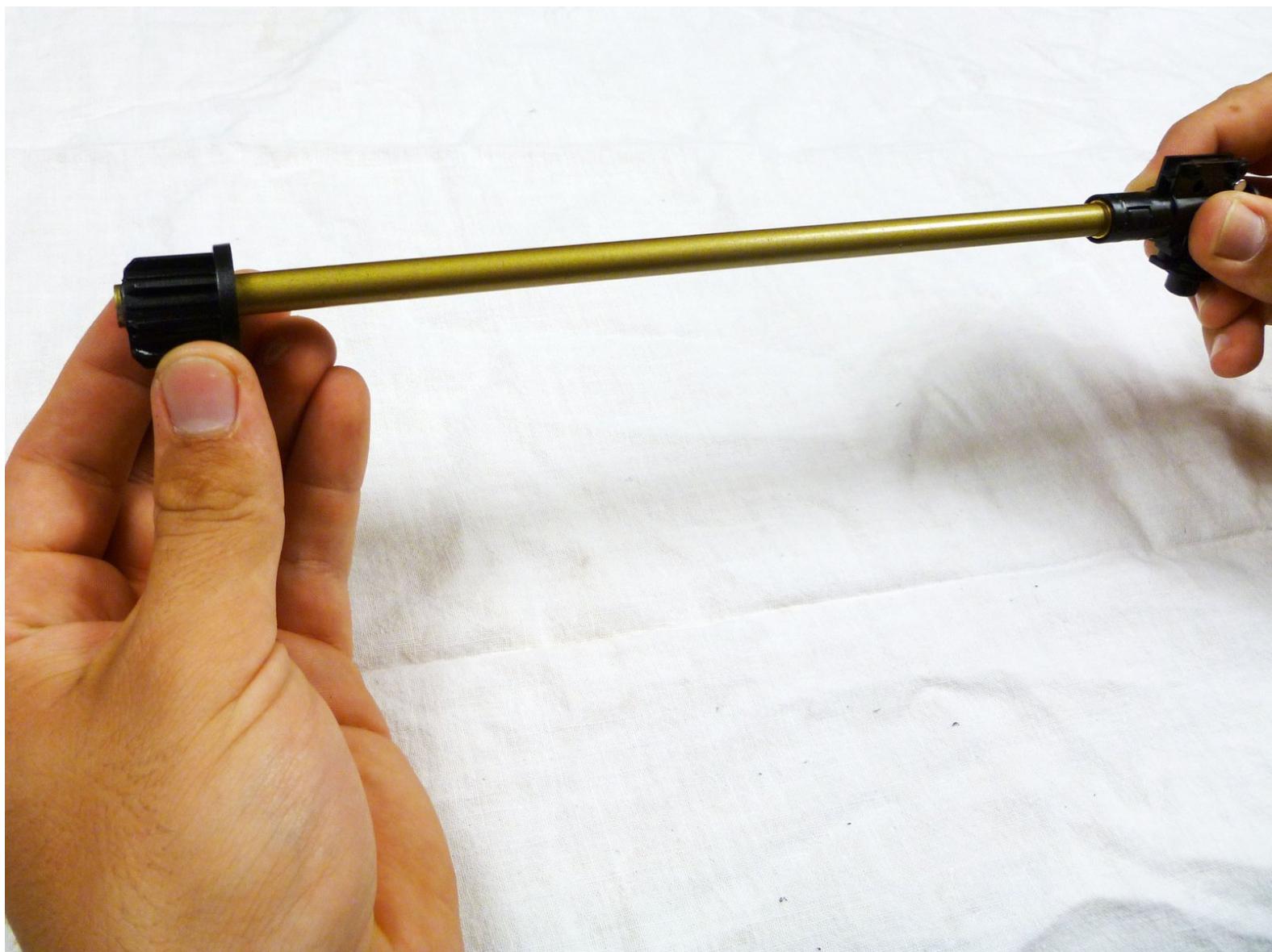




SG 552-1 Commando Barrel Replacement

Step-by-step instructions on how to replace the barrel in a SG 552-1 Commando.

