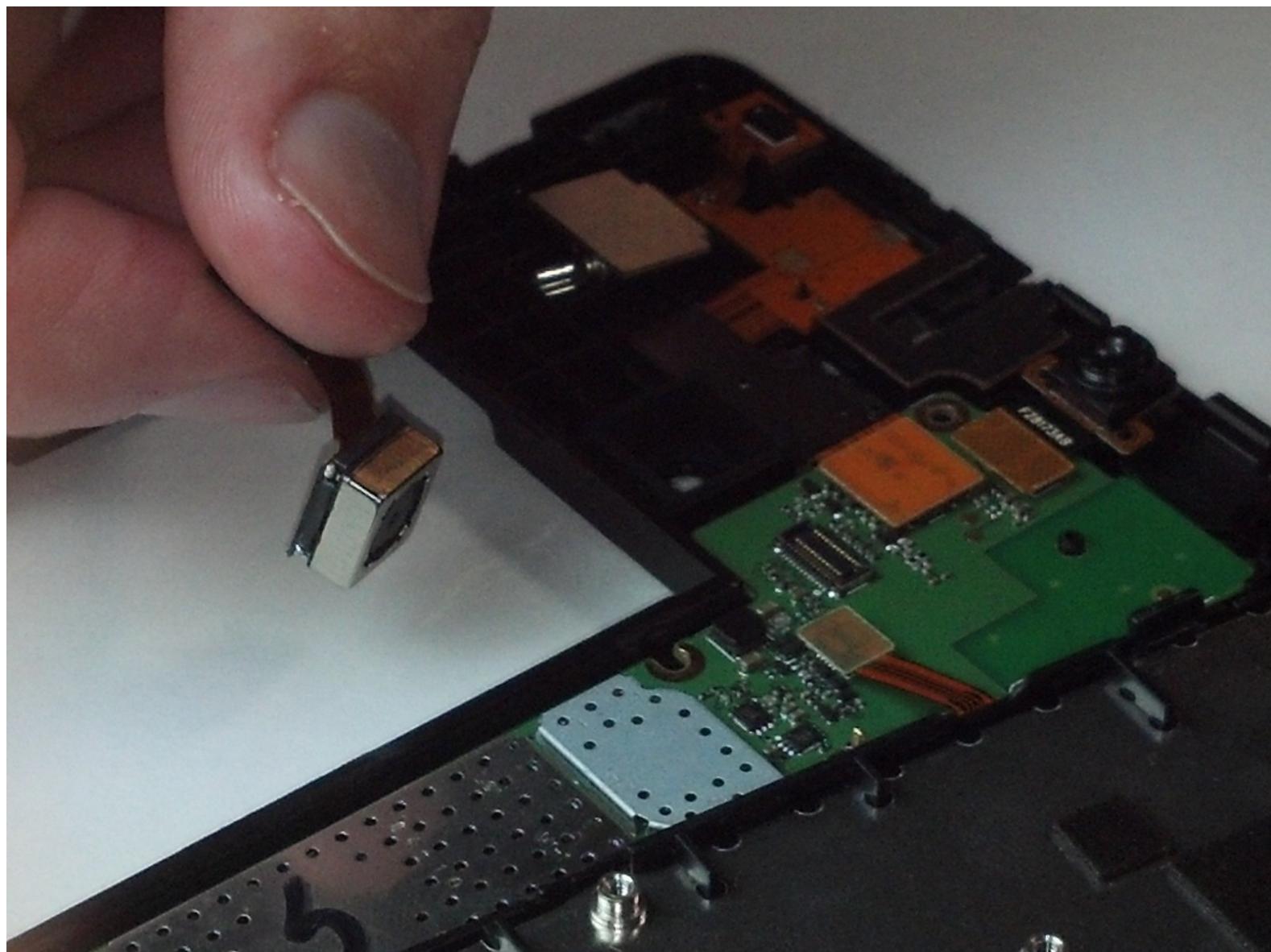




# Nokia XL Dual Sim Rear Camera Replacement

Step by step instruction on replacing the rear facing camera

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## INTRODUCTION

Use this guide to restore your ability to digitally capture the world by replacing a broken or non-working rear facing camera on your Nokia XL Dual Sim.

