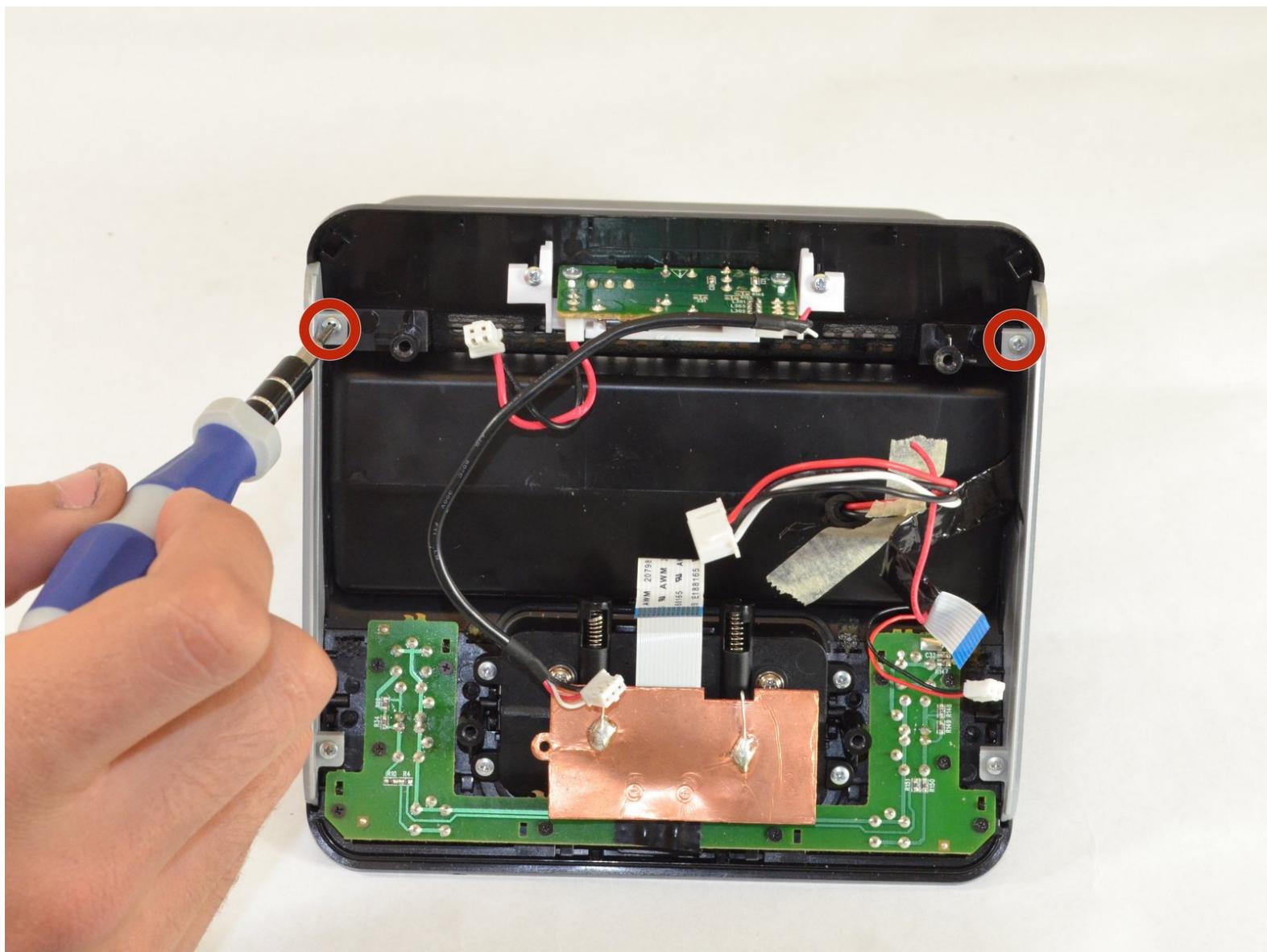




Philips DC320 37 Speaker Replacement

This guide outlines how to remove and install the speaker for the Philips DC320/37.

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INTRODUCTION

Follow the procedure outlined in this guide to remove and install a speaker.

