



Samsung Impression Back Speaker Replacement

How to remove & replace the phone's back speaker.

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INTRODUCTION

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TOOLS:

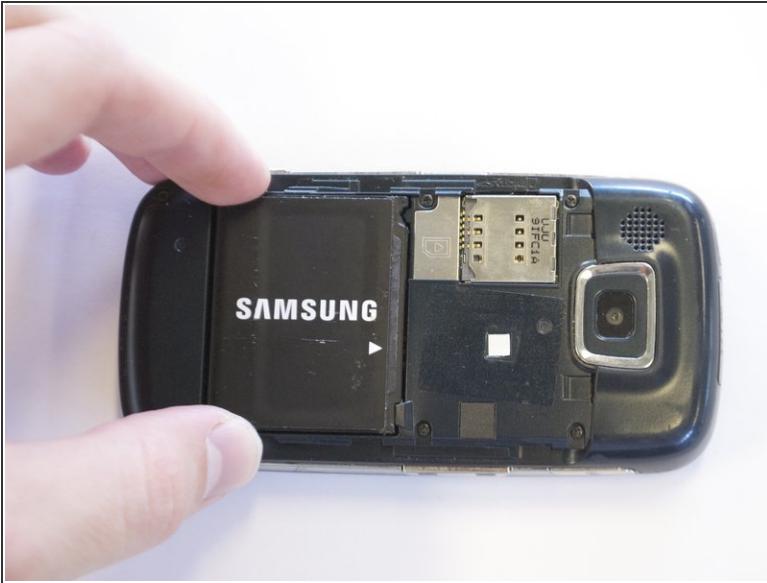
- Phillips #0 Screwdriver (1)

Step 1 — Battery



- Orient the phone with the screen facing down.
- Using your thumb, slide the back panel away from the camera to expose the battery.

Step 2



- Grip the battery on its sides, opposite the direction of the white arrow.
- Pry the battery up. It will pivot at the end with the white arrow. The battery will now be free.

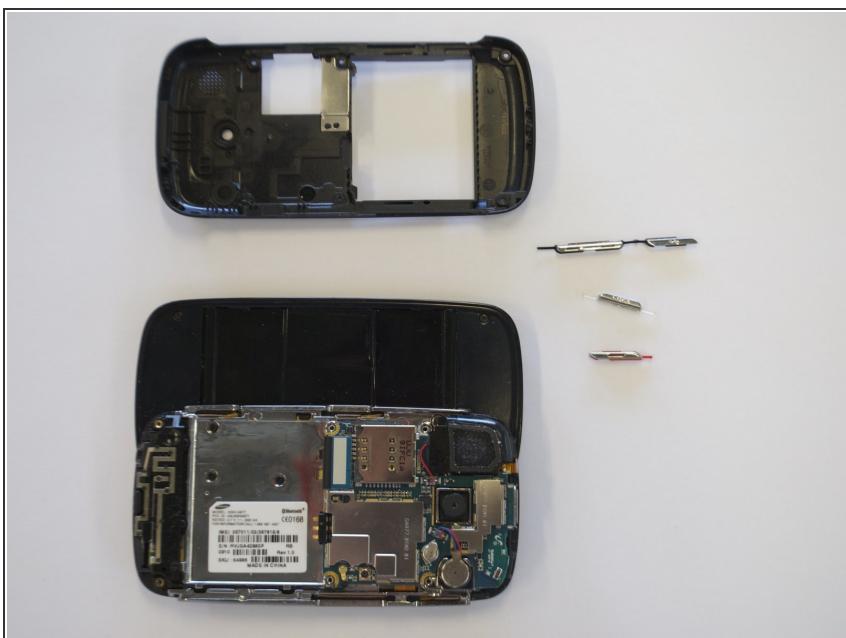
Step 3 — Back Cover



- Remove the 6 outer screws.
- The screws should be 3.5 mm in length.

⚠ Put the screws in a safe place as they are very small and easy to lose.

Step 4



- Snap off back the cover by gently prying around the top and bottom edges with a flat head screwdriver.
- **i** It may help to slide the touchscreen upwards when removing the back panel.
- The side buttons will become loose and are prone to fall out, so put these in a safe place.

Step 5 — Back Speaker



- Remove the back speaker by carefully lifting it up.
- The speaker will still be attached to the circuit board by a wire and a small piece of clear plastic.
- Disconnect the speaker by lifting the clear plastic piece at the end of the wire.

To reassemble your device, follow these instructions in reverse order.