



# Schematic and Troubleshooting Starbucks Barista SIN 006

Wiring schematic with basic diagnostics procedure for identifying electrical faults - requires a multi-meter.

Written By: Dave Crosby



## INTRODUCTION

This is a basic procedure to diagnose problems with most of the critical components of the Barista SIN006 without opening the unit:

### Switch Operation

- Main Power
- Pump
- Steam Switch (Boiler)
- Steam Valve Microswitch (Pump)
- Boiler heat coil resistance (approx. 16 Ohms)
- Pump coil resistance (varies a lot 1.6 M Ohms to open circuit - not a comprehensive test)

Thermostat boiler switches:

- Heat (95°C for espresso)
- Steam (125°C for steam)

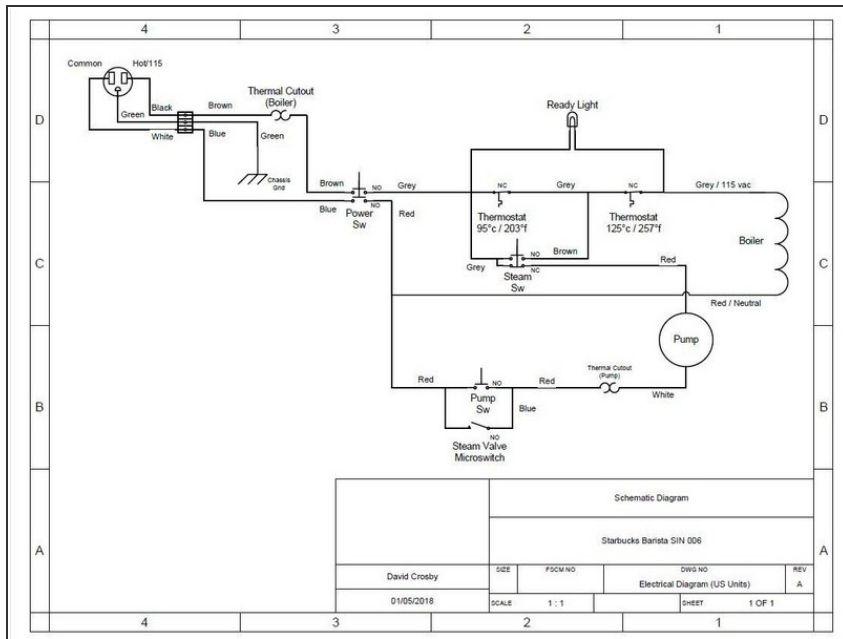
Begin with the machine unplugged, cold, all switches in the off position.



### TOOLS:

- [Multimeter for testing electrical resistance](#) (1)
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## Step 1 — Basic continuity check to verify there are no wiring faults before proceeding



- Unplug the machine, turn all switches to the off position. The unit should be cold (Ready light off)
- Set the multimeter to test resistance (Ohms). Connect one of the test leads to the power plug Ground prong (rounded prong) of the machine.
- Touch the other lead of the multi-meter to the espresso machine chassis. Resistance should measure very low - near zero Ohms.
- Connect the leads of the multi-meter across the Line and Neutral prongs of the power plug and perform the following continuity tests:
  - Line (Black) to chassis Ground - should be open circuit (no continuity) - any other result would be a serious fault condition, the machine should not be operated.
  - Neutral (White) to chassis Ground - should be open circuit (no continuity) - any other result would be a serious fault condition, the machine should not be operated.

## Step 2 — Main Power and Boiler Test



- Main Power Switch Off = should be an open circuit, no continuity. Pressing any switches other than the power switch should have no effect, there should be no continuity (open circuit)
- Main Power Switch On = 16 Ohms (approx.) – this is the resistance through the boiler heating coil, and the thermal fuse that protects the boiler from overheating, and the main power switch. If the thermal fuse is blown, or the power switch is bad, the circuit will be open - no continuity.
- Main Power Switch On - plus any combination of other switches = 16 Ohms – this only measures the boiler resistance and verifies there are no shorts in the other circuits. It will not reveal any open circuits in the other circuits. The following procedures will test those circuits.

