



# Sony TCM-919 Cassette-Corder Speaker Replacement

This guide aims to provide instruction concerning the replacement of the speaker for the Sony TCM-919 Cassette-Corder.

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## INTRODUCTION

This guide aims at instructing Sony TCM-919 owners on the process required to replace the speaker component of the device. If the speaker is producing sub-optimal sound or no sound at all, this guide can be advantageous. Part #1-504-200-11

### TOOLS:

- [Phillips #00 Screwdriver](#) (1)

## Step 1 — Remove Battery Cover



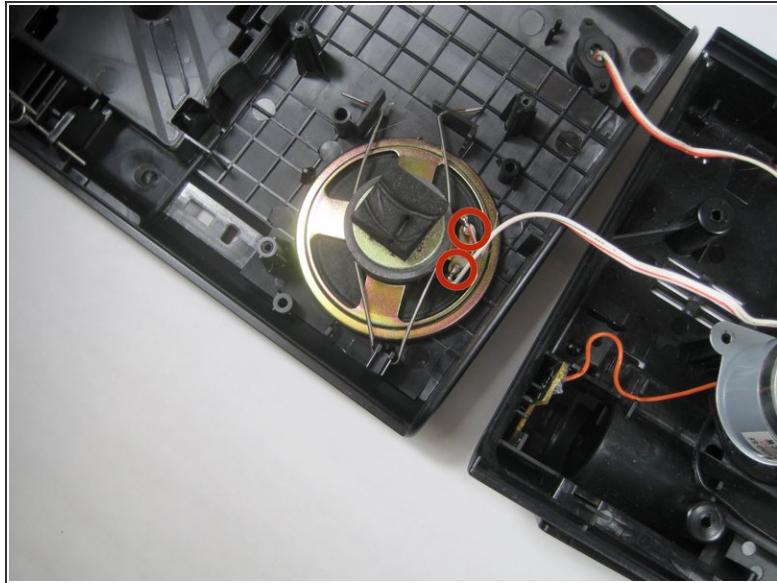
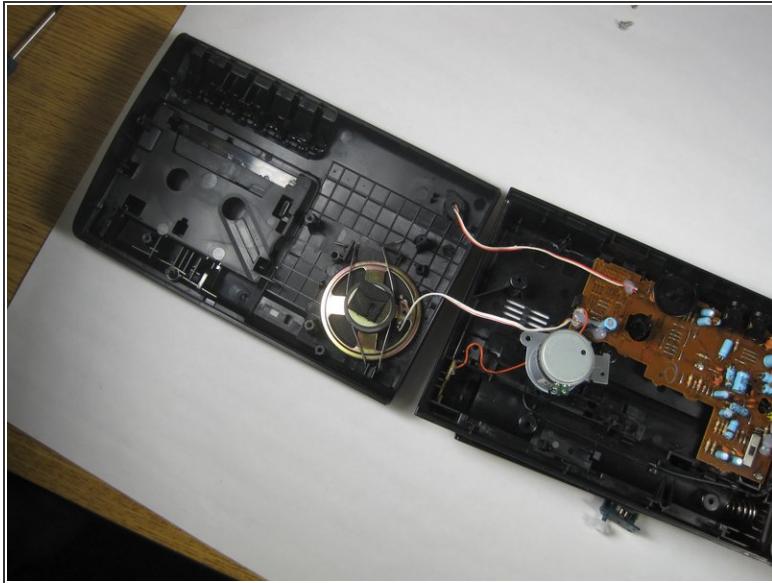
- Turn the device around so that the back cover is facing upward. Use your thumbs to press firmly down and then push the battery door cover open.
- Remove any batteries.

## Step 2 — Remove Back Casing



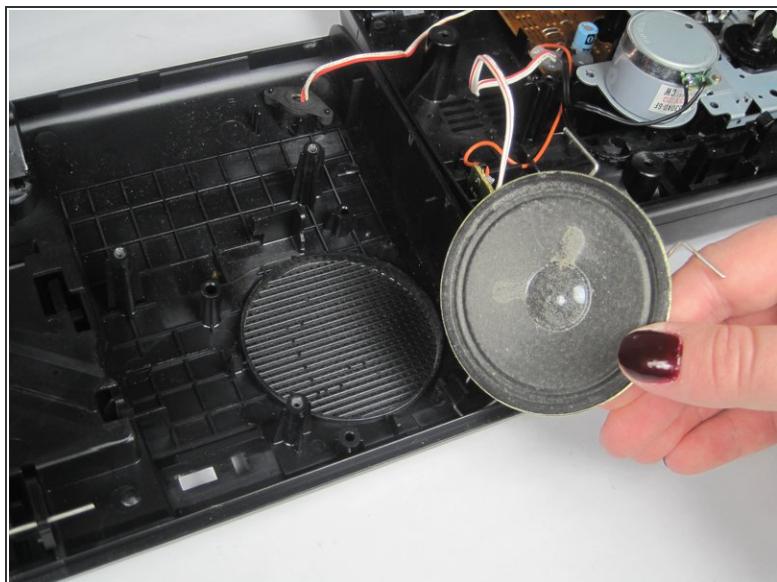
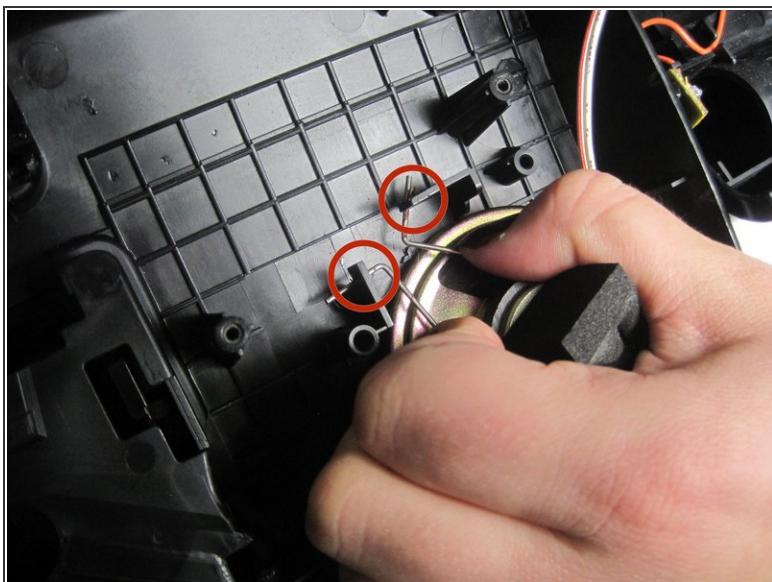
- Remove the 5, 5.95mm screws as indicated in the picture.

## Step 3 — Desolder Speaker Wires



- Look to the back of the top cover.
- Desolder the two wires from the speaker.

## Step 4 — Remove Speaker



- Squeeze the two prongs holding the speaker in place and remove the metal piece.
- Remove the speaker by gently lifting it up from the cover and pulling.

To reassemble your device, follow these instructions in reverse order.