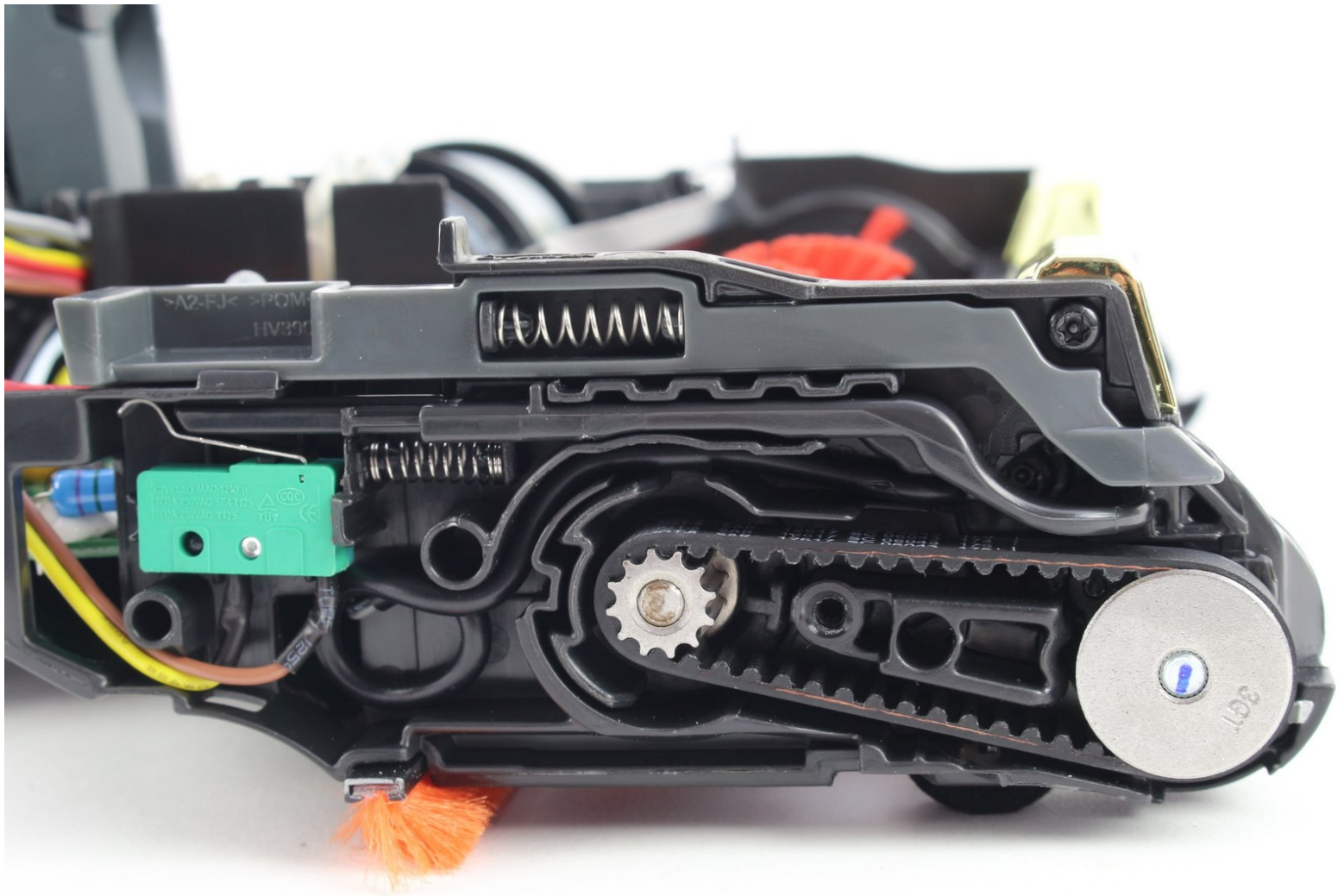




# Shark Flex DuoClean Drive Belt Replacement

How to replace the brush roll drive belt on the Shark Flex DuoClean HV391.

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## INTRODUCTION

This repair may be necessary if the brush roll is not spinning. The belt is tight on the roll and may require some force to remove it.

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### TOOLS:

- [Metal Spudger Set](#) (1)
  - [iFixit Opening Tools](#) (1)
  - [T10 Torx Screwdriver](#) (1)
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## Step 1 — Garage Door



- Open the garage door by sliding both of the release buttons away from you.
- Lift off the garage door.

