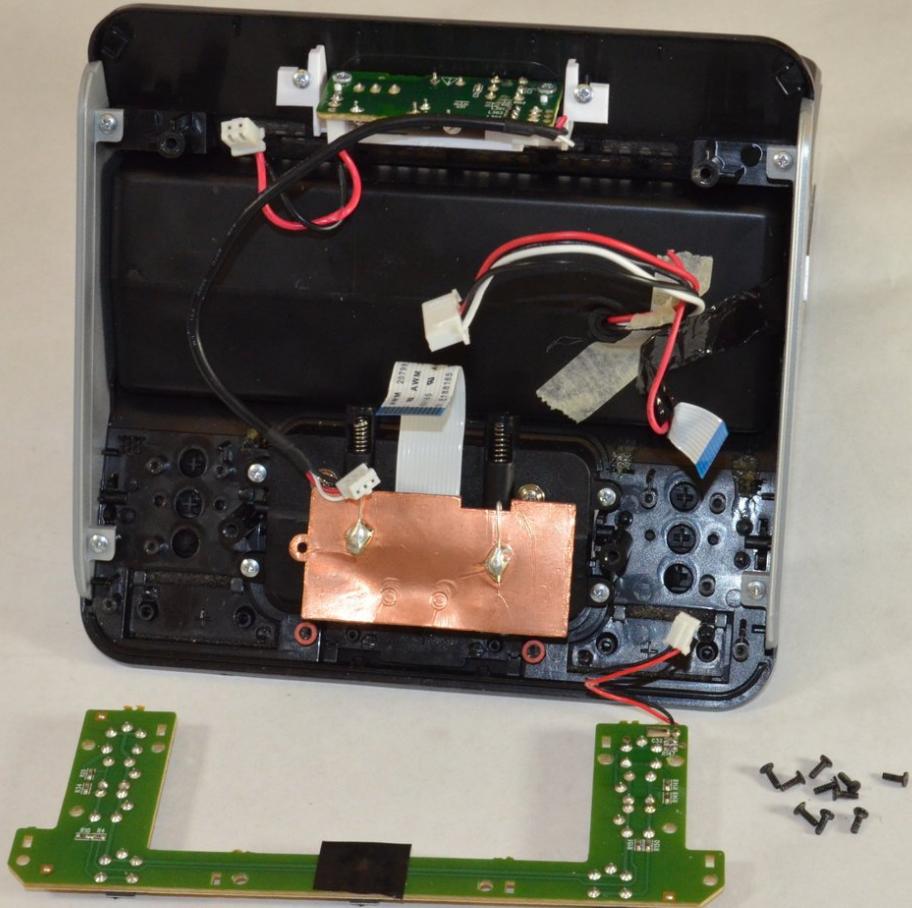




Philips DC320 37 Bottom Button Circuit Board Replacement

This guide outlines how to remove and install the bottom button circuit board for the Philips DC320/37.

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INTRODUCTION

Follow the procedure outlined in this guide to remove and install the circuit board for the device's bottom buttons.

TOOLS:

- [Phillips #00 Screwdriver](#) (1)
- [Phillips #2 Screwdriver](#) (1)
- [Spudger](#) (1)

Step 1 — Bottom Panel



- Pry off the four white feet with the pointed end of the spudger

Step 2



- Unscrew the four 15.5 mm Phillips #2 screws that hold the bottom panel to the dock.