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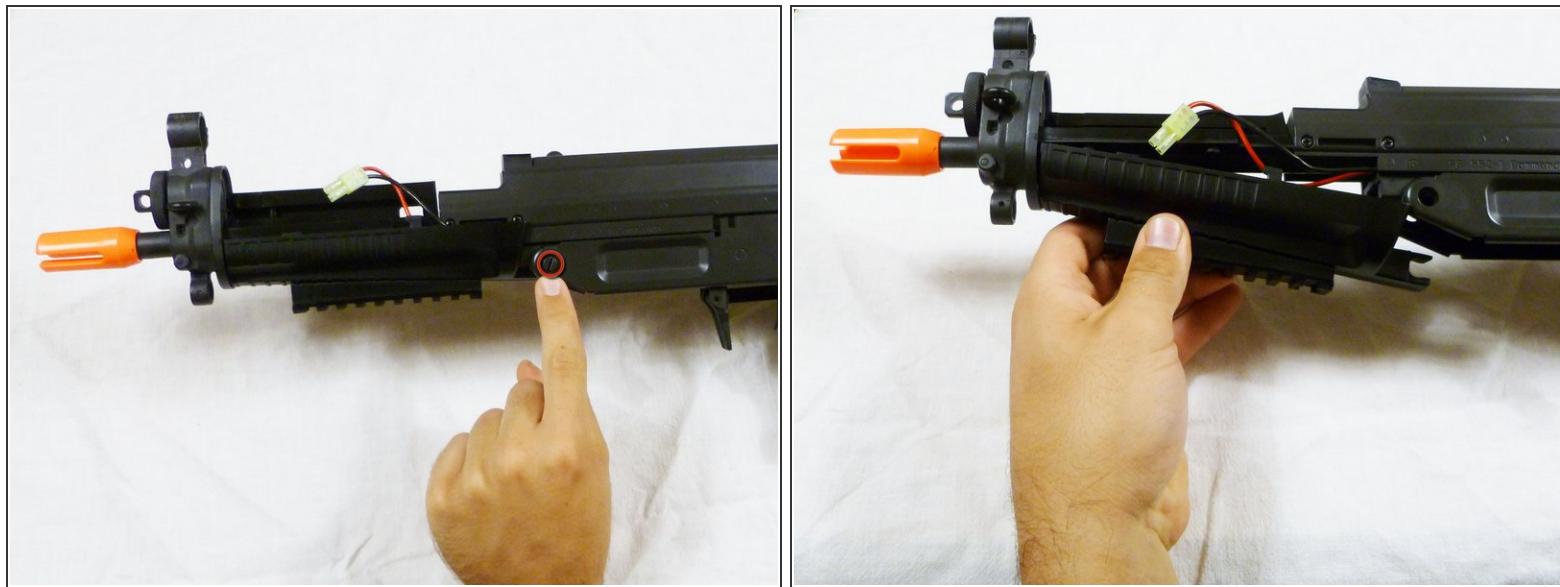
INTRODUCTION

This guide will be showing step-by-step instructions on how to get to and replace the barrel of the airsoft gun.

TOOLS:

- Flathead Screwdriver (1)
- Phillips #1 Screwdriver (1)

Step 1 — Barrel



- Using a flathead screwdriver, remove the pin holding the hand guard in place.
 - To remove this, turn the pin clockwise and push it through at the same time.
- Pull the hand guard off.

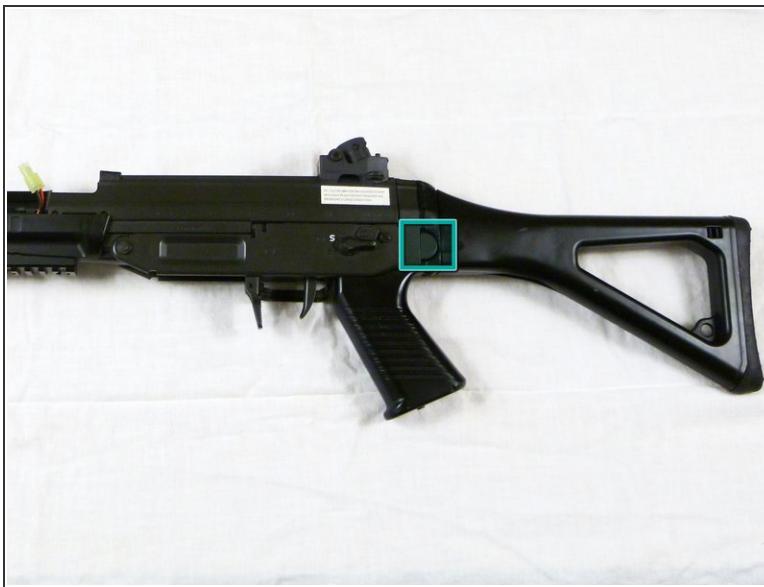
Step 2



- Using a Phillips #1 screwdriver, remove the two 8mm screws above the hand guard on both sides of the gun. There should be four total.

