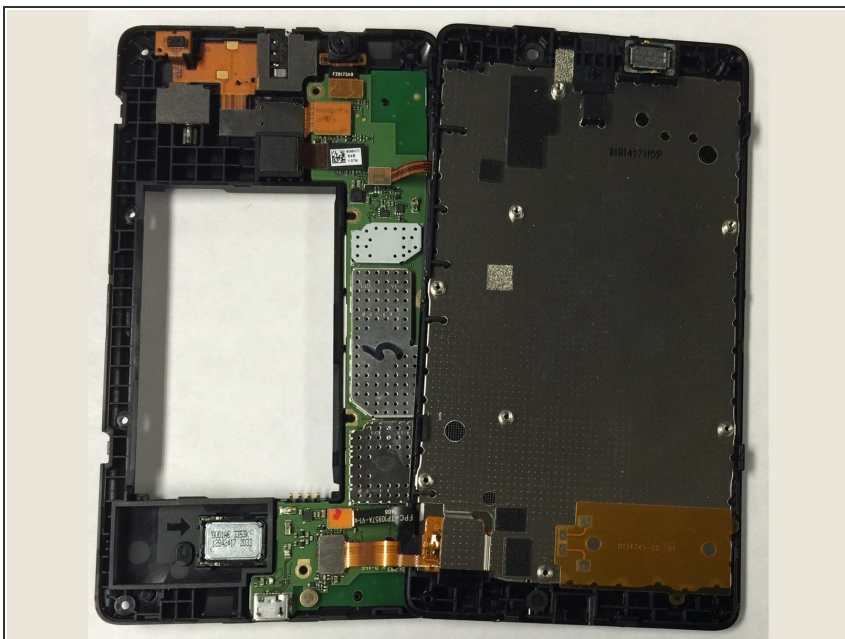
- To access the inner components of the device, remove the various screws. Keep them separate, and organize them by size.
- ⓘ You will need a T5 Precision Torx screw driver to remove the screws.
- The locations of the T5x3.4mm screws are indicated in the picture.
- The locations of the T5x4.1mm screws are indicated in the picture.

Step 4 — Screen Separation part 2



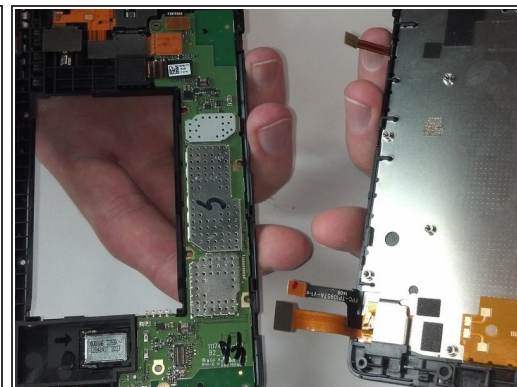
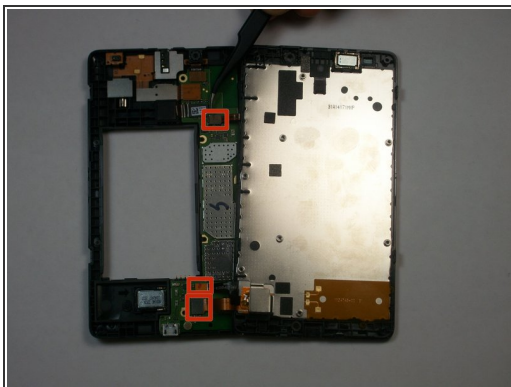
- Use the plastic opening tool to gently pry the device apart.
 - There are flaps on both sides of the phone as indicated in the picture. This is what you will need to pry apart.
-  **Please be cautious when opening the device.** There are various connectors inside the device that must be handled with care.

Step 5 — System components



- Once the device is open, take note of all the components.

Step 6 — Remove motherboard connectors



- Gently unsnap the 3 motherboard connectors for the touch screen assembly with tweezers.
- The touch screen, volume buttons, and power/screen lock button assembly can now be removed.

To reassemble your device, follow these instructions in reverse order.