### **TOOLS:**

- [iFixit Opening Tools](#) (1)
- [T5 Torx Screwdriver](#) (1)
- [Tweezers](#) (1)

## Step 1 — Back Cover Removal



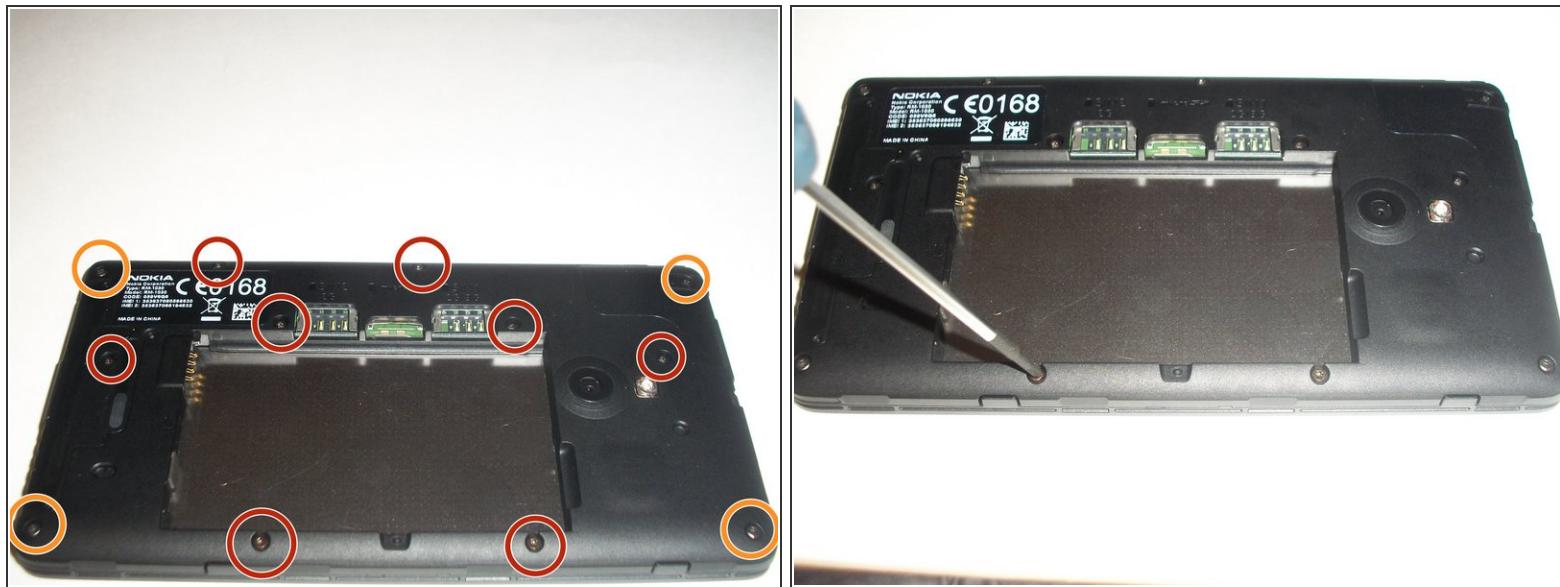
- You will first need to separate the back cover from the device.
- Gently pry open each side of the device at the indicated locations. It is best to use a plastic opening tool or similar tool.

## Step 2 — Battery Removal



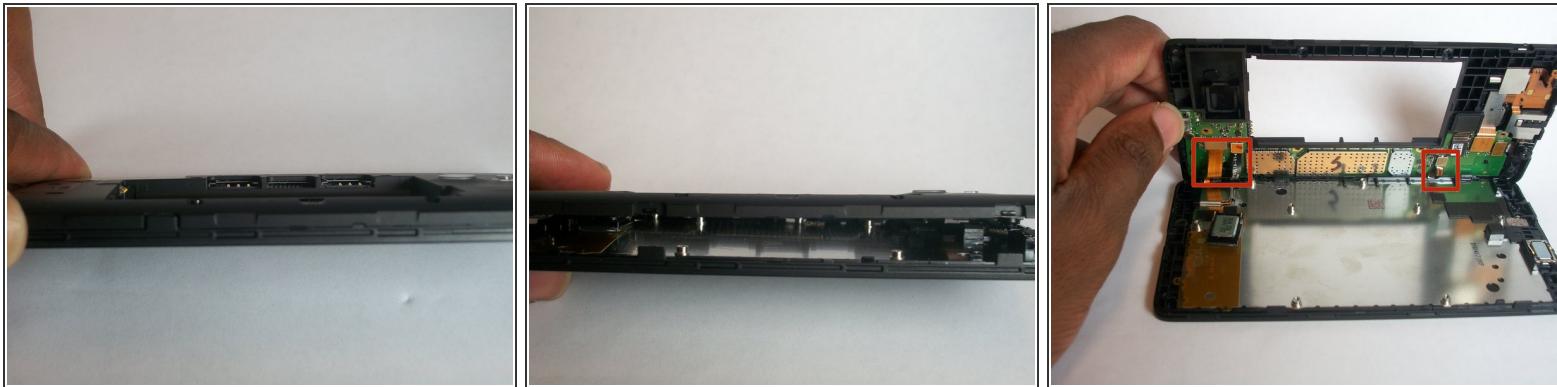
- Remove the back cover.
- Use a plastic opening tool to lift the battery. Then, remove it.