TOOLS:

- [Phillips #2 Screwdriver](#) (1)
- [Spudger](#) (1)
- [Phillips #00 Screwdriver](#) (1)

Step 1 — Bottom Panel



- Pry off the four white feet with the pointed end of the spudger

Step 2



- Unscrew the four 15.5 mm Phillips #2 screws that hold the bottom panel to the dock.

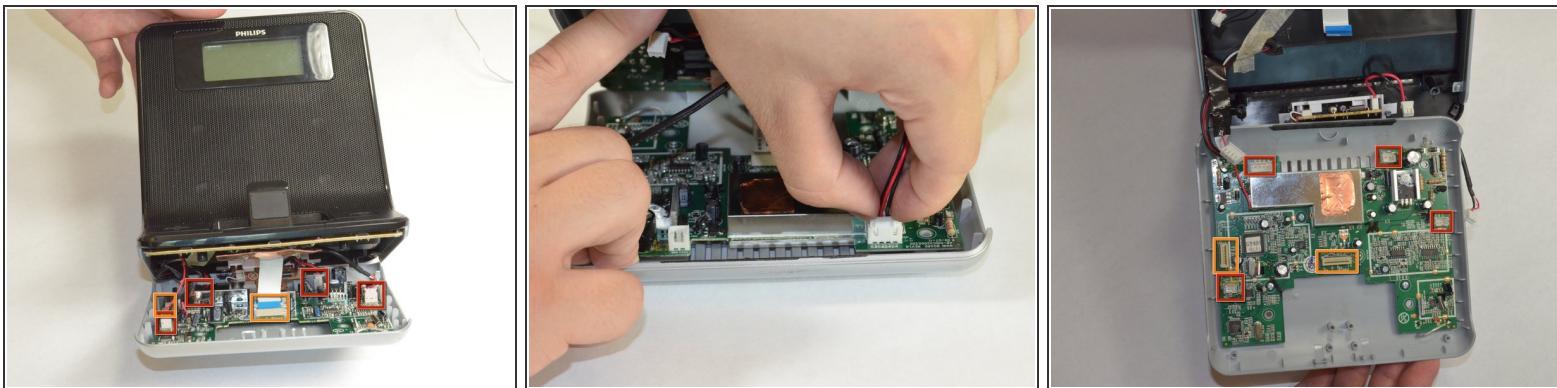
Step 3



- Use the flat end of the spudger to pry the lid off from the two connectors holding it to the body of the dock.

 The connectors on the panel are fragile and may break.

Step 4

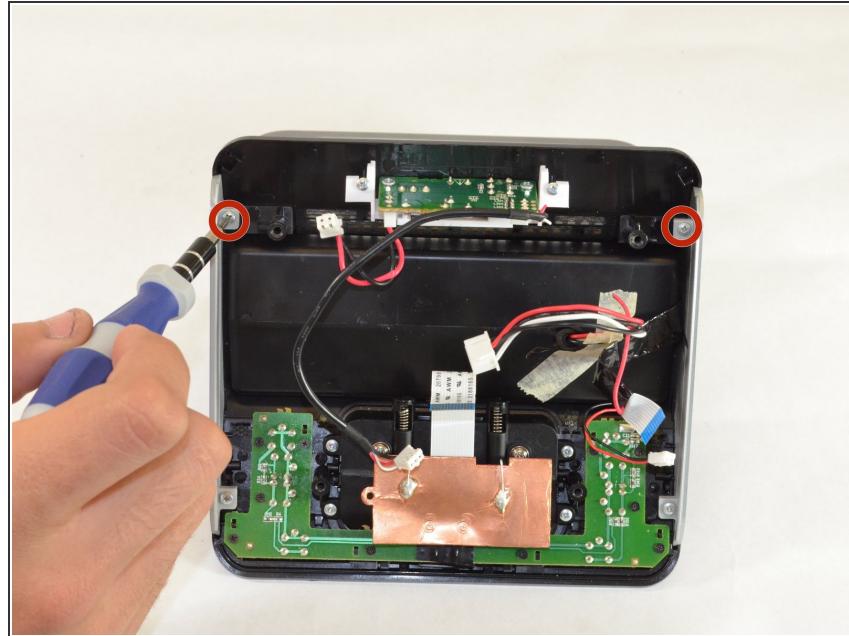


- Carefully pull up and out the four electrical connectors and the two ribbon connectors connecting the bottom panel and the dock.
 - Electrical Connectors
 - Ribbon Connectors

 The cables do not have a lot of slack in them. Be careful not to break the connectors.