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Step 3



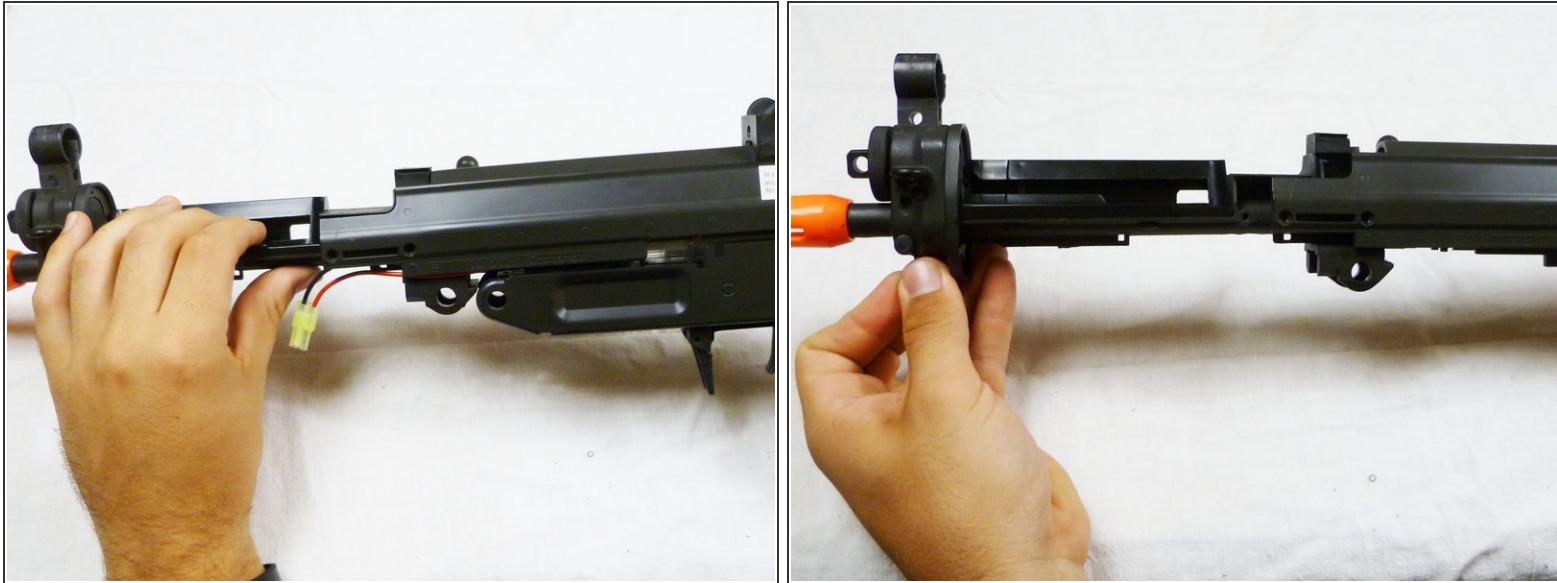
- Locate the button to fold over the folding stock and fold over the folding stock.
- Using a Phillips #1 screwdriver, remove the 20mm screw located behind the folding stock.