## Step 3 — Screen Separation part 1



- To access the inner components of the device, remove the various screws. Keep them separate, and organize them by size.
- You will need a T5 Precision Torx screw driver to remove the screws.
- The locations of the T5x3.4mm screws are indicated in the picture.
- The locations of the T5x4.1mm screws are indicated in the picture.

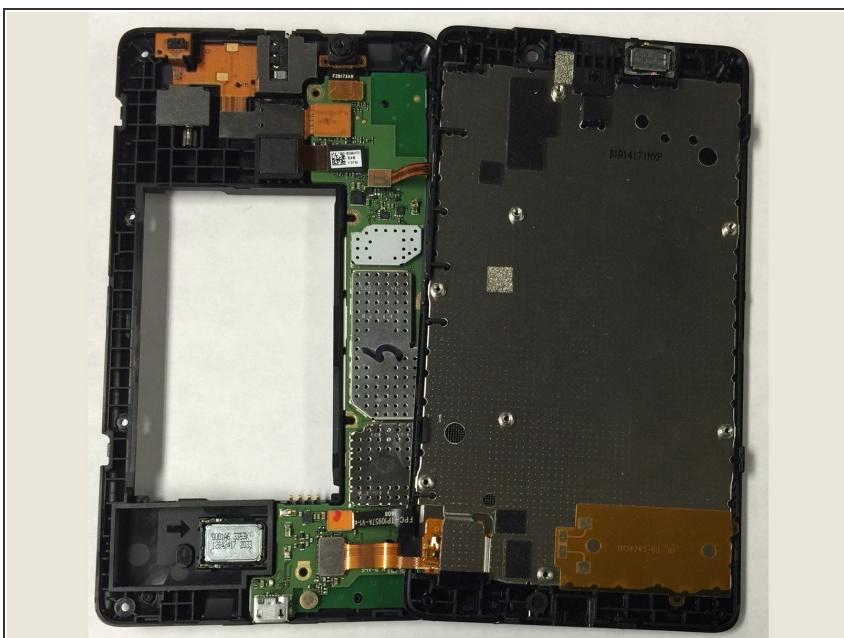
## Step 4 — Screen Separation part 2



- Use the plastic opening tool to gently pry the device apart.
- There are flaps on both sides of the phone as indicated in the picture. This is what you will need to pry apart.