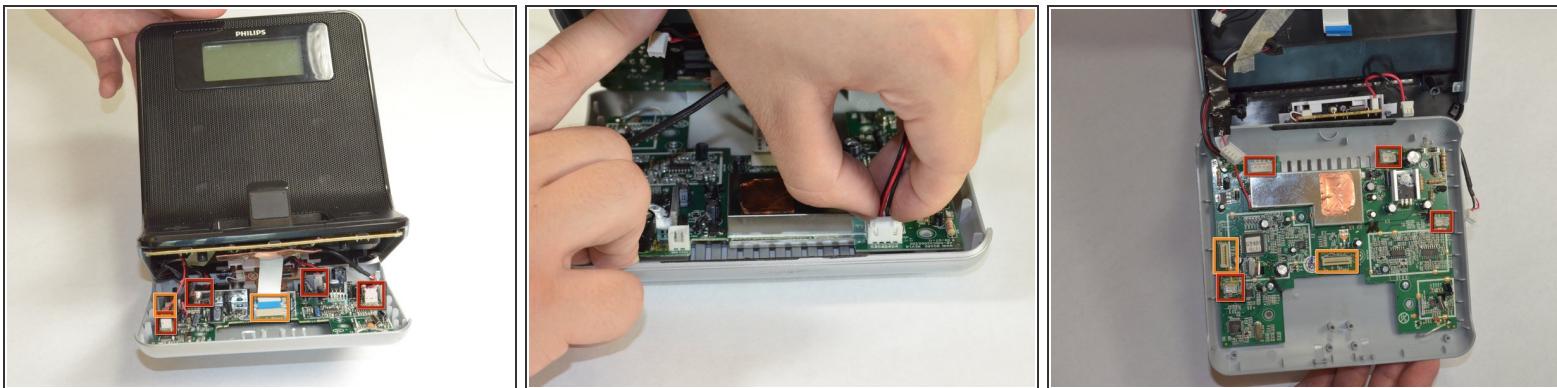
Step 3



- Use the flat end of the spudger to pry the lid off from the two connectors holding it to the body of the dock.

 The connectors on the panel are fragile and may break.

Step 4

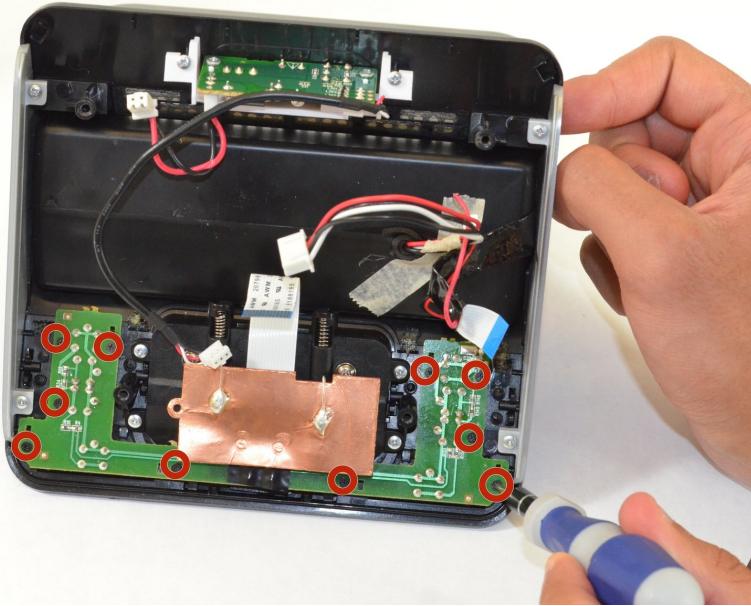


- Carefully pull up and out the four electrical connectors and the two ribbon connectors connecting the bottom panel and the dock.
 - Electrical Connectors
 - Ribbon Connectors

 The cables do not have a lot of slack in them. Be careful not to break the connectors.

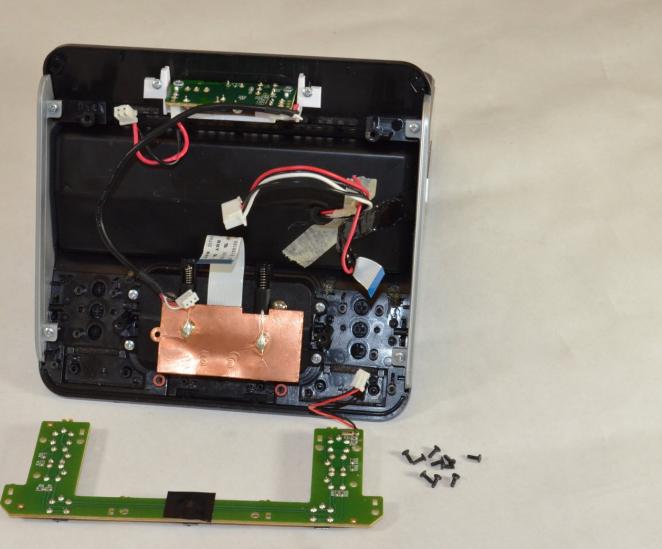
 One wire is soldered onto the bottom panel. Be careful not to break this bond.

Step 5 — Bottom Button Circuit Board



- Unscrew the ten 6 mm Phillips #00 screws holding the board in place.

Step 6



- Pull the board out from the dock

To reassemble your device, follow these instructions in reverse order.