## Step 3 — Summary of results from previous test



- If the previous tests passed, the following components should be working: Electrical wiring ( no faults: ground fault shorts/open circuits) Main power switch normal Boiler heater coil normal Boiler thermal protector fuse normal
- Proceed to the next set of tests.

## Step 4 — Preliminary Power tests with Boiler and Pump



- Plug the machine into wall power (preferably a GFCI wall plug that will trip on any ground faults) and turn on the main power.
- Main Power Switch On = The boiler should be heating. **Note:** If the GFCI circuit protector trips, or a circuit breaker blows, do not proceed with any of the tests below which require a working boiler circuit. Resolve those issues before proceeding.
- Main Power On + Steam Valve On = The pump should run; the boiler should be heating, the Ready light should be Off. If the pump doesn't run, it will be necessary to open the unit for closer inspection and troubleshooting – the problem could be a bad connection, blown thermal fuse on the pump, or a defective pump.
- **Note:** If the pump runs but doesn't pump water through the steam valve, do not proceed with any of the further tests until the issue is resolved. This is most likely a problem with the pump or pinched tubing. Testing without an operational pump can overheat the unit and damage components.
- **Note:** Always use the Steam valve to prime the unit after cleaning (or running out of water) – this bypasses any back-pressure caused by the portafilter and fills the boiler with water. Once the pump is primed, run some additional water through the portafilter to verify it's not clogged.
- Main Power On + Pump On = The pump should run; the boiler should be heating, the Ready light should be Off while the water is heating.
- Main Power On + Ready light On = The 95 deg. thermostat has tripped, turning on the Ready light.

## Step 5 — Testing with Ready Light On (Water is Hot)



- If the previous tests passed, immediately unplug the machine and perform the following continuity checks while the 95 deg thermostat is still in the tripped condition. The thermostat will take several minutes to cool and reset to the closed condition.
- Reconnect the multi-meter across power plug (Line and Neutral) for the following tests:
- Main Power Off = Open circuit, no continuity
- Main Power On = Open circuit – the 95 deg. thermostat should be tripped (open), the boiler and pump are not in the circuit; any other result would be a fault condition.
- Main Power On + Pump On and/or Steam Valve open = Very high resistance (varies) from 1.6 Meg. Ohm to open circuit – this can vary, it's not a conclusive test. A low resistance (16 Ohms) could indicate the thermostat has closed (cooled) or malfunctioned - and the boiler is in the circuit. A higher resistance could indicate a problem with the pump.
- Main Power On + Steam Switch On = 16 Ohms – The boiler is in the circuit and the 125 deg. thermostat is calling for heat; any other result would be a fault condition – an open circuit would indicate a problem with the steam switch or 125 deg. thermostat.
- If the previous tests all pass, plug the machine into the wall outlet and run water through the steam valve until the Ready light goes out (to cool the boiler). Turn off the power and close the steam valve. The electrical components should be operating normally.

## Step 6 — Water Flow Problems



- If there are problems with water flow, the unit should be disassembled for thorough cleaning.
- Always use the Steam valve to prime the unit after cleaning (or running out of water) – this bypasses any back-pressure caused by the portafilter and fills the boiler with water. Once the pump is primed, run some additional water through the portafilter to verify it's not clogged.
- If the pump won't prime using the Steam valve, there could be a problem with a plugged or pinched tube; there could be a bad wire connection, the thermal protection for the pump could be blown, or the pump could be defective.
- If water runs slowly through the portafilter, test without the portafilter. If it still runs slowly, clean the shower head. If it runs normally without the portafilter, disassemble and clean the portafilter.

If the previous tests all pass, plug the machine into the wall outlet and run water through the steam valve to cool the boiler, until the Ready light goes out. Turn off the power and close the steam valve. The electrical components should be operating normally.

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