



Saeco Royal Opening Procedure

Opening a Saeco Royal.

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INTRODUCTION

This section describes how to open the machine for further repairs.



TOOLS:

- [Phillips #2 Screwdriver](#) (1)
 - [T10 Torx Screwdriver](#) (1)
 - [T15 Torx Screwdriver](#) (1)
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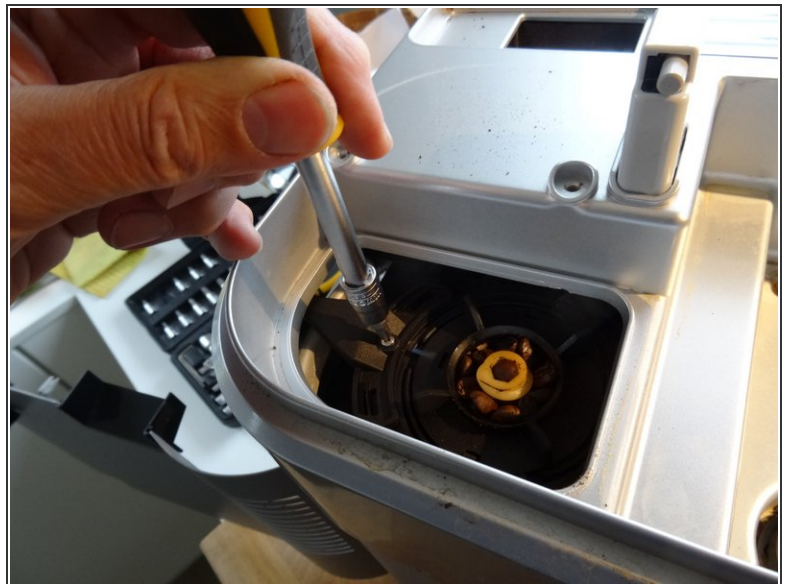
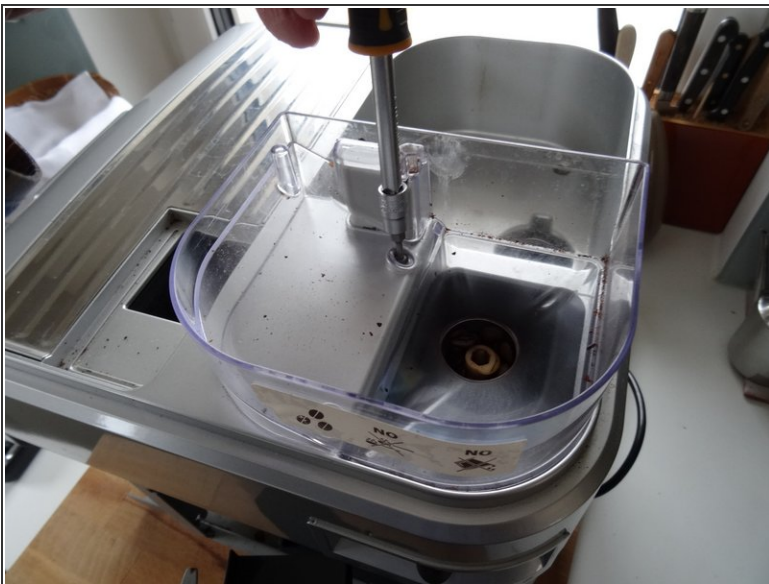
Step 1 — Preparing



 **Unplug!**

- Remove all attachments like water tank, brewing unit etc.

Step 2 — Top



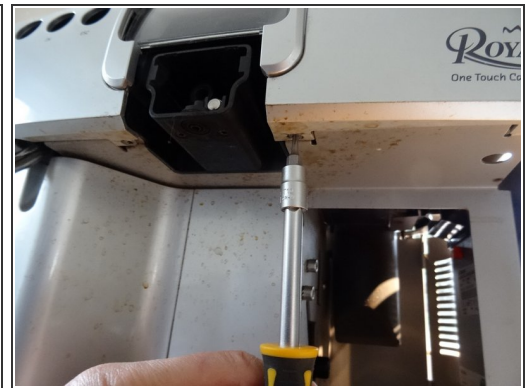
- The coffeebean supply is fixed with two screws. Unscrew them and lift it off.
- The adjuster of the grinder has to be solved. Mark the position or just take a picture. This type is fixed with a screw, others are only stucked together.

Step 3 — Rear side



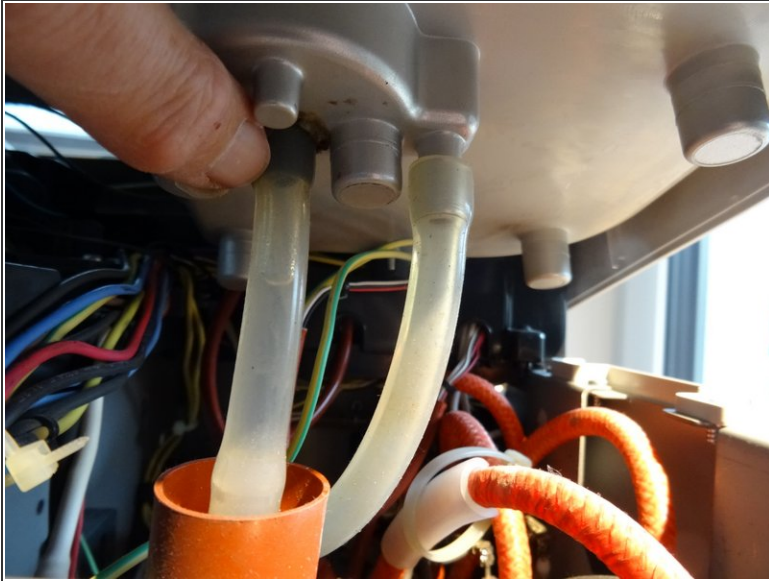
- There are two screws to be turned out.

Step 4 — Front



- The screws are situated on the underneath of the cover. This type is held by four screws.

Step 5 — Lift cover off



- Now the cover can be raised: first grip on left and right rear side and lift about 10 cm (4 in). Sometimes the cover jams a little bit.
- Solve the hoses which lead to the water tank. Perhaps you have to pull out some contacts, (e.g. the yellow-green protection lead), don't forget to put them on again later.
- The cover can be drawn aslant towards the front, sliding it over the hot water pipe.
- Most repairs can be done with the cover being laid up partially , it must not be completely removed.

To assemble the Saeco follow the steps in reverse order.