## Step 2 — Side Component



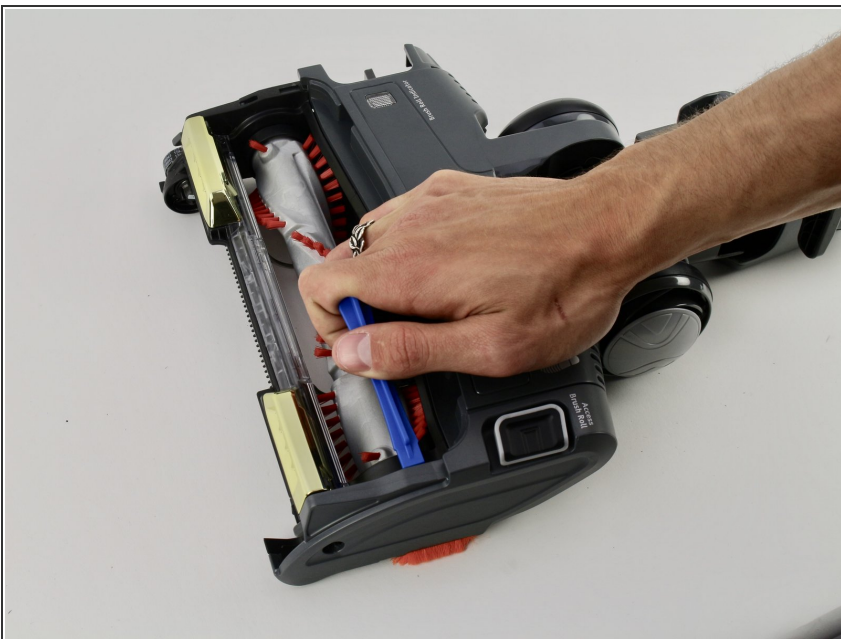
- Remove the plastic screw covering using a metal spudger by pushing the sharp side into the crevice and prying the cover out.

### Step 3



- Turn the T10 Security Torx screwdriver counterclockwise to remove the 15mm screw.

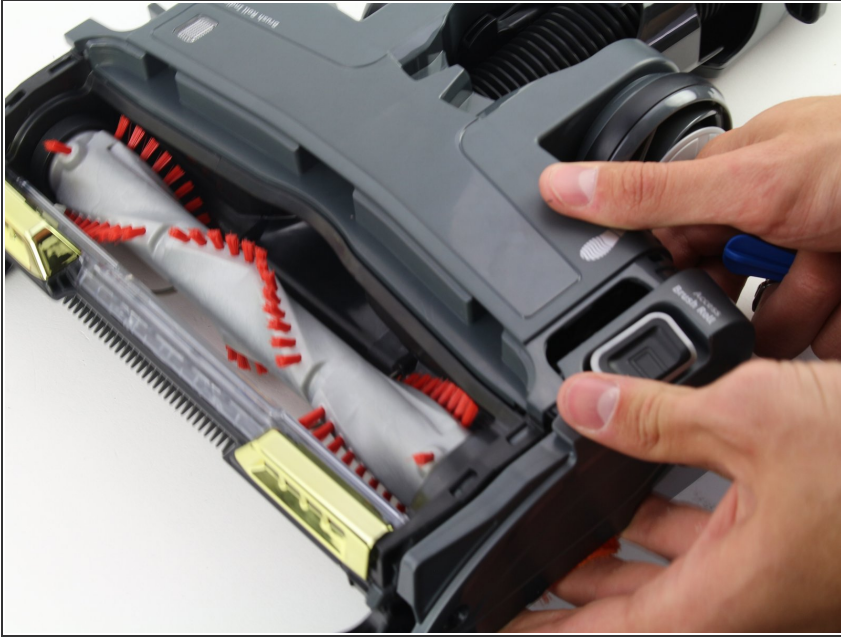
### Step 4



- Use the iFixit Opening Tool to pry the side of the vacuum open.