Step 4



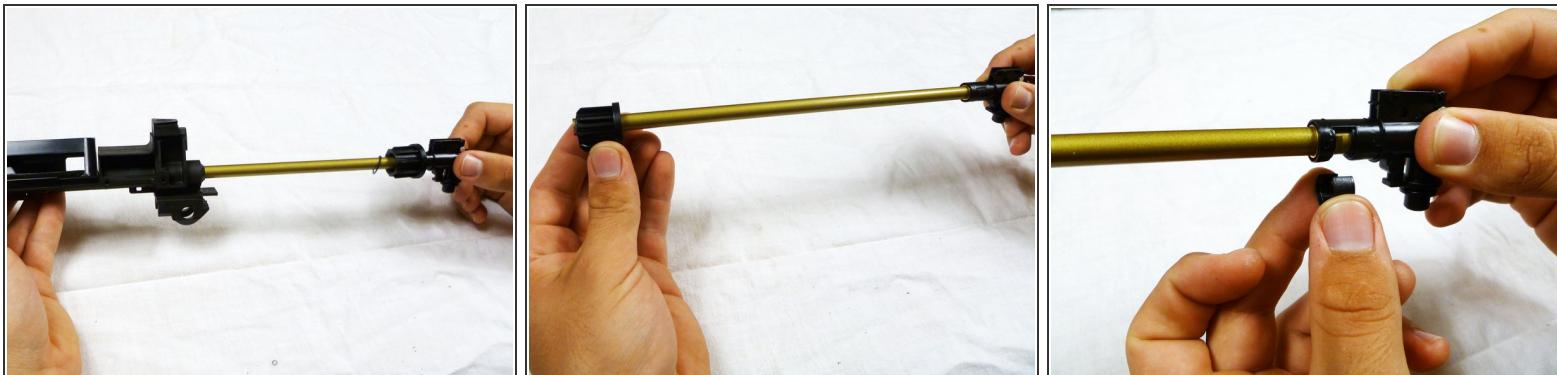
- Turn the gun over so that you are facing the bottom of the gun.
- Using a Phillips #1 screwdriver, remove the following screws:
 - Remove the 8mm screw located directly underneath the cocking lever.
 - Remove the 8mm screw beside the one you just removed.

Step 5



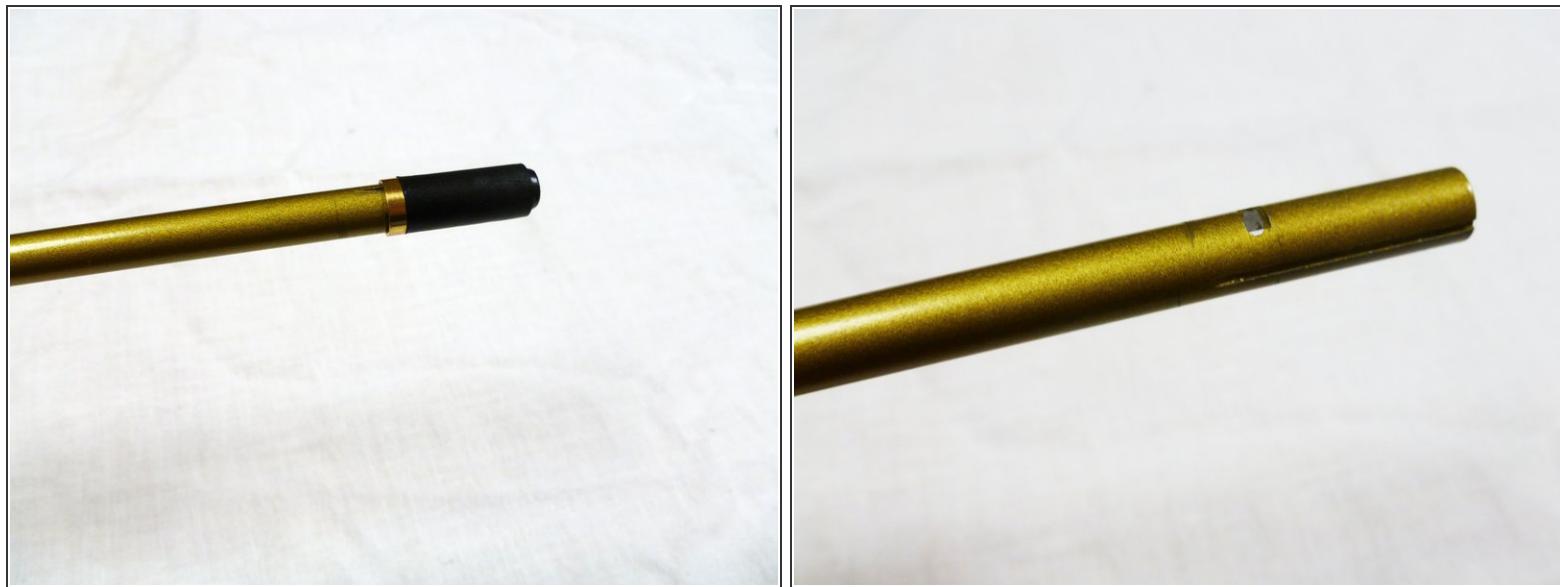
- Carefully tug on the tip of the gun and pull the barrel and its cover out.

Step 6



- Pull the barrel out from the cover.
- Remove the pieces at the end of the barrel.

Step 7



- Remove the remaining pieces of on the ends of the barrel.

To reassemble your device, follow these instructions in reverse order.