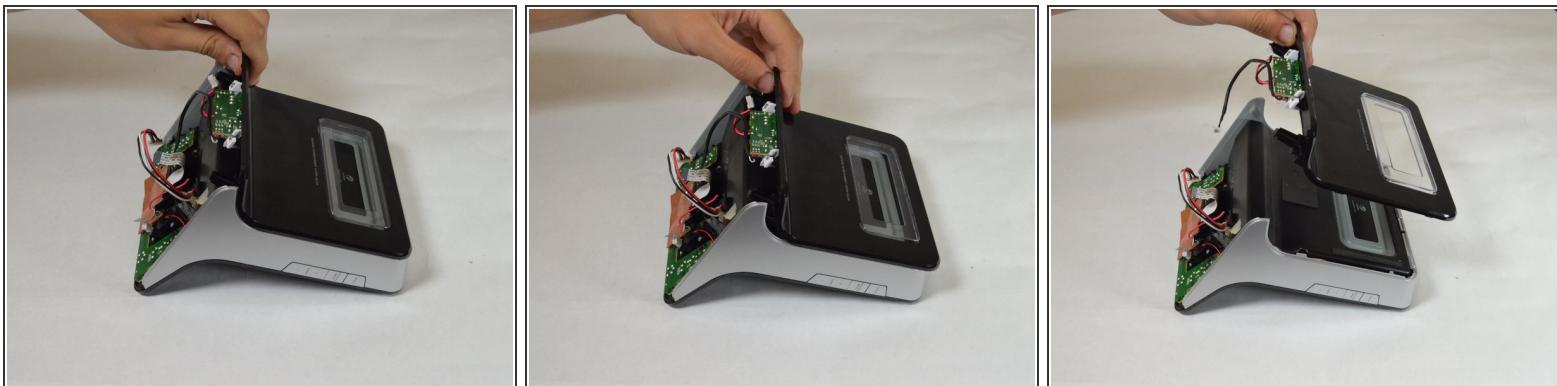
 One wire is soldered onto the bottom panel. Be careful not to break this bond.

Step 5 — Speaker



- Unscrew the two 6 mm Phillips #00 screws attaching the back panel to device.

Step 6



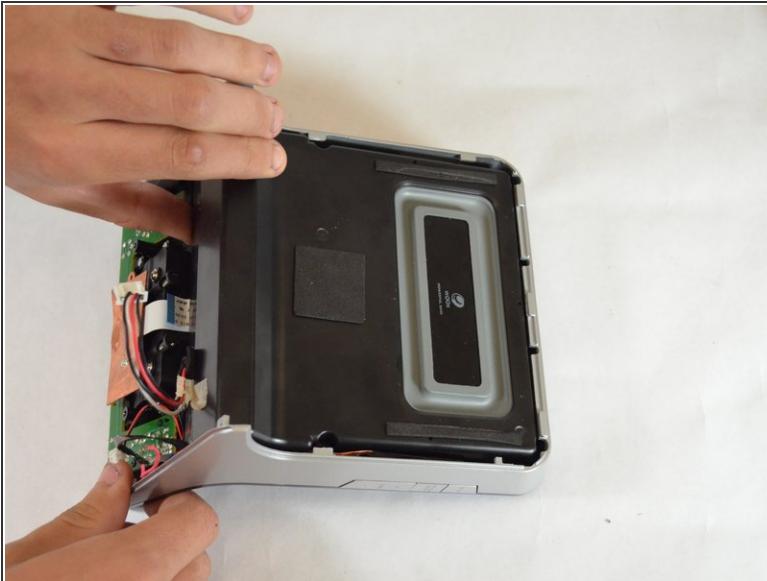
- Slide the back panel towards top of the device and lift away from the device to detach back panel.

Step 7



- Unscrew the four 16 mm Phillips #2 screws attaching the speaker unit to device.

Step 8



- Slide the speaker towards the bottom of the device to remove.

To reassemble your device, follow these instructions in reverse order.