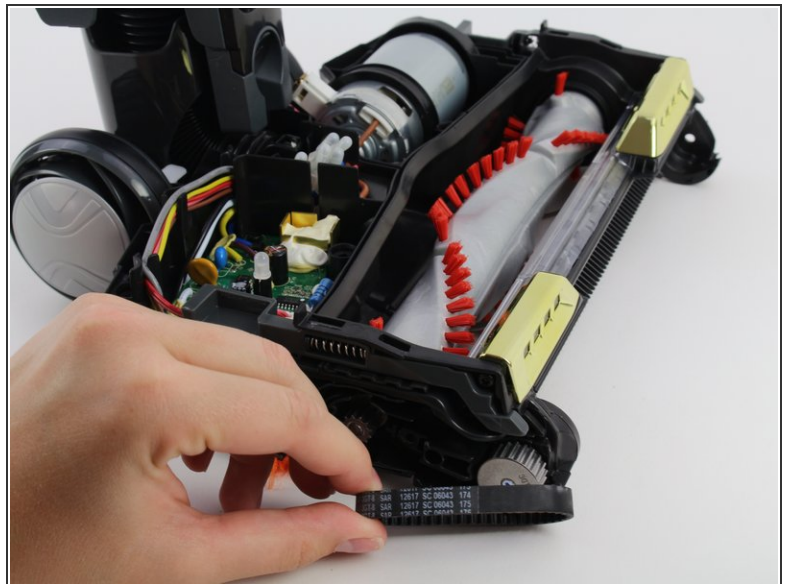
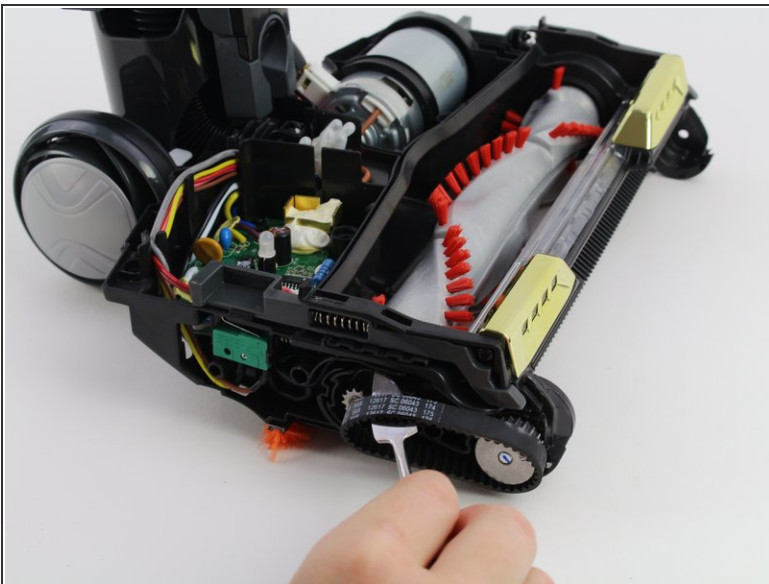


## Step 5



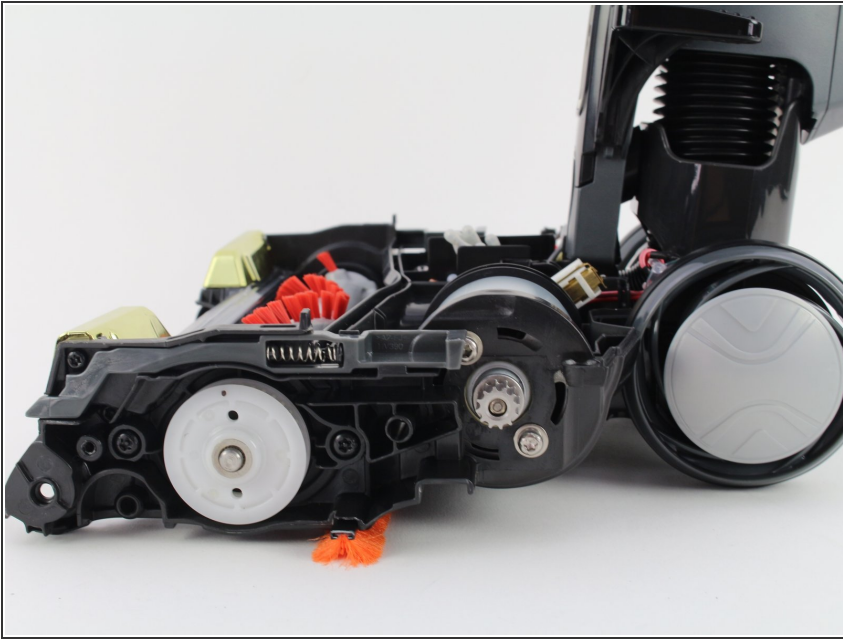
- Remove the side component with your hands.

## Step 6 — Drive Belt



- Remove old the belt from the two gears by prying it off using the metal spudger.
- ☑ The new belt will be very tight and difficult to put back on. In order to reinstall, start with the belt on one gear, then slowly rotate the other gear, pushing on the belt and allowing it to catch the teeth.

## Step 7



- Repeat on the other side of the vacuum.

To reassemble your device, follow these instructions in reverse order.