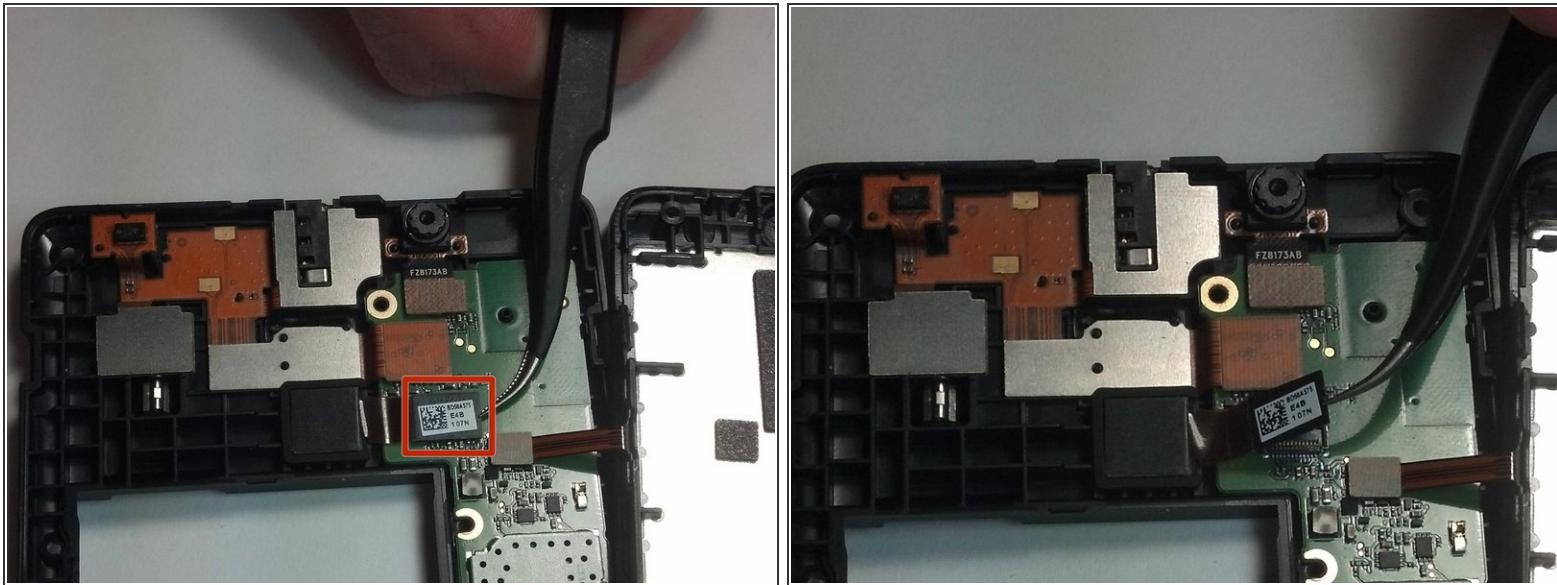
**⚠ Please be cautious when opening the device.** There are various connectors inside the device that must be handled with care.

## Step 5 — System components



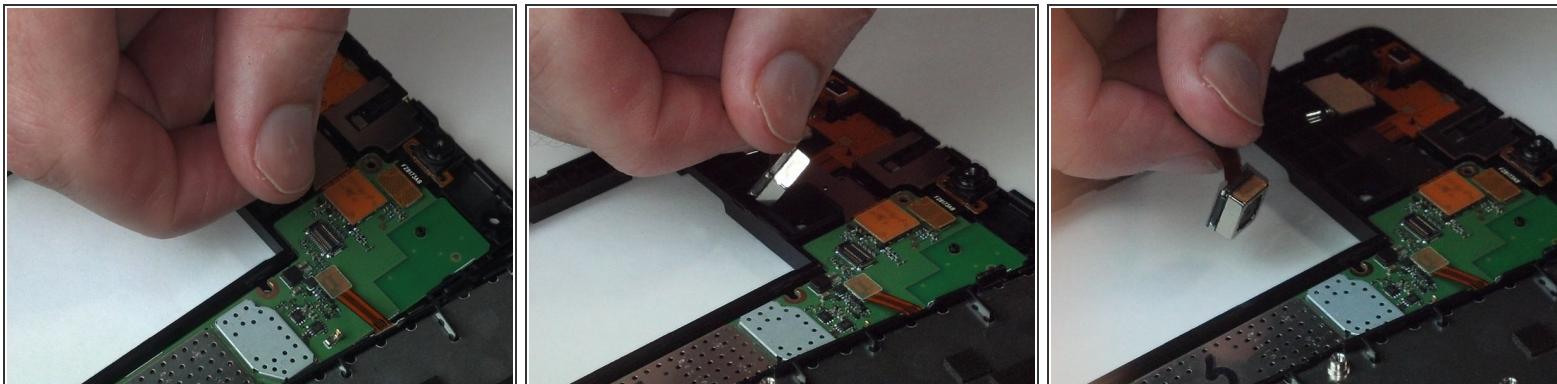
- Once the device is open, take note of all the components.

## Step 6 — Camera Removal Pt. 1



- With tweezers, gently release the rear camera motherboard connector.

## Step 7 — Camera Removal Pt. 2



- Gently pull the motherboard connector upward to remove the rear camera component.

To reassemble your device, follow these instructions in reverse order.